



# Pathways for X-ray Nanometer Focusing

## What are the Scientific Opportunities

*Anatoly SNIGIREV*

ERL :

Beam energy

$E = 5.3 \text{ GeV}$

"high coherence" mode

current

$I = 10 \text{ mA}$

betafunction

$\beta = 1 \text{ m}$

emittance

(2.5 m; 12.5 m)

$\varepsilon = 0.015 \text{ nm rad}$

Source size:

(FWHM)

$\sigma = 4 \mu\text{m}$

$S = 10 \mu\text{m}$

(esrf 25 x 900  $\mu\text{m}^2$ )

Beam divergence

(FWHM)

$\sigma' = 4 \mu\text{rad}$

$S' = 10 \mu\text{rad}$

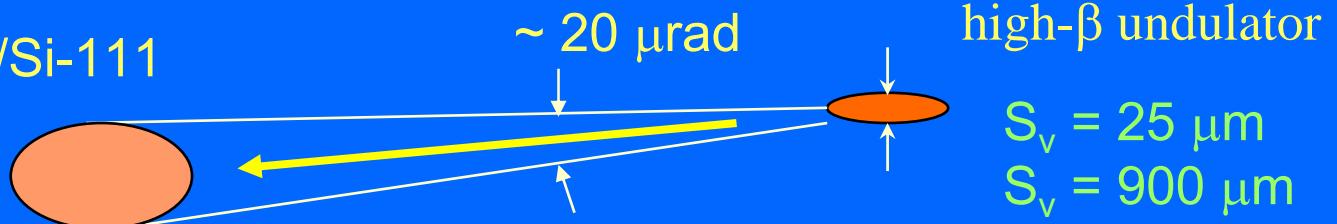
(esrf 20 x 30  $\mu\text{rad}^2$ )

Av. brilliance:  $3 \times 10^{22} \text{ ph / (s 0.1\% mm}^2 \text{ mrad}^2\text{)}$

# Undulator X-ray beam (ESRF/ERL)

ESRF 200 mA

$10^{13}$  ph/s/mm<sup>2</sup>/Si-111



ERL 10 mA

$10^{14}$  ph/s/mm<sup>2</sup>/Si-111

$\emptyset \sim 0.5 \text{ mm}$  at 50 m

$\sim 10 \mu\text{rad}$

section:  $\beta = 1 \text{ m}$

$S = 10 \mu\text{m dia}$



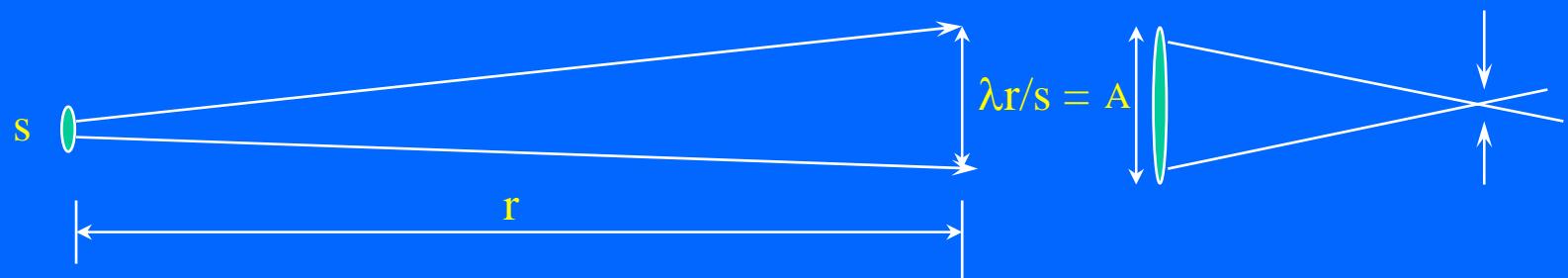
# Why do we need a coherent beam for Microoptics?

Transverse coherence ~ Aperture of the optics

- Diffraction limited focusing at nm level
- Coherent secondary source - coherence enhancement

Aperture (acceptance) of nano optics is about 50 -500  $\mu\text{m}$   
resolution ~ 10 – 100 nm

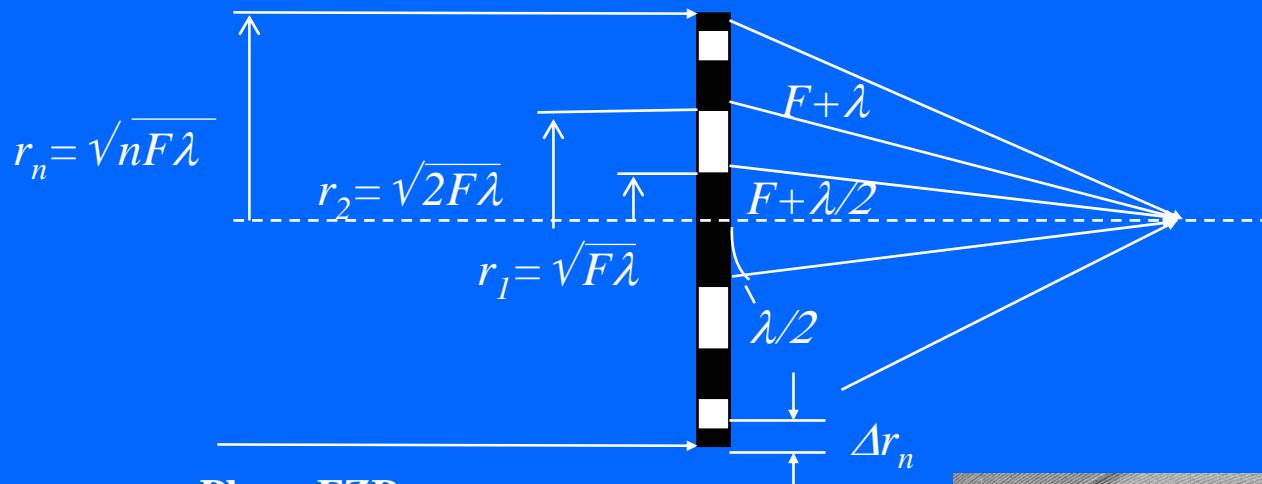
for ERL : beamsize 500  $\mu\text{m}$  dia at 50 m



# Focusing Optics for Hard X-rays: 6 - 60 (200) keV

	reflective			diffractive	refractive	
	Kirkpatrick Baez systems	Capillaries	Waveguides	Fresnel Zone plates	Refractive lenses	
mirrors Kirkpatrick Baez, 1948	multilayers Underwood Barbee, 1986	Kreger 1948	Feng et al 1993	Baez 1952	Snigirev et al, 1996	
Energy	< 30 keV	< 80keV	< 20keV	< 20keV	< 30 keV (80)	<1 MeV
Bandwidth DE/E	w. b.	$10^{-2}$	w.b.	$10^{-3}$	$10^{-3}$	$10^{-3}$
resolution	25 nm Spring 8 2006	40 nm Hignette 2005	50 nm Bilderback 1994	40x25 nm <sup>2</sup> Salditt 2004	20 nm @ 20keV APS, 2006 $\sim 15\text{nm} < 1\text{keV}$	50 nm Schroer 2004

# Fresnel Zone Plate (FZP)



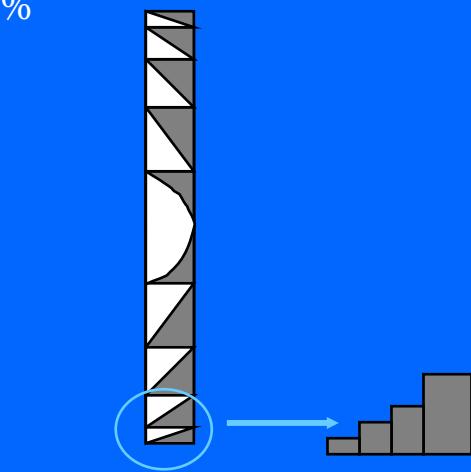
## Phase FZP

alternate zones -  
phase shifting  
efficiency ~ 40%



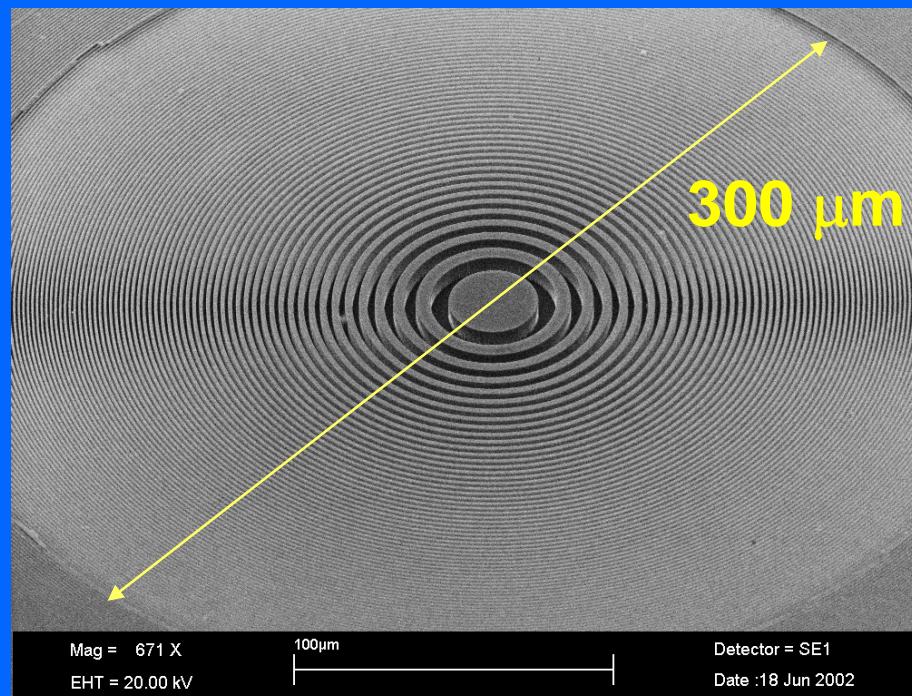
## Amplitude FZP

alternate zones - opaque  
efficiency ~ 10%



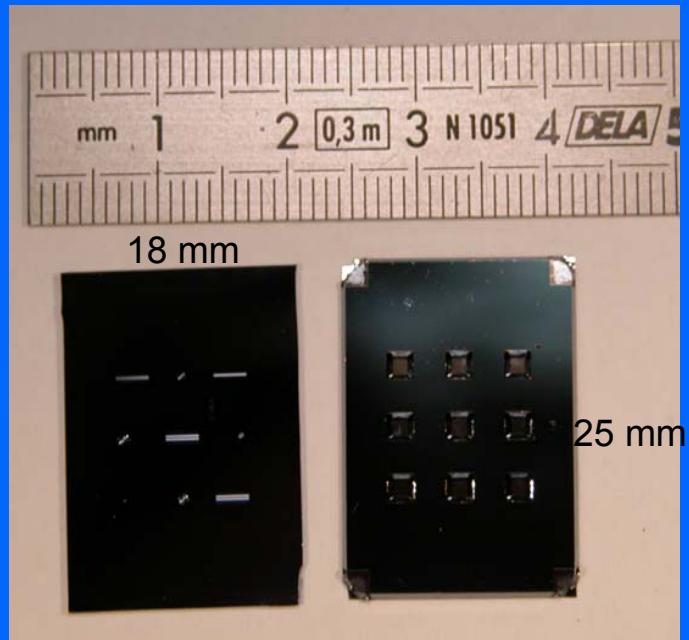
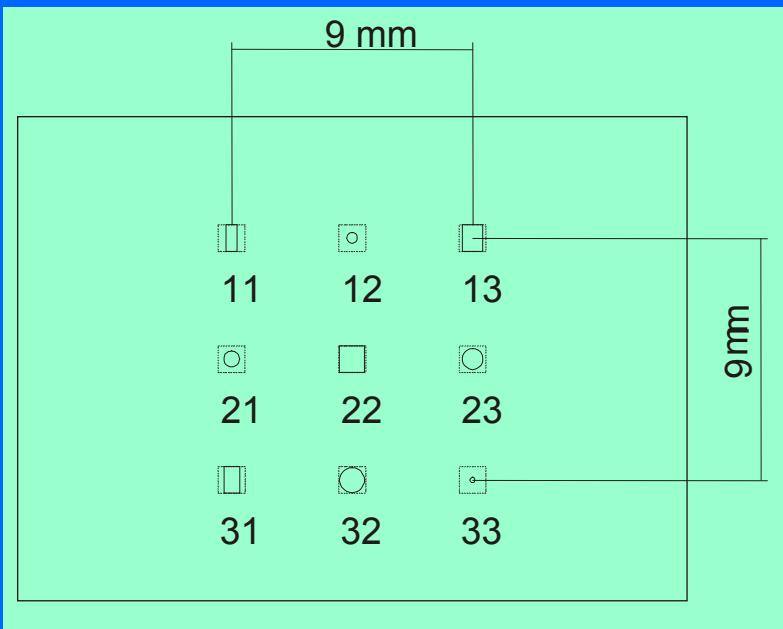
## FZP parameters

$A = 100 - 1000 \mu\text{m}$   
 $\Delta r_n = 0.05 - 0.3 \mu\text{m}$   
 $t_{\text{Si}} = 1 - 10 \mu\text{m}$   
 $F = 60 \text{ cm at } 4 - 12 \text{ keV}$   
 flux  $10^{10} \text{ photons/sec}$



Res. ~ from 500 nm to 50 nm

# FZP Si chip

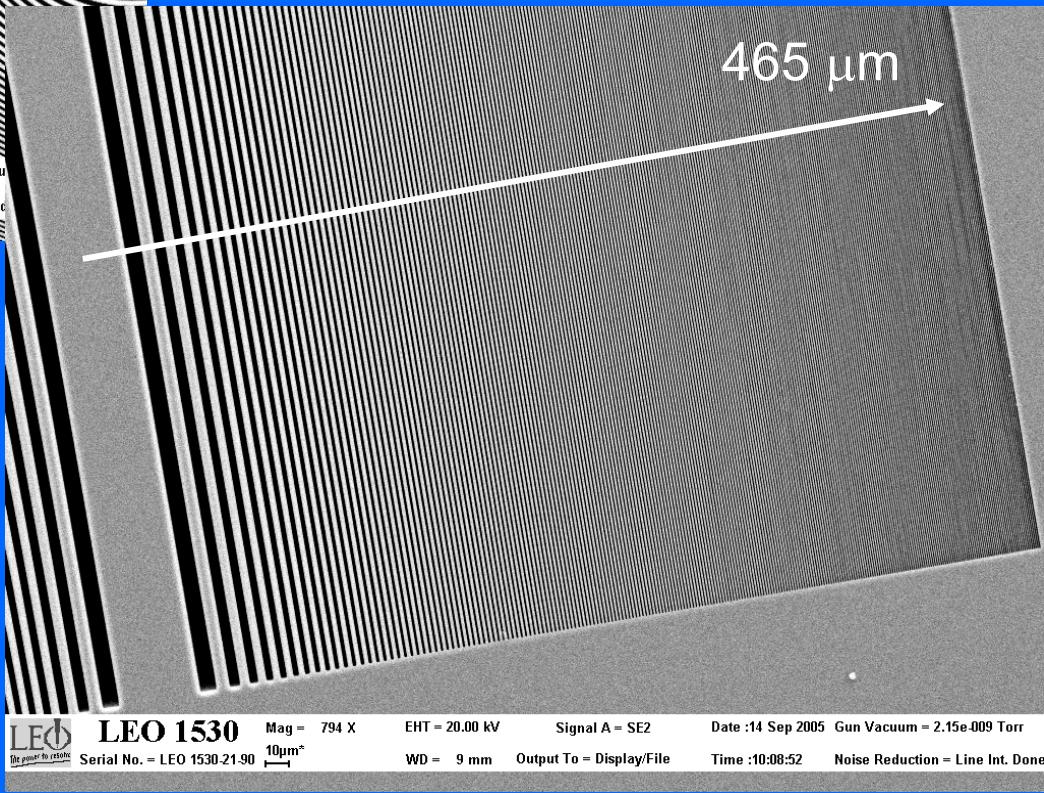
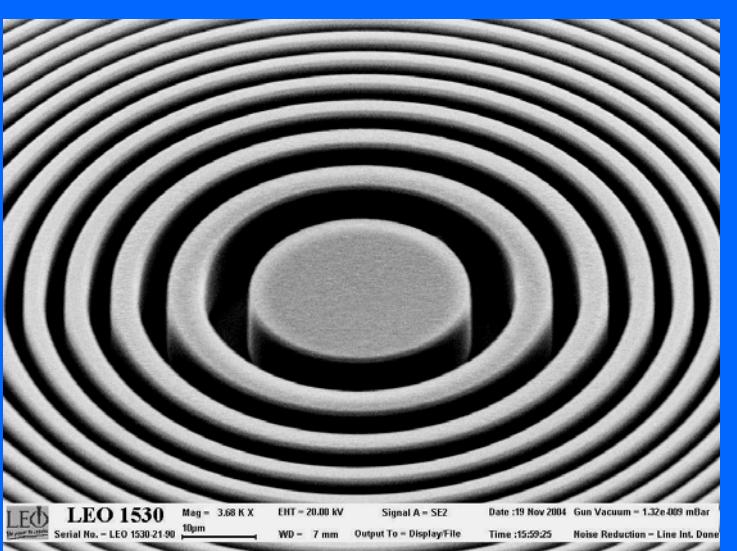


## Lens parameters

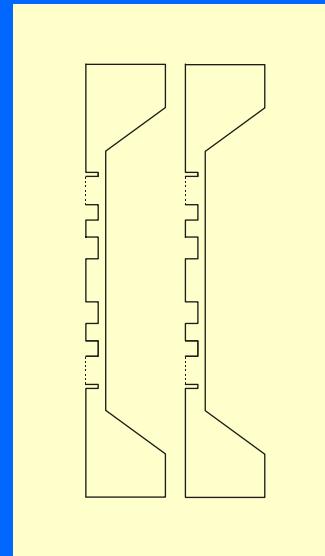
$$A=2r_n = F\lambda / dr_n$$

DOE type	Focal length, $F$ (cm) at 8 keV	Aperture of DOE, $A$ ( $\mu\text{m}$ )	Outermost zone width, $dr_n$ ( $\mu\text{m}$ )	Number of zones
33 (circular)	50	$A=194$	0.4	122
11 (linear)	100	$A=387$ ; $L=1000$	0.4	242
12 (circular)	100	$A=387$	0.4	242
21 (circular)	150	$A=582$	0.4	364
31 (linear)	150	$A=582$ ; $L=1000$	0.4	364
13 (linear)	200	$A=775$ ; $L=1000$	0.4	484
23 (circular)	200	$A=775$	0.4	484
22 (linear)	240	$A=930$ ; $L=1000$	0.4	582
32 (circular)	240	$A=930$	0.4	582

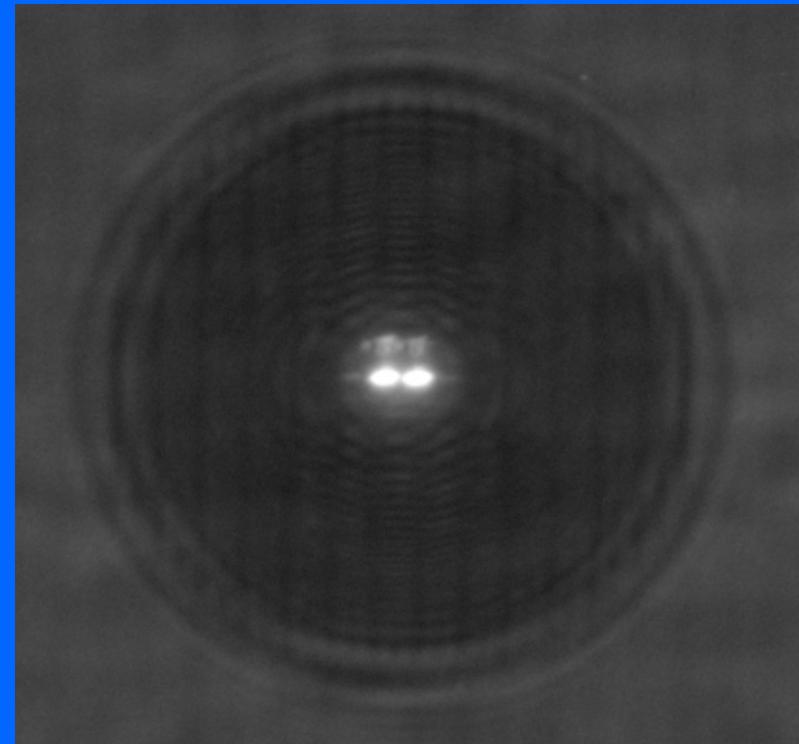
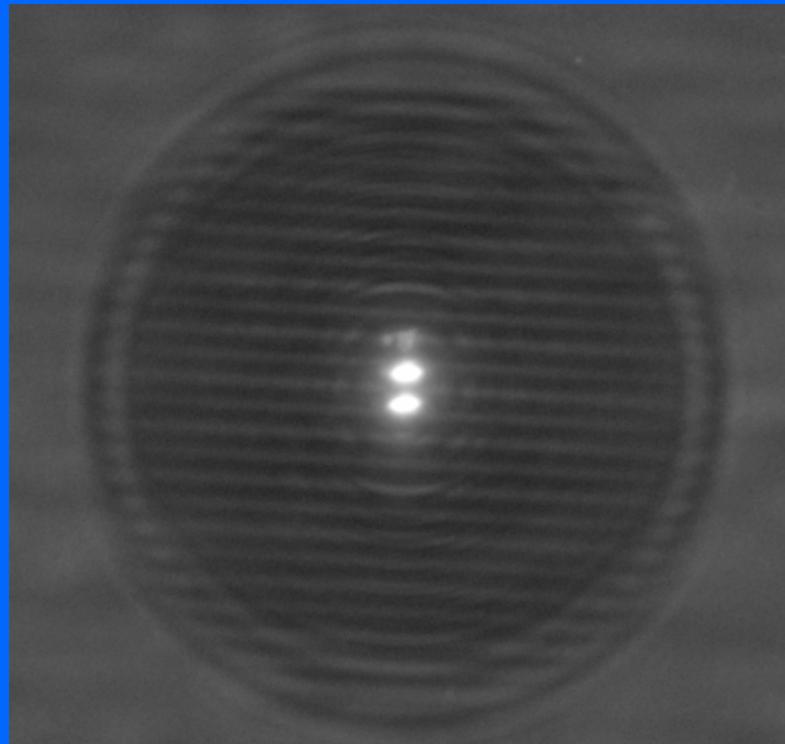
# SEM images



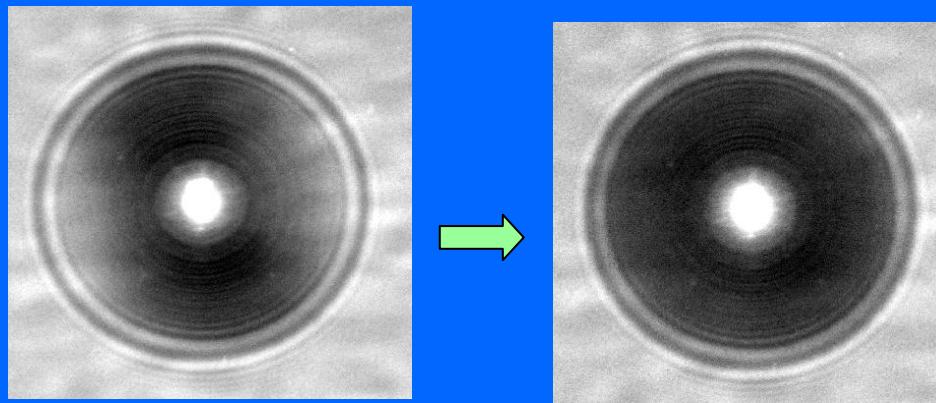
HR XCCD



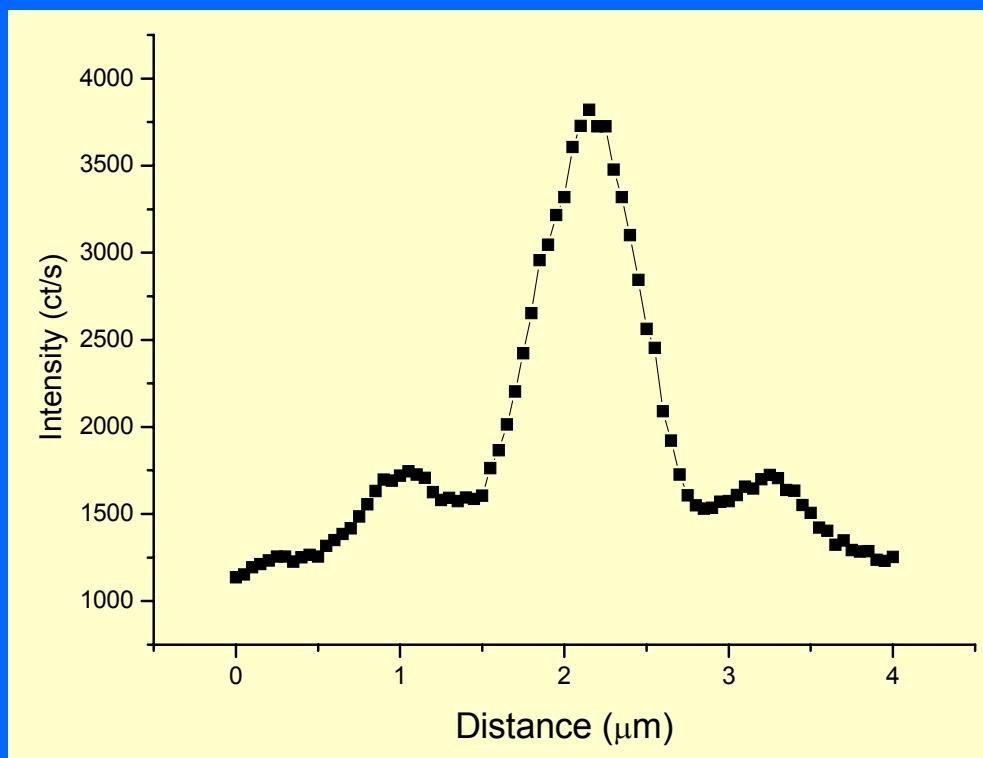
Stacking FZP



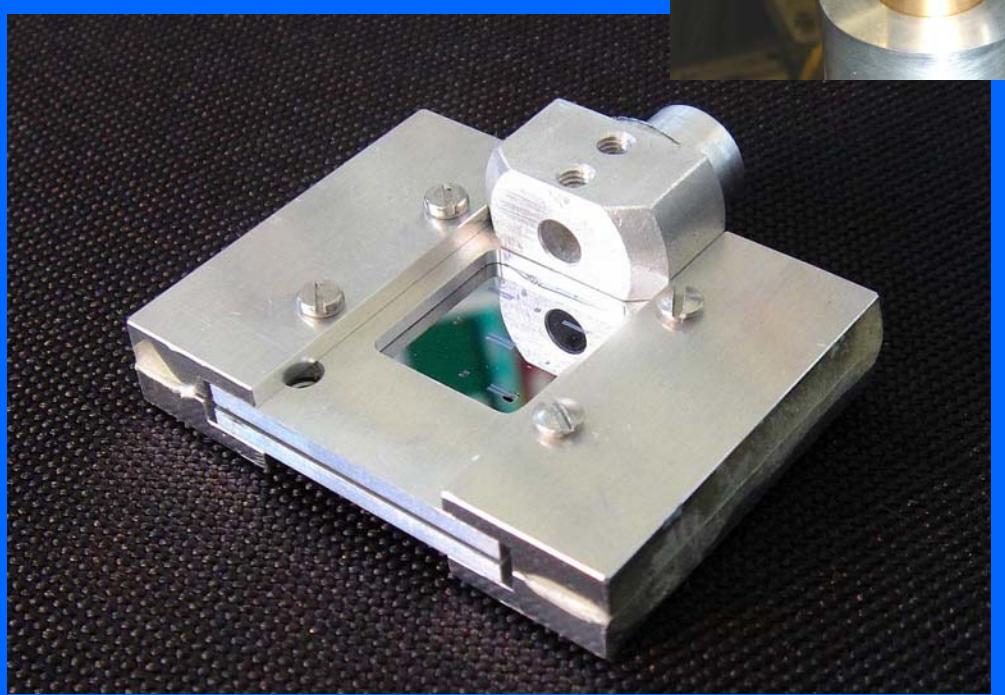
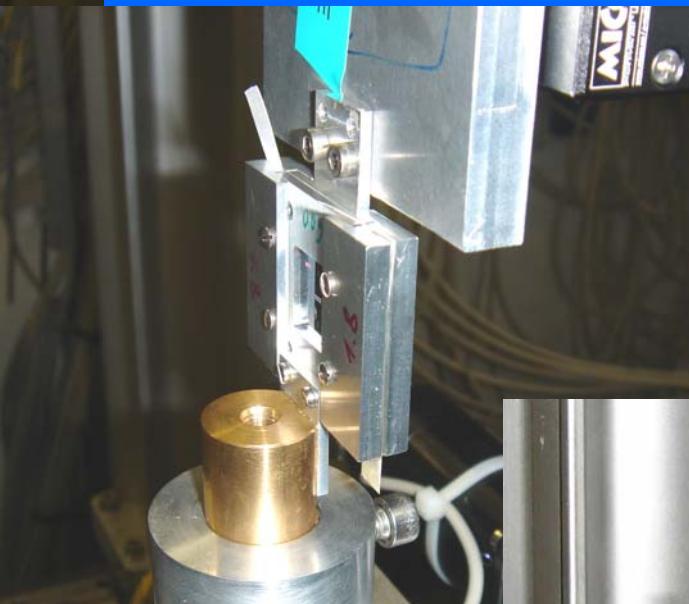
## Fine alignment with 50 nm step



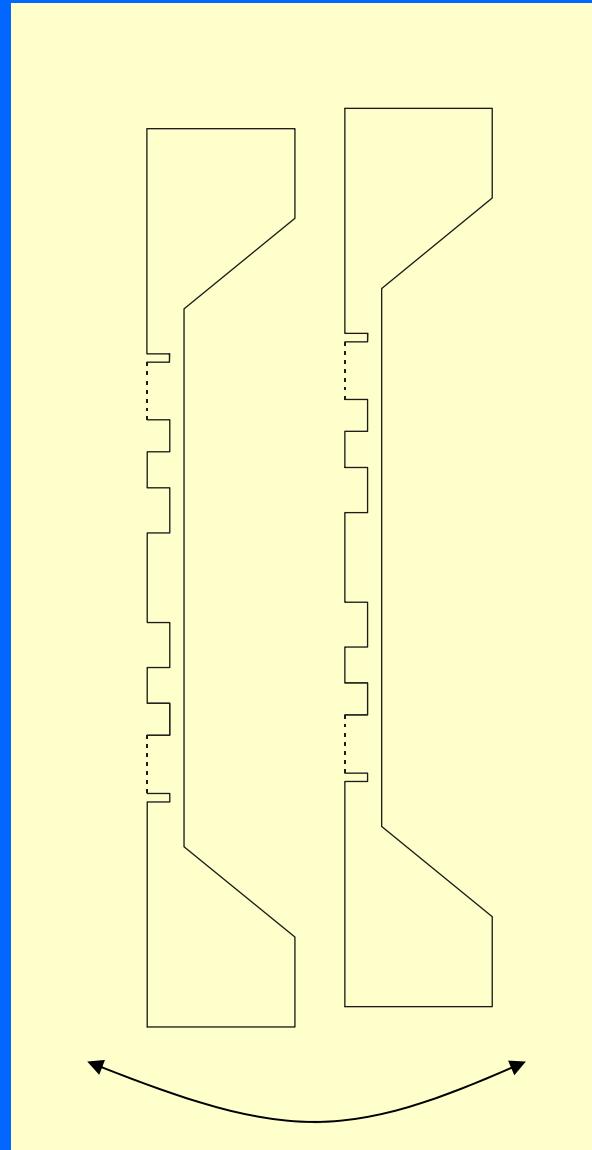
$$\Delta r_n / 3$$

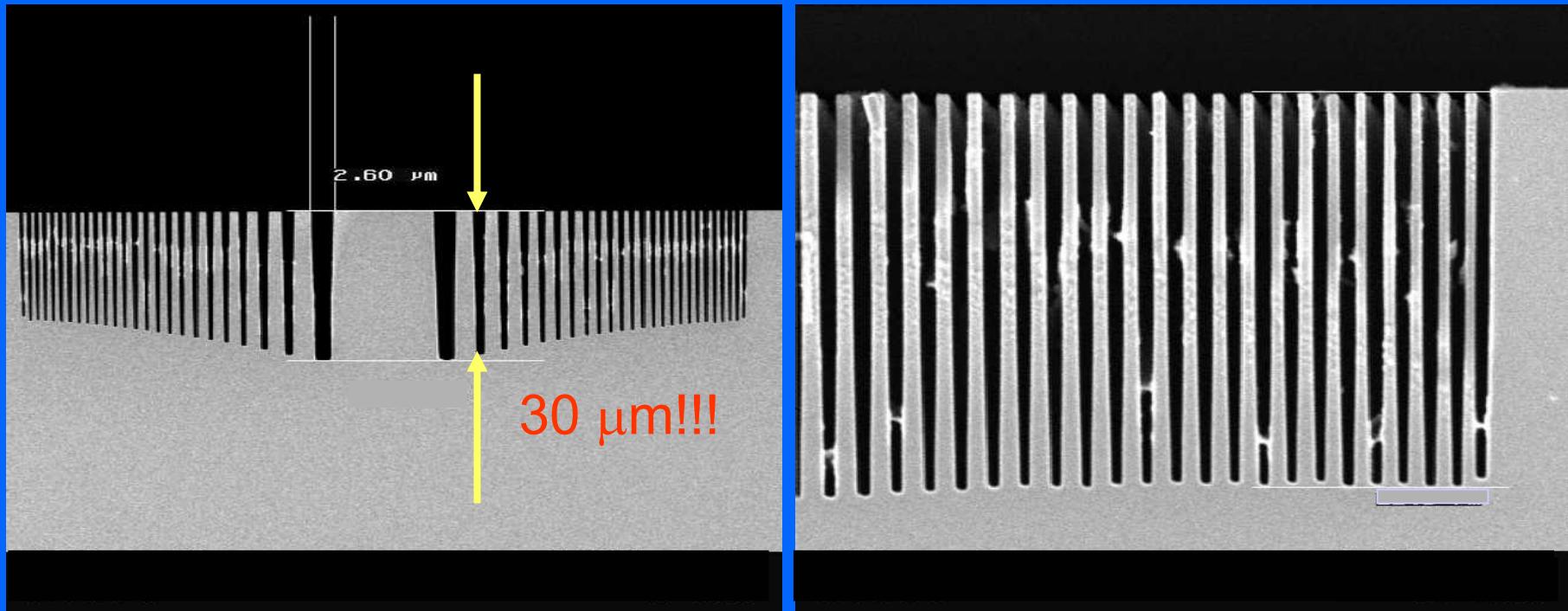


# On-line FZP stacking



Tilt compensation  
for linear displacement





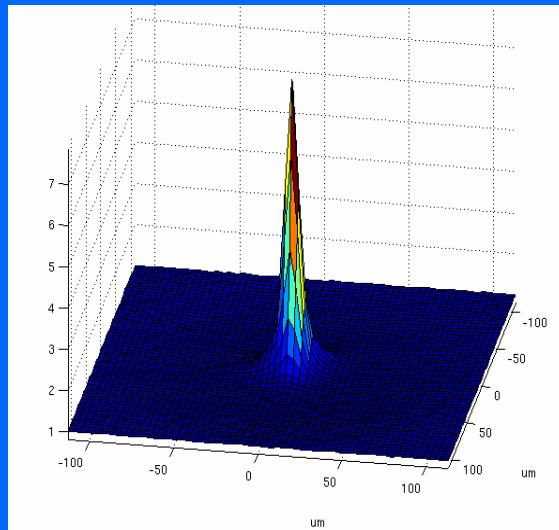
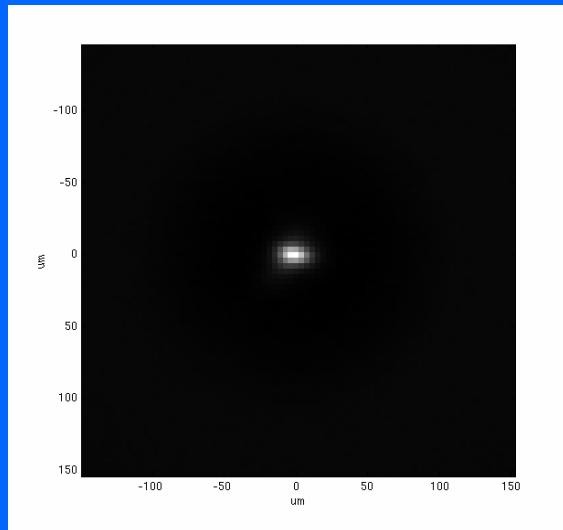
$E = 24 \text{ keV}$   
 $\text{eff} \sim 30\%$

2FZP at 50 keV  
 $\text{eff} \sim 35\%$

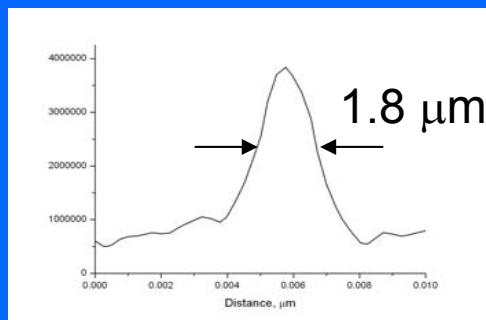
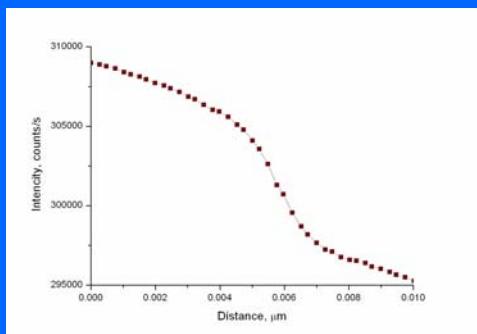
tested at ID15

$F = 3 \text{ m}$

# 50 keV X-ray focusing with two-stacked FZPs



## Vertical scan



2xFZP DOE7/33

$E = 50 \text{ keV}$

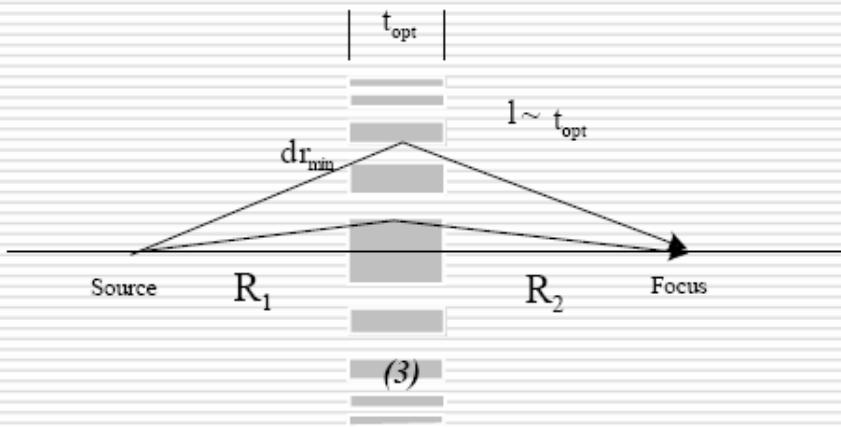
$L_1 = 60 \text{ m}$

$L_2 = 3.2 \text{ m}$

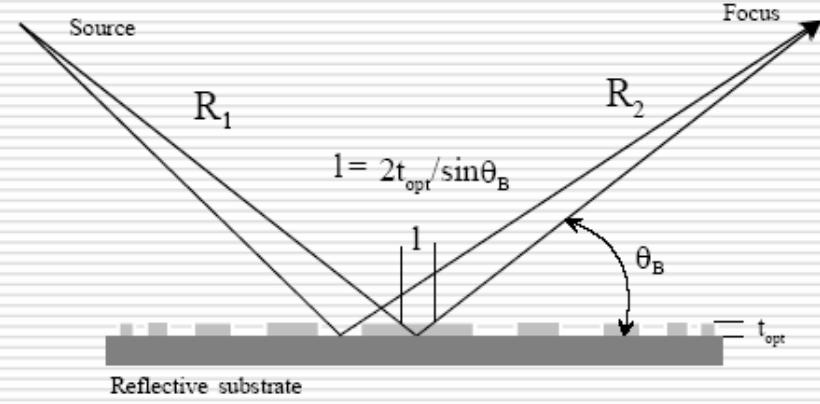
$A = 200 \mu\text{m}$

Gain=450

# Spatial resolution limit



Transmission zone plate

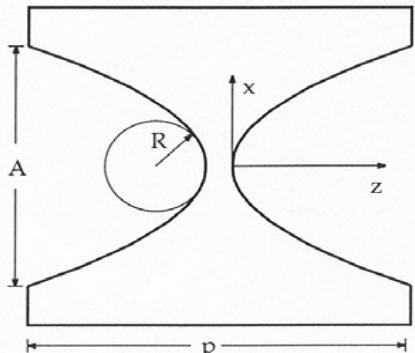


Reflection zone plate

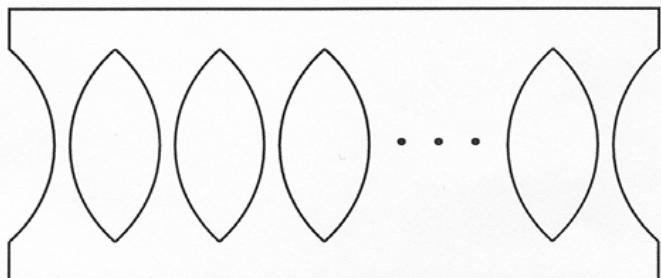
$$\delta r_{min} > \sqrt{m \lambda t_{opt}}$$



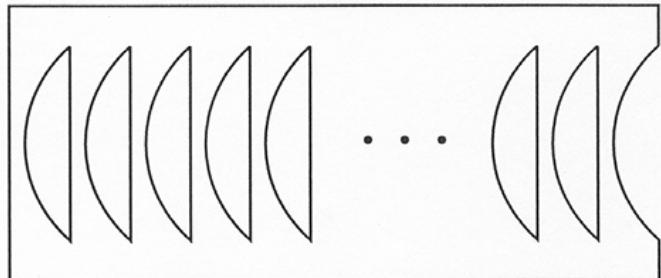
# Microfabrication techniques for planar CRLs



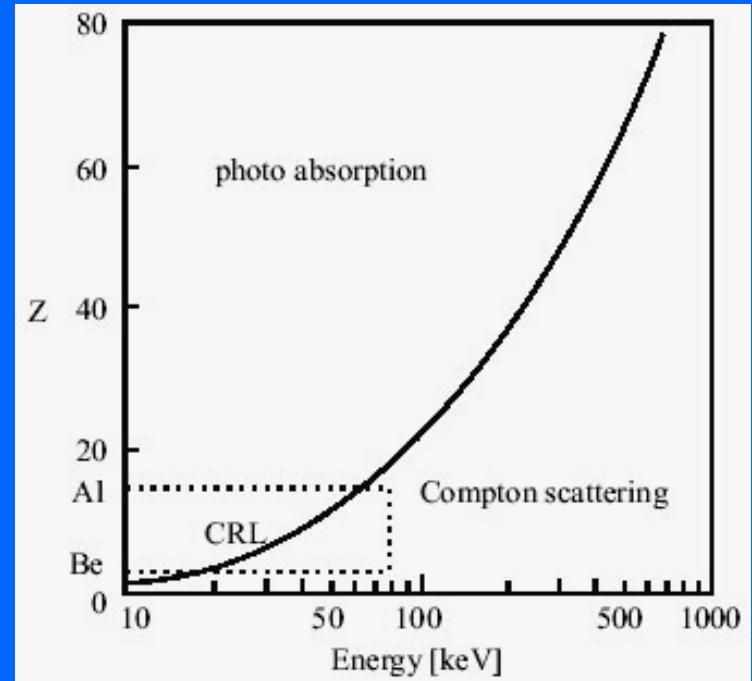
Single parabolic refractive lens



CRL with parabolically shaped holes

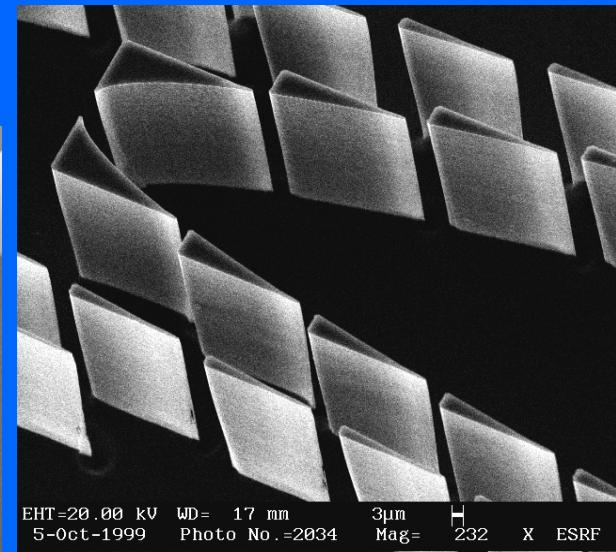
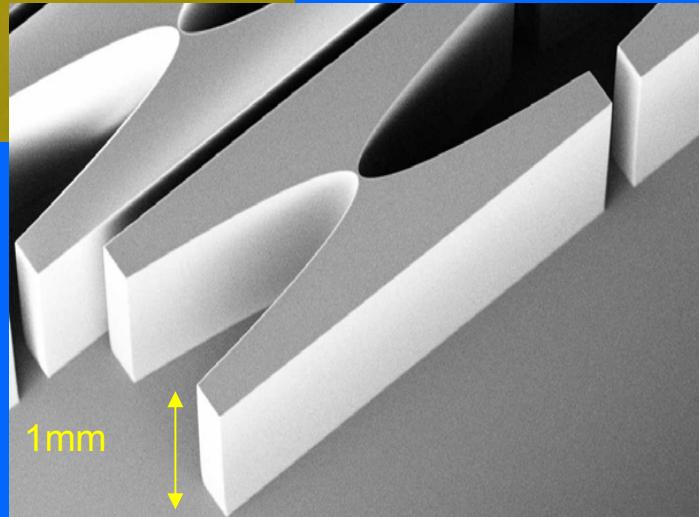
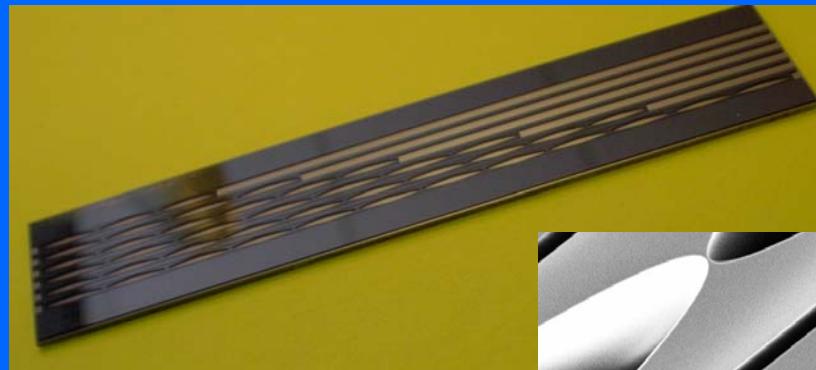
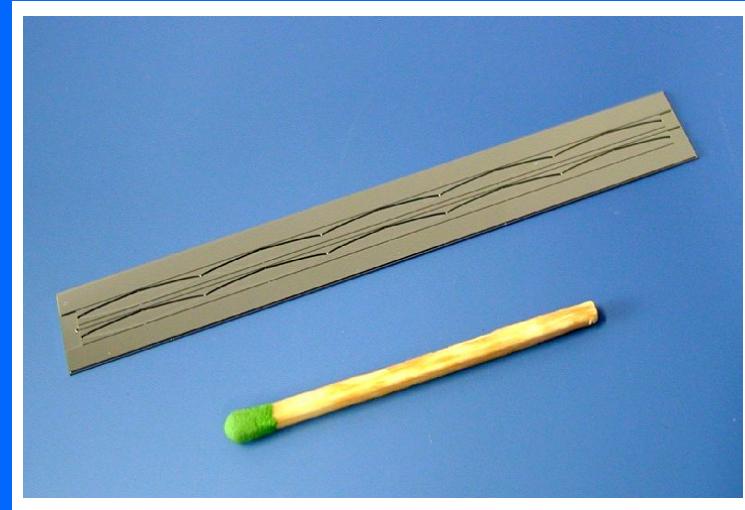
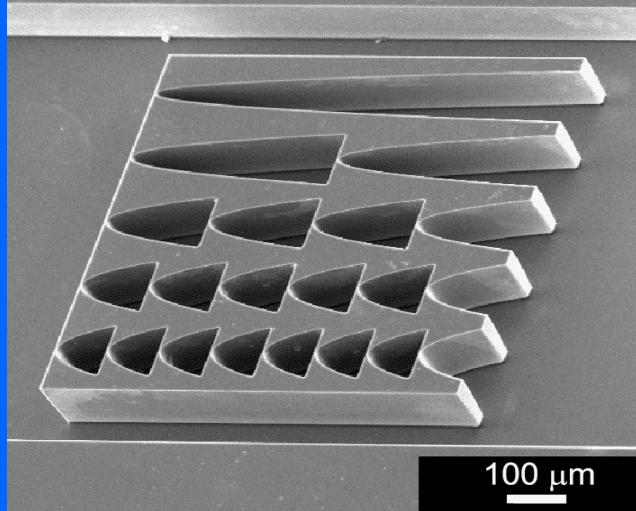


CRL with parabolically shaped half-holes



- R must be small     $R < 0.5 \text{ mm}$
- $\mu/\rho \sim Z^3/E^3$  must be small  
low Z material: Li , Be , B , C , SU-8 , Al, Si
- gain  $\sim \delta/\beta$

	E, keV	$\delta$	$\beta$	$\delta/\beta$
Si	10	4.9E-6	7.4E-8	70
	20	1.2E-6	4.6E-9	250
Diamond	10	7.3E-6	6.9E-9	1000
	20	1.8E-6	3.6E-10	5000

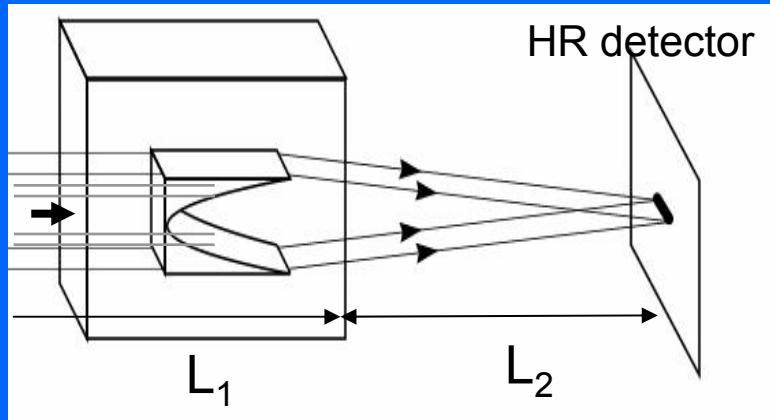


## Advantages of micro-fabrication technology

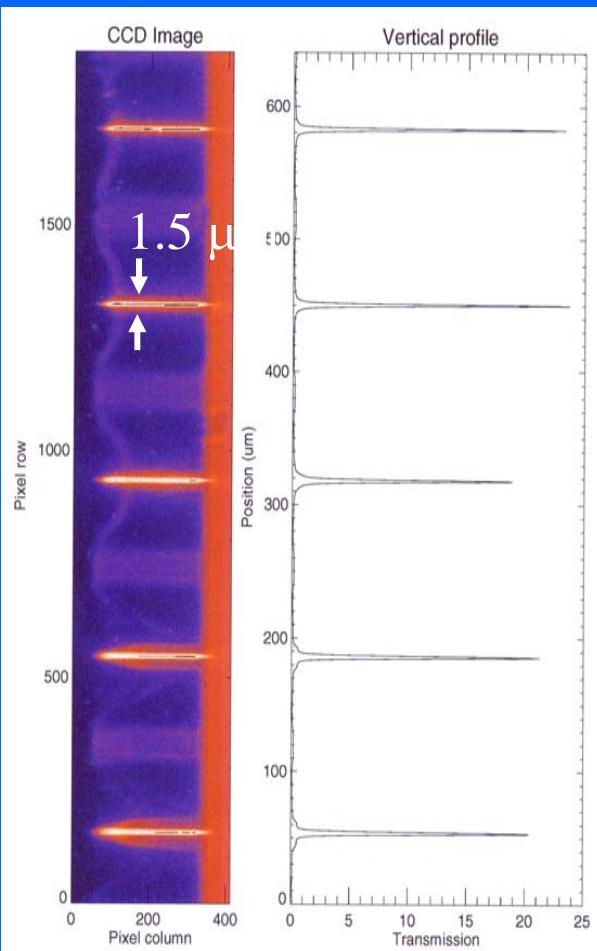
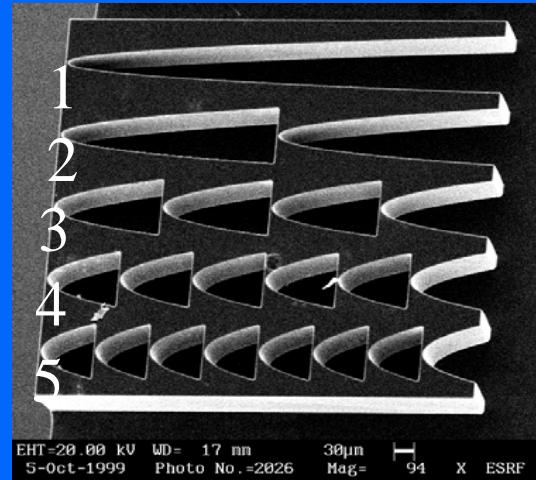
- Any combination of refraction and diffraction properties
- Computer-aided design (from incident wavefront correction to pre determined exit wavefront generation)
- No diffraction-limited aperture
- Use of low-Z materials that are hard for machining (Si, B, diamond)

## Advantages of Linear focusing

- Astigmatic focusing
  - vertical source size is smaller than horizontal one.
- Combination with other BL focusing elements as crystals, mirrors.
- Needs for high resolution diffraction and scattering techniques including surface analysis, high resolution diffraction experiments, standing waves technique



## Si lenses with 0.3 – 0.4 $\mu\text{m}$ profile deviation



aperture 100 µm  
height 100 µm  
web size 5 µm

lens R parabola tip  
 1 - 3.2 μm;  
 2 - 6.4 μm;  
 3 - 12.8 μm;  
 4 - 19.1 μm;  
 5 - 25.4 μm

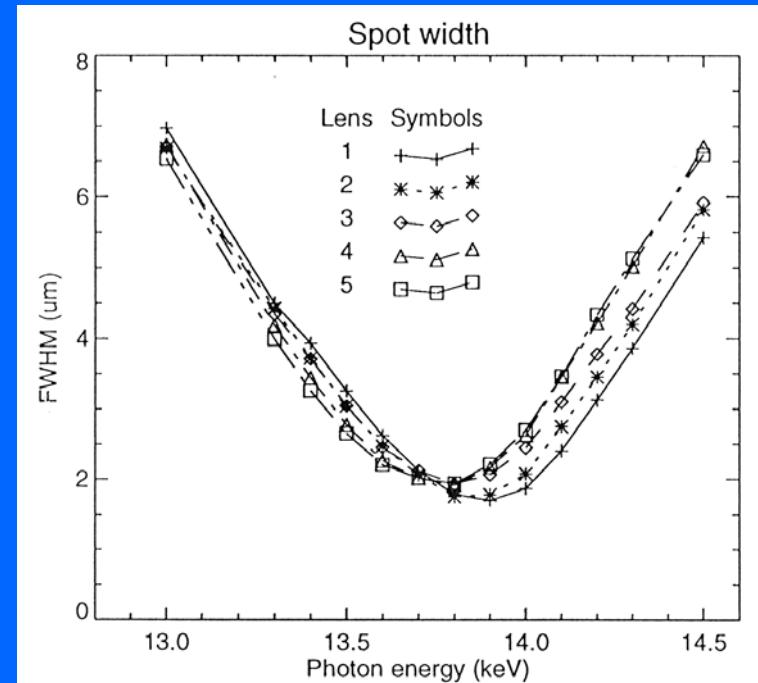
$E = 14 \text{ keV}$

$$F = 75 \text{ cm}$$

## Source size 30 μm

## Source-to-lens distance 60 m

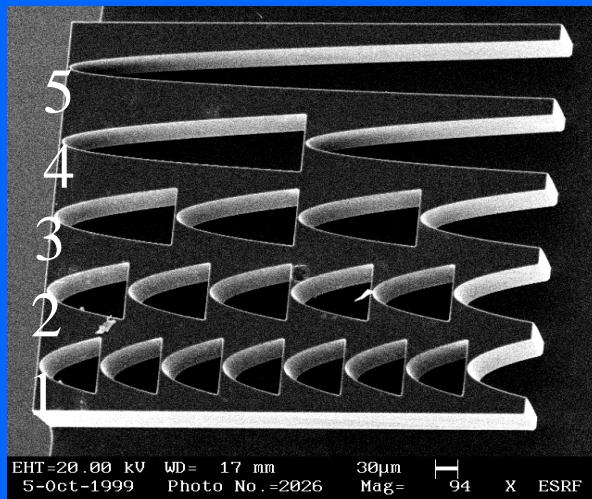
FWHM = 1.5  $\mu$ m



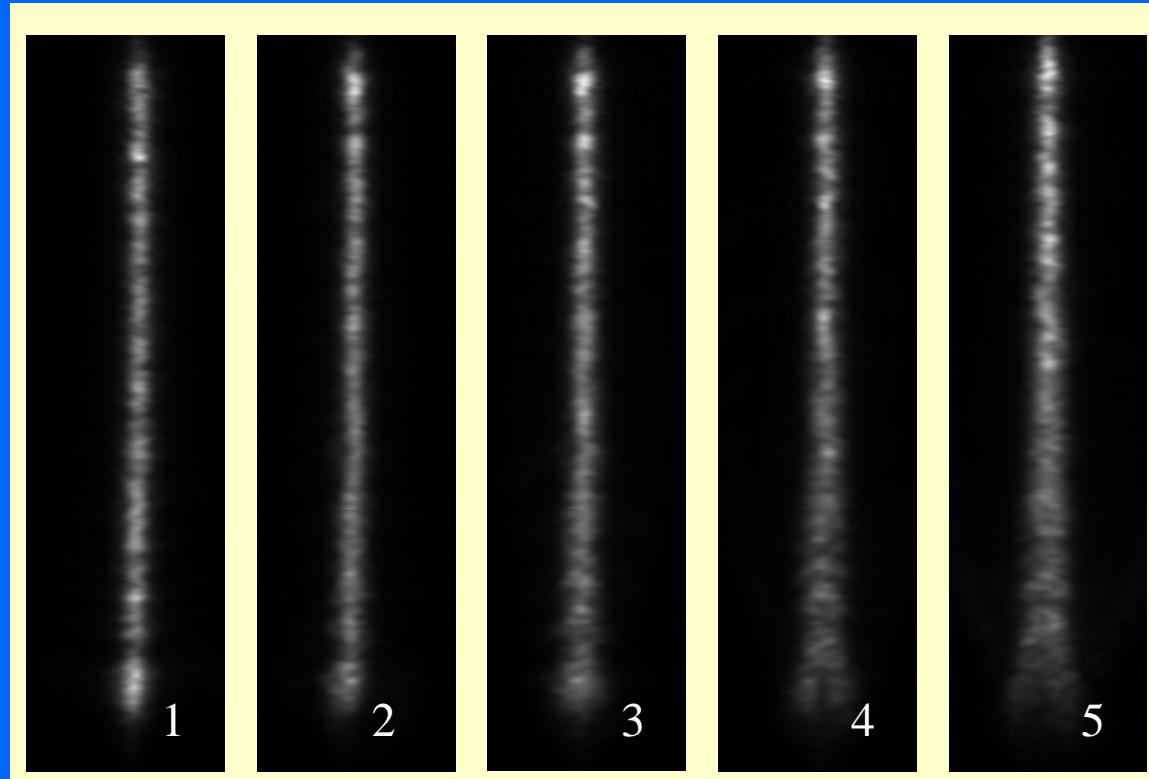
## Focus depth energy scan for 5 lenses

# Test of Si lenses with 0.3 – 0.4 $\mu\text{m}$ profile deviation

at SPRing-8

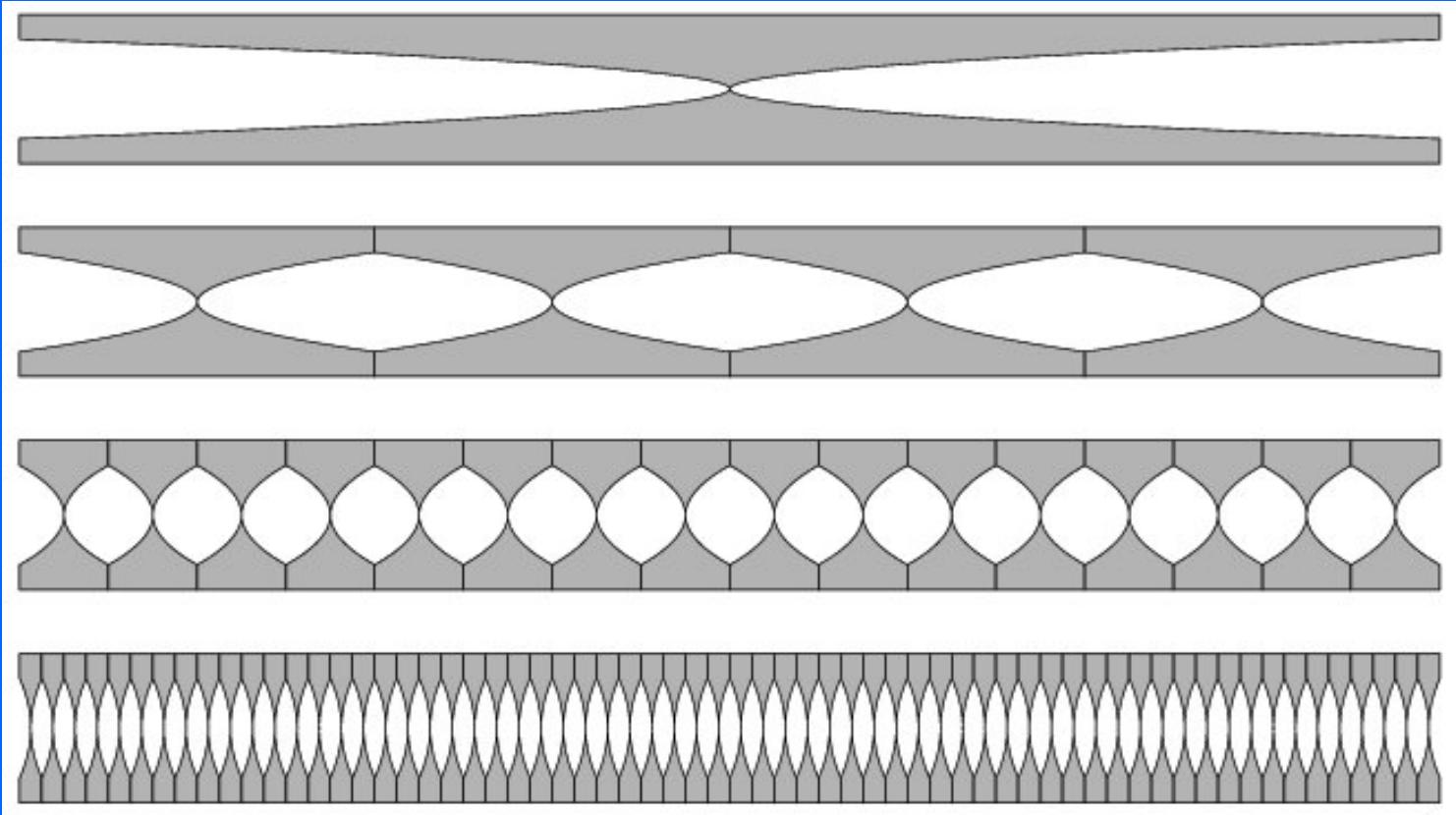


$E = 17 \text{ keV}$        $F = 100 \text{ cm}$   
Source size  $15 \mu\text{m}$   
Source-to-lens distance 1 km !!!  
FWHM =  $0.9 \mu\text{m}$

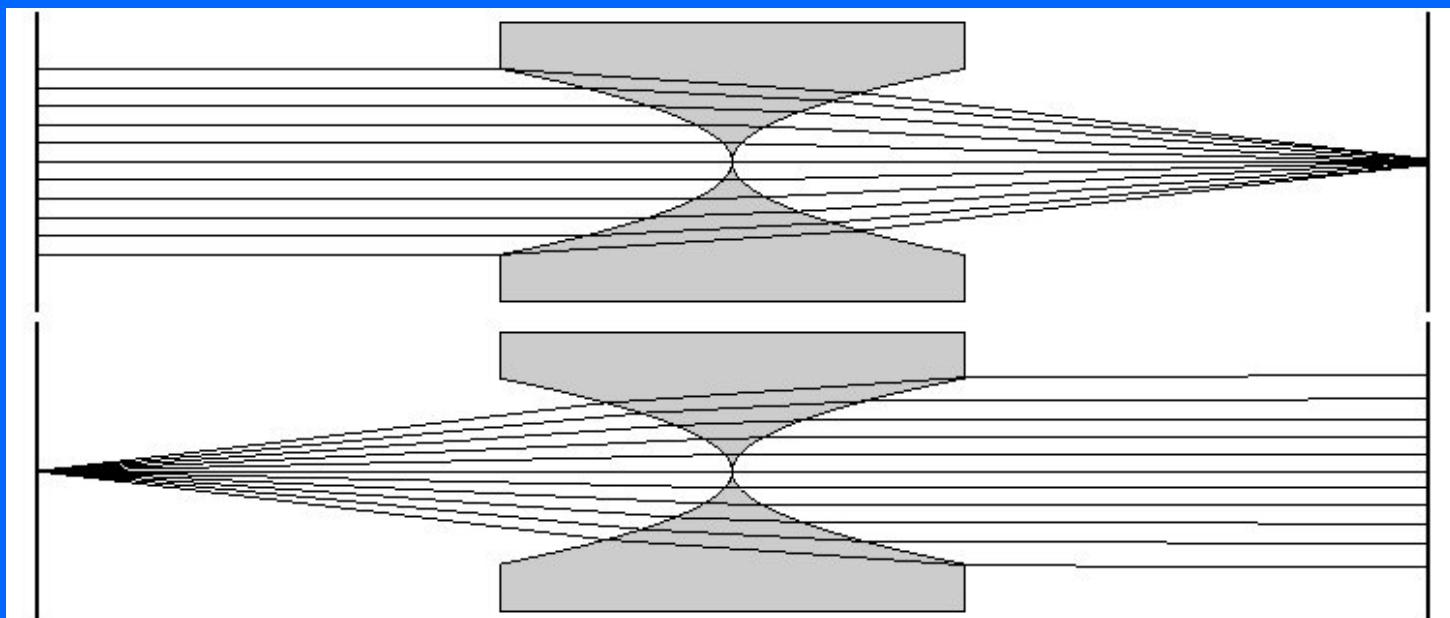
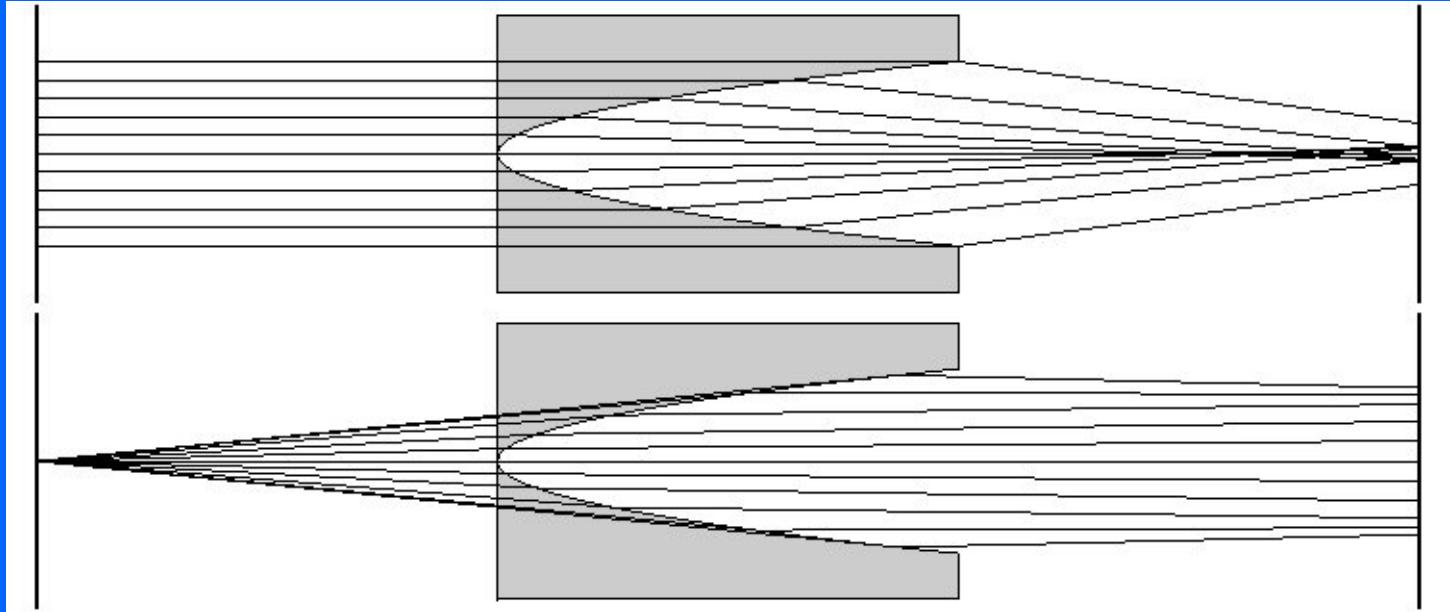


Detector resolution  
 $0.3 \mu\text{m}$

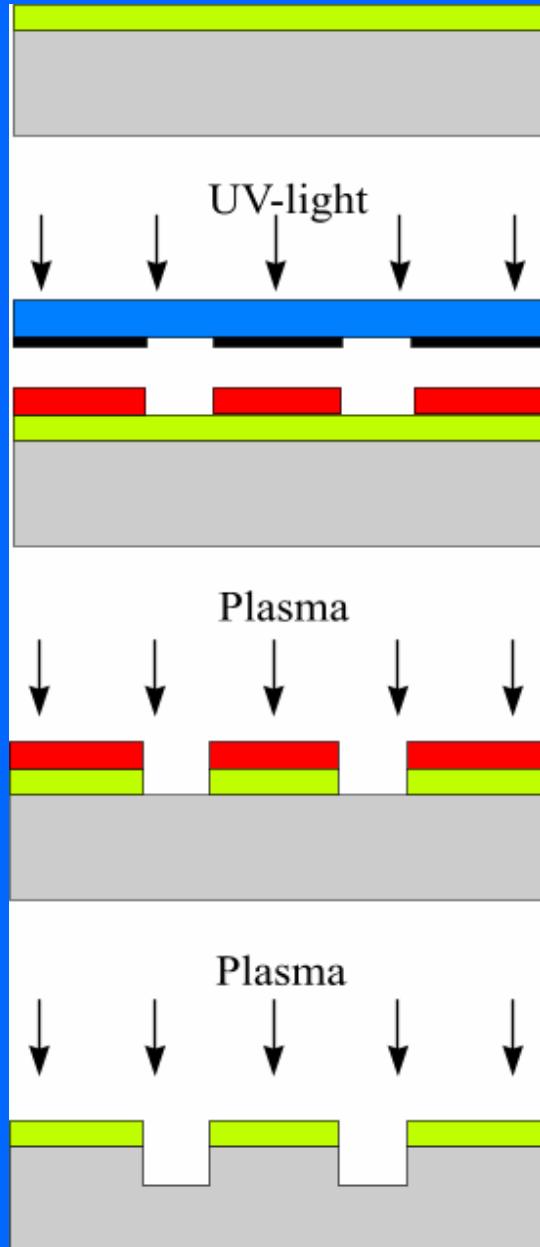
A. Souvorov et al



$$F = -\frac{R}{2N\delta}$$



# Fabrication of silicon parabolic lenses



$\text{SiO}_2$   
Si

Thermal oxidation of Si  
wafer

Photomask  
Photoresist  
 $\text{SiO}_2$   
Si

Resist spin, exposure and  
development

Photoresist  
 $\text{SiO}_2$   
Si

Anisotropic oxide etching in  
 $\text{CHF}_3$  plasma

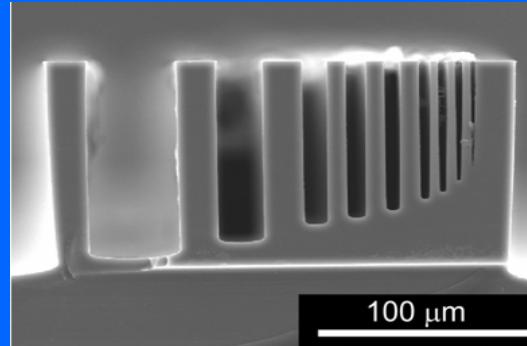
$\text{SiO}_2$   
Si

Deep silicon etching in  
“Bosch process”

# Inaccuracies in deep silicon etching

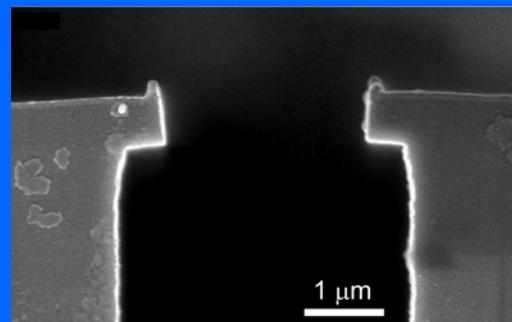
Etched depth and shape of trenches depend on aspect ratio and/or trench width

- **1 mm-wide** trenches have negatively sloped sidewalls
- **20 μm** trench exhibits nearly vertical profile

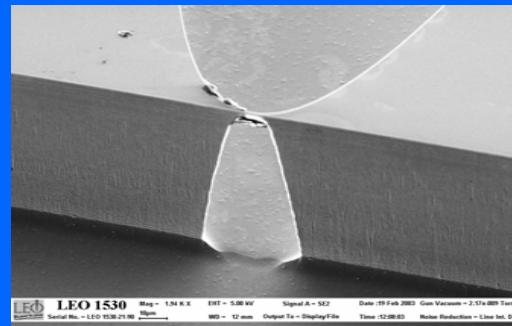


Mask undercut is:

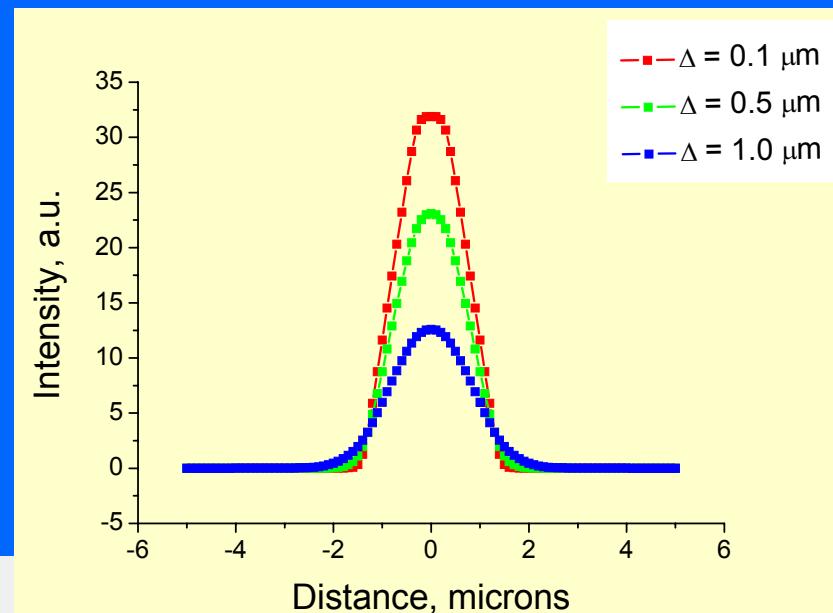
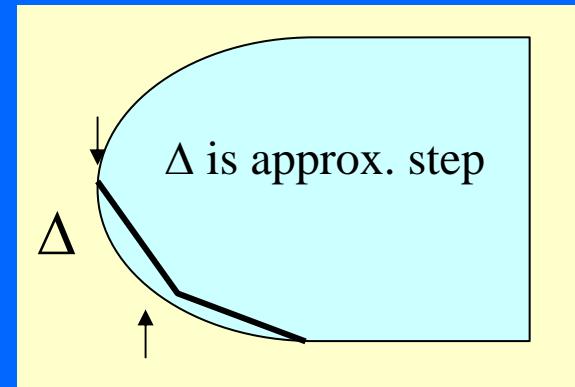
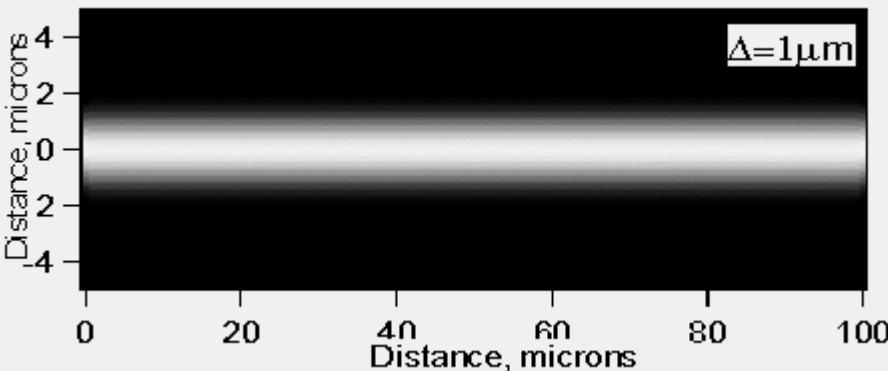
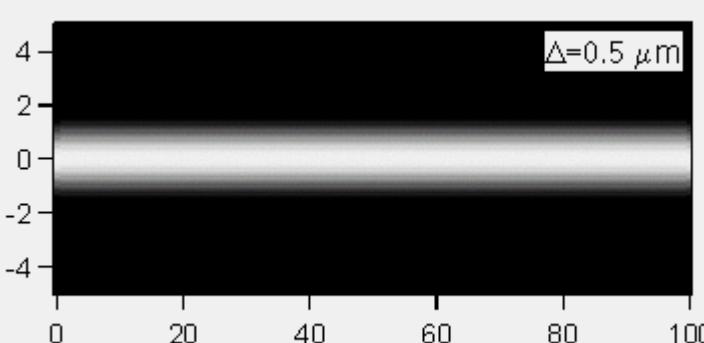
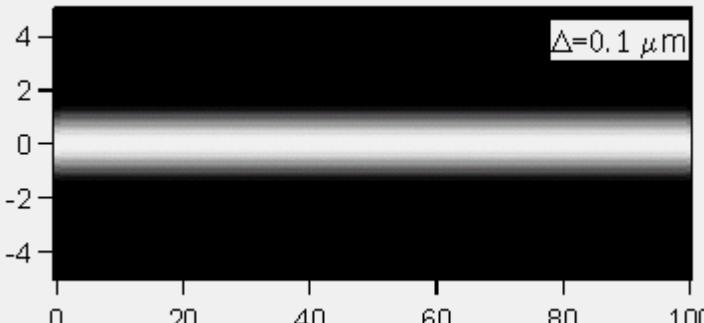
- in the range of **0.5-0.6 μm**
- independent on the trench width



Deviation of the parabolic refractive profile from the ideal one caused by mask undercut and sidewall etching during silicon etching down to **200 μm**

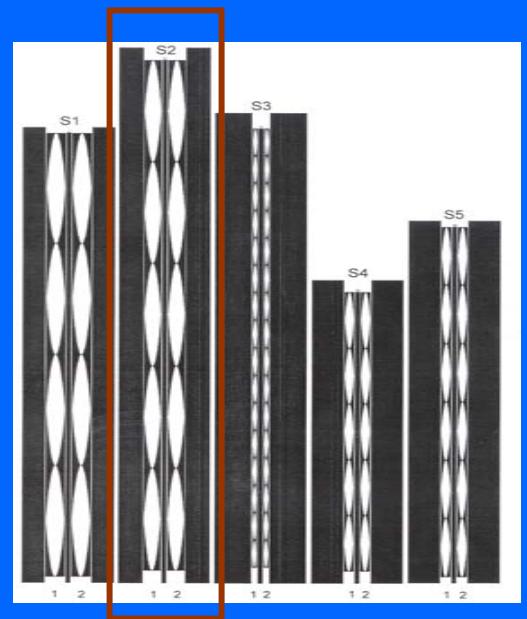
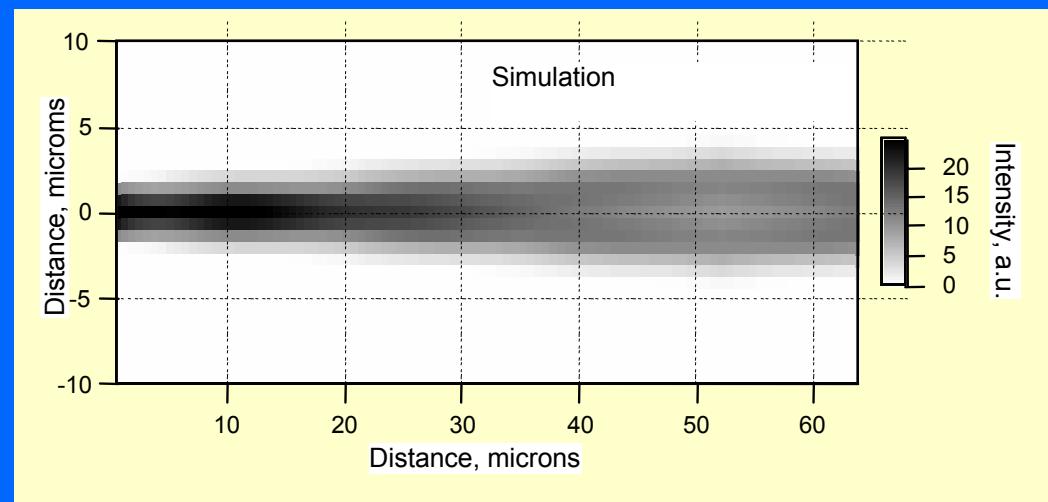
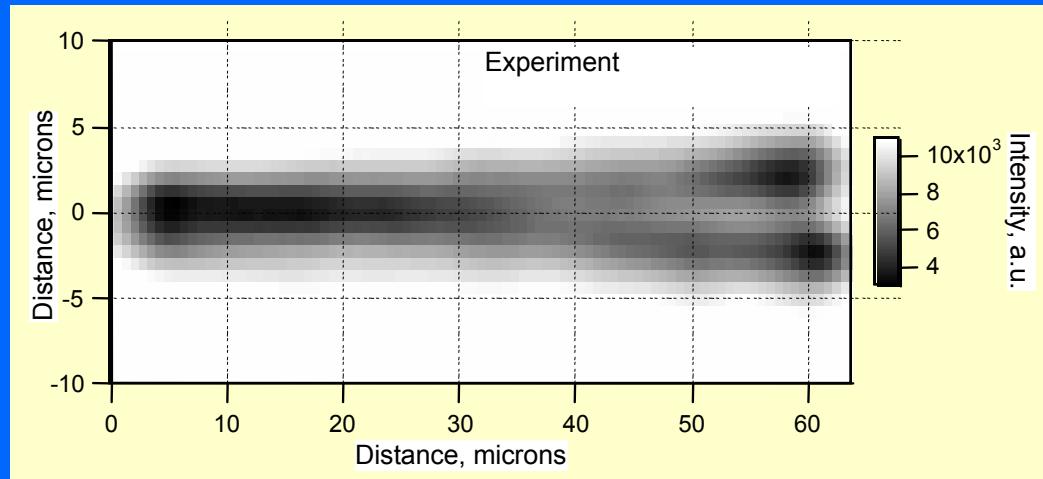


# Parabola approximation



optimization of parabolic profile  
approximation is compromise  
between a precise parabola and  
a size of data file for lithography.

# Profile deviations: experiment and simulation



$3.5\mu\text{m}$  tolerance

Lens-to-detector distance 43 cm

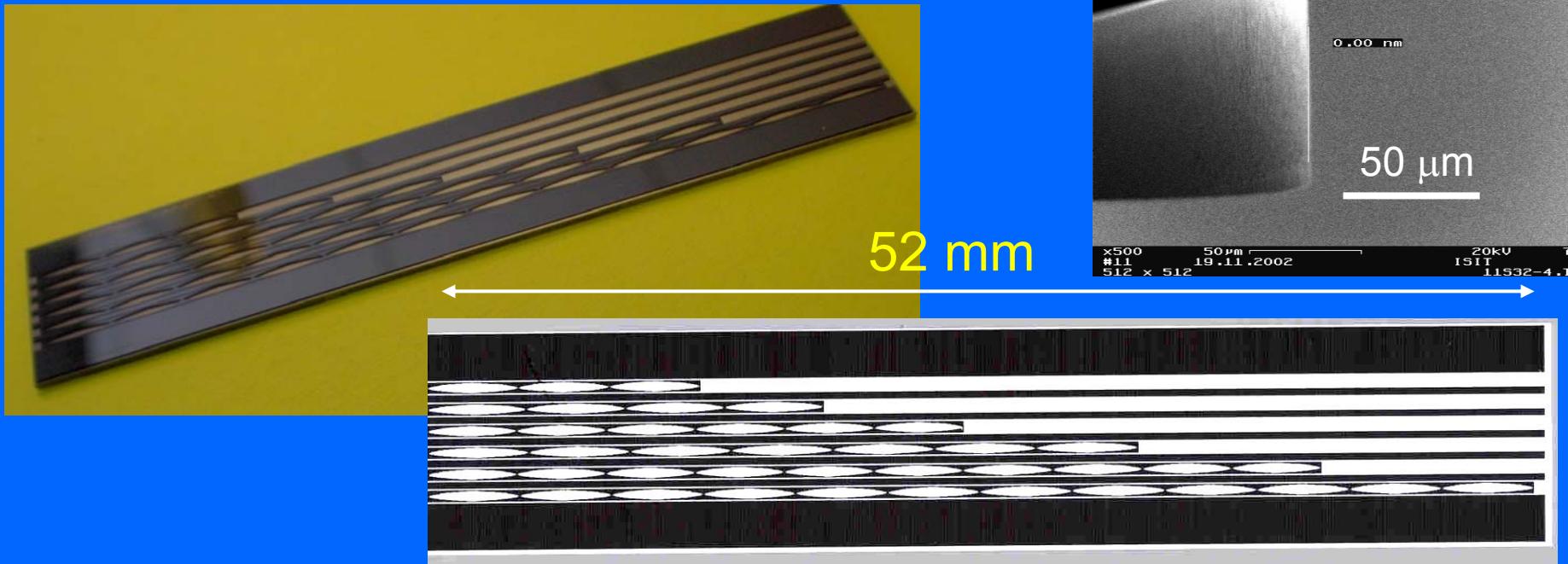
$E = 20 \text{ keV}$

$F = 40 \text{ cm}$

$A = 500 \mu\text{m}$

$N = 32$

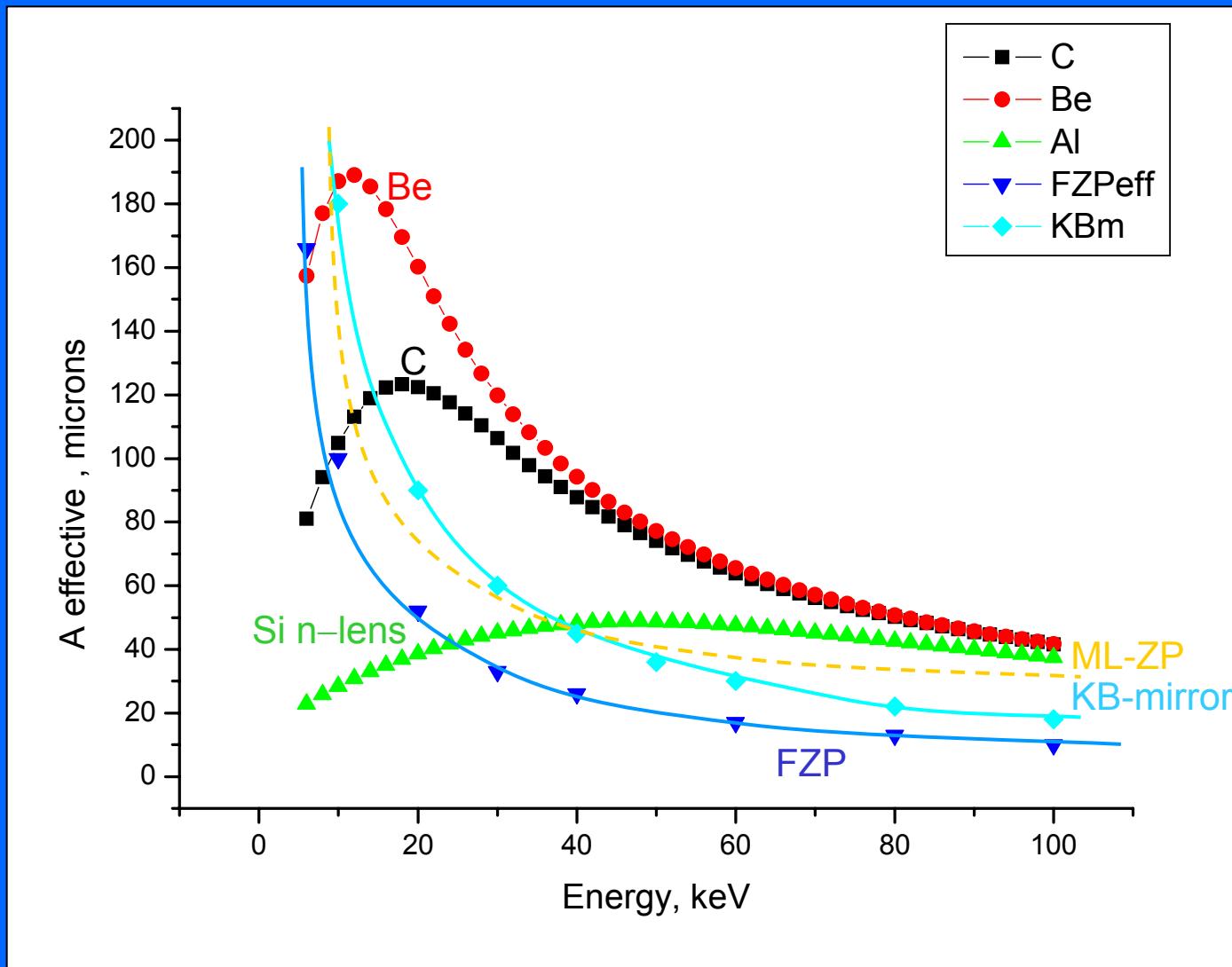
# Test of Energy-Tunable Si-lens



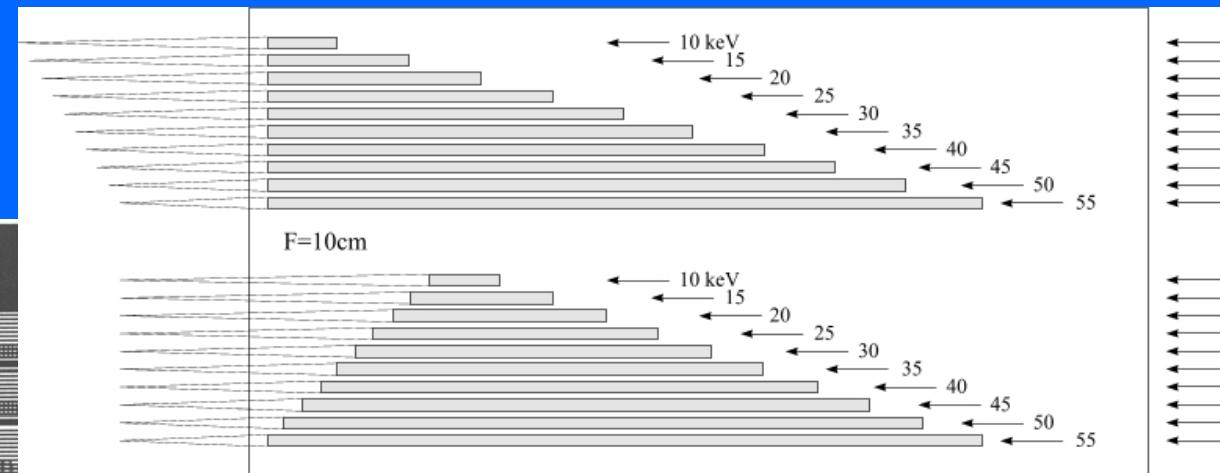
Lens number	Energy, keV	Number of lenses, 2N	Lens length, cm	Aperture, μm	Focal spot, μm	Focal distance, cm
S6 - 1	10	6	1.28	500	3.6	50.4
S6 - 2	12	8	1.86	500	3.7	51.1
S6 - 3	14	12	2.51	500	3.6	50.8
S6 - 4	16	14	3.33	500	3.7	50.1
S6 - 5	18	20	4.18	500	3.9	50.5
S6 - 6	20	24	5.17	500	3.6	51

Long BL: 100m  
Source  $50\mu\text{m} \times 150\mu\text{m}$

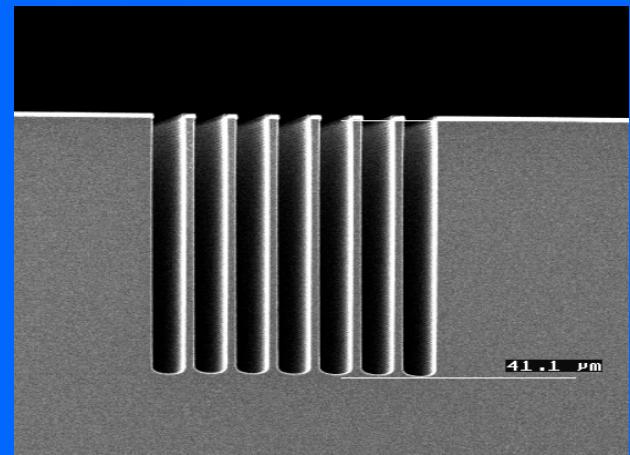
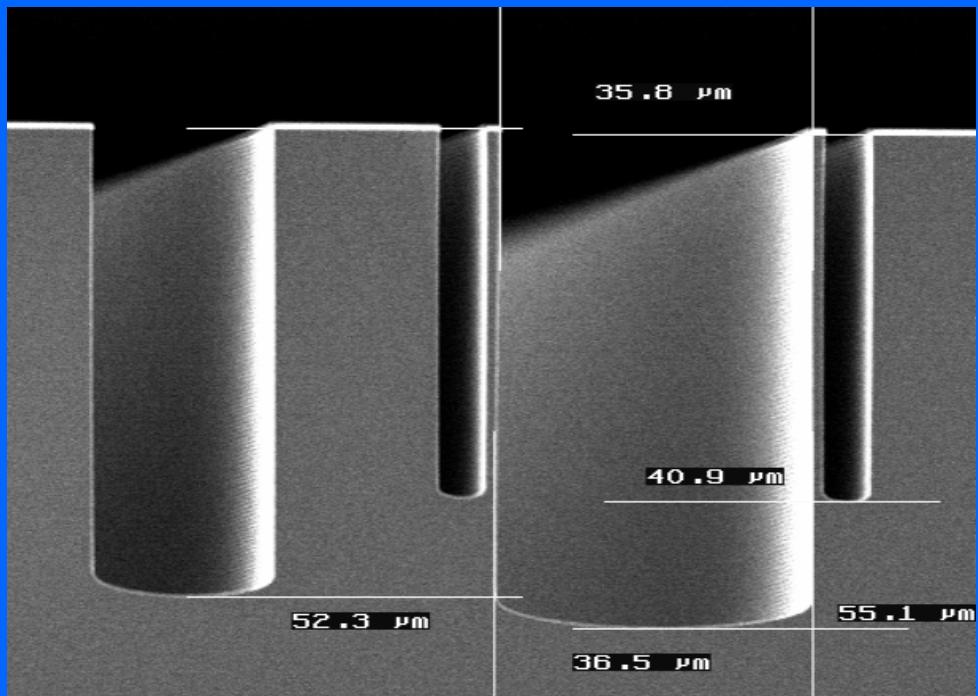
$F = 10\text{ cm}$   
 $50\text{ nm} \times 150\text{ nm}$   
Demagnification X 1000

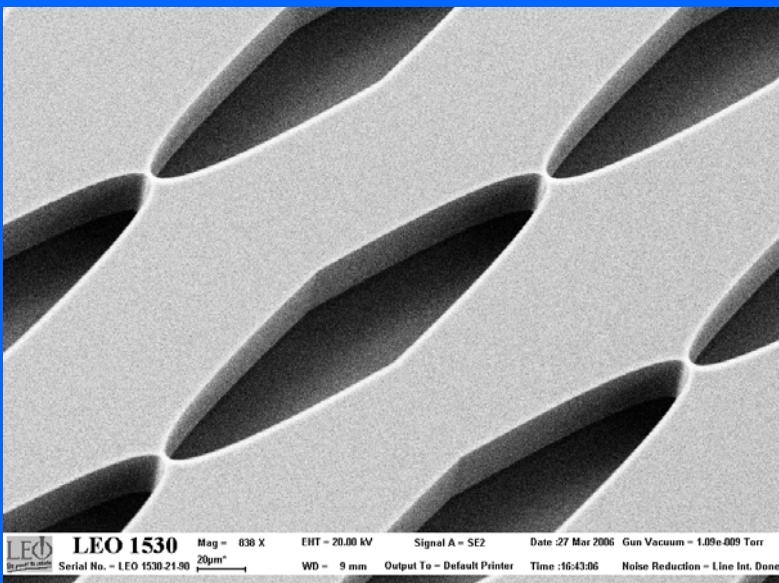
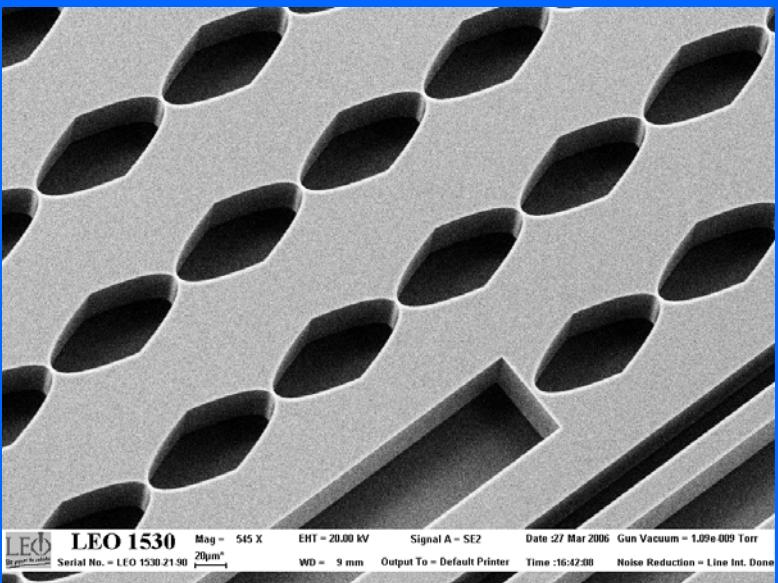
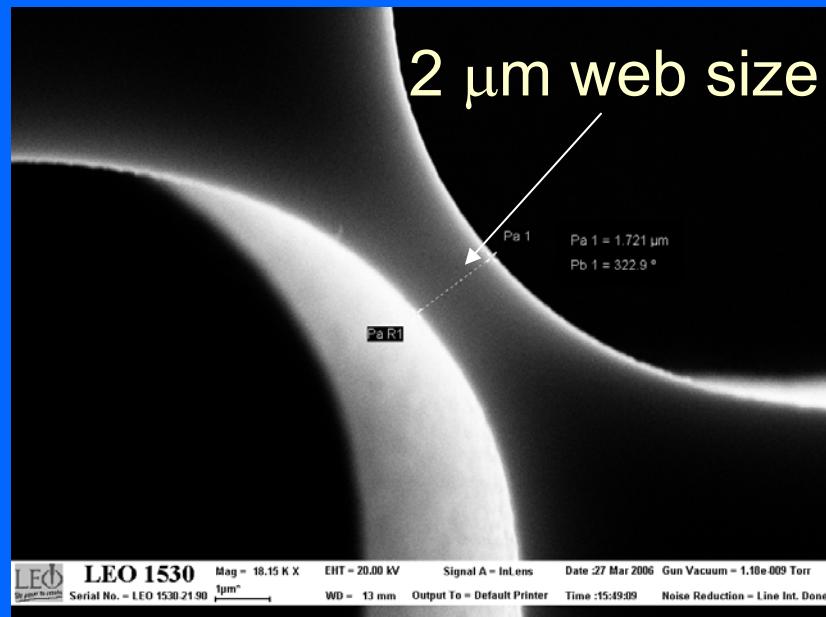
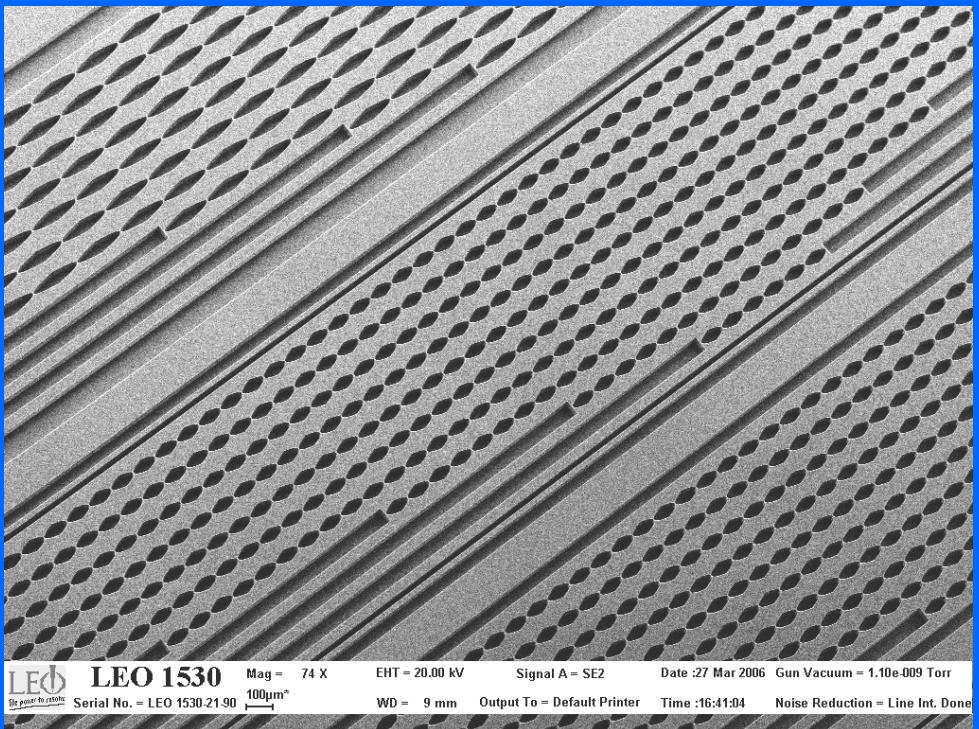


# Lens chip design

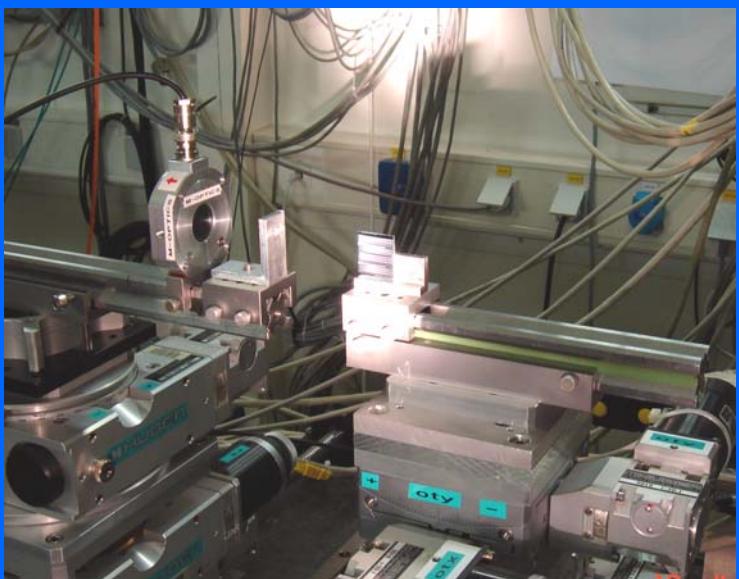


> 150 CRLs !

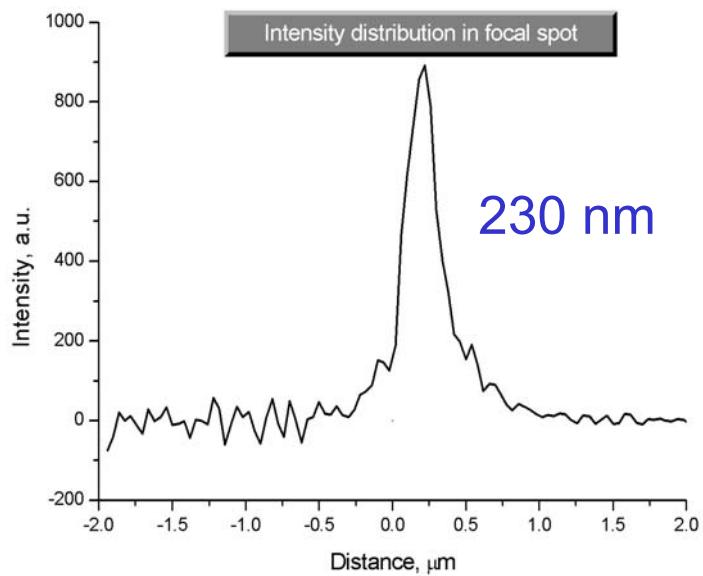
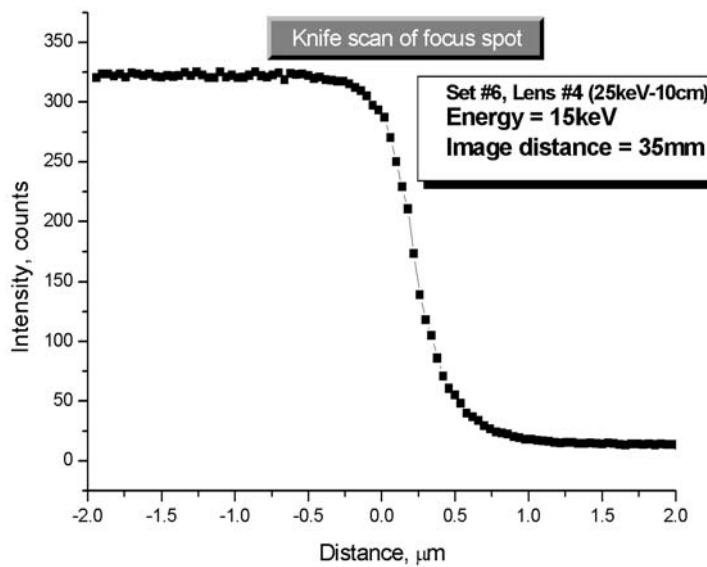
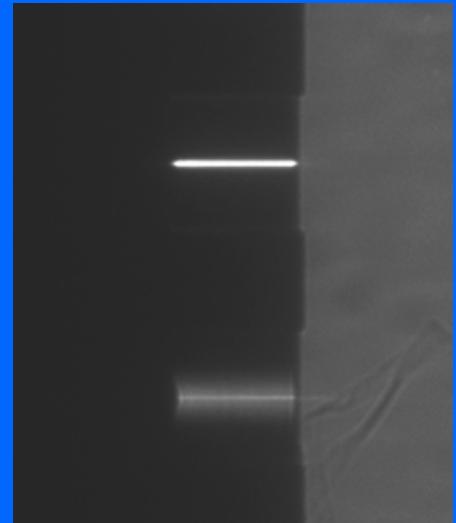




# Test at BM05/MOTB in April 2006



$E = 15\text{-}30 \text{ keV}$   
resolution 200-300 nm

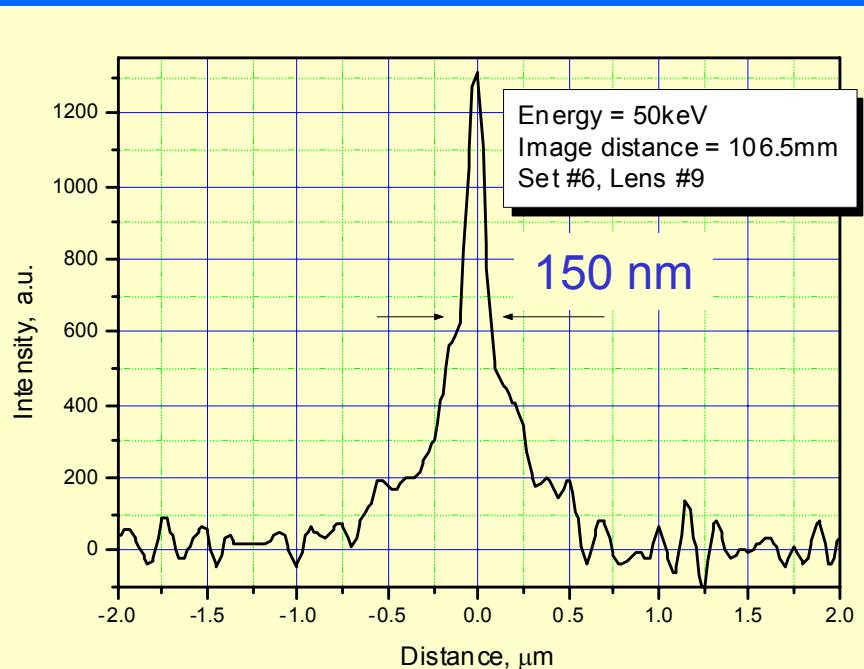
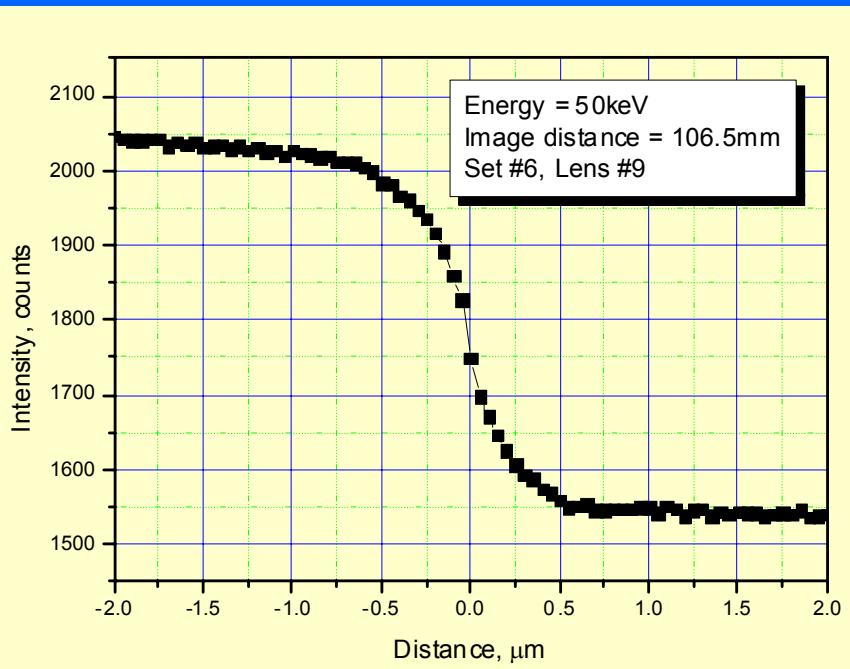


# Test at ID15 in May 2006

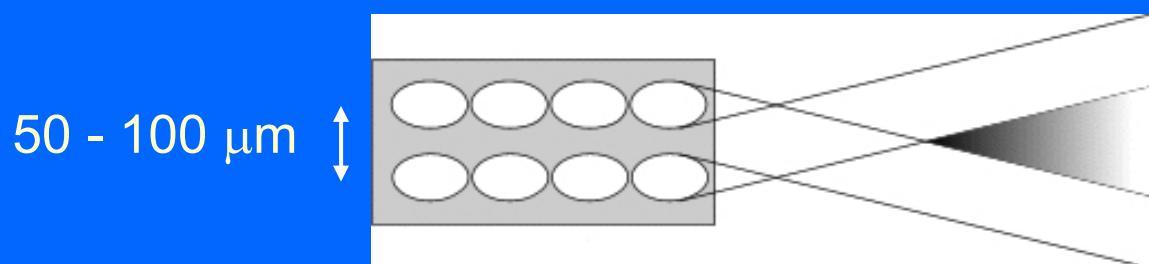
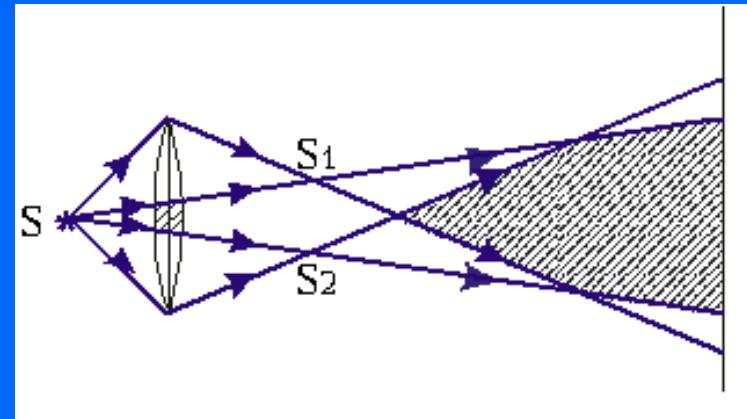


$E = 40\text{-}80 \text{ keV}$  resolution 200-300 nm

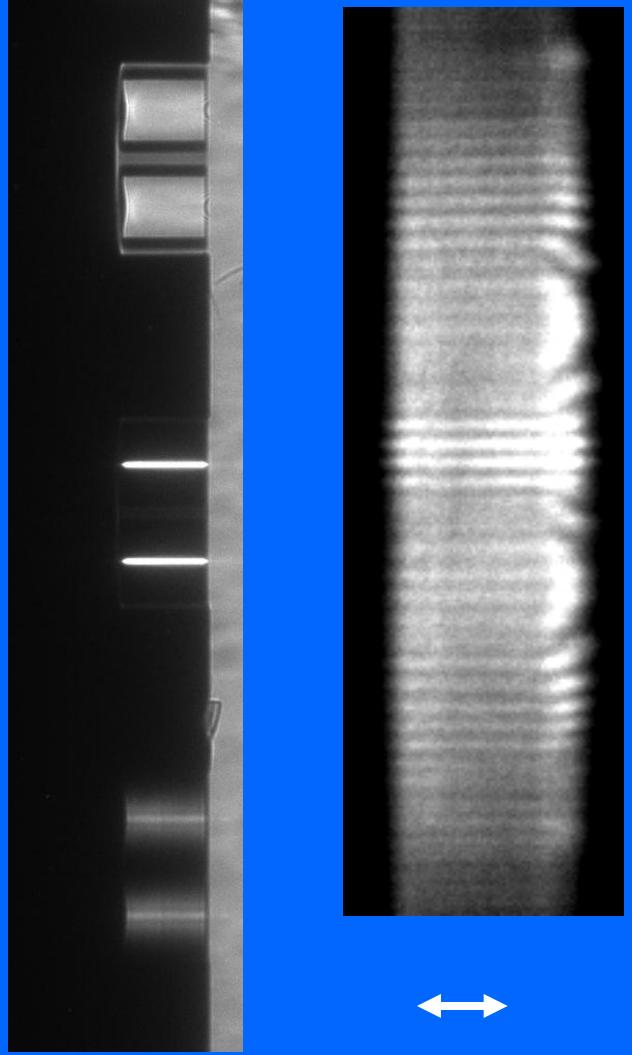
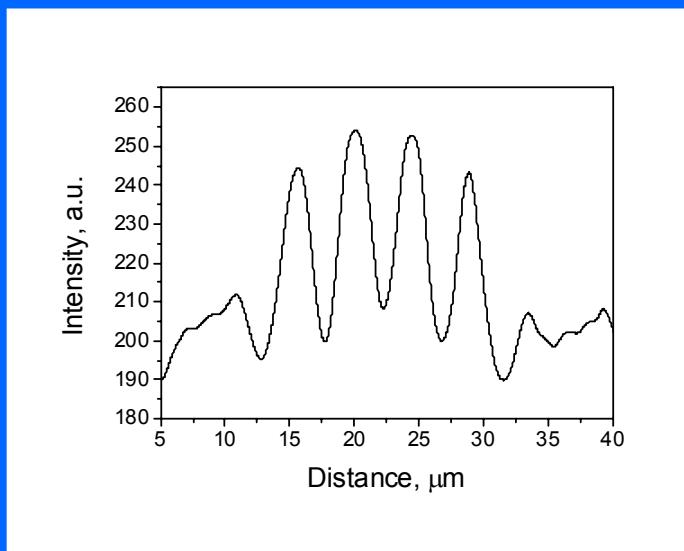
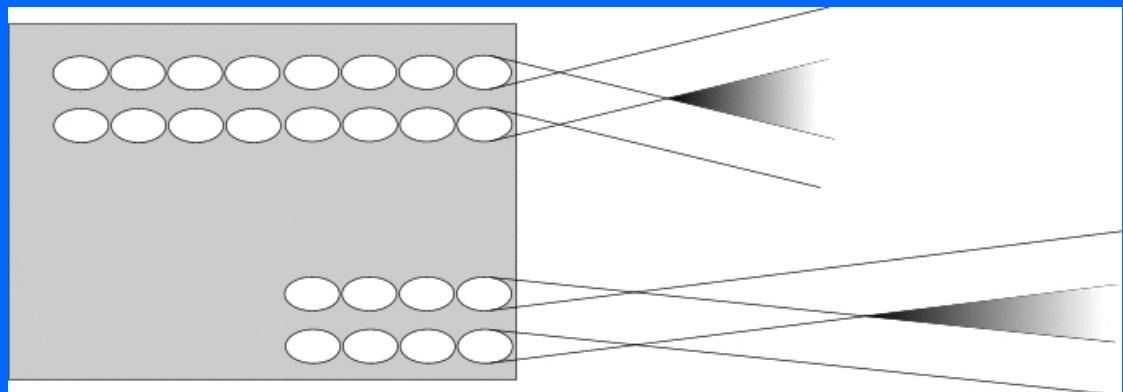
Best: 150 nm at 50 keV!



# Bi-lens / Billet split lens



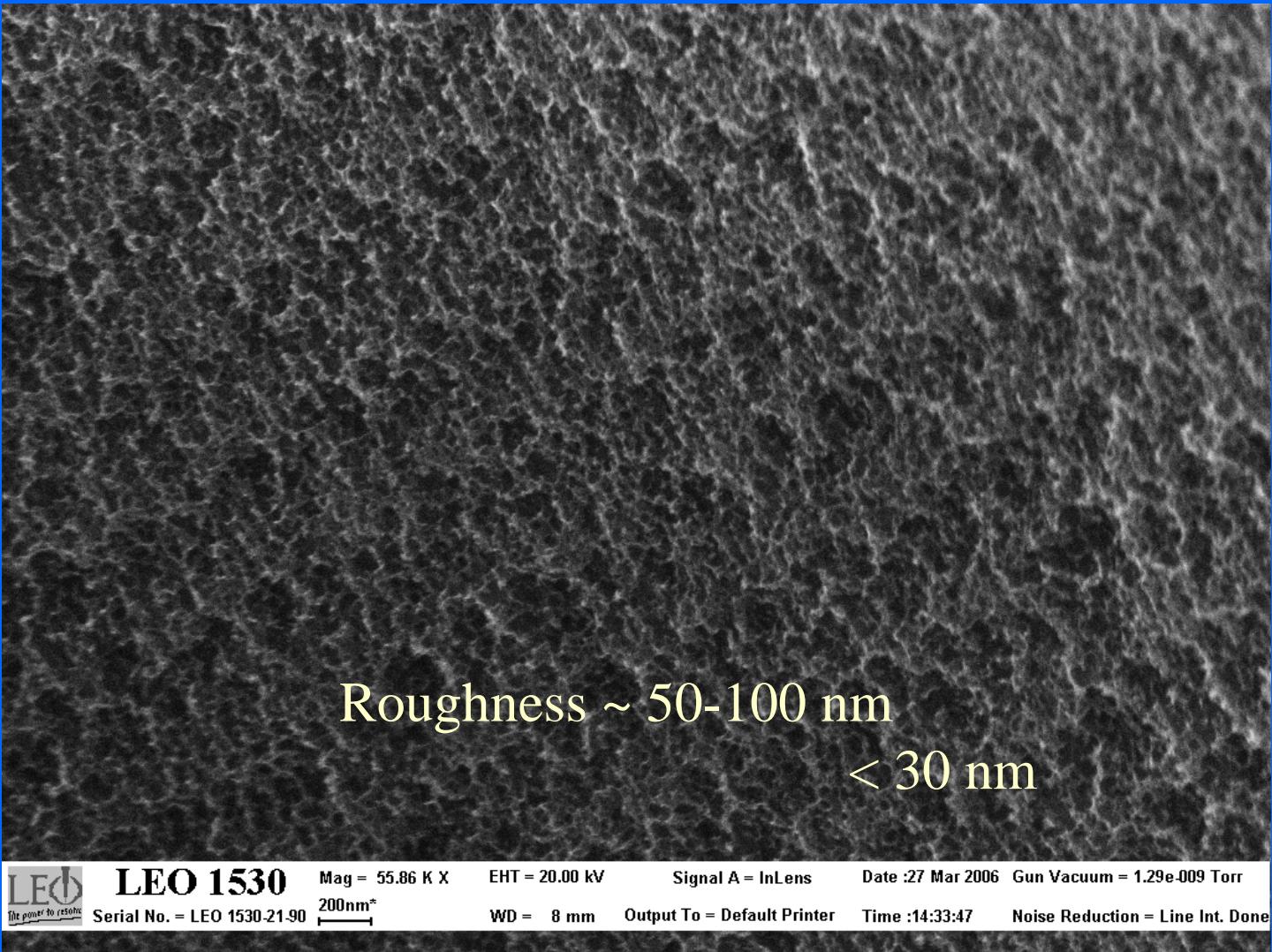
# Spatial coherence characterization MOTB/BM5



$E = 13 \text{ keV}$   
Effective source size  $\sim 100 \mu\text{m}$

# Applications

- High energy X-ray microscopy: diffraction, spectroscopy, imaging
- Beam collimation for high resolution diffraction ( $< \mu\text{rad}$ )
- Beam shaping elements / Wave front correction
- Interferometry
- Beam diagnostics
- Optics for X-ray Free Electron Lasers



Roughness ~ 50-100 nm  
< 30 nm



**LEO 1530**

Serial No. = LEO 1530.21.90

Mag = 55.86 K X  
200nm\*

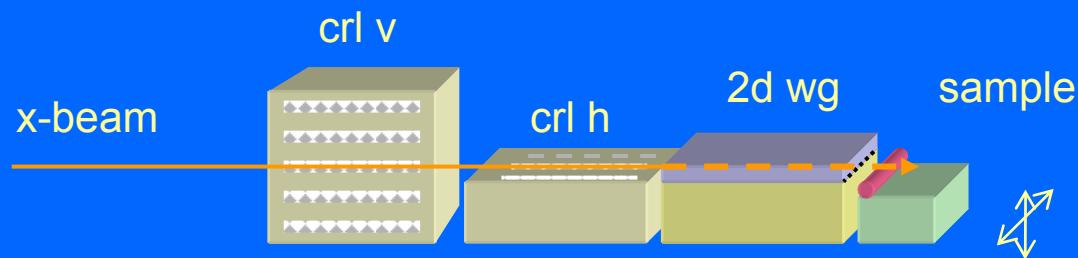
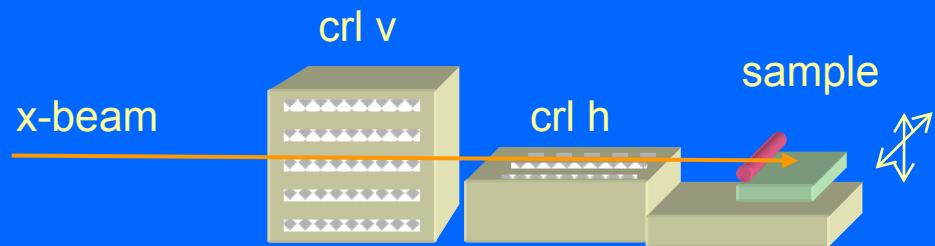
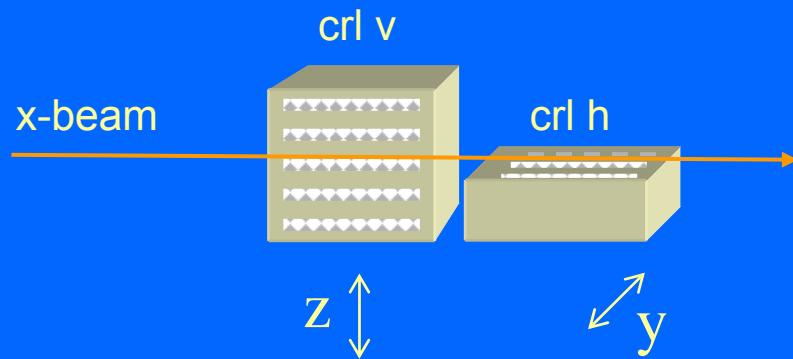
EHT = 20.00 kV

Signal A = InLens

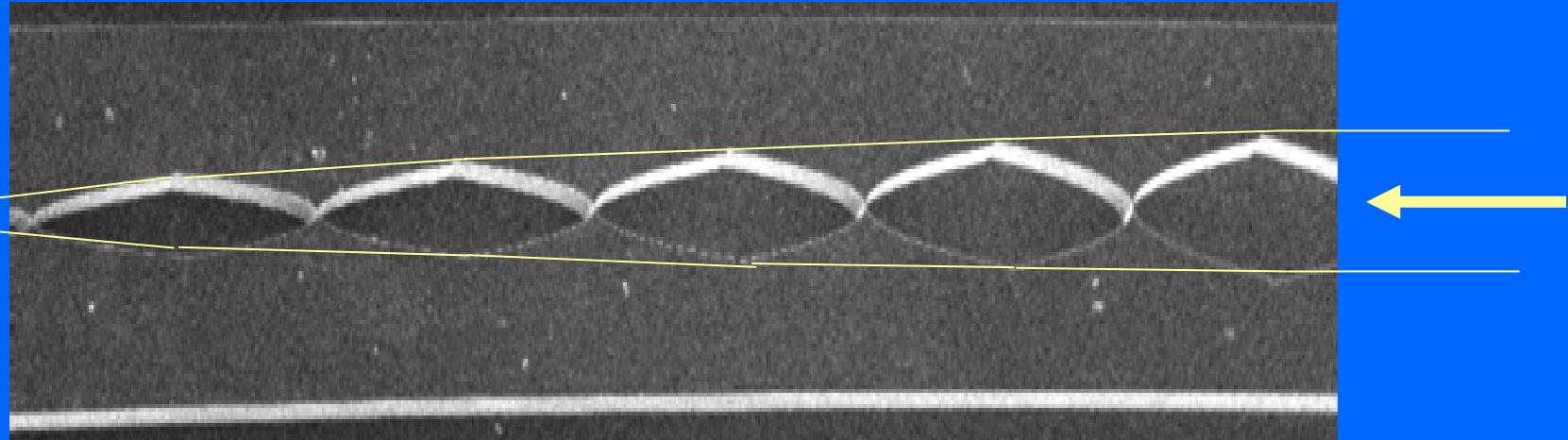
Date :27 Mar 2006 Gun Vacuum = 1.29e-009 Torr

WD = 8 mm Output To = Default Printer Time :14:33:47 Noise Reduction = Line Int. Done

# Integrated X-nanoprobe system



## Planar parabolic lenses with scaled reduction of curvature radii



I. Snigireva, A. Snigirev, S. Kuznetsov, C. Rau, T. Weitkamp, L. Shabelnikov,  
M. Grigoriev, V. Yunkin, M. Hoffmann, E. Voges,  
"Refractive and diffractive optical elements", Proceedings of SPIE 4499, 64-74 (2001)

Number of lenses, $N$	Entrance radius	Aperture max.	Scaling factor, $q$	Exit radius
20	250 $\mu\text{m}$	500 $\mu\text{m}$	0.93	63 $\mu\text{m}$

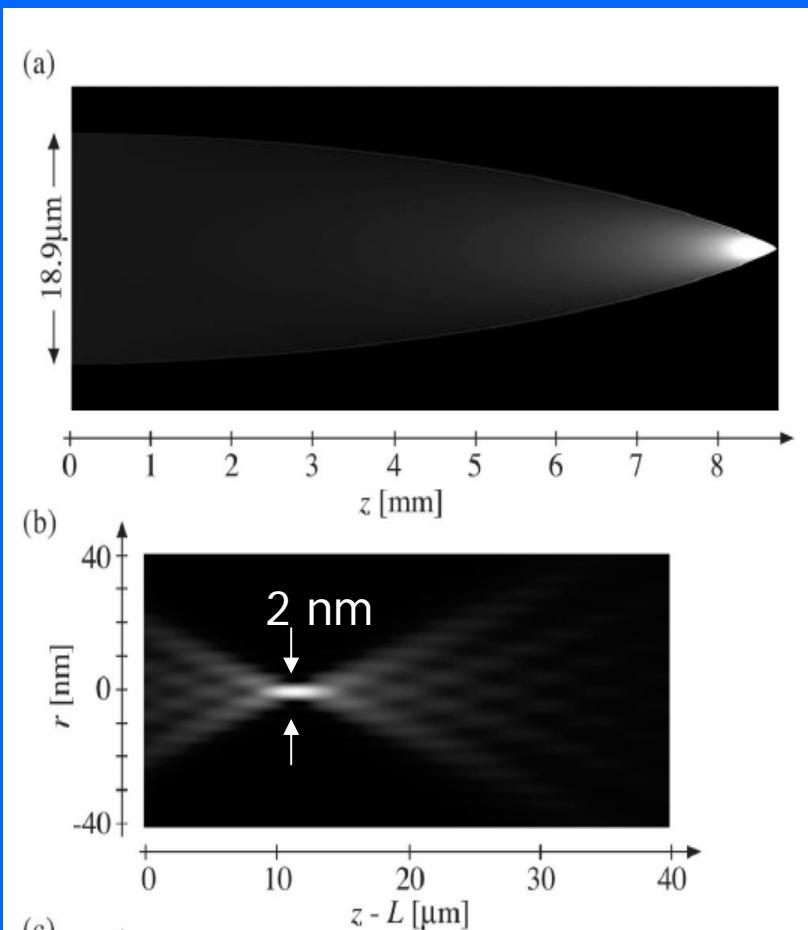
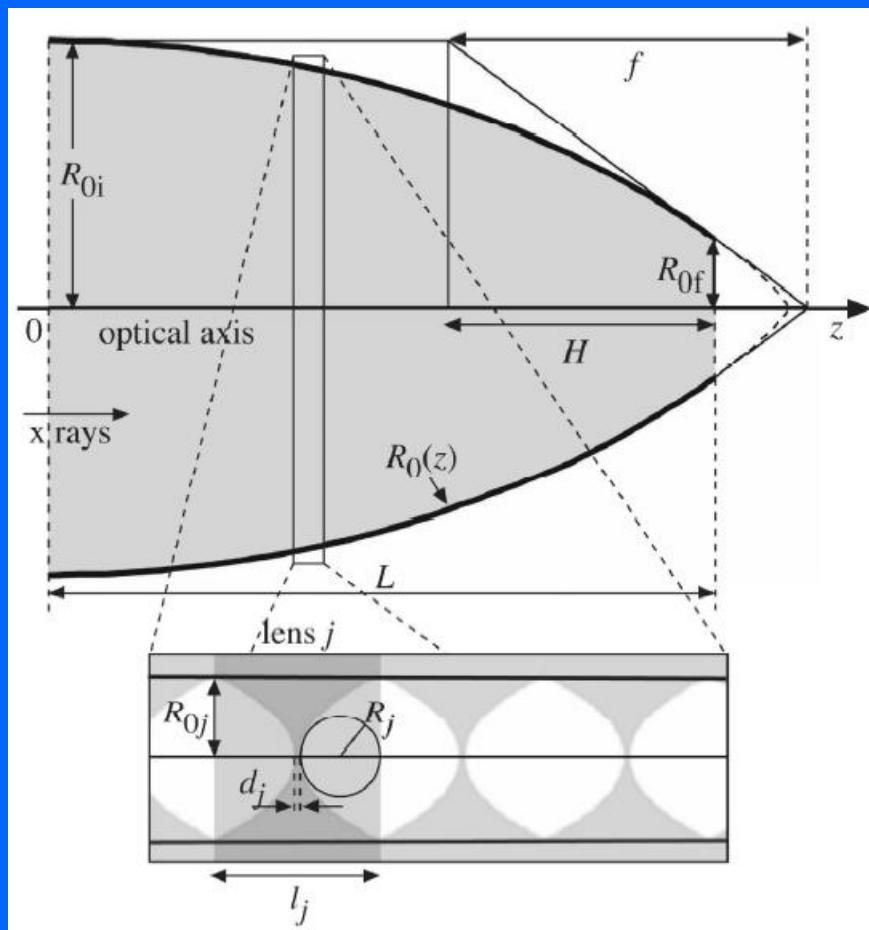
$$E = 17.45 \text{ keV} / F = 25 \text{ cm}$$

# Focusing Hard X Rays to Nanometer Dimensions by Adiabatically Focusing Lenses

C. G. Schroer<sup>1</sup> and B. Lengeler<sup>2</sup>

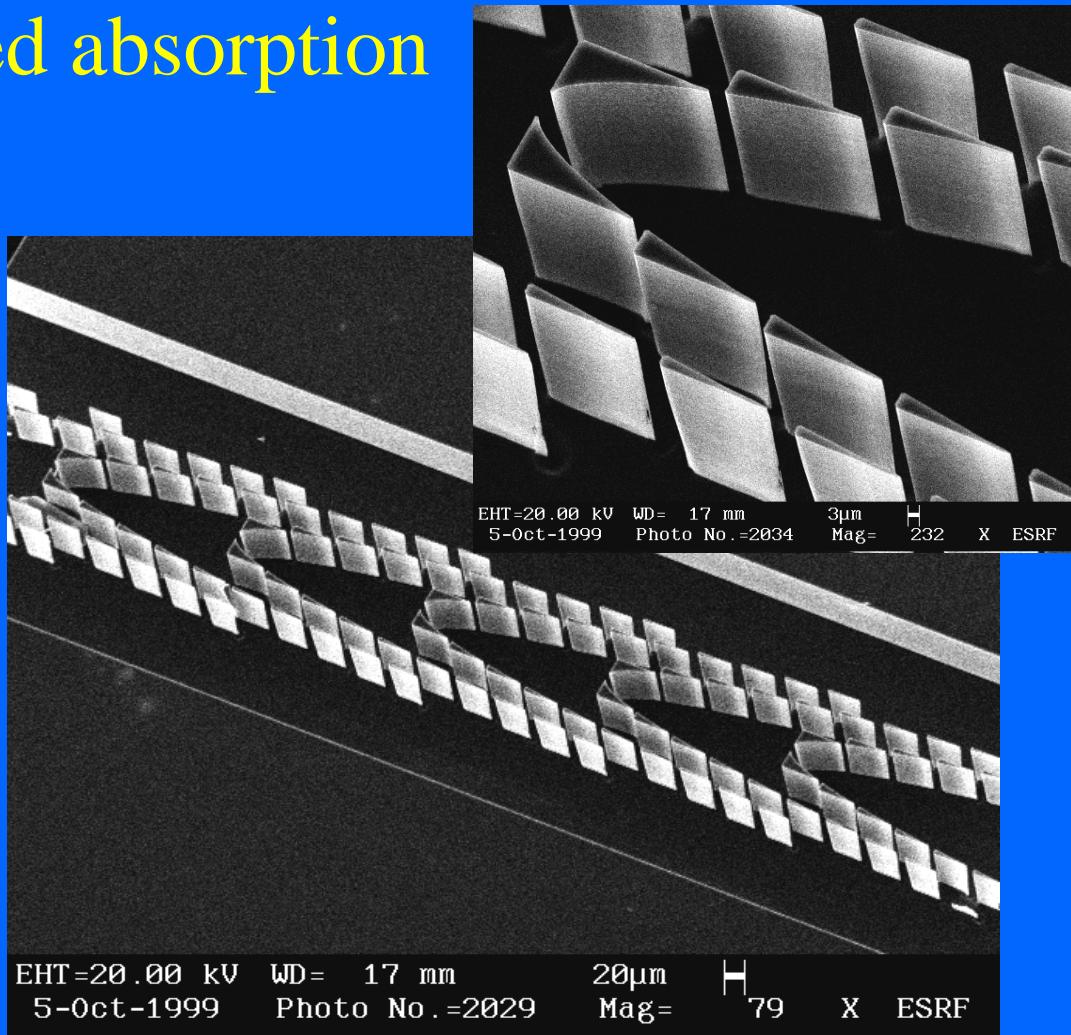
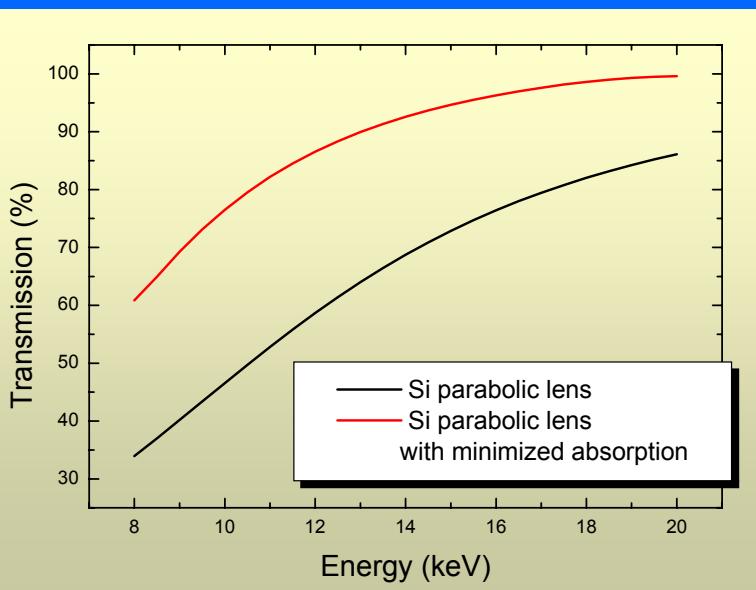
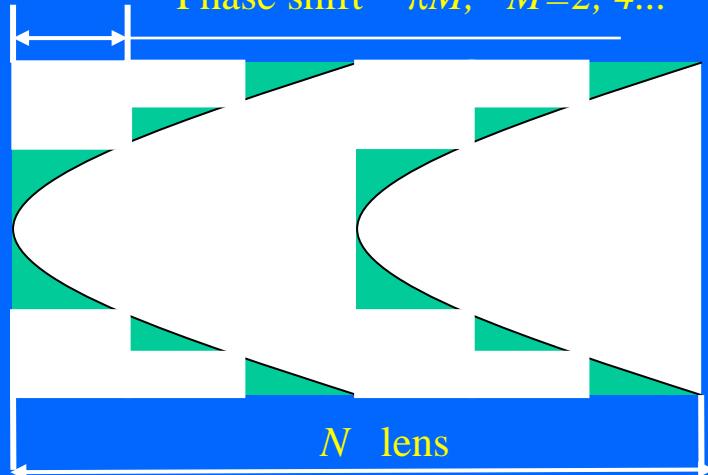
<sup>1</sup>HASYLAB at DESY, Notkestrasse 85, D-22607 Hamburg, Germany

<sup>2</sup>II. Physikalisches Institut, Aachen University, D-52056 Aachen, Germany



# Si lens with minimized absorption

Phase shift  $\pi M, M=2, 4\dots$

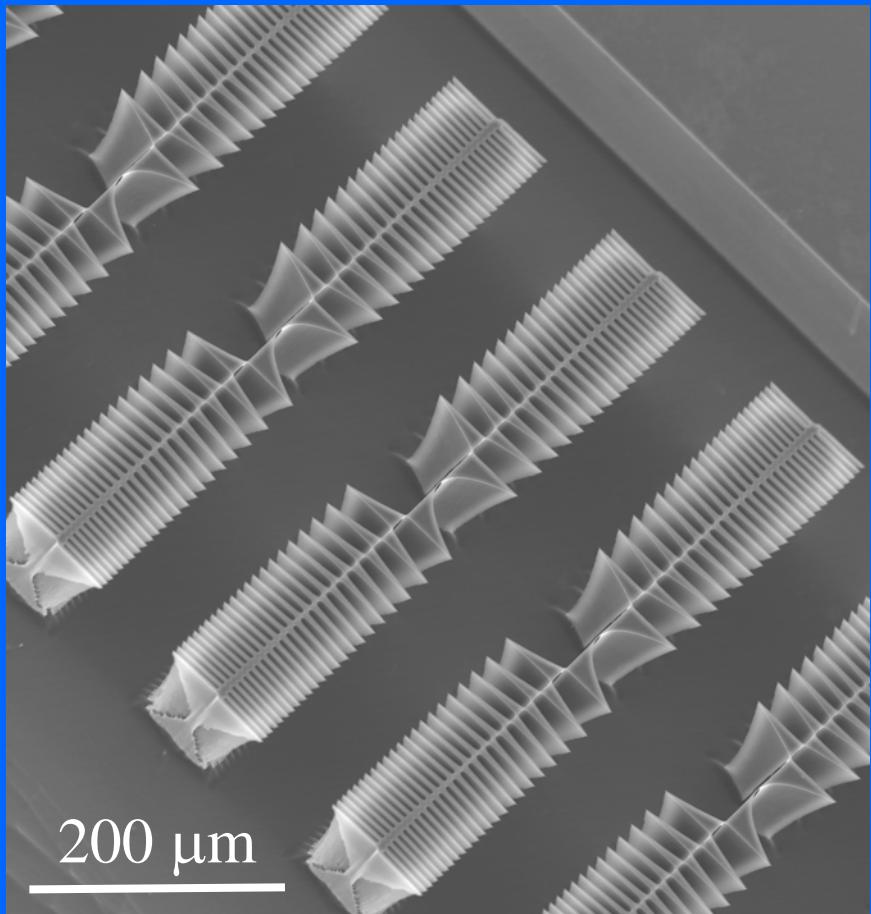


Aperture = 150  $\mu\text{m}$   
Number of lenses 5

Height = 100  $\mu\text{m}$   
N of segment pairs 10

$R_{\text{parabola apex}} = 12.72 \mu\text{m}$   
For  $E = 17 \text{ keV}$   $F = 80 \text{ cm}$

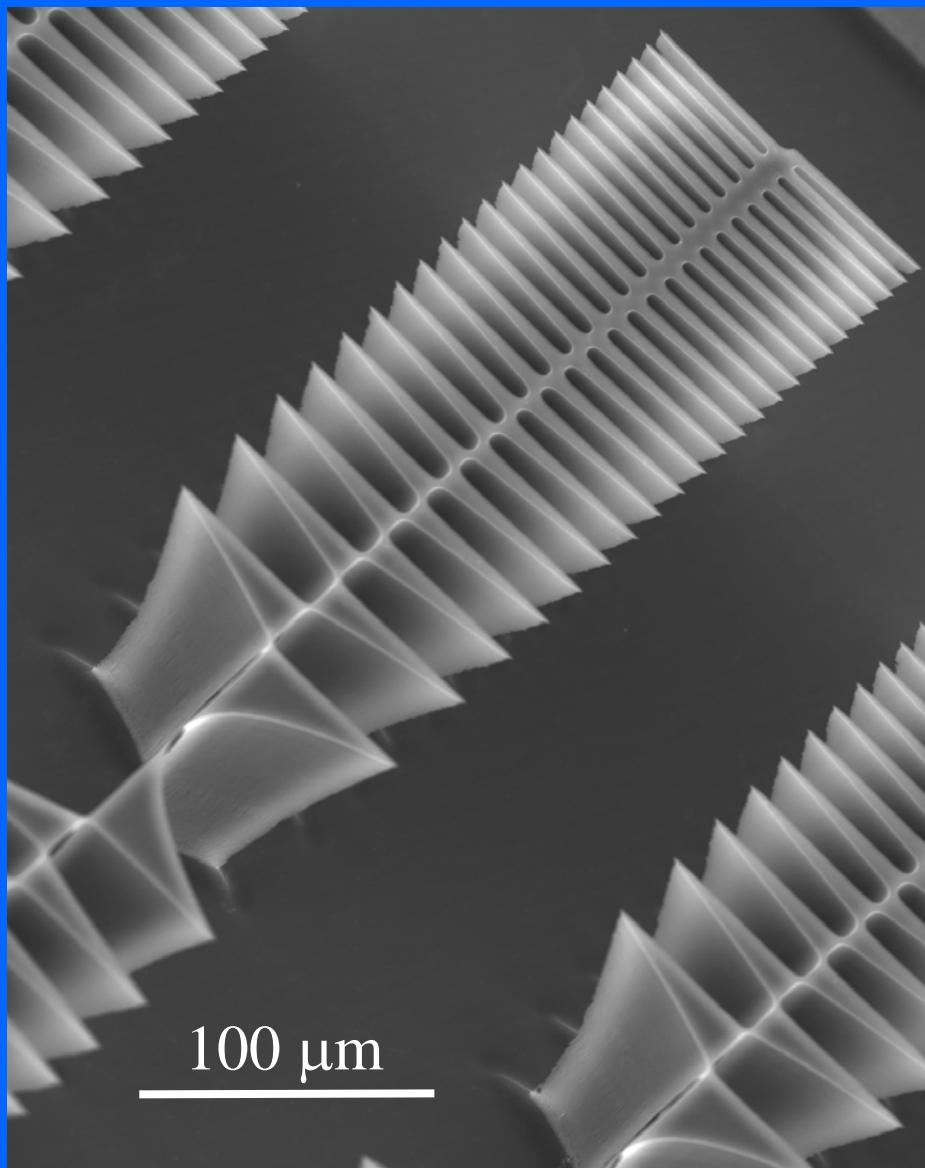
# “Fern”- like profile Si lens



200  $\mu\text{m}$

$A = 505 \mu\text{m}$   
20 lenses  
 $\Delta r_n = 2.8 \mu\text{m}$

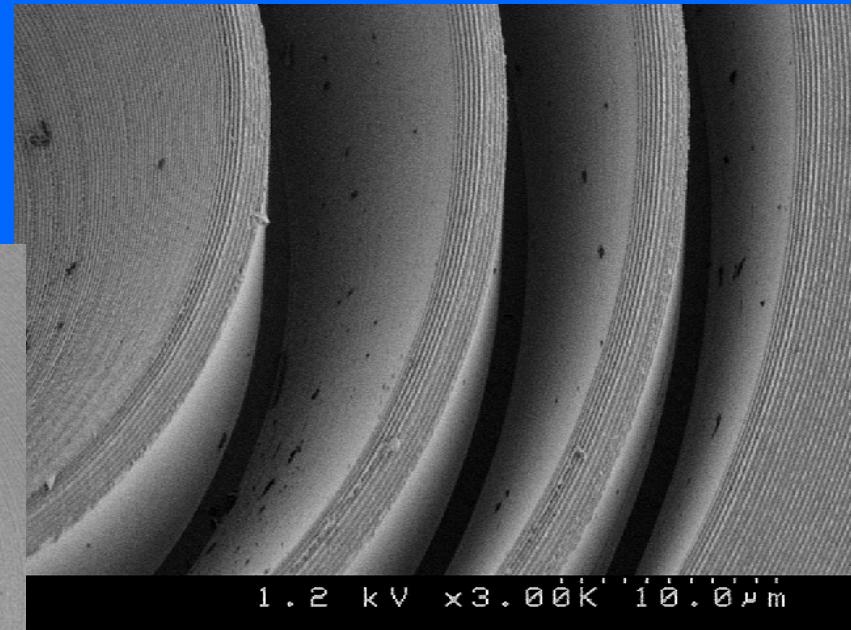
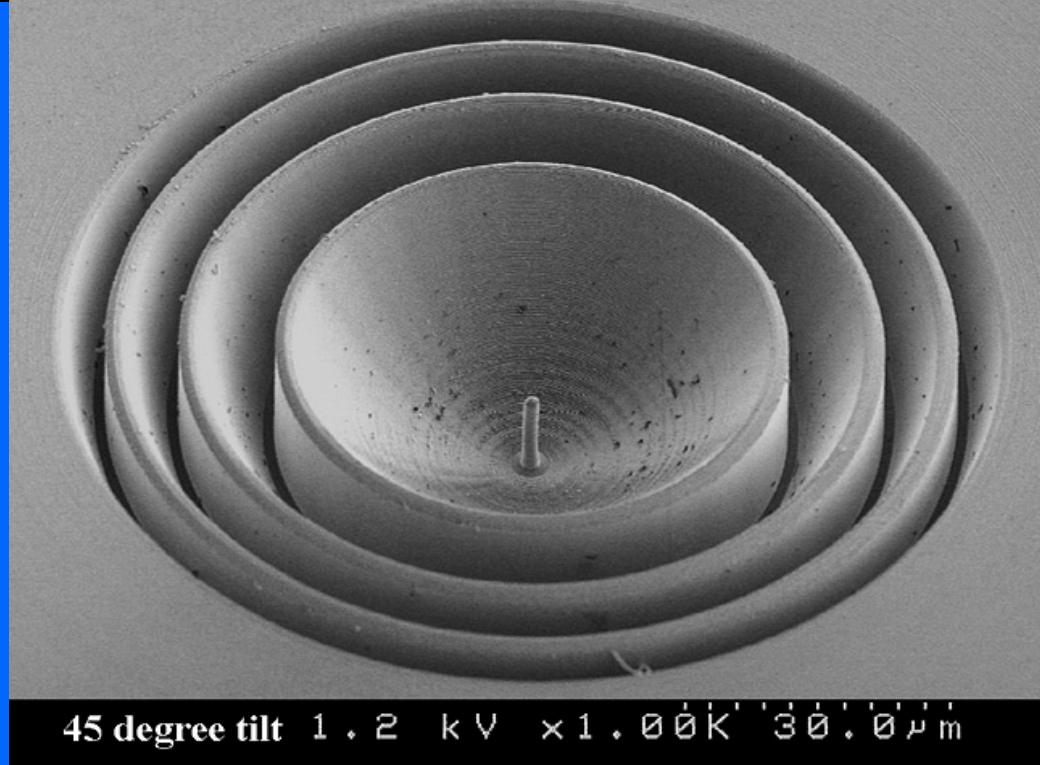
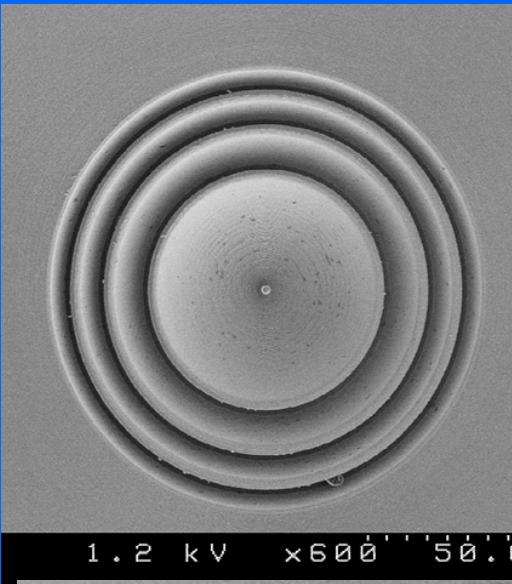
$E = 17.48 \text{ keV}$   
45 zones  
 $2\pi$  phase shift



100  $\mu\text{m}$

Refractive lens with kinoform profile (inline segments) has minimum total length but this design is complicated for realisation due to extremely wide range of feature width. To narrow this range “fern”- like profile is proposed where even (or odd) segments are inverted

Prototype Focusing Element  
for the LCLS Warm Dense Matter Experiment



“blazed phase lens”  
Diam. 100 μm  
Al 79 μm  
Groove height 18.7 μm  
Designed for 8 keV

# Bragg-Fresnel Optics

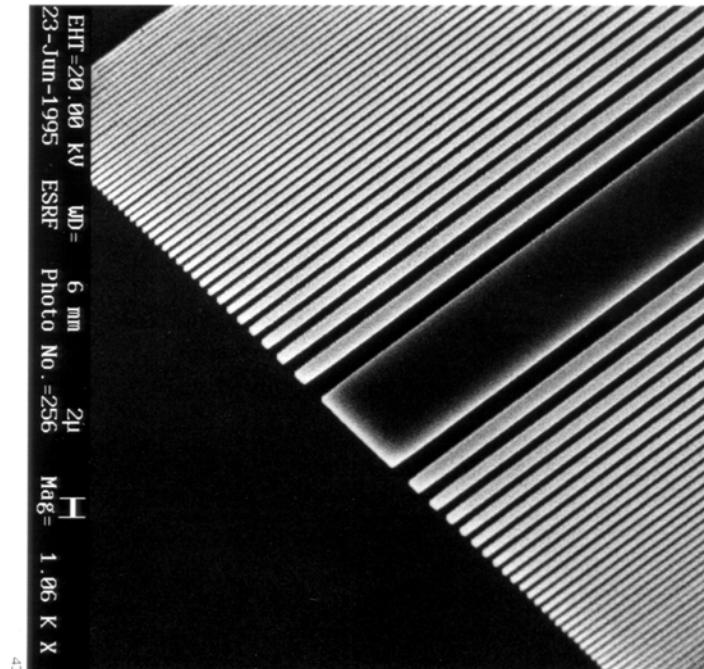
Bragg-Fresnel optics

based on

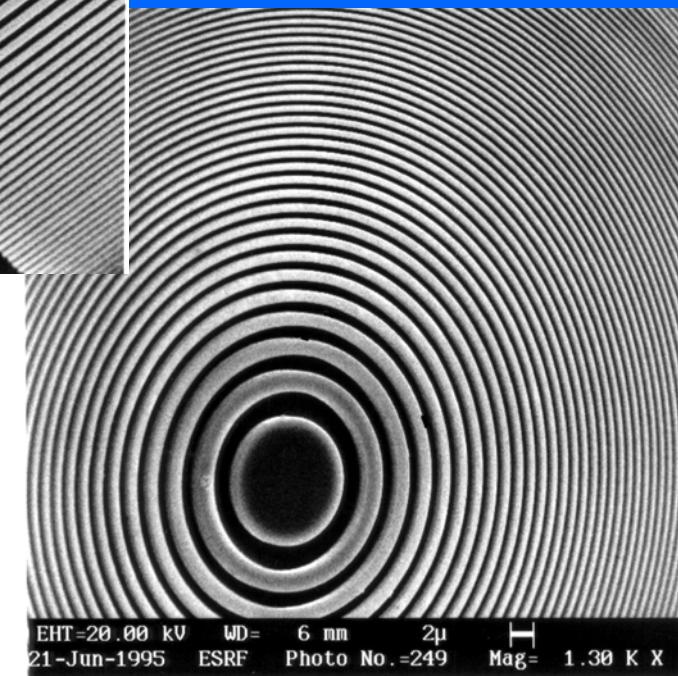
- Crystal

- Multilayer

- Photonic crystals

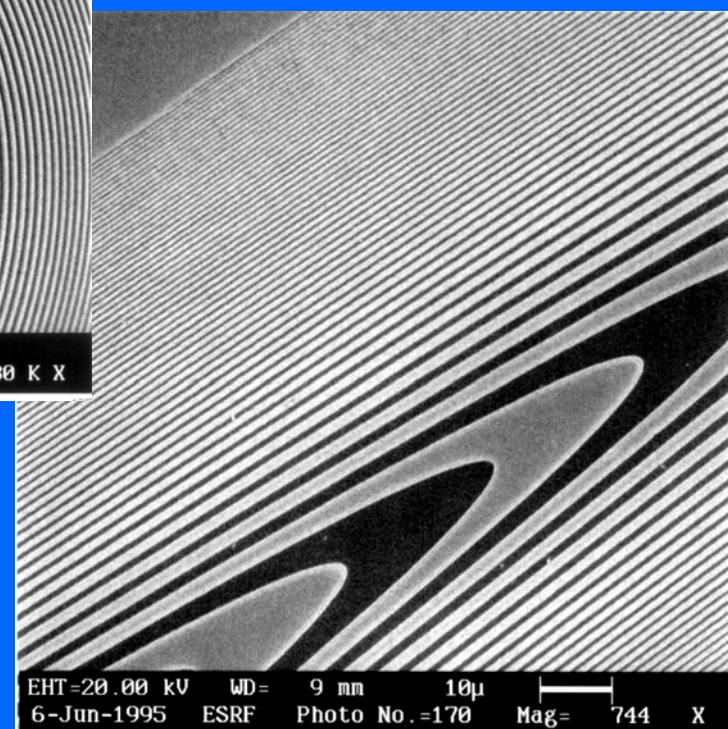


Linear BFL  
Si (111)  
 $A = 200 \mu\text{m}$   
 $\Delta r_n = 0.3 \mu\text{m}$



Circularar BFI  
Ge (111)  
 $A = 200 \mu\text{m}$   
 $\Delta r_n = 0.3 \mu\text{m}$

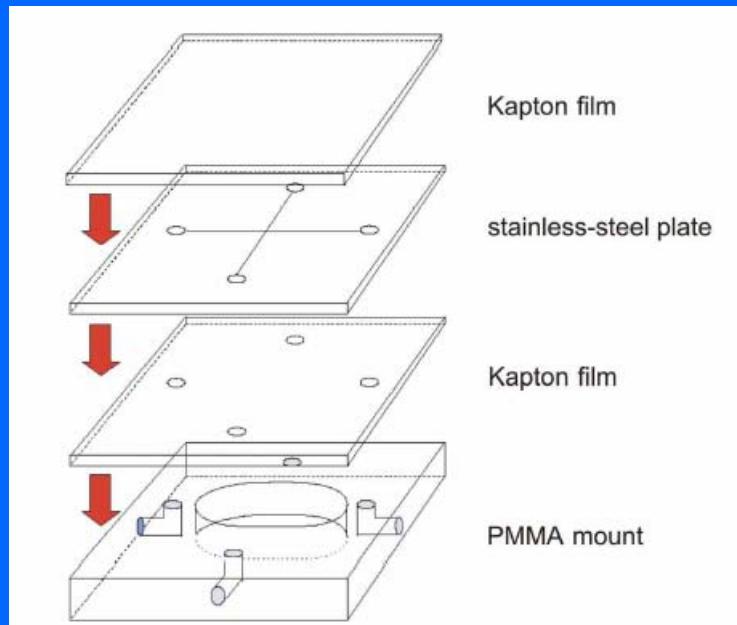
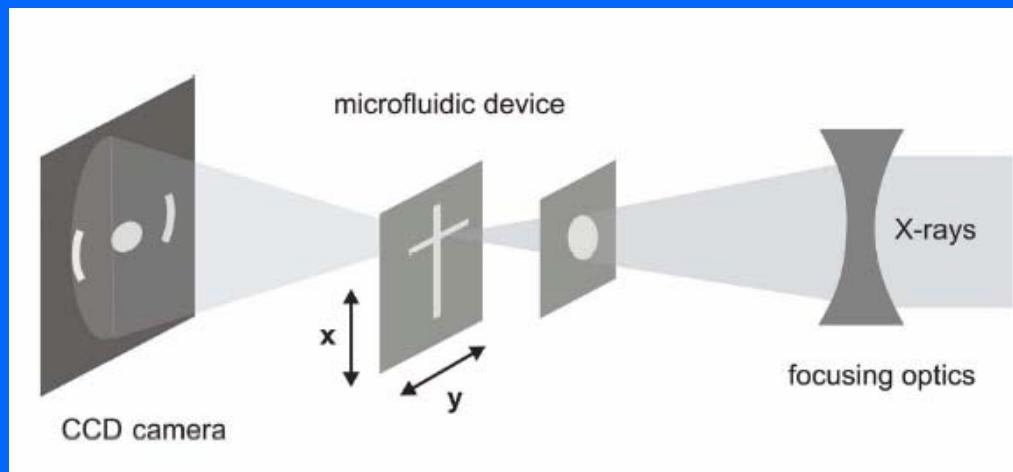
Multilayer BFL elliptical  
W / Si, 56 periods  
length = 18 mm  
width = 136  $\mu\text{m}$   
 $\Delta r_n = 0.3 \mu\text{m}$



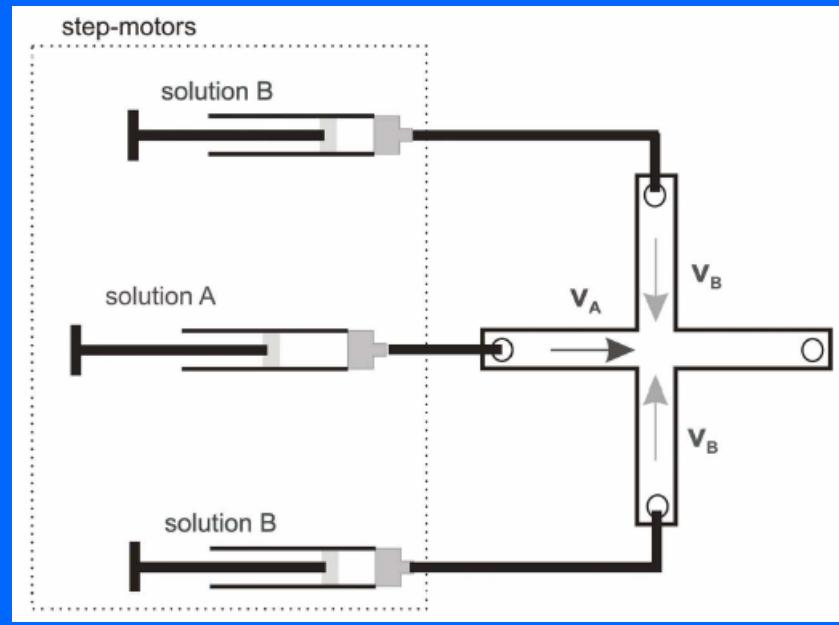
# Microfluidics of soft matter investigated by small-angle X-ray scattering

Alexander Otten, Sarah Ko"ster, Bernd Struth,  
Anatoly Snigirev and Thomas Pfohl

J. Synchrotron Rad. (2005). 12, 745–750

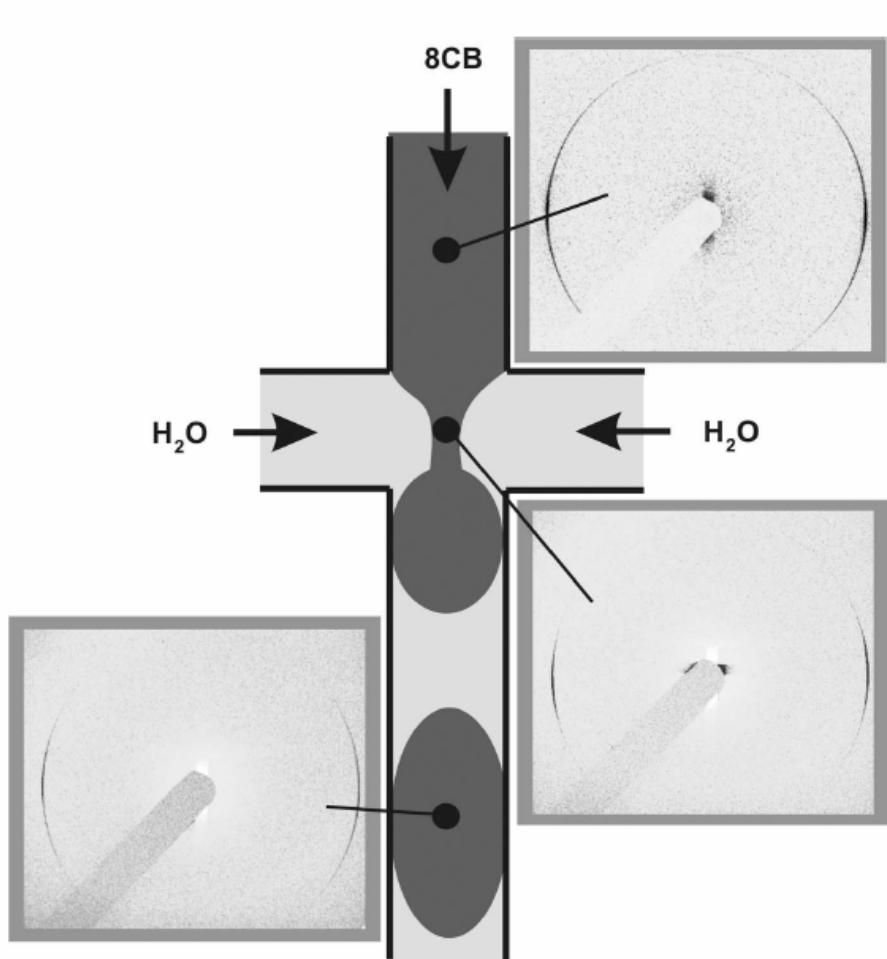


design of the microfluidic device

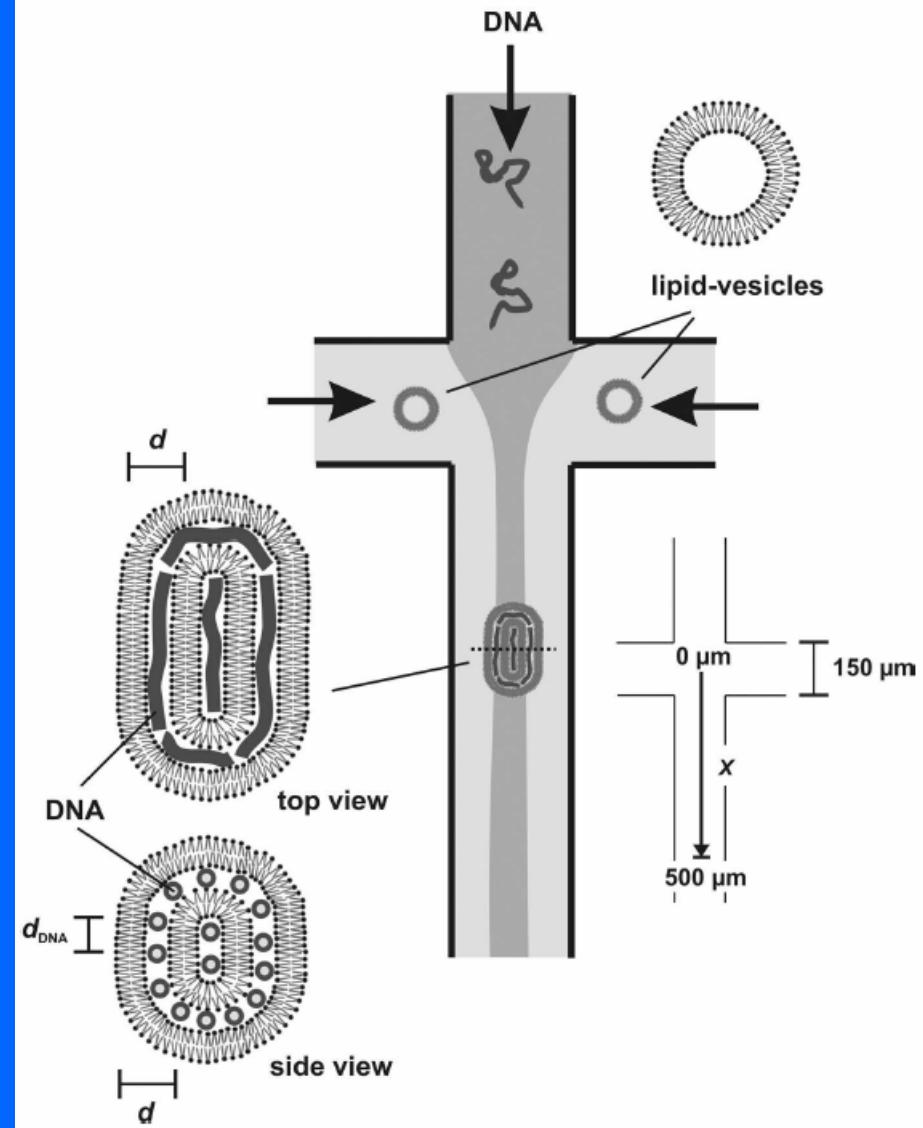


microfluidic pumping system.

# Microfluidics: microbeam small-angle X-ray scattering

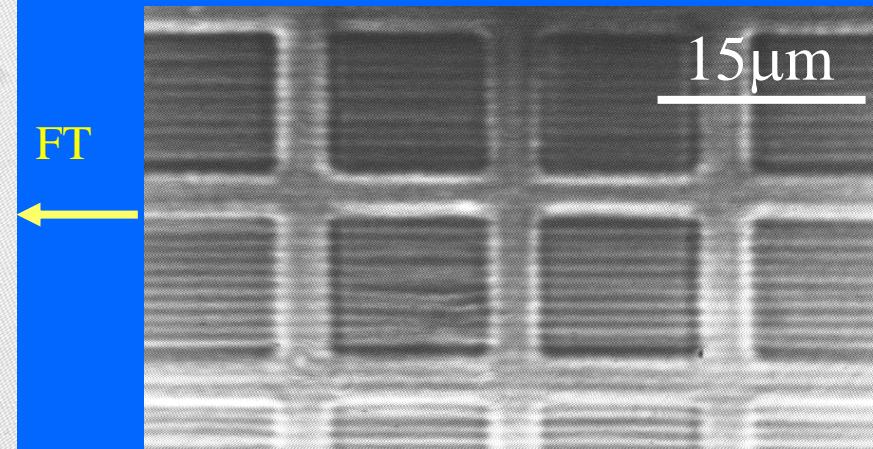
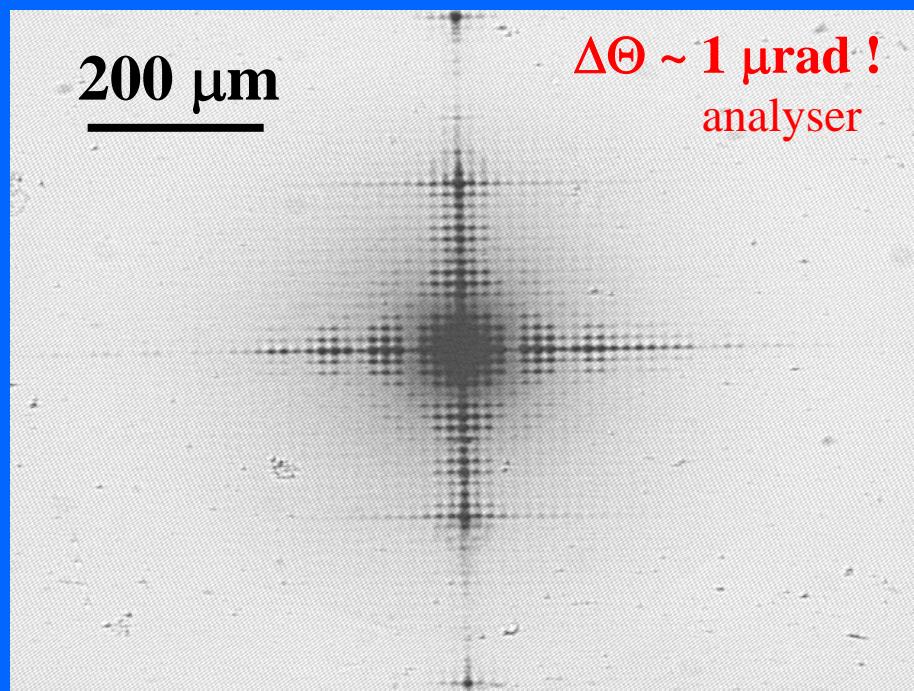
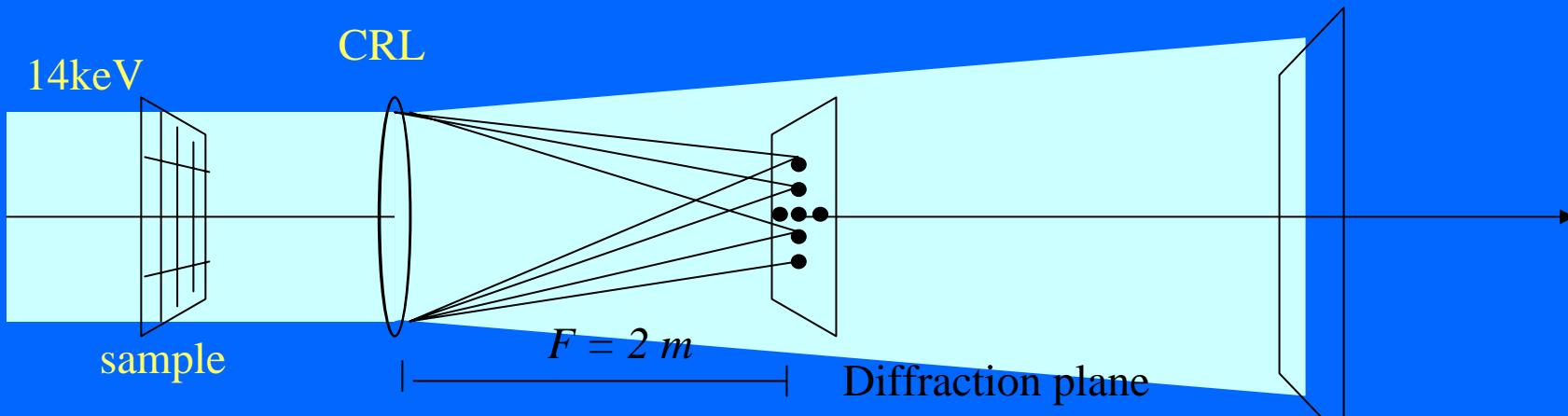


Schematic of the 8CB droplet formation with diffraction patterns observed at three different observation positions along the formation process.



Schematic of the self-assembling of DNA multilamellar membranes in a hydrodynamic focusing and mixing device.

# Fourier Transform Diffraction/Imaging



# X-ray high-resolution diffraction using refractive lenses

Michael Drakopoulos

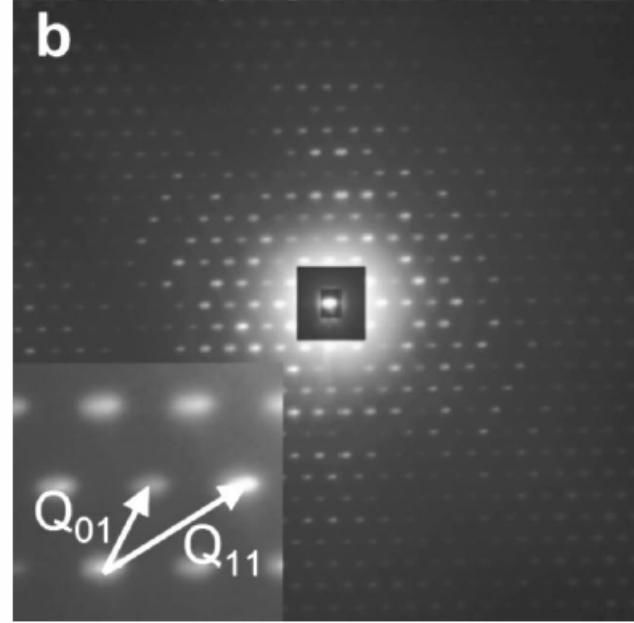
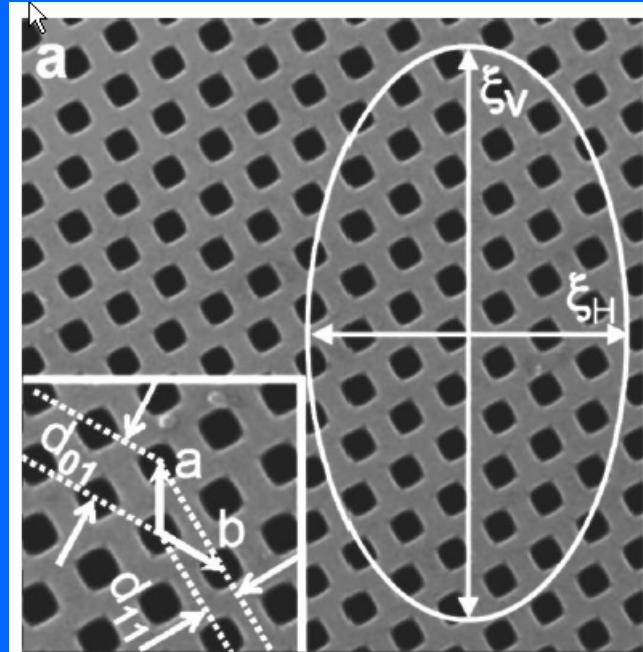
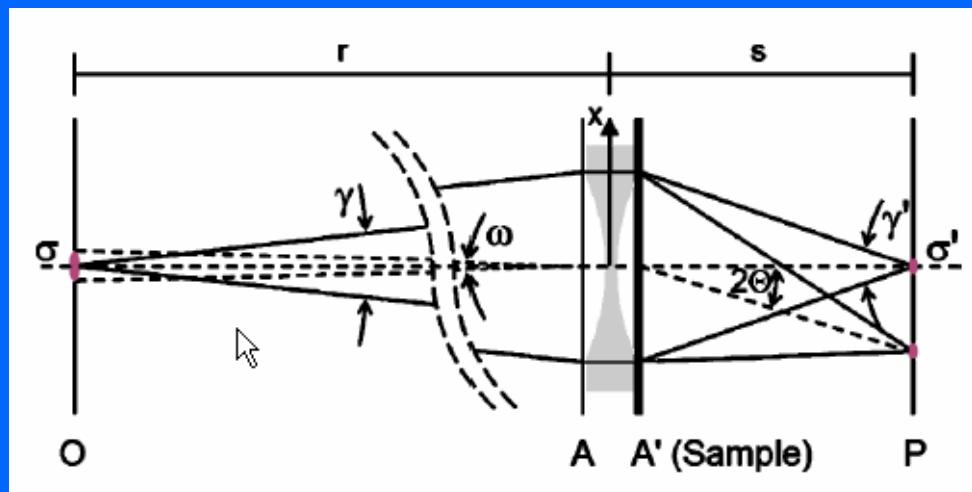
Diamond Light Source Ltd., Chilton, Oxfordshire OX11 0QX, United Kingdom

Anatoly Snigirev and Irina Snigireva

European Synchrotron Radiation Facility, 38043 Grenoble, France

Jörg Schilling

California Institute of Technology, Pasadena, California 91125



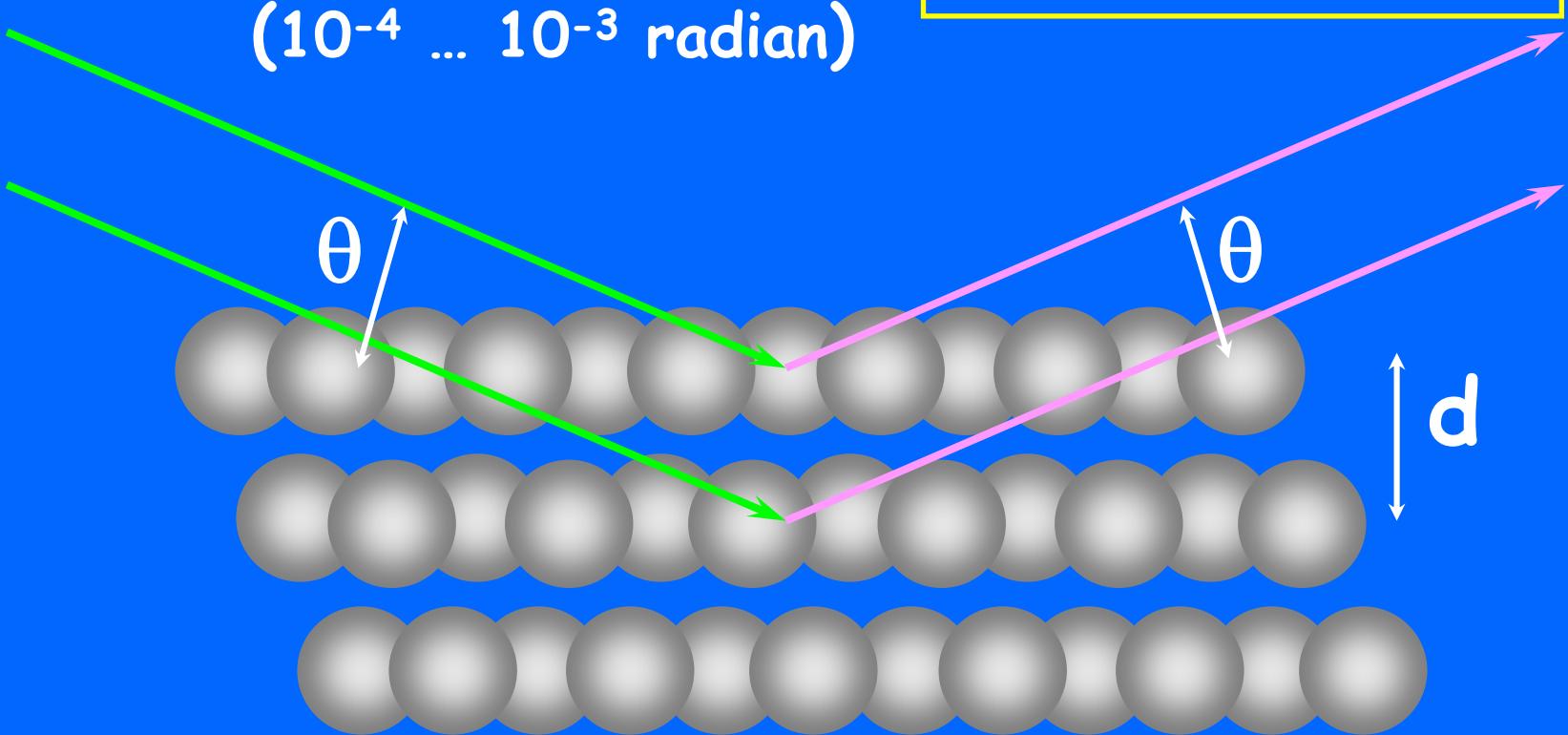
# Theory: the Bragg law

Ordinary (atomic) crystals:  $d \sim \lambda$   
=> large diffraction angle  $2\theta$

X-rays:  $\lambda \sim 1 \text{ \AA}$

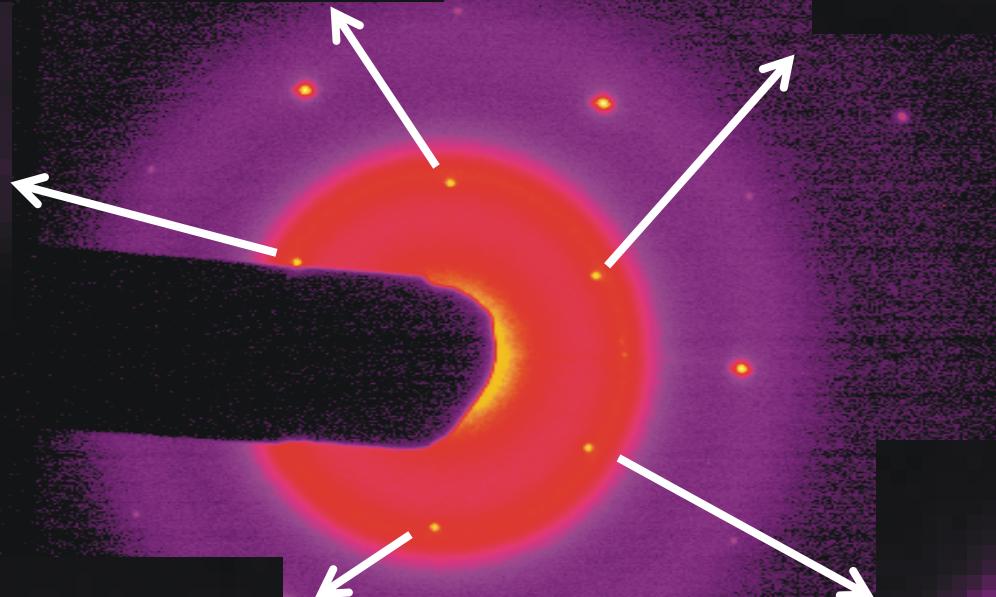
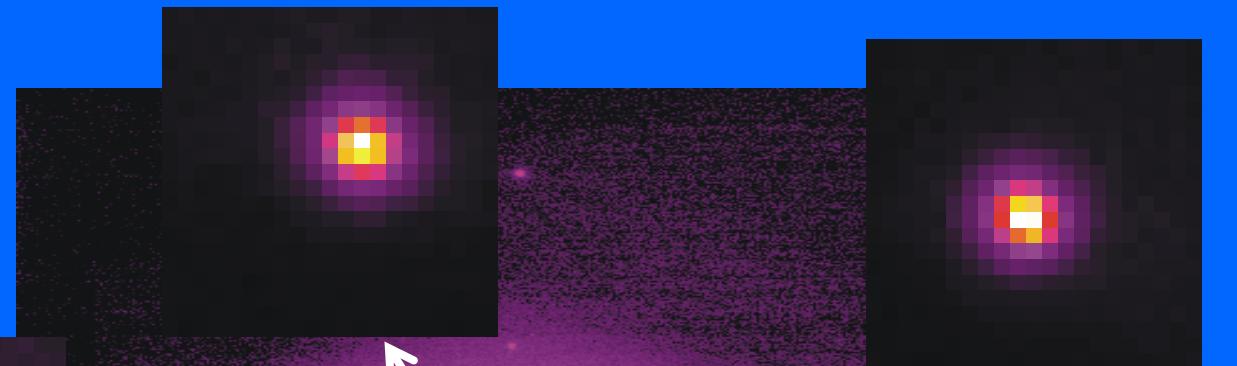
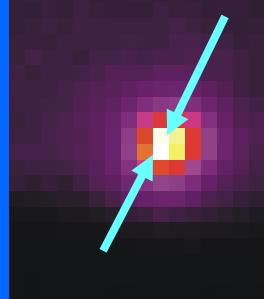
Colloidal crystals:  $d \gg \lambda$   
=> small diffraction angle  $2\theta$   
( $10^{-4} \dots 10^{-3}$  radian)

$$\sin\theta = n\lambda/2d;$$
$$n=1,2,\dots$$



# Latest news:

FWHM =  
0.007 mrad



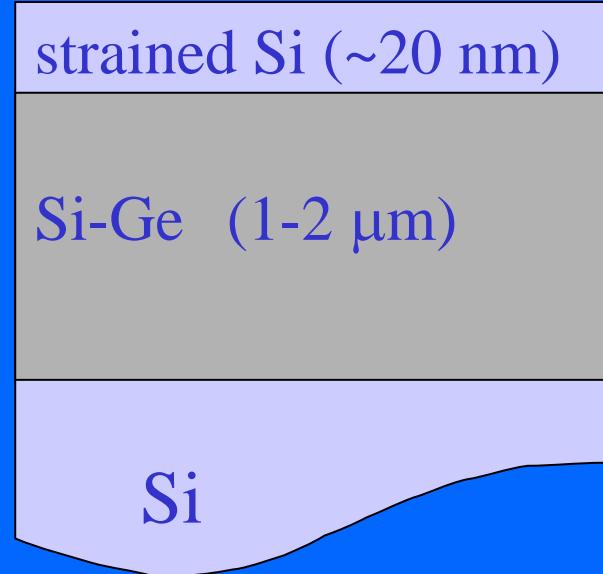
Limited by the detector resolution;  
Optics gives < 0.002 mrad

## SOI technology – strained Si - charge carrier mobility

Needs:

- Local strain analysis
- Depth structure analysis of dislocations  
resolutionn < 10 nm !

wafer level → transistor level



TEM: converging e-beam diffraction

problems:

- does not see dislocation density  $< 10^4$
- sample preparation  
thin sample – relaxations!

X –ray diffraction microscopy

converging coherent x-ray beam diffraction ?

*The first experiments with ERL will very quickly develop new classes of experiments as they gain experience with their unique source properties*