



CESR-TA Preliminary Recommendations for the ILC Damping Rings

Mark Palmer



- This talk represents what is essentially the first pass (of several which are anticipated) at taking the results from a wide range of experiments that have been conducted at CESR-TA and incorporating them into design recommendations for the ILC damping rings
 - ***But...***
 - The CESR-TA data is still under active analysis
 - Many of the analyses are still being developed
 - There is still cross-checking to do with both observations and analyses developed at other machines
 - There is still a great deal of cross-checking to do for internal consistency and validity of our results
 - ***Nevertheless...***
 - A number of preliminary conclusions can be readily drawn
- So, this is a project director's summary of a work still in progress...





- The CESR-TA Electron Cloud Program
 - Goals & Capabilities
 - Brief Program Review
 - Status
- Inputs for ILC Damping Ring Design Choices
 - Mitigation Studies
 - Overview
 - Drift
 - Quadrupole
 - Bend
 - Wiggler
 - Photons and PEY
 - Beam Dynamics Studies
- Conclusion





- Studies of Electron Cloud Growth and Mitigation
 - Study EC growth and methods to mitigate it (particularly wigglers and dipoles).
 - Benchmark and expand existing simulation codes
 - ⇒ validate projections to the ILC DR.

- Low Emittance Operations
 - EC beam dynamics studies at ultra low emittance (CesrTA vertical emittance target: $\epsilon_v < 20$ pm-rad).
 - Beam instrumentation for ultra low emittance beams
 - x-Ray Beam Size Monitor targeting bunch-by-bunch (single pass) readout
 - Beam Position Monitor upgrade
 - Develop LET tuning tools

- Studies of EC Induced Instability Thresholds and Emittance Dilution
 - Measure instability thresholds and emittance growth at ultra low emittance
 - Validate EC simulations in the low emittance parameter regime.
 - Confirm the projected impact of the EC on ILC DR performance.

- Inputs for the ILC DR Technical Design



Lattice Parameters

Ultra low emittance baseline lattice



Energy [GeV]	2.085	5.0	5.0
No. Wigglers	12	0	6
Wiggler Field [T]	1.9	—	1.9
Q_x	14.57		
Q_y	9.62		
Q_z	0.075	0.043	0.043
V_{RF} [MV]	8.1	8	8
ϵ_x [nm-rad]	2.5	60	40
$\tau_{x,y}$ [ms]	57	30	20
α_p	$6.76 \cdot 10^{-3}$	$6.23 \cdot 10^{-3}$	$6.23 \cdot 10^{-3}$
σ_l [mm]	9	9.4	15.6
σ_E/E [%]	0.81	0.58	0.93
t_b [ns]	≥ 4 , steps of 2		

Range of optics implemented

Beam dynamics studies

Control photon flux in EC experimental regions

E[GeV]	Wigglers (1.9T/PM)	ϵ_x [nm]
1.8*	12/0	2.3
2.085	12/0	2.5
2.3	12/0	3.3
3.0	6/0	10
4.0	6/0	23
4.0	0/0	42
5.0	6/0	40
5.0	0/0	60
5.0	0/2	90

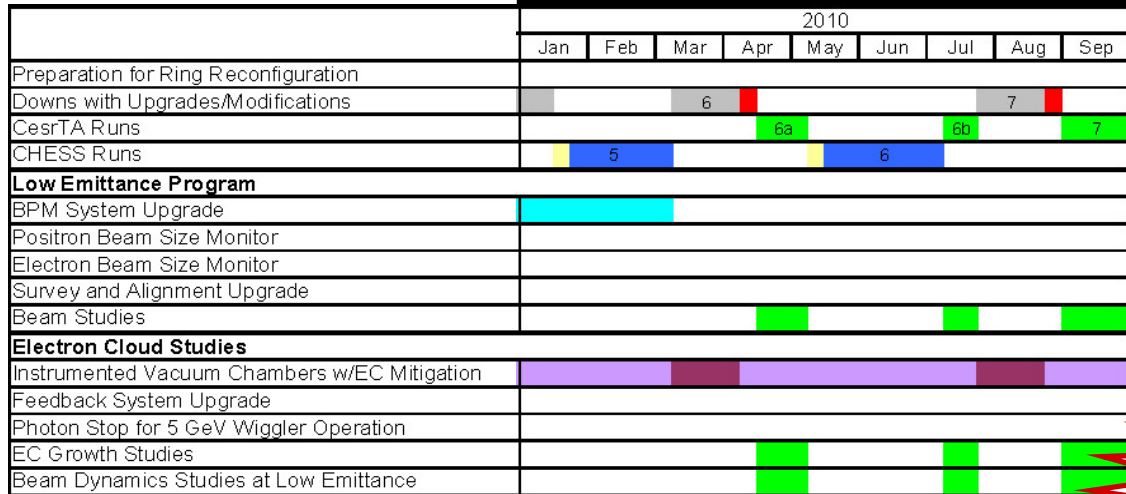
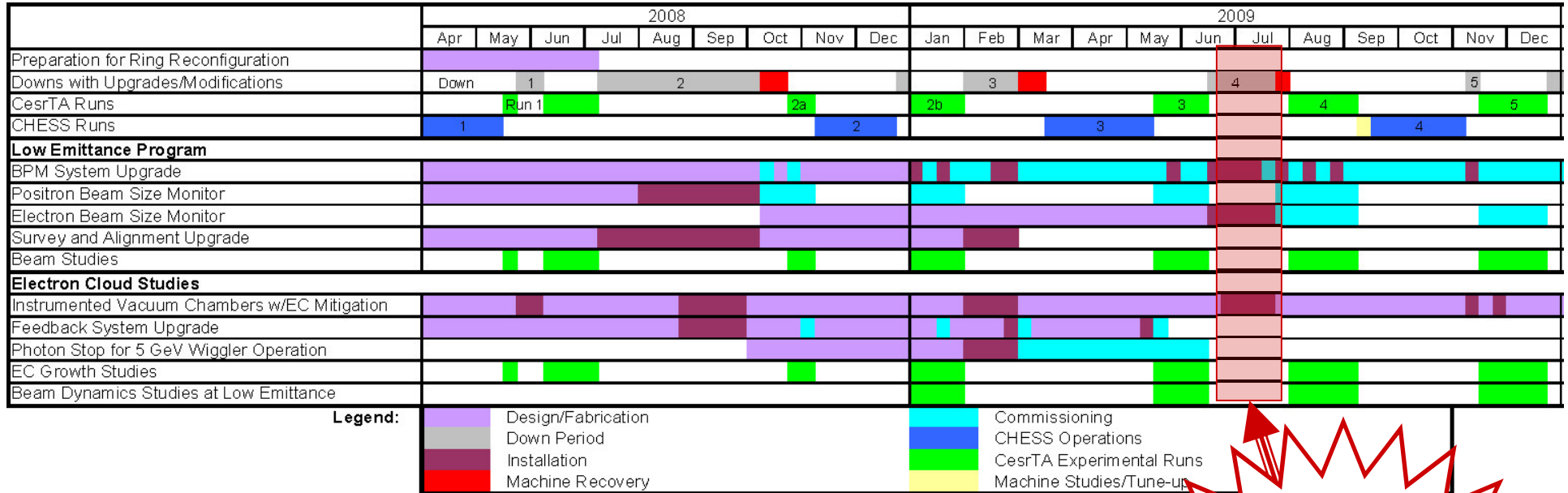
IBS
Studies

* Orbit/phase/coupling correction and injection but no ramp and recovery. In all other optics there has been at least one ramp and iteration on injection tuning and phase/coupling correction





- 2.5 year program



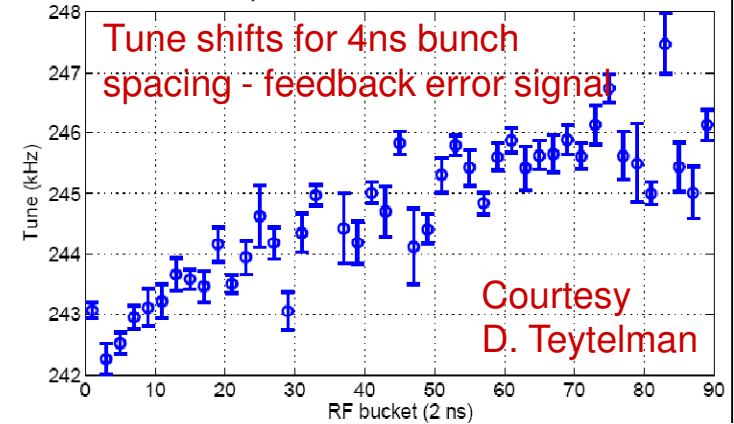
Goal: complete all major upgrades by mid-2009
 ⇒ Enable an experimental focus thru 2010

Phase I Complete
 240 machine days delivered





- CESR is now configured with
 - Damping ring layout
 - 4 dedicated EC experimental regions
 - Upgraded vacuum/EC instrumentation
 - Energy flexibility from 1.8 to 5.3 GeV
- Beam Instrumentation
 - xBSM for positrons and electrons
 - High resolution digital BPM system
 - Feedback system upgrade for 4ns bunch spacing is operational
- EC Diagnostics and Mitigation
 - ~30 RFAs presently deployed
 - TE wave measurement capability in each experimental region
 - Time-resolved shielded pickup detectors in 3 experimental locations (2 with transverse information)
 - 20 individual mitigation studies conducted in Phase I
 - 18 chambers
 - 2 sets of in situ SEY measurements
 - Additional studies in preparation for Phase II extension of program
- Low Emittance Tuning and Beam Dynamics Studies
 - Operating at our target vertical emittance of 20pm
 - Continuing effort to take advantage of new instrumentation
 - A range of beam dynamics studies carried out ⇒ numerous additional tests envisioned





- The next steps
 - Through mid-2011, we expect to focus heavily on analysis and detailed documentation of the studies that we've completed so far
 - Provide inputs for the ILC Technical Design
 - Identify key areas for follow-up
 - Expect that we will want to conduct a number of additional experiments for further clarification
 - 2 week run planned for late December
 - Waiting on funding for Phase II program



- The CESR-TA Electron Cloud Program
 - Goals & Capabilities
 - Brief Program Review
 - Status
- Inputs for ILC Damping Ring Design Choices
 - Mitigation Studies
 - Overview
 - Drift
 - Bend
 - Wiggler
 - Quadrupole
 - Photons and PEY
 - Beam Dynamics Studies
- Conclusion





Overview of Mitigation Tests



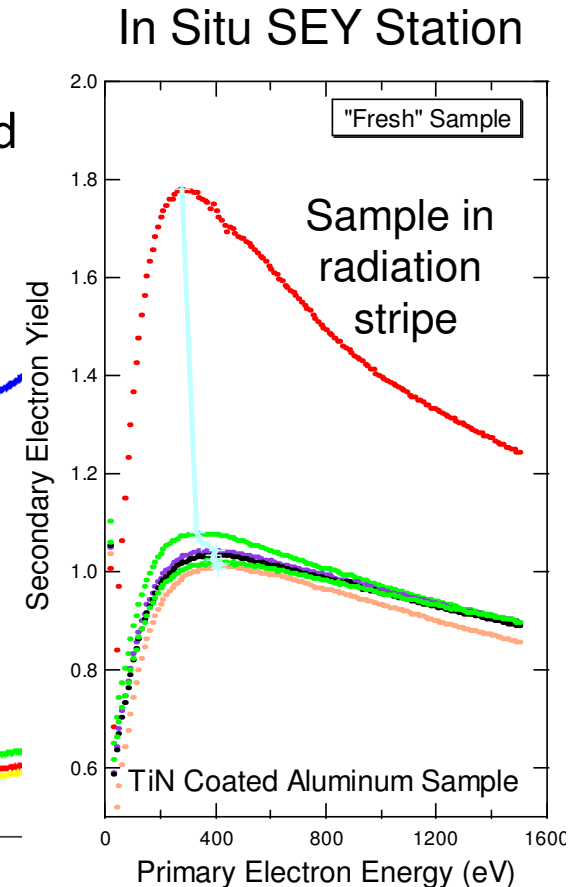
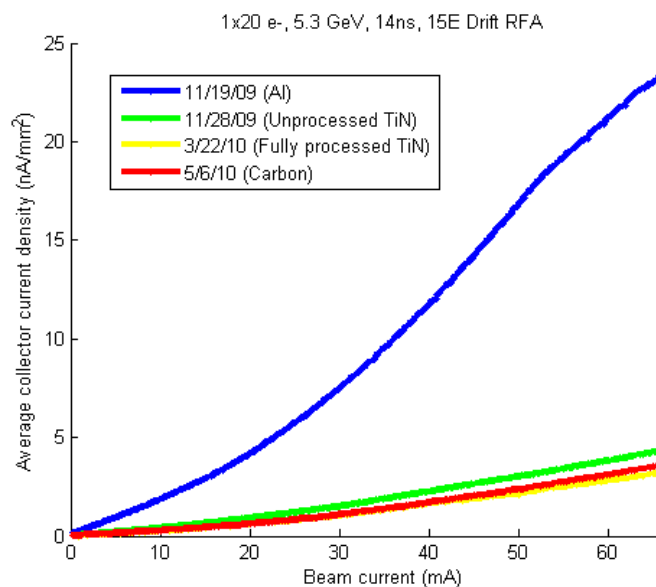
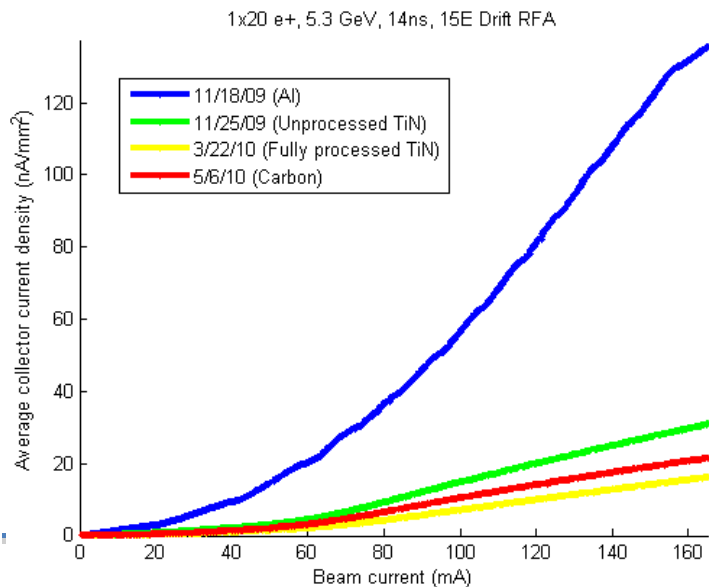
	Drift	Quad	Dipole	Wiggler	VC Fab
Al	✓	✓	✓		CU, SLAC
Cu	✓			✓	CU, KEK, LBNL, SLAC
TiN on Al	✓	✓	✓		CU, SLAC
TiN on Cu	✓			✓	CU, KEK, LBNL, SLAC
Amorphous C on Al	✓				CERN, CU
NEG on SS	✓				CU
Solenoid Windings	✓				CU
Fins w/TiN on Al	✓				SLAC
Triangular Grooves on Cu				✓	CU, KEK, LBNL, SLAC
Triangular Grooves w/TiN on Al			✓		CU, SLAC
Triangular Grooves w/TiN on Cu				✓	CU, KEK, LBNL, SLAC
Clearing Electrode				✓	CU, KEK, LBNL, SLAC

✓ = chamber(s) deployed ✓ = planned



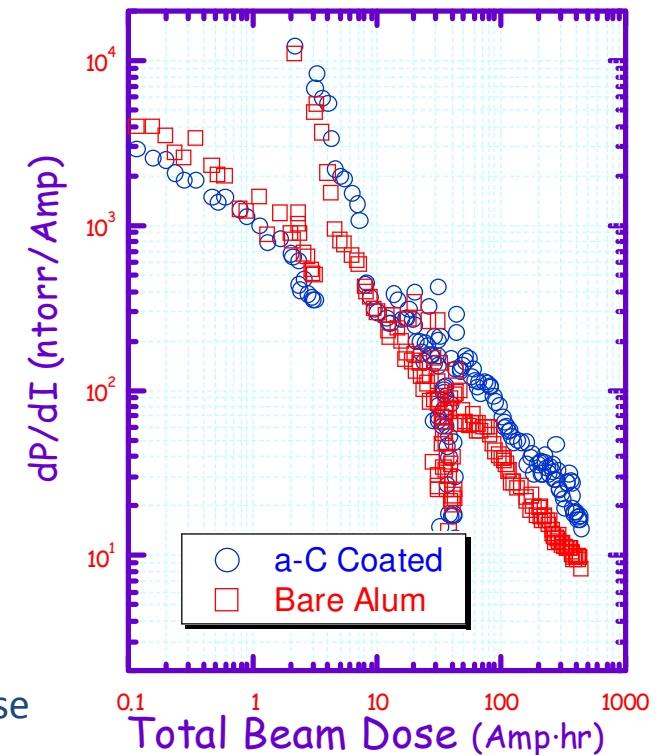


- Bare Al vs TiN coating vs amorphous C coating comparisons have been carried out using the Q15E/W test regions
 - Allows for detailed relative comparison as well as comparison with simulation to determine key surface parameters (talk and poster by J. Calvey)
 - EC performance of TiN and a-C found to be quite similar in regimes with significant SEY contributions as well as regimes which should be most sensitive to PEY
- NEG tests carried out in L3 region
 - Makes detailed comparison with Q15E/W tests more challenging
- Preliminary analysis of surface parameters indicates good SEY performance by each of these 3 coatings
- Tests with other chamber types around the ring





- Efficacy
 - At our present level of evaluation, TiN, a-C and NEG show performance consistent with peak SEY values near 1.
- Cost
 - TiN coating is simplest and cheapest, however, coating costs are not a major contribution to the overall DR cost
 - The use of NEG for vacuum does require that the ring design accommodate space for heating elements for activation
- Risks
 - Further monitoring of aging performance is desirable
 - The use of solenoid coils in addition to any of the coatings would likely assure acceptable EC performance in the drifts
- Impact on Machine Performance
 - NEG would benefit overall machine vacuum performance
 - a-C and TiN show somewhat higher beam-induced vacuum rise than bare Al
- Caveats:
 - Possible Si contamination?
 - CERN tests of 2 samples sent back after acceptance tests ⇒ presence of Si contamination in a-C chamber
 - Follow-on test of 1st a-C chamber (entire chamber sent to CERN) did not detect Si after beam exposure
 - Surface parameter analysis is still not mature. Some caution should be exercised.





Overview of Mitigation Tests




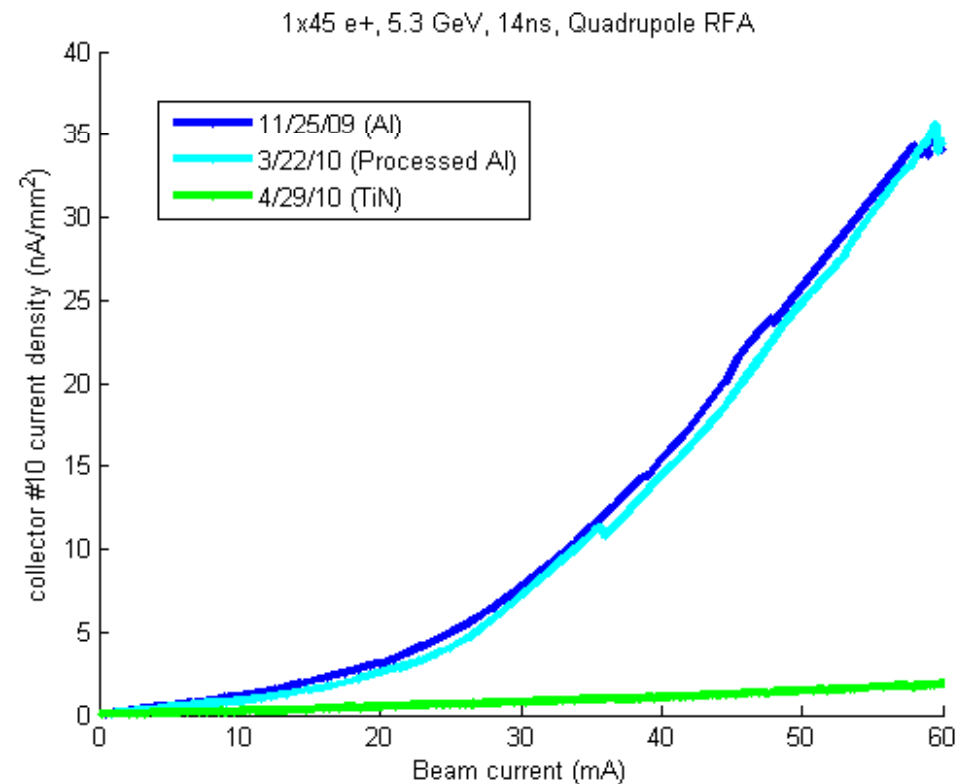
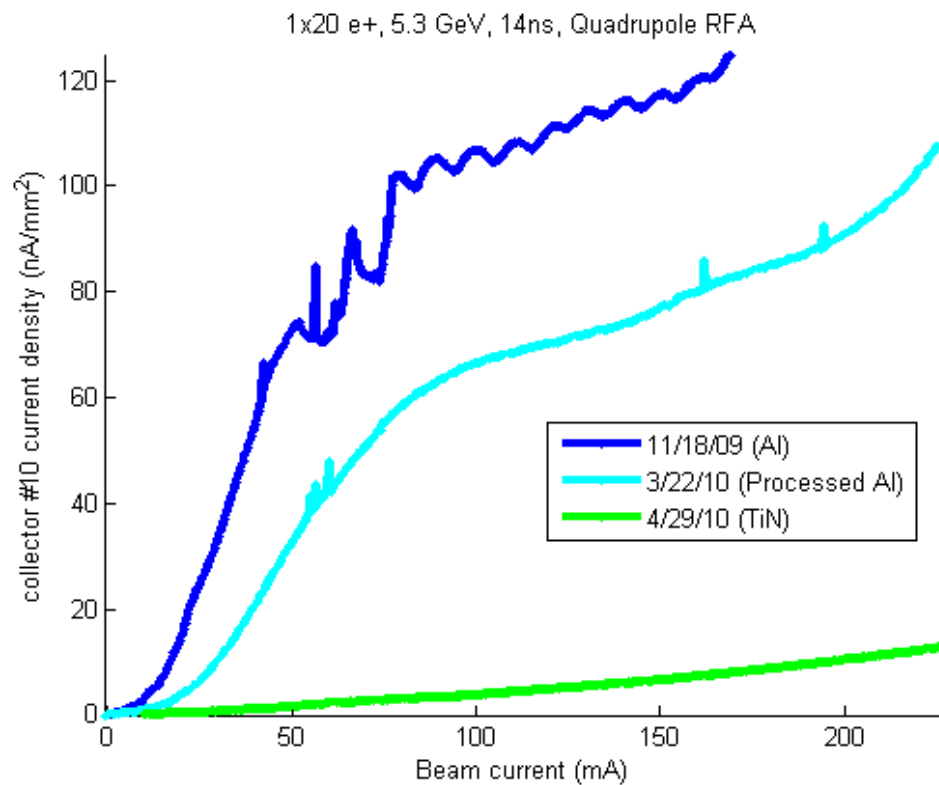
	Drift	Quad	Dipole	Wiggler	VC Fab
Al	✓	✓	✓		CU, SLAC
Cu	✓			✓	CU, KEK, LBNL, SLAC
TiN on Al	✓	✓	✓		CU, SLAC
TiN on Cu	✓			✓	CU, KEK, LBNL, SLAC
Amorphous C on Al	✓				CERN, CU
NEG on SS	✓				CU
Solenoid Windings	✓				CU
Fins w/TiN on Al	✓				SLAC
Triangular Grooves on Cu				✓	CU, KEK, LBNL, SLAC
Triangular Grooves w/TiN on Al			✓		CU, SLAC
Triangular Grooves w/TiN on Cu				✓	CU, KEK, LBNL, SLAC
Clearing Electrode				✓	CU, KEK, LBNL, SLAC

✓ = chamber(s) deployed ✓ = planned





- Left: 20 bunch train e+
- Right: 45 bunch train e+  Clear improvement with TiN
- Currents higher than expected from “single turn” simulations
 - Turn-to-turn cloud buildup
 - Issue also being studied in wigglers





- Efficacy
 - Strong multipacting on Al surface significantly suppressed with TiN coating
- Cost
 -
- Risk
 - Appears to be minimal with coating
 - Final evaluation of acceptable surface parameters in quadrupoles needed to decide whether coating (as opposed, say, to coating+grooves) is acceptable
- Impact on Machine Performance
 -



Overview of Mitigation Tests



49th ICFA Advanced Beam Dynamics Workshop

	Drift	Quad	Dipole	Wiggler	VC Fab
Al	✓	✓	✓		CU, SLAC
Cu	✓			✓	CU, KEK, LBNL, SLAC
TiN on Al	✓	✓	✓		CU, SLAC
TiN on Cu	✓			✓	CU, KEK, LBNL, SLAC
Amorphous C on Al	✓				CERN, CU
NEG on SS	✓				CU
Solenoid Windings	✓				CU
Fins w/TiN on Al	✓				SLAC
Triangular Grooves on Cu				✓	CU, KEK, LBNL, SLAC
Triangular Grooves w/TiN on Al			✓		CU, SLAC
Triangular Grooves w/TiN on Cu				✓	CU, KEK, LBNL, SLAC
Clearing Electrode				✓	CU, KEK, LBNL, SLAC

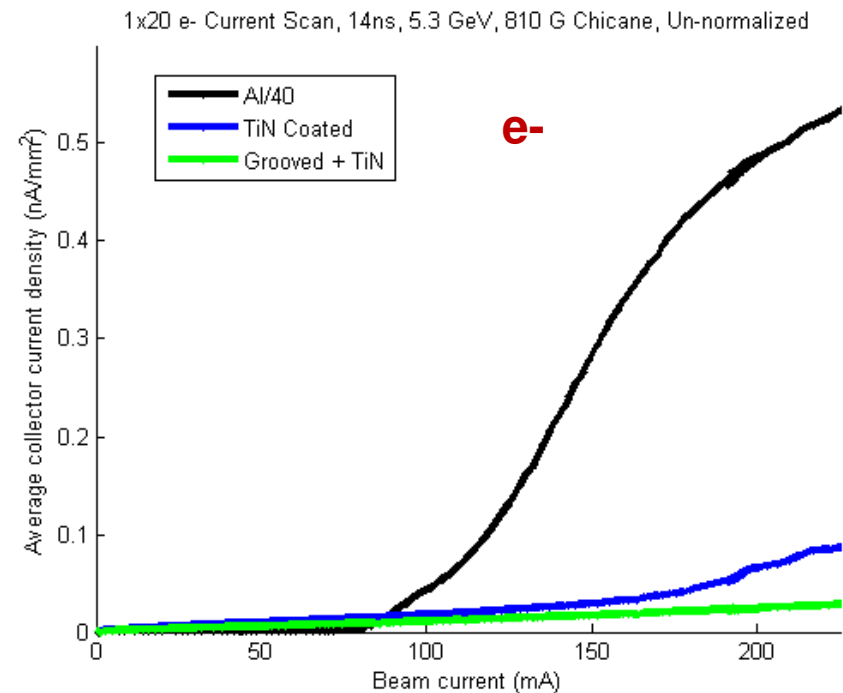
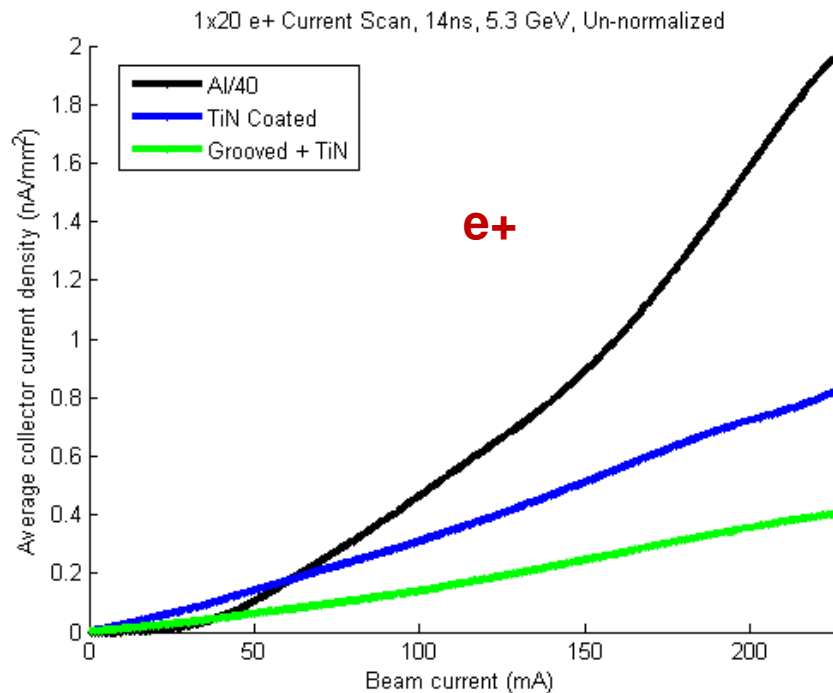
✓ = chamber(s) deployed ✓ = planned





- 1x20 e+, 5.3 GeV, 14ns
 - 810 Gauss dipole field
 - Signals summed over all collectors
 - Al signals $\div 40$

Longitudinally grooved surfaces offer significant promise for EC mitigation in the dipole regions of the damping rings





- Efficacy
 - Of the methods tested, a grooved surface with TiN coating has significantly better performance than any other. Expect that other coatings would also be acceptable.
 - NOTE: Electrodes not tested (challenging deployment of active hardware for entire arc regions of the ILC DR)
- Cost
 - If grooves can be extruded, cost impact will not be high
- Risk
 - Principal concern is the ability to make acceptable grooved surfaces via extrusion
 - “Geometric suppression” limited by how sharp the tips and valleys of the grooves can be made
 - Coating helps ameliorate this risk
 - Machined surfaces of the requisite precision are both expensive and challenging
- Impact on Machine Performance
 - Simulations (Suetsugu, Wang, others) indicate that impedance performance will likely be acceptable



Overview of Mitigation Tests



	Drift	Quad	Dipole	Wiggler	VC Fab
Al	✓	✓	✓		CU, SLAC
Cu	✓			✓	CU, KEK, LBNL, SLAC
TiN on Al	✓	✓	✓		CU, SLAC
TiN on Cu	✓			✓	CU, KEK, LBNL, SLAC
Amorphous C on Al	✓				CERN, CU
NEG on SS	✓				CU
Solenoid Windings	✓				CU
Fins w/TiN on Al	✓				SLAC
Triangular Grooves on Cu				✓	CU, KEK, LBNL, SLAC
Triangular Grooves w/TiN on Al			✓		CU, SLAC
Triangular Grooves w/TiN on Cu				✓	CU, KEK, LBNL, SLAC
Clearing Electrode				✓	CU, KEK, LBNL, SLAC

✓ = chamber(s) deployed ✓ = planned



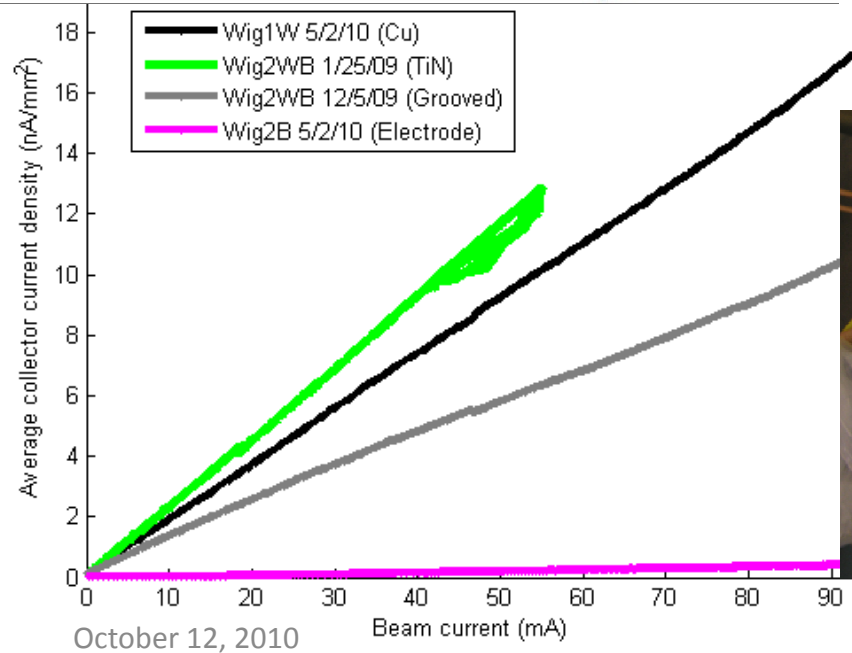
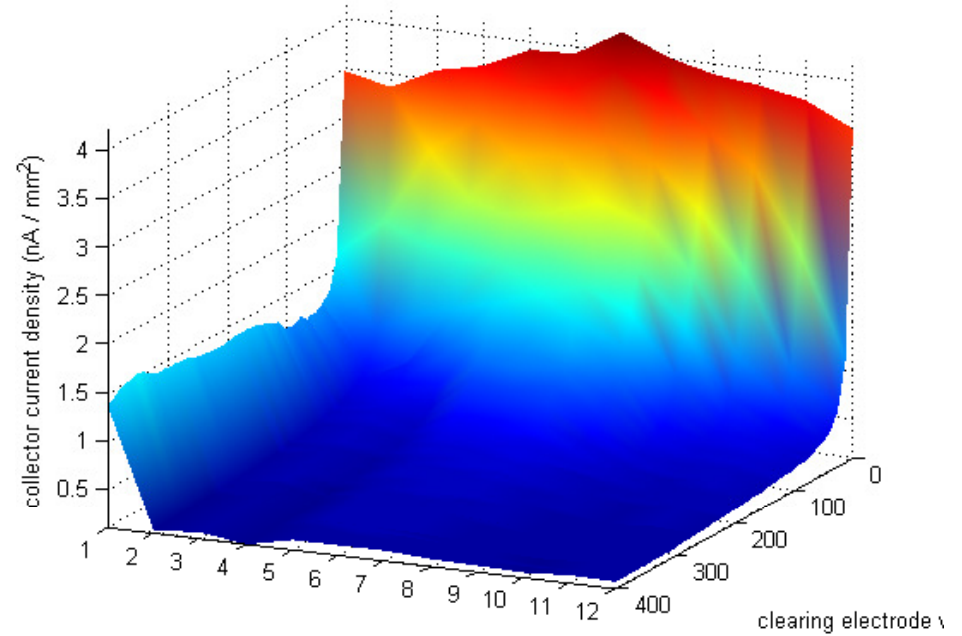
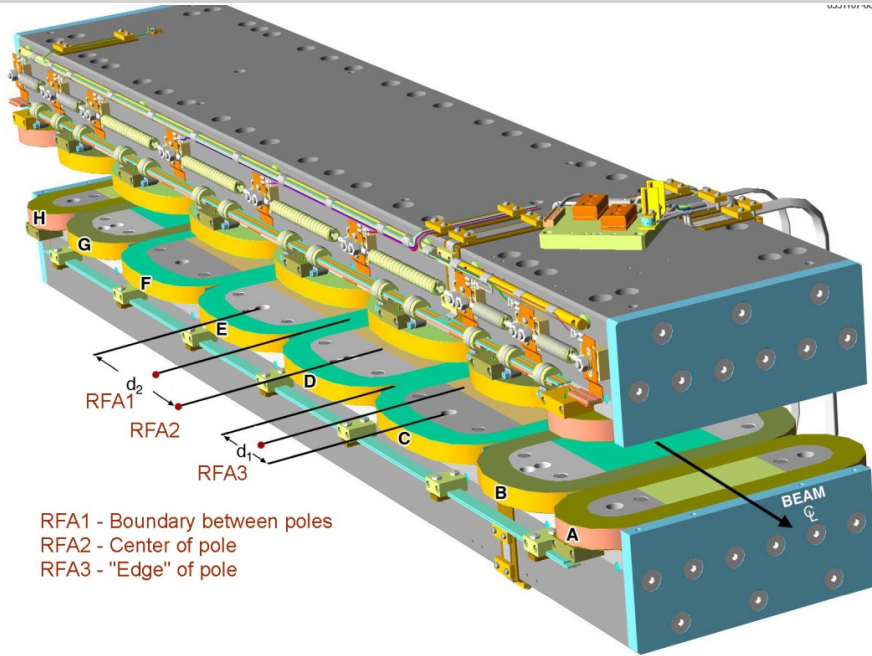


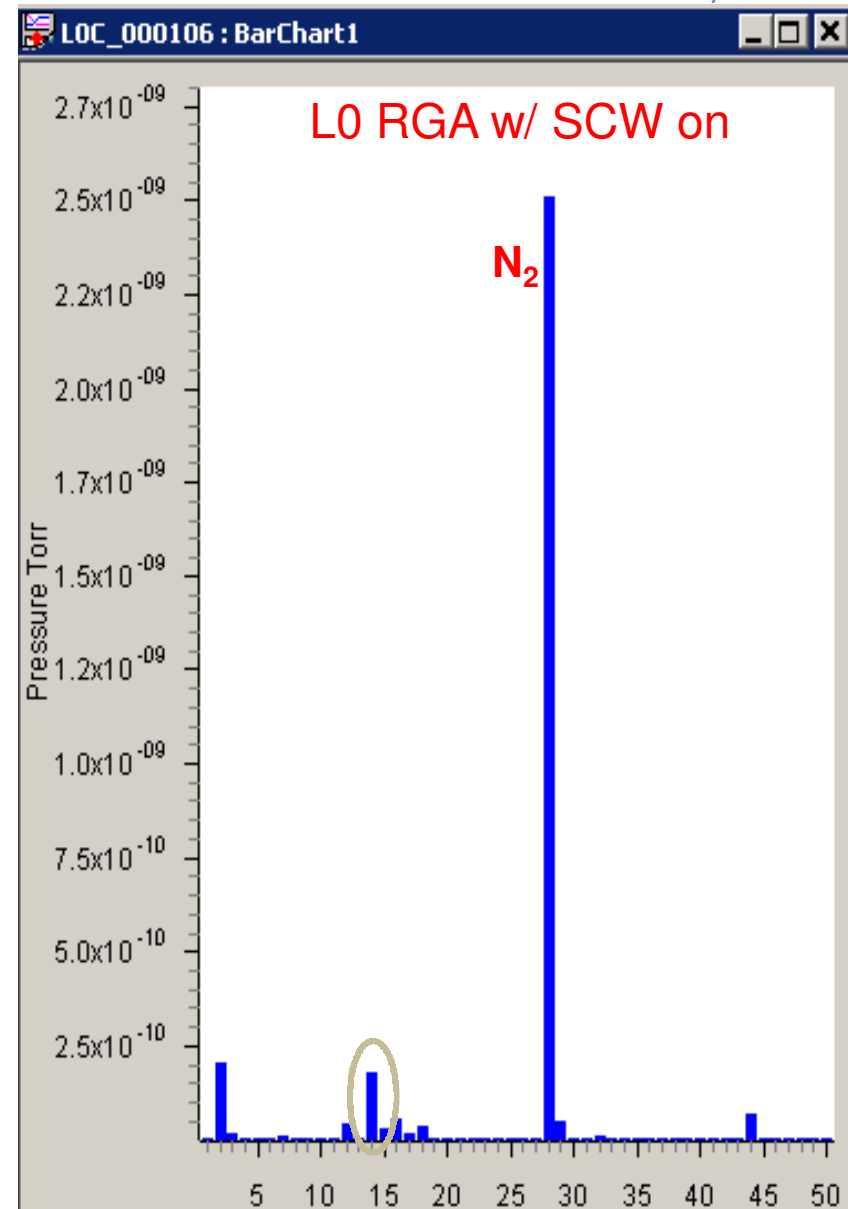
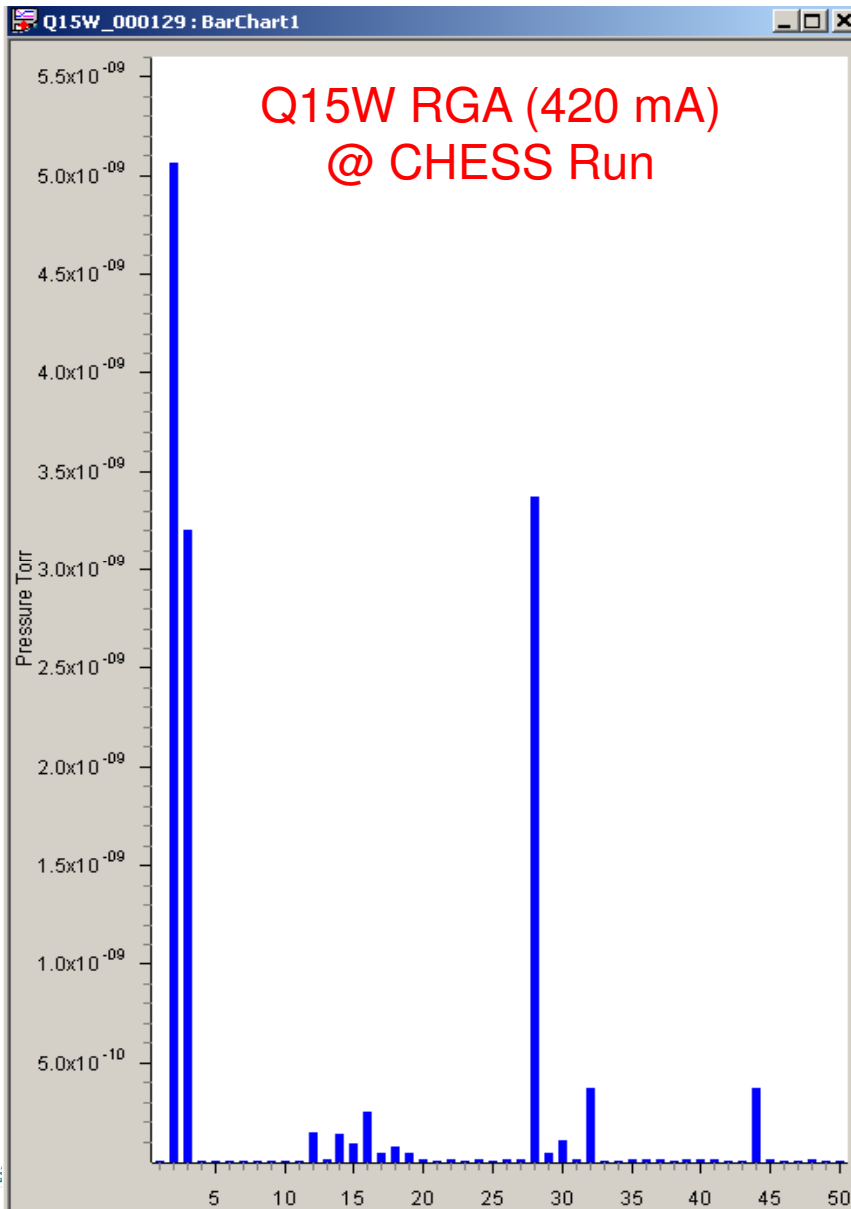
Wiggler Observations



49th ICFA Advanced Beam Dynamics Workshop

Run #2568 (1x20x2.8mA e+, 4 GeV, 14ns): 01W_G2 Center pole Col Curs







- Efficacy
 - Best performance obtained with clearing electrode
- Cost
 - Requirement for electrode application (addition E-beam welds) and HV vacuum feedthroughs will increase chamber cost
 - Also need power supplies and hardware to absorb HOM power
- Risk
 - Always concerns about electrode reliability
 - Thermal spray method offers excellent thermal contact
 - Ability to create “boat-tail” shape with no structural concerns helps to minimize HOM power
 - Feedthrough and HV connection performance probably single largest concern
- Impact on Machine Performance
 - Impedance should be acceptable for the limited length of the wiggler section (see, eg., evaluation by Y. Suetsugu)

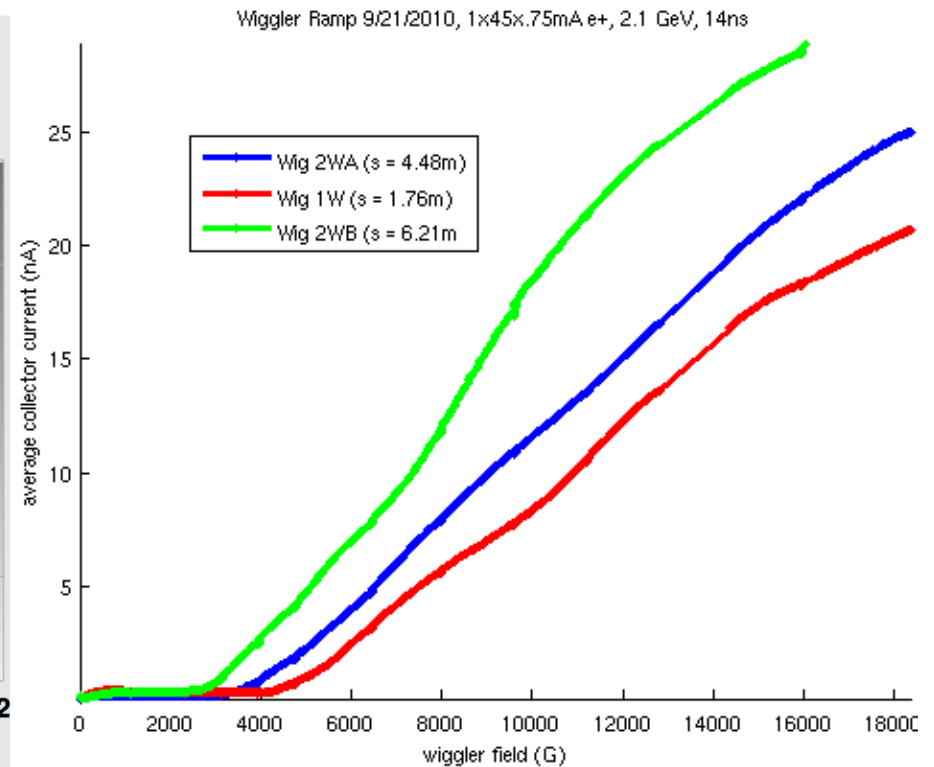
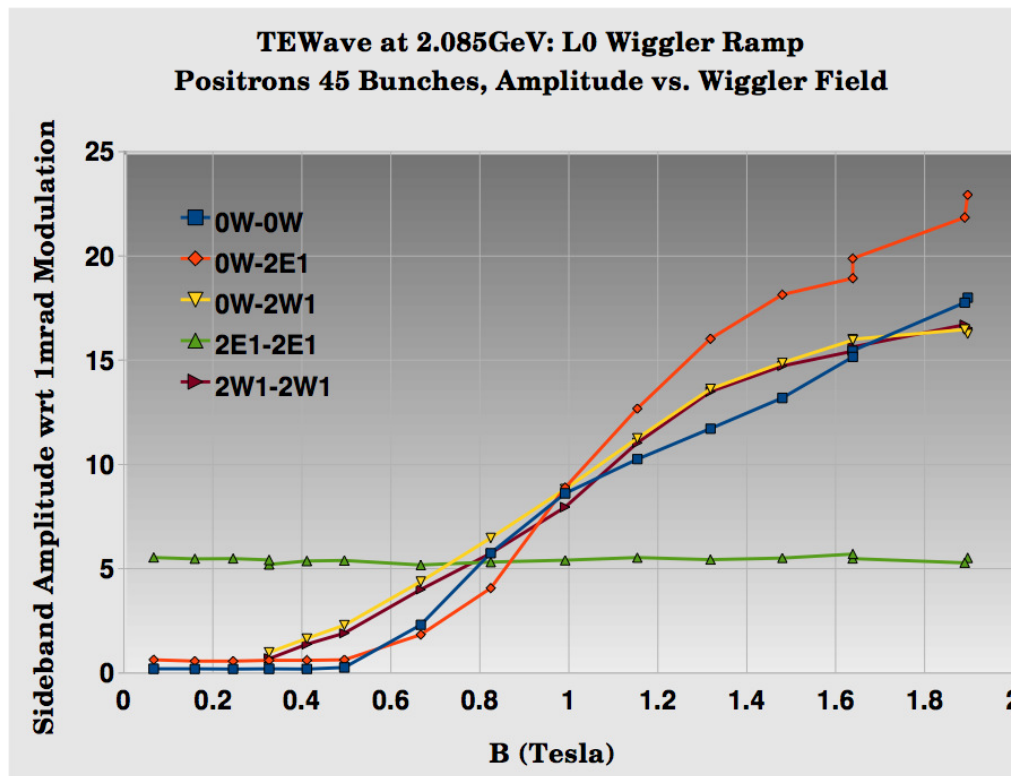


- Our simulations and data indicate that we need to have a better photon and reflection transport model (QE fits in J. Calvey's talk, APS absorber-region data in K. Harkay's talk)
- Time-resolved measurements indicate that we also need to have a better PE spectrum (fitting of RFA data also requires this)
- Synrad3D offers a better reflection model, but there is still significant work to do
- Items still needing to be addressed
 - Diffuse scattering
 - As confirmed by our recent L0 wiggler measurements (talks by J. Calvey, S. De Santis)
 - Surface roughness issues
 - As discussed yesterday
- Requirements for control of PE in the ILC DR (also the CLIC DR) make this a high priority for the upcoming months





- Plots show TE Wave and RFA response as a function of wiggler field strength
 - Beam conditions:
 - 1x45x~.75mA e+,
 - Normalized to beam current
 - 2.1 GeV, 14ns



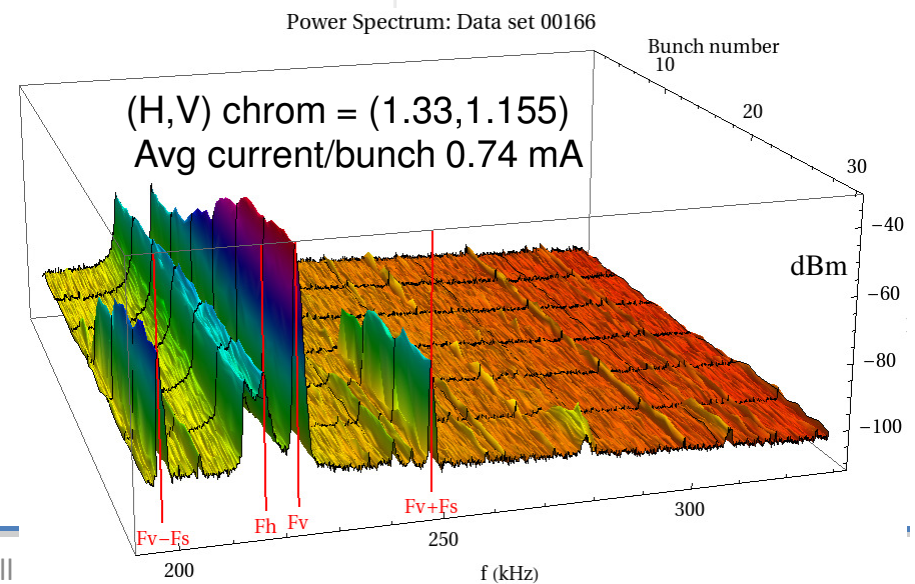
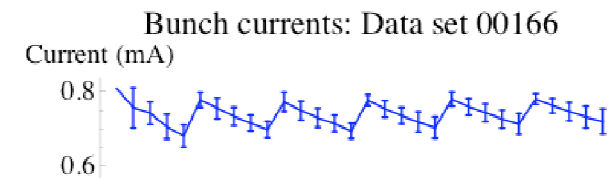


- The CESR-TA Electron Cloud Program
 - Goals & Capabilities
 - Brief Program Review
 - Status
- Inputs for ILC Damping Ring Design Choices
 - Mitigation Studies
 - Overview
 - Drift
 - Bend
 - Wiggler
 - Quadrupole
 - Photons and PEY
 - Beam Dynamics Studies
- Conclusion





- The implemented spectral methods offer a powerful tool for self-consistent analysis of the onset of instabilities
 - Tune shifts along train \Rightarrow ring-wide integrated cloud density near beam with minimal bias
 - Onset of synchrotron sidebands allows one evaluations of the relevant thresholds
- Have explored a range of conditions during most recent run
 - Much more to study
 - Need to further explore regime where can correlate with beam size measurements
 - Higher currents, longer trains, different bunch spacings, energy,
- Most importantly, more detailed data-simulation comparisons

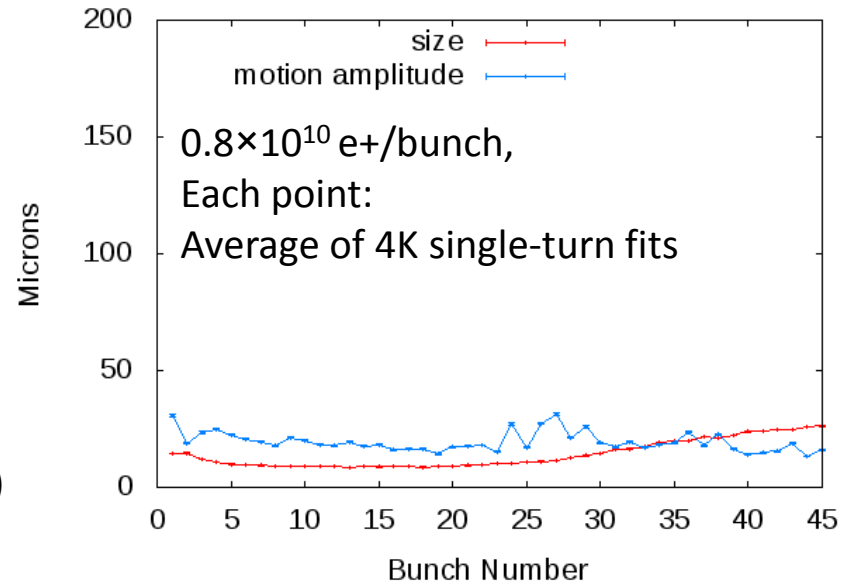




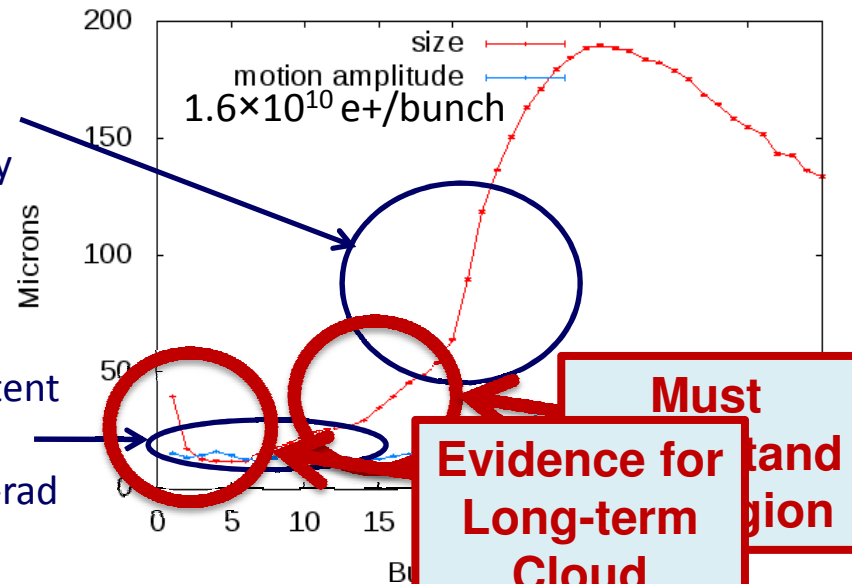
- Measure Bunch-by-Bunch Beam Size
 - Beam size enhanced at head and tail of train
Source of blow-up at head appears to be due to a long lifetime component of the cloud (Dugan talk)
Bunch lifetime of smallest bunches consistent with observed single bunch lifetimes during LET (Touschek-limited) consistent with relative bunch sizes.
 - Beam size measured around bunch 5 is consistent with $\epsilon_y \sim 20\text{pm-rad}$ ($\sigma_y = 11.0 \pm 0.2 \mu\text{m}$, $\beta_{\text{source}} = 5.8\text{m}$)

Preliminary

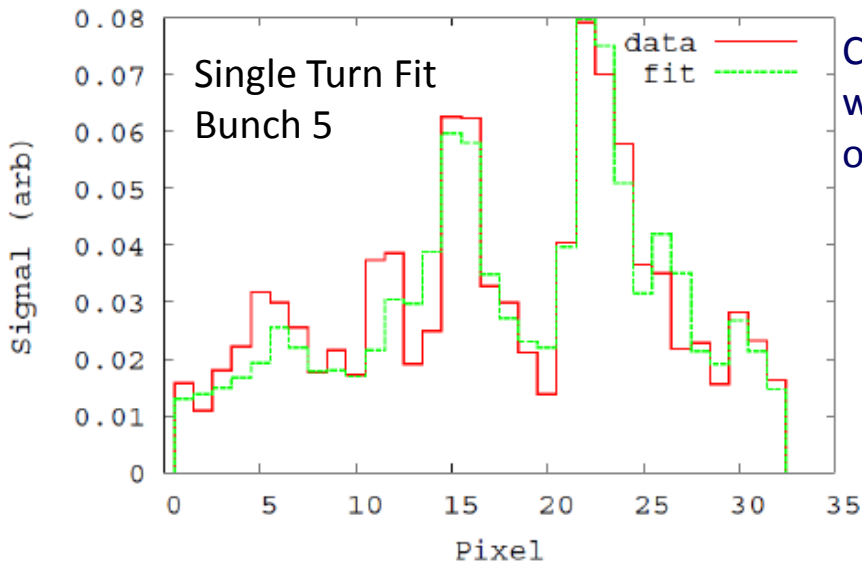
1 Train, 45 Bunches, 0.5 mA/bunch



1 Train, 45 Bunches, 1.3 mA/bunch



1 Train, 45 Bunches, 1.0 mA/bunch: Bunch 1



Consistent with onset of instability

Consistent with 20 pm-rad

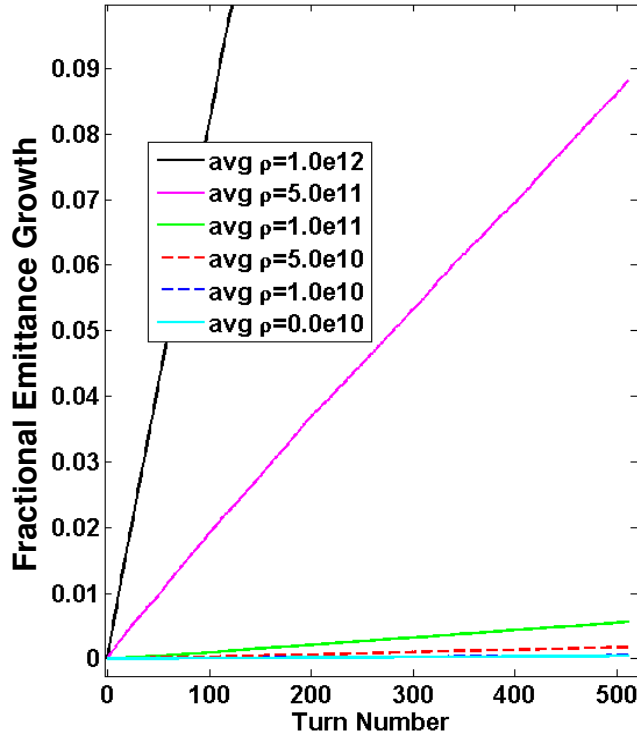
Must
Evidence for stand
Long-term
Cloud



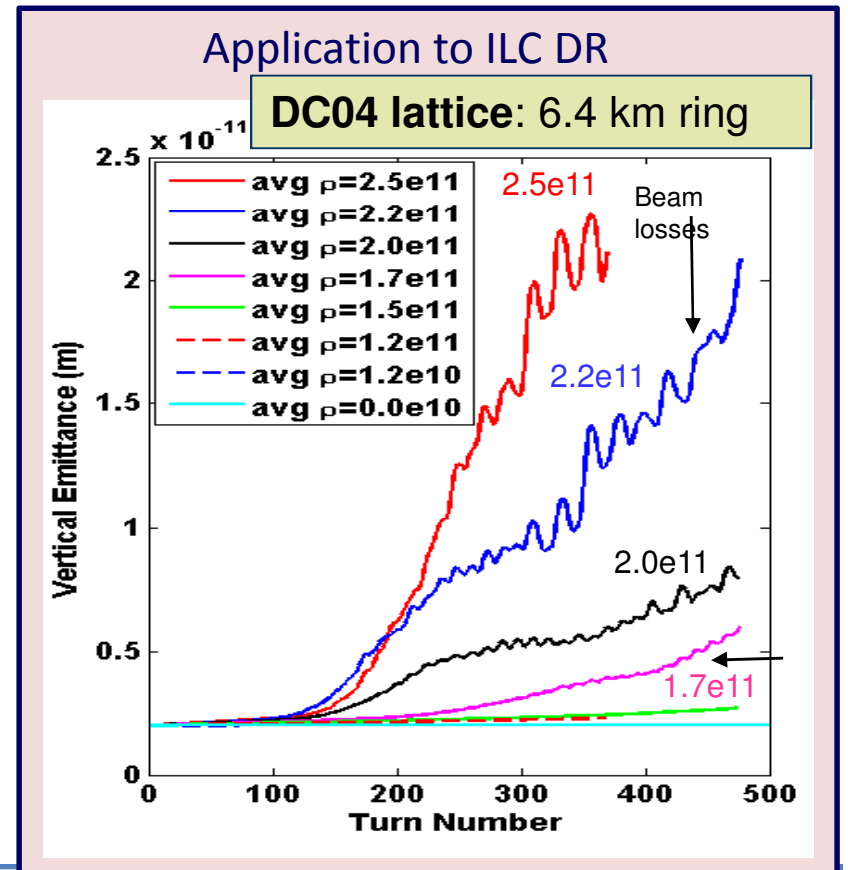
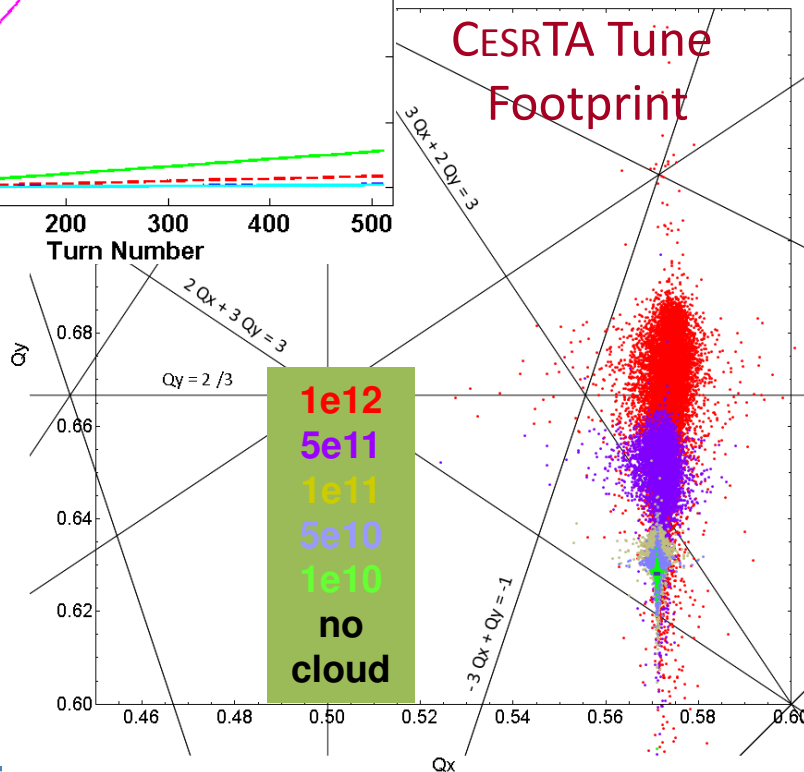
Simulation of Incoherent ϵ_y Growth & Instabilities



49th ICFA Advanced Beam Dynamics Workshop



- CMAD simulation (Pivi, Sonnad)
- CMAD: tracking and e-cloud beam instability parallel code (M.Pivi SLAC)
 - Distribute EC in every magnetic element of ring: $\sim 1,000$ elements including drift, dipoles, quad, sext, etc.
 - Apply beam-cloud IP in every element





- The CESR-TA Electron Cloud Program
 - Goals & Capabilities
 - Brief Program Review
 - Status
- Inputs for ILC Damping Ring Design Choices
 - Mitigation Studies
 - Overview
 - Drift
 - Bend
 - Wiggler
 - Quadrupole
 - Photons and PEY
 - Beam Dynamics Studies
- Conclusion





- Mitigation performance:
 - Grooves are effective in dipole/wiggler fields, *but challenging to make when depth is small*
 - Amorphous C, TiN and NEG show similar levels of EC suppression so both coatings can be considered for DR use
 - TiN and a-C have worse dP/dI than Al chambers at our present level of processing
 - In regions where TiN-coated chambers are struck by wiggler radiation (high intensity and high E_c), we observe significant concentrations of N in the vacuum system
 - EC suppression with the clearing electrode in the wiggler is very good
 - No heating issues have been observed with the wiggler design in either CESR-TA or CHESS operating conditions
 - Further work remains to take RFA measurements in chambers with mitigations and convert these to the effective SEY of the chamber surfaces
 - Agreement between data and simulation continues to improve
 - Magnetic field region model requires full inclusion of RFA in simulation
 - In situ SEY measurements raise the question of how the SEY varies around the chamber azimuth



- Trapping and build-up of the EC over multiple turns in quadrupole and wiggler chambers
 - Experimental signature and seen in simulation
 - Further evaluation of impact on the beam is required
- Time-resolved studies (shielded pickups)
 - Being applied to understand SEY at ~ 0 energy, $\delta(0)$, which determines EC decay rates
 - Have already shown discrepancies in the PEY spectra being used (e- beam data)
- Photon transport models
 - Detailed 3D simulation show significant differences from models typically used
 - Significant implications for modeling assumptions in regions with high photon rates (arc and wiggler regions)
 - Likely still need to add some features (diffuse scattering, surface roughness) to the modelling
- Instabilities and sub-threshold emittance growth
 - Measurement tools are rapidly maturing
 - Coordinated simulation effort with a focus on testing predictions
 - Systematic studies, so far, are showing many features that we can understand with our models, but also some surprises
 - This area needs continued effort including more detailed data-simulation comparisons