



# Design of the CW Cornell ERL Injector Cryomodule

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## Abstract:

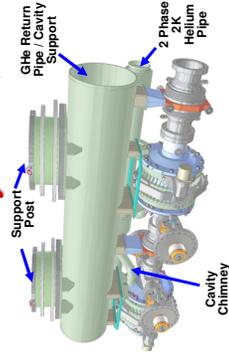
The Cornell ERL Prototype injector RF system will accelerate bunches of a 100 mA beam to an energy of several MeV, while preserving the ultra-low emittance of the beam. The injector linac will be based on superconducting RF technology with five 2-cell RF cavities operated in CW mode. Beside the five RF cavities, the injector cryomodule houses six broadband RF ring-absorbers located at 80 K for HOM damping, ten input couplers, LEHe vessels with cavity frequency tuners, a cavity support structure and the cryogenic piping. The axial symmetry of the HOM absorbers, together with a twin-coupler design, avoids transverse on-axis fields, which would cause emittance growth. The design of the cryomodule is nearly finished, and prototyping of sub-components has started. We expect first beam through the injector RF system late 2008. In this paper we give an update on the ERL injector cryomodule work.

## Beam

Max. current ( $I_{beam}$ )	100 mA
Max. current ( $I_{beam}$ )	1 mA
Max. bunch rep. rate	1.3 GHz
Emittance ( $\epsilon_{x,y,z}$ )	$< 0.5$ nm rad
Max. emittance growth ( $\epsilon_{x,y,z}$ )	$< 0.1$ nm rad
Max. beam energy at end (100 mA)	5.5 MeV
Max. beam energy at end (33 mA)	15.5 MeV

## Cryostat / Cold Mass

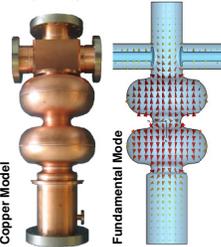
- Based on TTF cryostat design.
- Modified for high CW 2 K loads.
- 80 K thermal shield.
- Simplified 5 K shield.
- Modified cavity / HOM absorber support.



Number of cavities	5
Number of HOM loads	$\approx 5$
Overall length	$\approx 25$ m
Total max. 2 K load	$\approx 70$ W
Total max. 5 K load	$\approx 70$ W
Total max. 80 K load	$\approx 700$ W

## 2-cell cavity

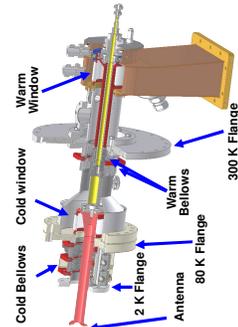
- Enlarged beam pipe to propagate all monopole and dipole higher-order modes.
- Two copper models have been built and studied; first Nb version this fall.
- Twin coaxial coupler to avoid transverse on-axis kick-fields (cause emittance growth).



Frequency	1.3 GHz
Number of cells	2
$E_{acc}$	21.2 MeV
$E_{RF}$	1.94 MeV
$E_{RF}$ / $E_{acc}$ coupling	0.091
Max. transverse offset	0.5 mm
Max. cavity tilt	1 mrad
$Q_{ext}$ at 2 K	$4.6 \cdot 10^7$ to $4.1 \cdot 10^7$
Accelerating voltage	1 to 3 MV
Max. power transferred to beam	100 kW

## Input Coupler

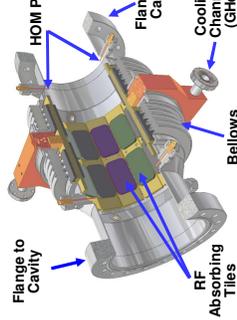
- High power handling.
- Design optimized for small emittance growth.
- RF heating and required cooling has been studied in detail.
- Air cooled inner conductor.
- First prototypes early 2006.



Frequency	1.3 GHz
Max. CW travelling power	75 kW
Number of windows	2
Cold coax. line impedance	60 $\Omega$
$Q_{ext}$ range	$9.2 \cdot 10^7$ to $8.2 \cdot 10^7$

## HOM Absorber

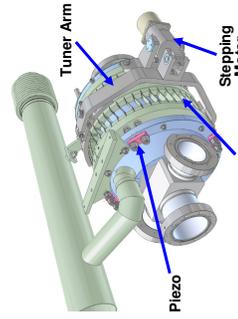
- Placed in beam line between cavities.
- Quality factors between some 100 and a few 1000 are required.
- Operated at 80 K to simplify thermal transitions to cavities at 2 K.
- Combination of three RF absorbing materials for effective damping from 1.4 GHz to  $> 50$  GHz.



Average HOM loss cavity	26 W
Max. power per absorber	200 W
HOM frequency range	1.4 to $> 50$ GHz
Operating temperature	80 K
Material	TT2-1UR, HeRAMZ
Absorber type	ZRC10CB5

## Frequency Tuner

- Based on TTF/INFN blade tuner.
- Integrated piezo-electric actuators for fast microphonics compensation.
- First prototype in 2006.



Tuning range (motor)	$\pm 400$ kHz
Resolution (motor)	$\approx 1$ Hz/step
Tuning range (piezo)	$\pm 200$ Hz

