

# **Materials Research in Energy Conversion, Storage, and Efficiency**

***Yusheng Zhao***

**HiPSEC, University of Nevada Las Vegas**

**LANSCCE, Los Alamos National Laboratory**

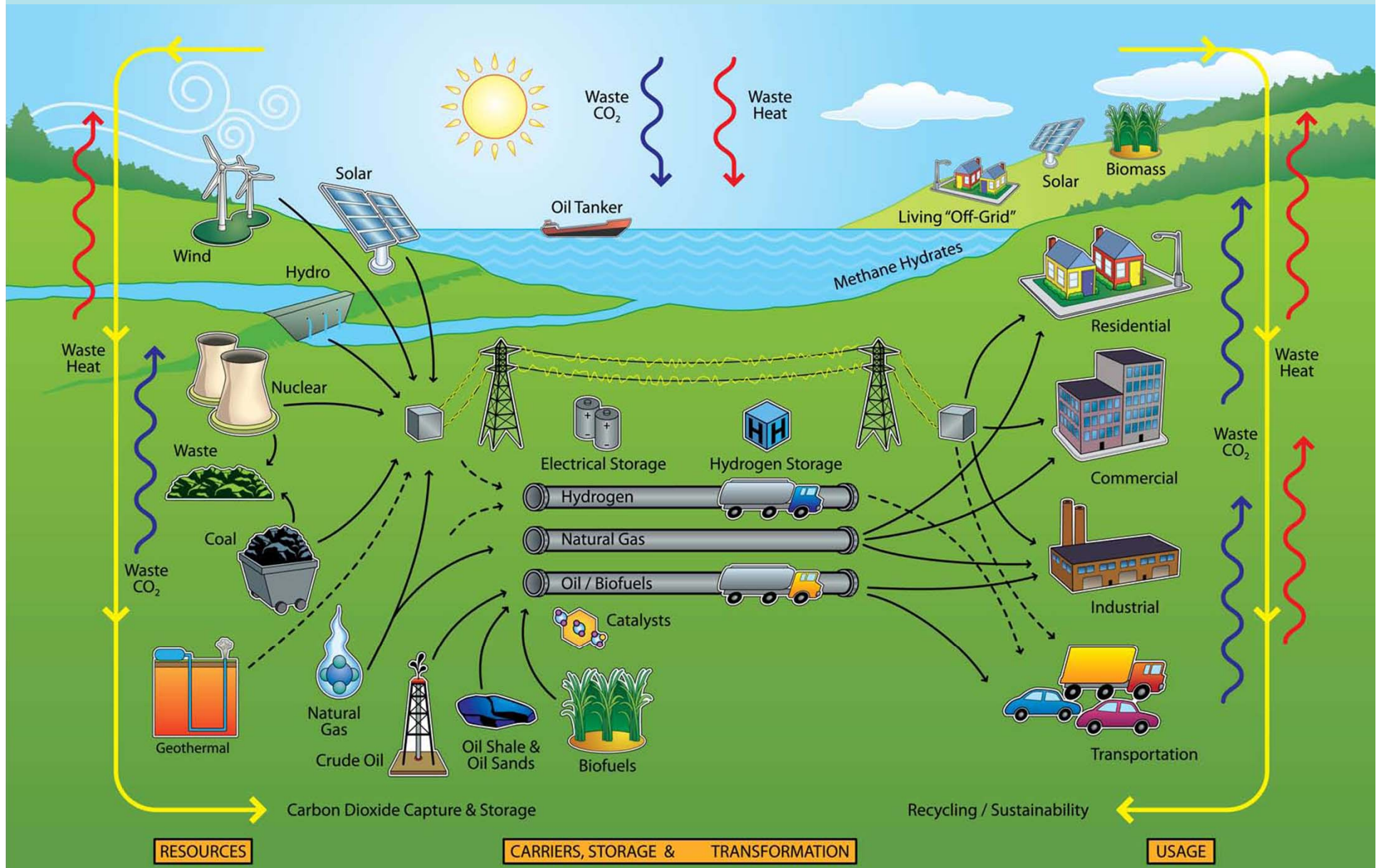
***High-Pressure Applications***

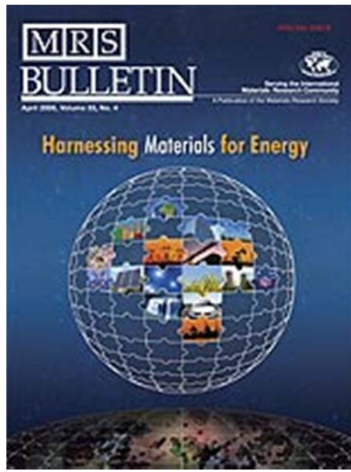
**Neutron and Synchrotron X-Ray**

***Rivalry and Complementary***

# Harnessing Materials for Energy • MRS BULLETIN • VOLUME 33 • APRIL 2008

Scientific societal efforts reflect the growing global concerns on energy and environment  
It also points out the opportunities that materials researchers can take.





MRS Bulletin  
April, 2008



Industrial



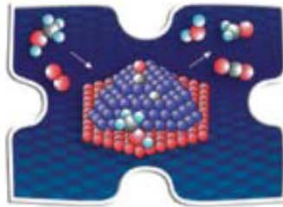
S.S. Lighting



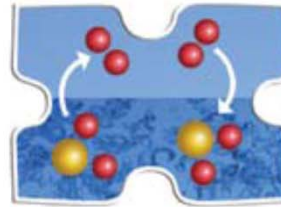
Building



Transportation



Catalysts



Hydrogen



E. Storage



Power Grid



Renewable



Biomass



Solar



Wind



Nuclear



Oil & Gas



Coal



Environment



Economics

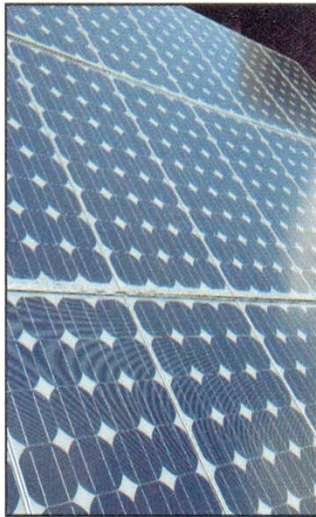


Global

volume 61, number 7  
www.physicstoday.org

# physics today

July 2008



cover: Panels that generate sunlight—like these in Maryland—epitomize of energy consumption; this issue take close look at fundamental energy-related (p. 28), retrofitting of existing designing of new ones efficiently (page 35), photovoltaic system (p. the Opinion piece on the need for an education scientists can help. (P and Bill Koplitz.)



feature articles

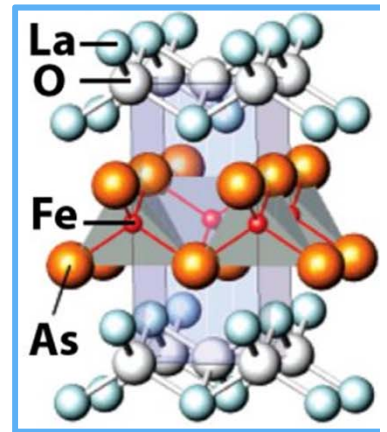
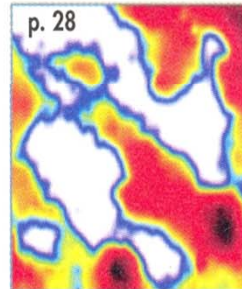
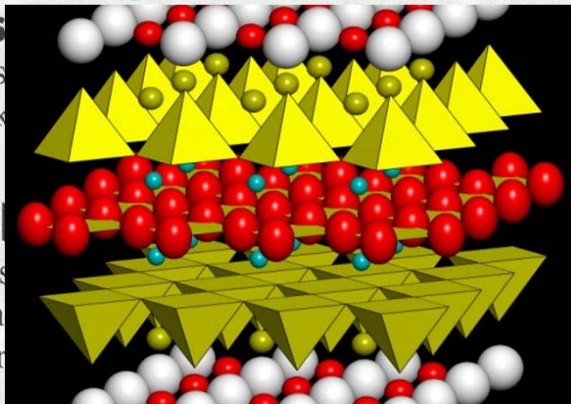
## Special focus: Energy today and tomorrow

### 28 Grand challenges in basic science

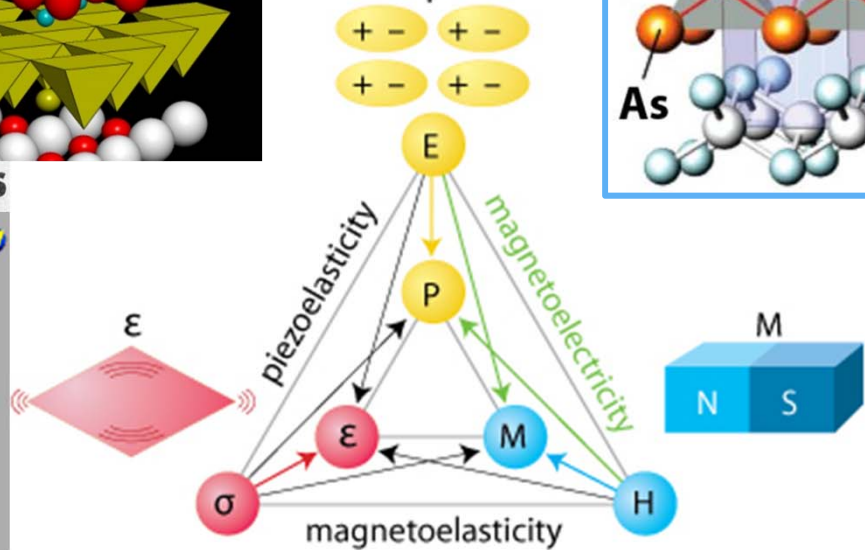
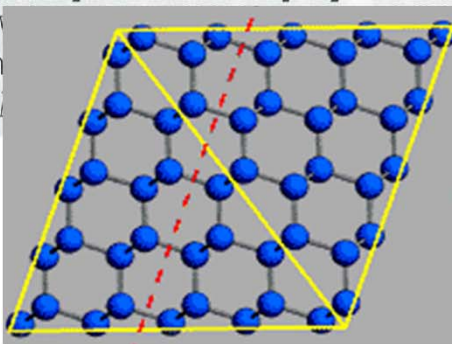
The Meissner Effect

Superconductor Magnet  
Liquid Nitrogen  
Foam Container

### 42 Home photovoltaic systems for physicists



st photov  
l and im  
omas W.



4th International

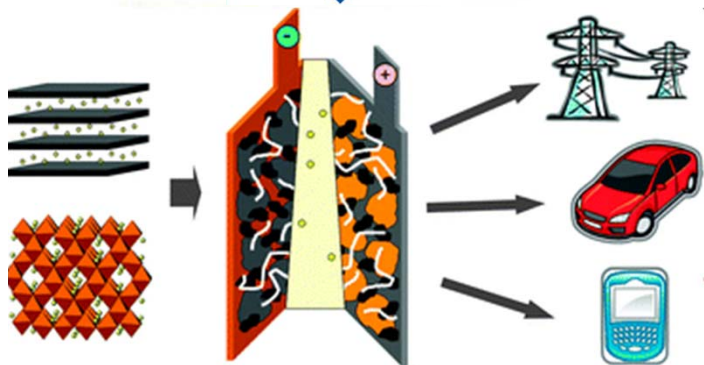
ology Symposium

239th American

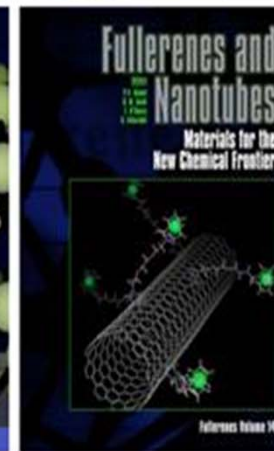
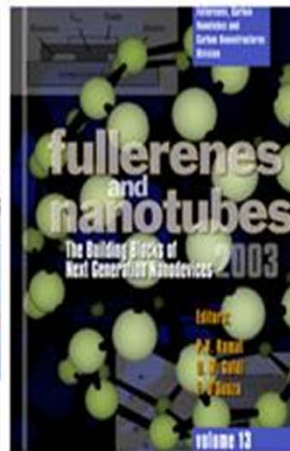
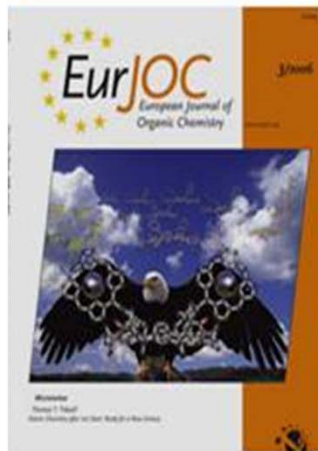
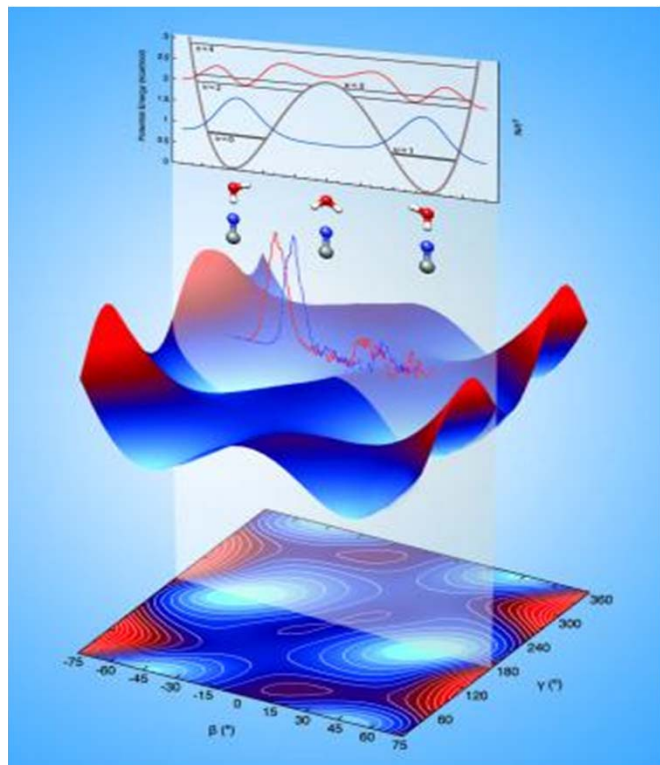
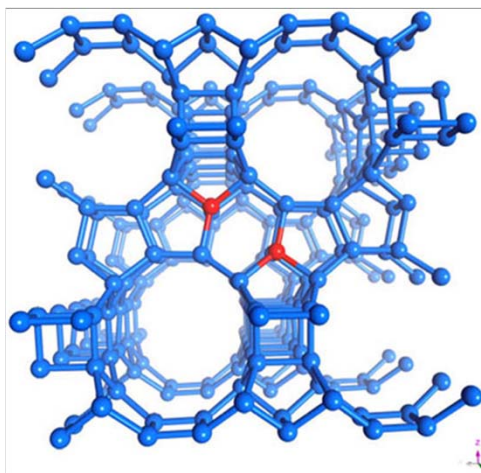
National Meeting

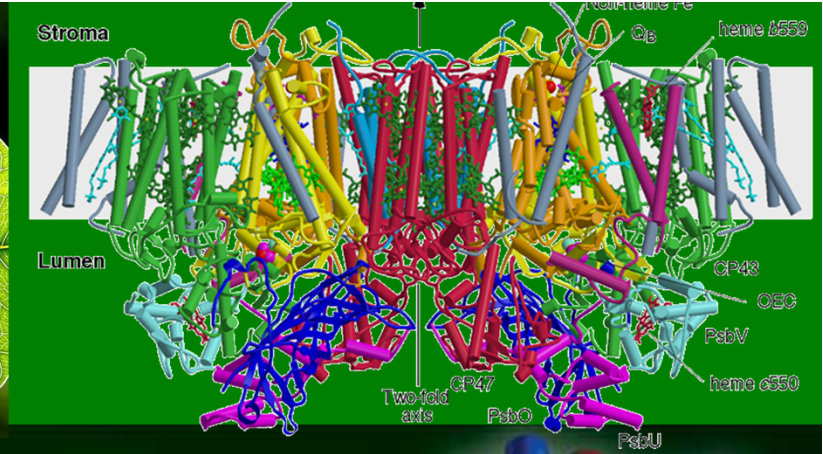
San Francisco

March 2010



- Low-Energy Nuclear Reaction Research
- Other new energy technologies
- Energy Sustainability Concepts





## 8 Themes of Biology

# Energy Transfer

Life requires energy, which flows from the Sun to plants and then to other organisms.



### Human Impact on the Biosphere

#### Human Activity Contributes to the "Greenhouse Effect"

Life on Earth depends on the constant flow of energy throughout the global ecosystem. Energy from the Sun fuels virtually all life on Earth, changing from one form to another as it's transferred from organism to organism. Human activity contributes significantly to what is known as the "greenhouse effect," which occurs when excessive carbon in the atmosphere slows down the natural flow of heat into space, increasing the Earth's temperature.

According to the U.S. Forest Service, all the forests in the United States combined took in about 309 million tons of carbon per year from 1952 to 1992, offsetting only about 25% of human-caused carbon emissions during that period.

trapped heat and greenhouse gases

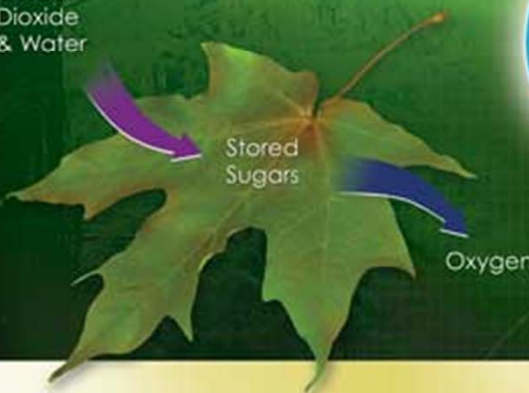


### Plant Cells

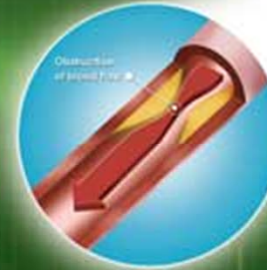
#### Energy Transformation

Energy transfer occurs at a molecular level within cells. Chloroplasts inside plant cells store light energy in the chemical bonds of glucose molecules during photosynthesis. Glucose not only stores energy, but is also the basic building material of life. Inside the cell, mitochondria continue the flow of energy by performing cellular respiration. With the help of oxygen, they break down glucose molecules, releasing the stored energy in the form of heat and ATP molecules.

#### Carbon Dioxide & Water

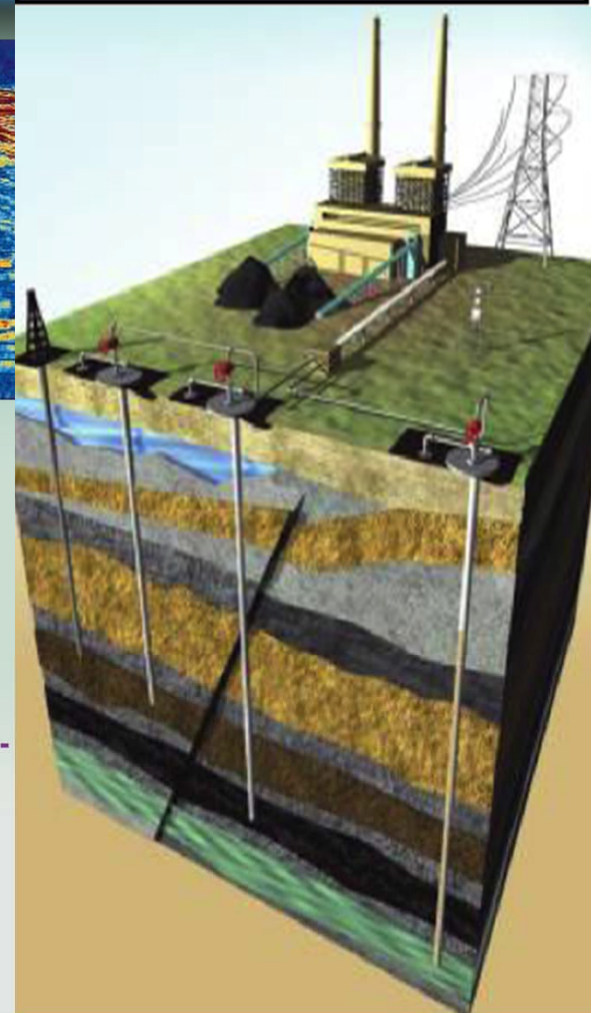
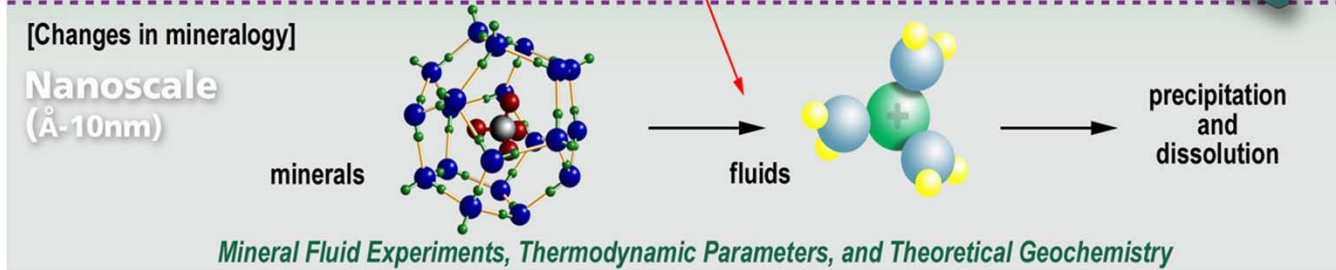
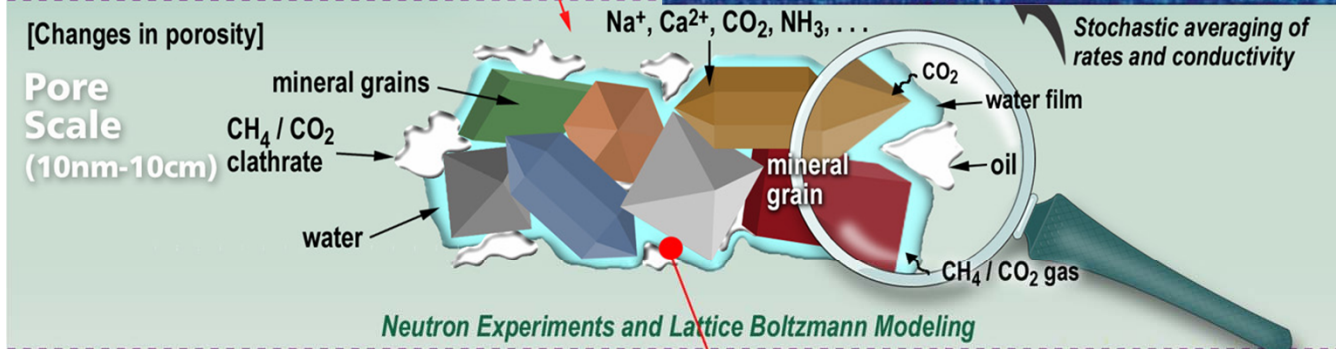
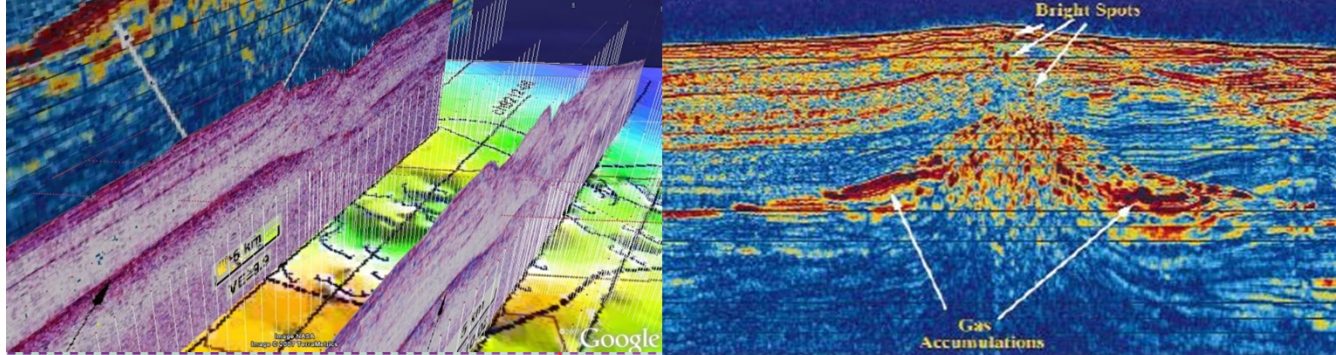
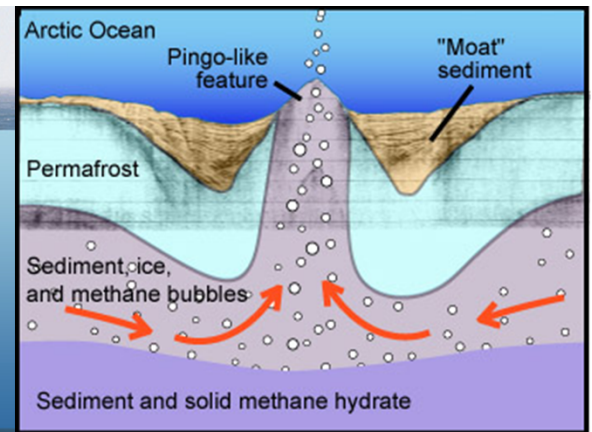
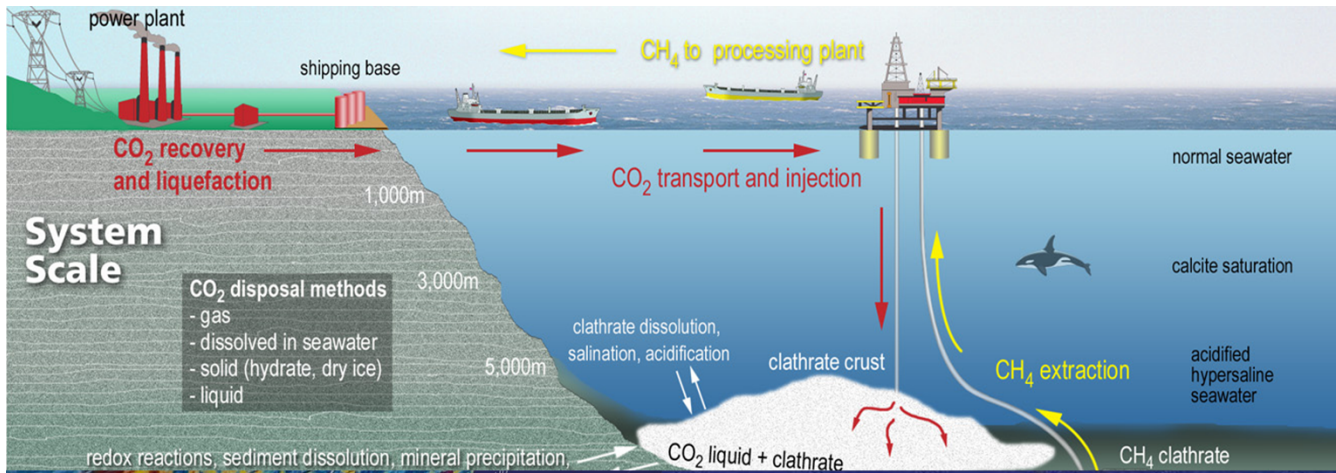


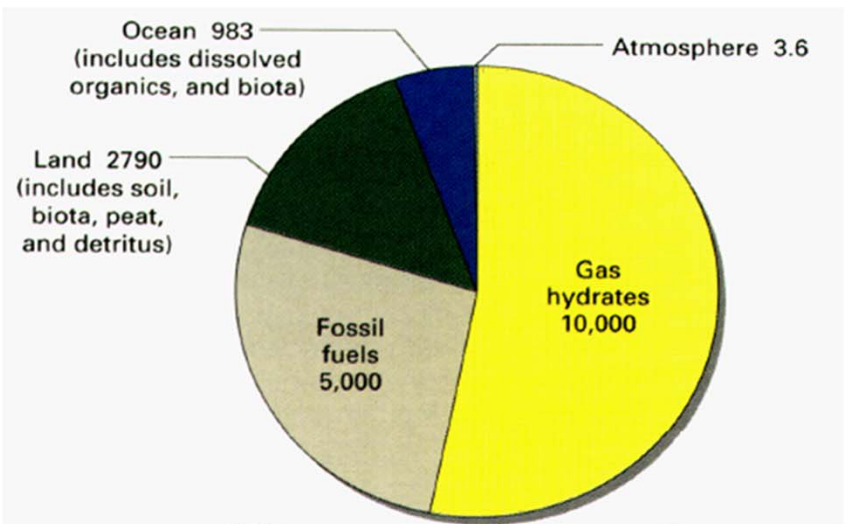
### Genetic Defects



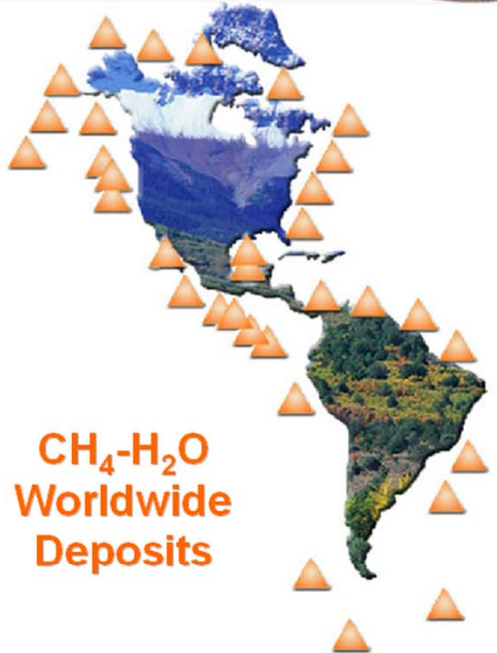
#### Heart Abnormalities

Genetic defects can interfere with the body's energy transfer processes. Heart abnormalities, one of the most common types of congenital birth defects, can cause excessive amounts of blood to flow between the heart chambers or obstruct the flow of blood into the heart. An improperly formed heart can cause serious problems because blood from the lungs carries oxygen, a vital component of cellular respiration.

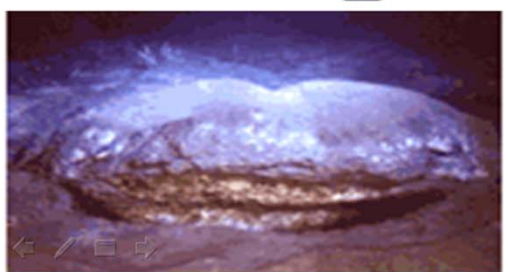




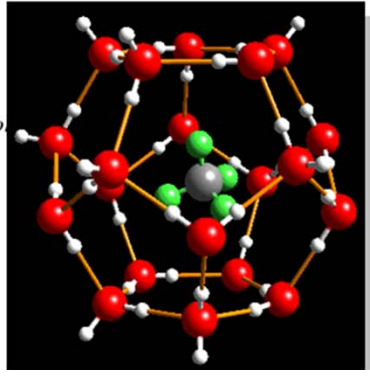
Methane Hydrate Drill-Core



Mystery of Bermuda Triangle



Methane Hydrate Wo



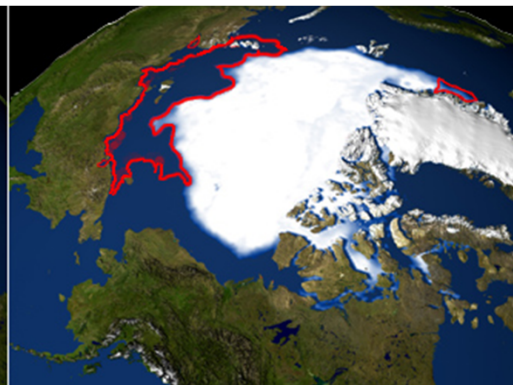
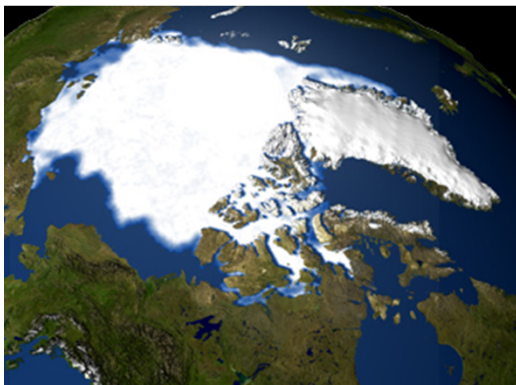
"Burning Ice"



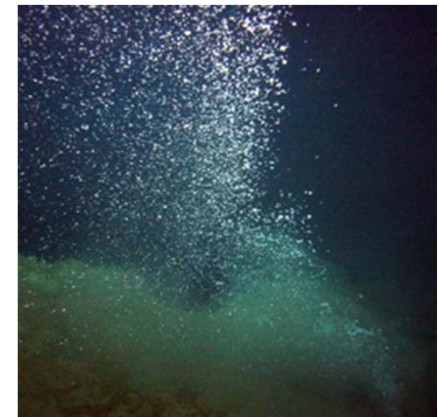




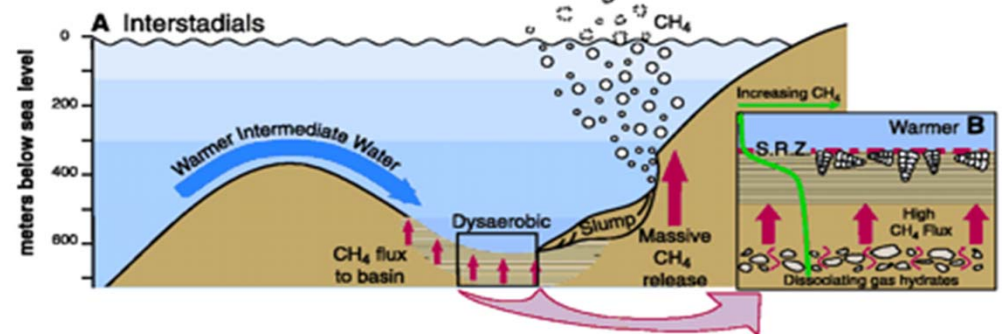
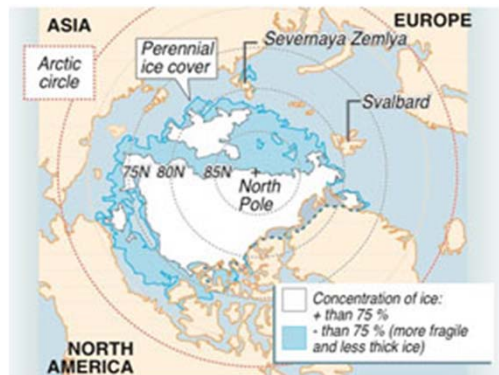
**Pipeline Safety!**

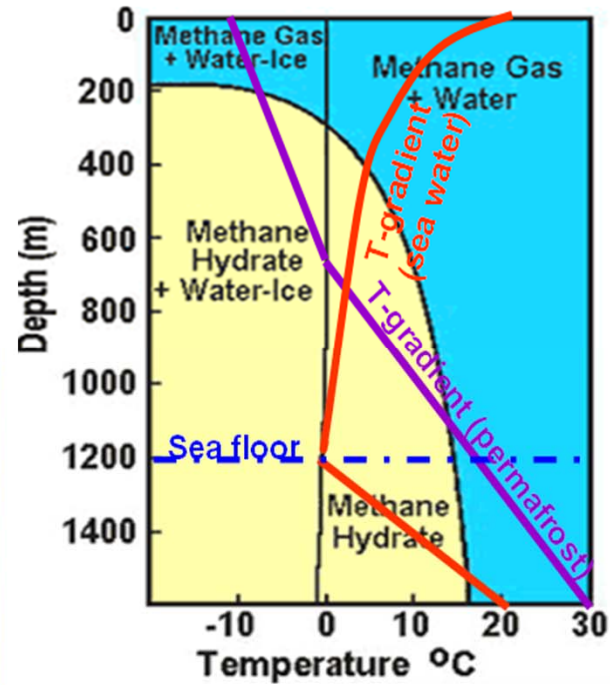
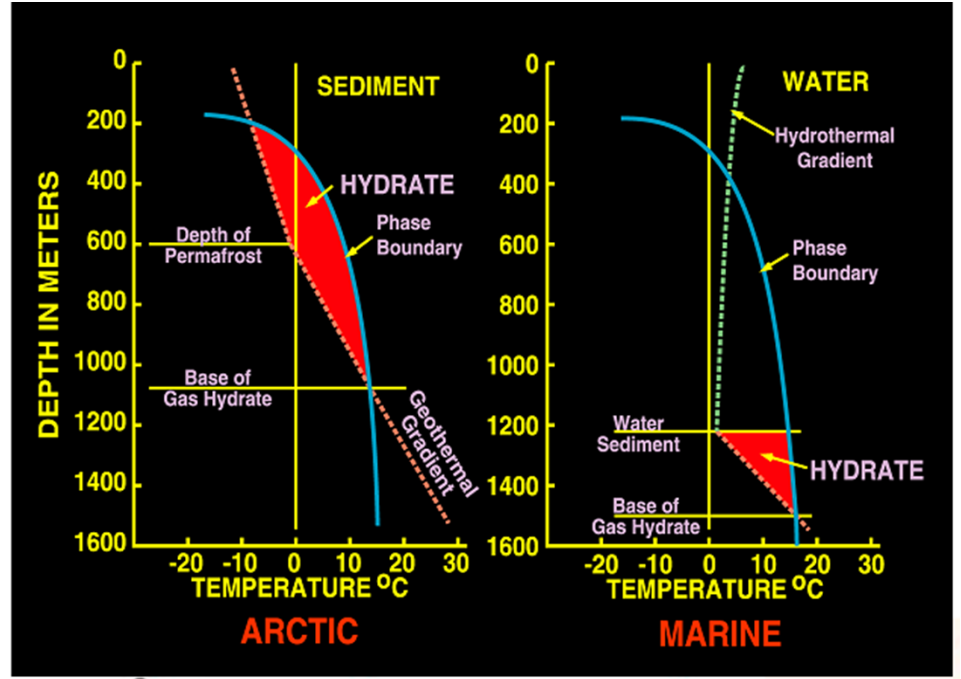


**Bubbling Out  
CH<sub>4</sub>/CO<sub>2</sub>  
due to  
Hydrates  
Breakdown**



**Global  
Warming  
Impact  
on  
Hydrate  
Deposits**

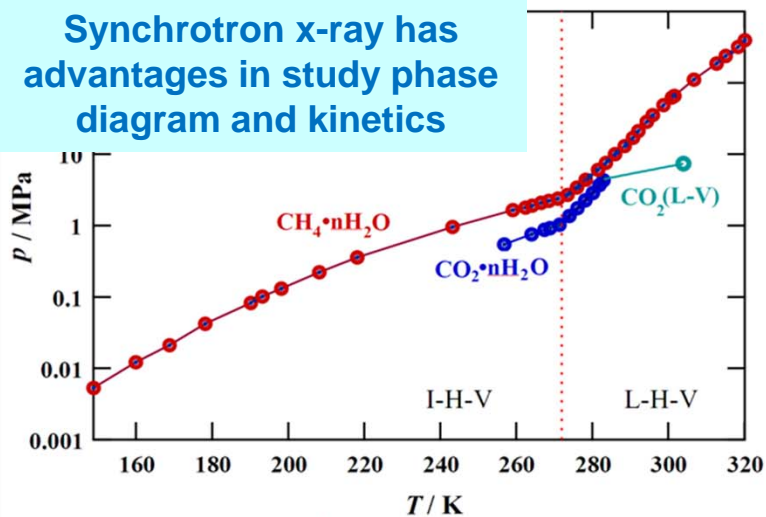




**1 m<sup>3</sup> CH<sub>4</sub>·H<sub>2</sub>O**  
**Contains**  
**164 m<sup>3</sup> CH<sub>4</sub>**

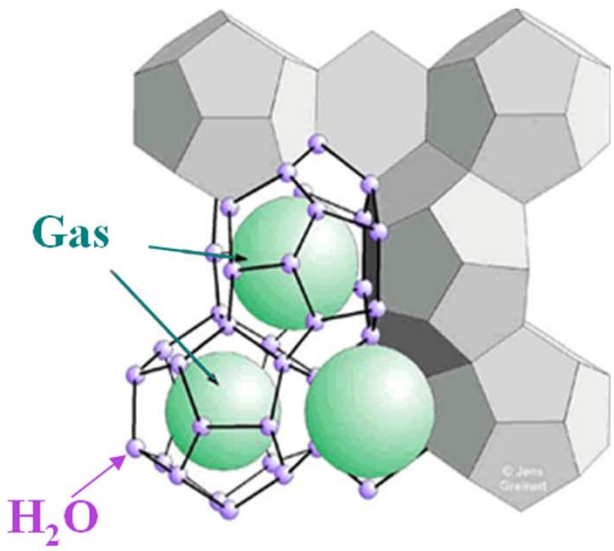
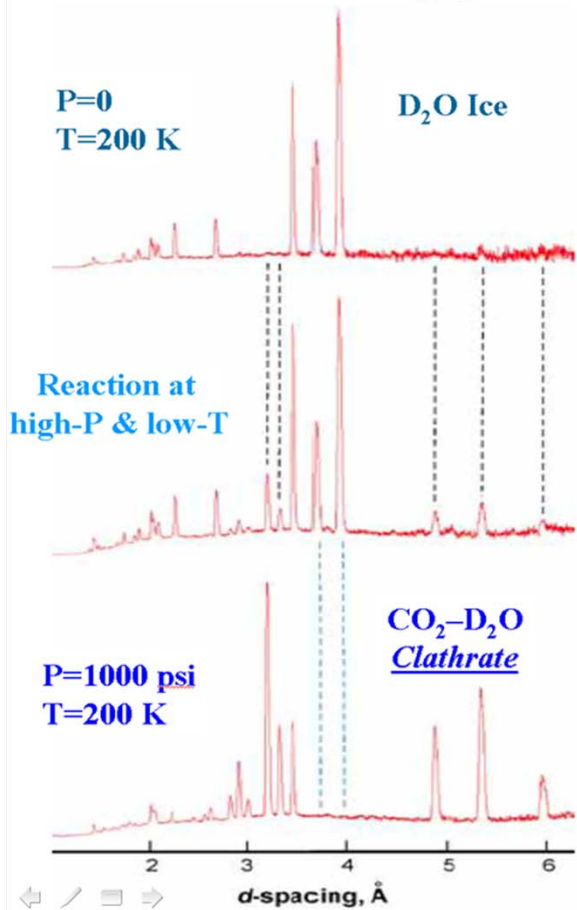
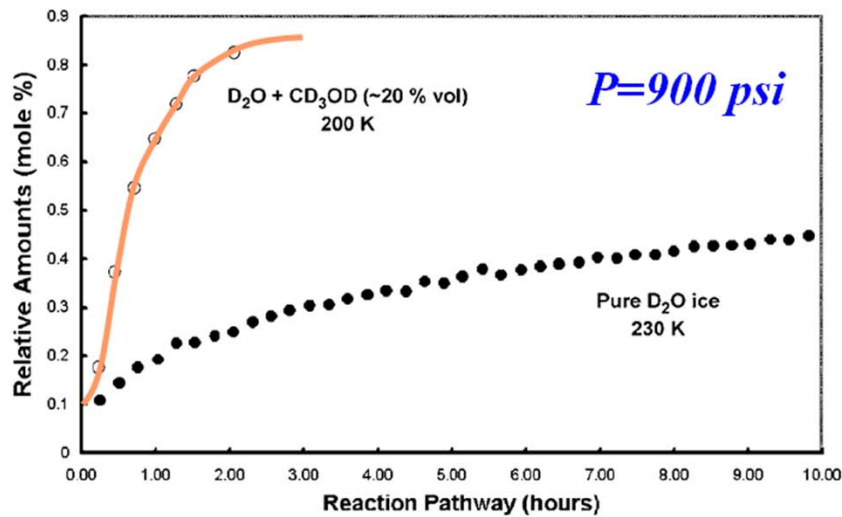
**SI clathrate**  
**2 x 5<sup>12</sup>**  
**6 x 5<sup>12</sup>6<sup>2</sup>**

Synchrotron x-ray has advantages in study phase diagram and kinetics



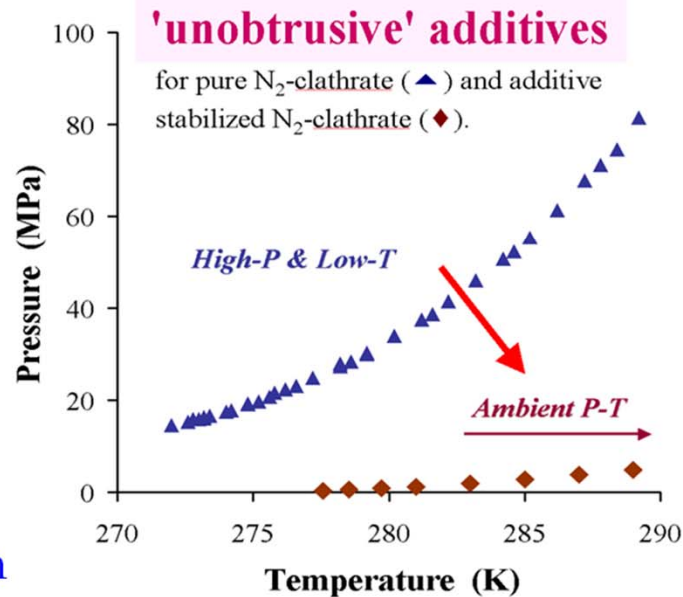
Thermodynamics

Kinetics



Formation kinetics of CO<sub>2</sub>-H<sub>2</sub>O clathrate hydrate observed *in-situ* & *real-time* by high-*P* low-*T* neutron diffraction

The addition of methanol greatly increase the rate of formation of CO<sub>2</sub>-hydrate!



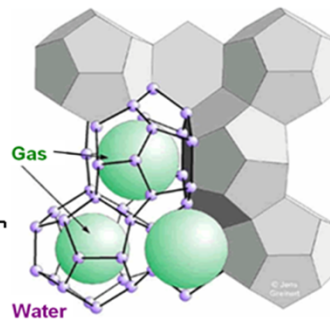
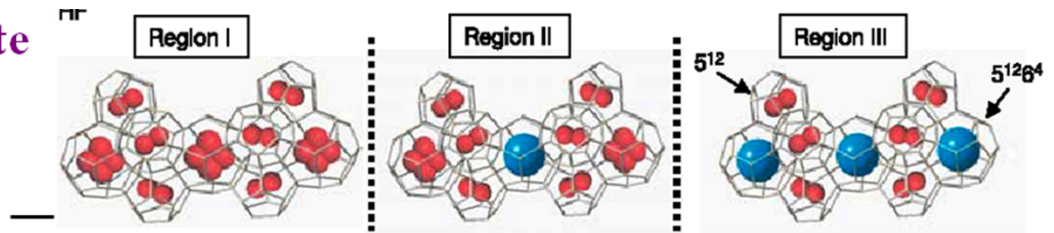
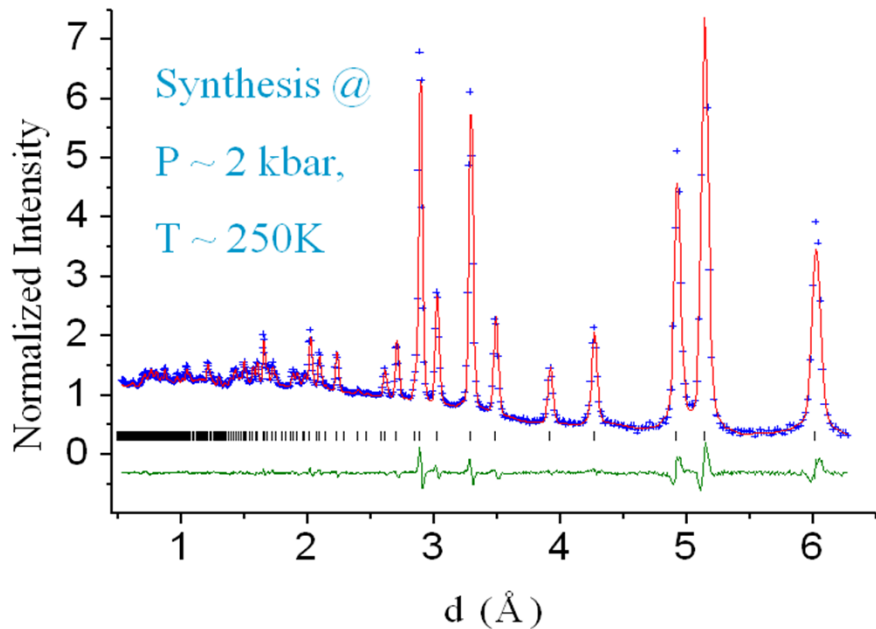
'unobtrusive' additives

for pure N<sub>2</sub>-clathrate (▲) and additive stabilized N<sub>2</sub>-clathrate (◆).

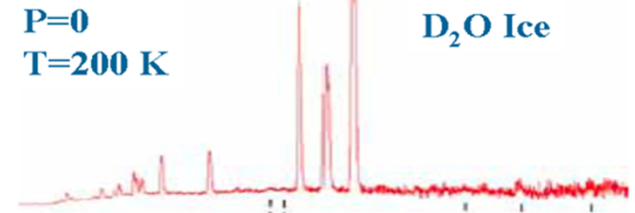
High-*P* & Low-*T*

Ambient *P-T*

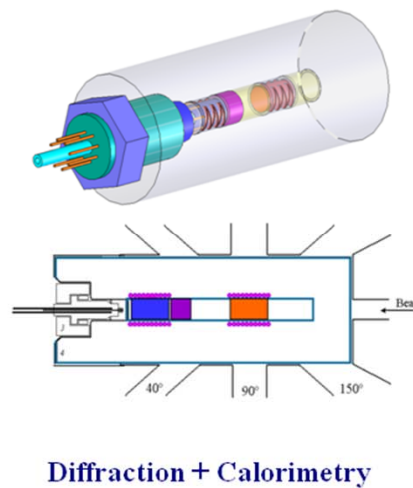
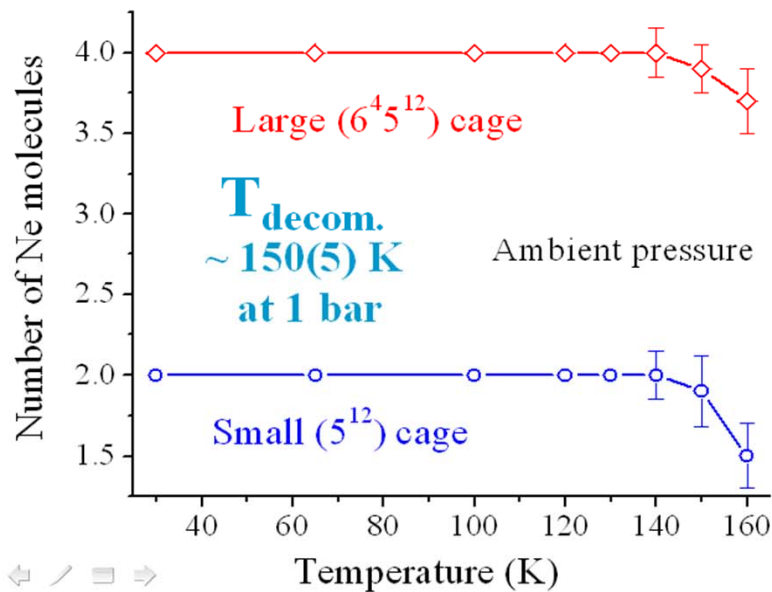
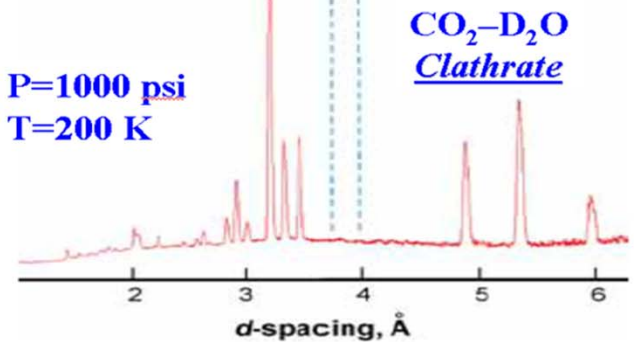
# Neon : cubic structure II clathrate hydrate



Formation kinetics of CO<sub>2</sub>-H<sub>2</sub>O clathrate hydrate observed *In-situ & real-time* by high-P low-T neutron diffraction

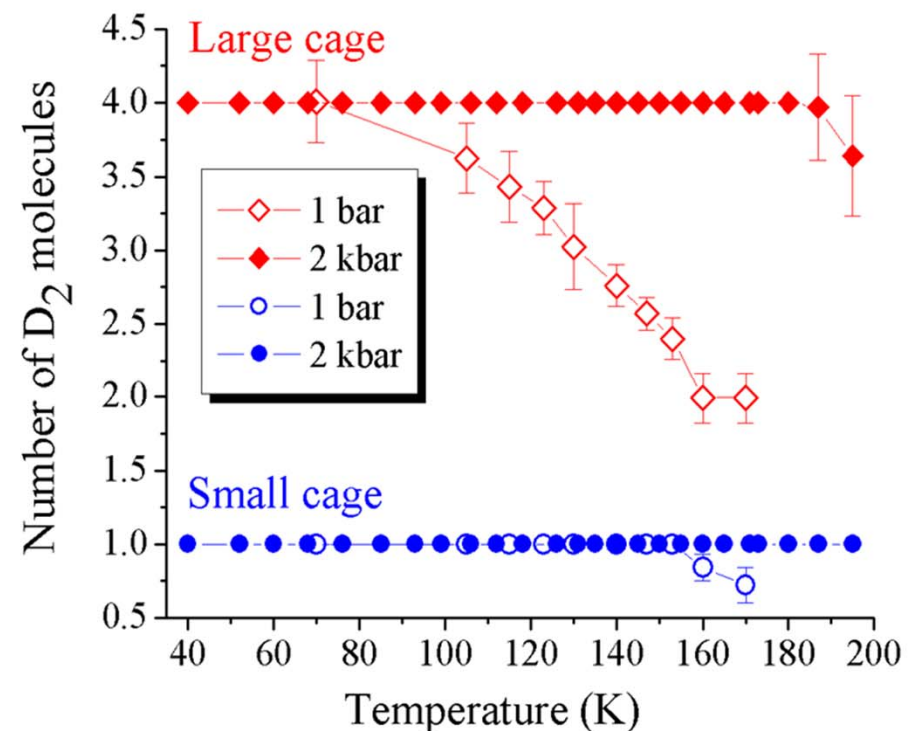
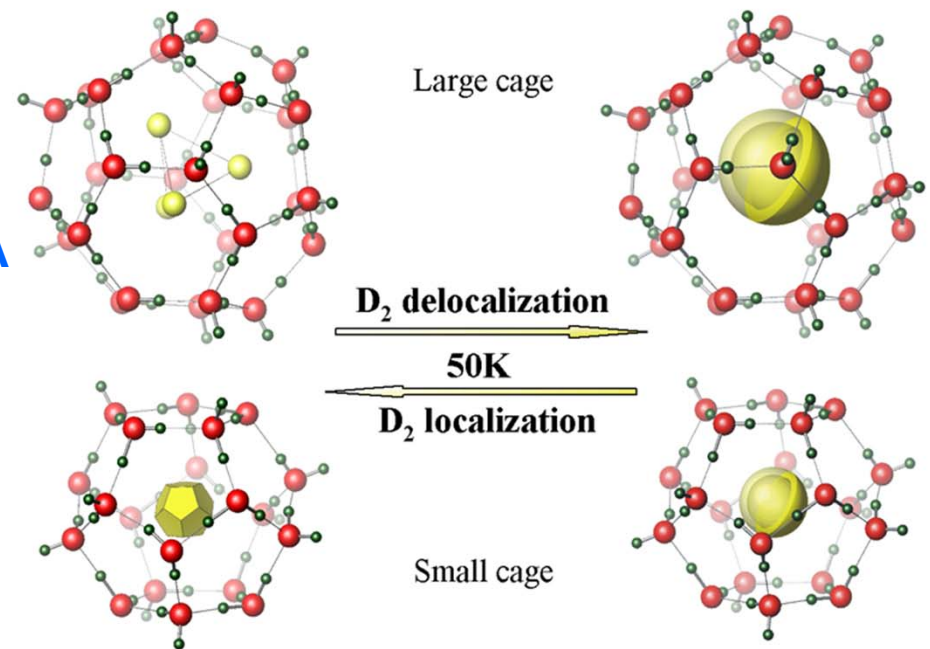
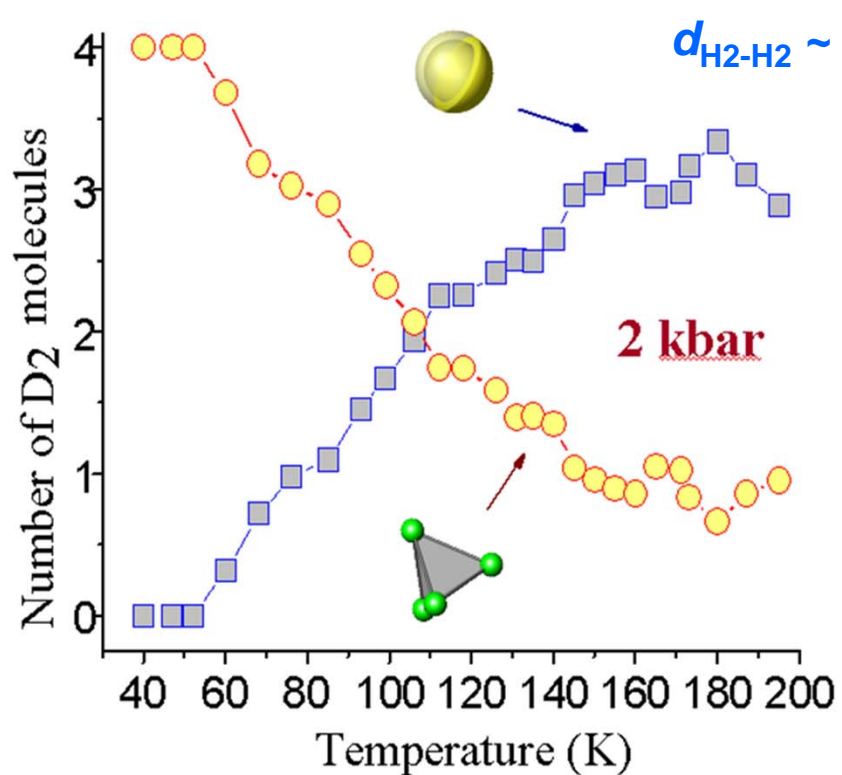


Reaction at high-P & low-T

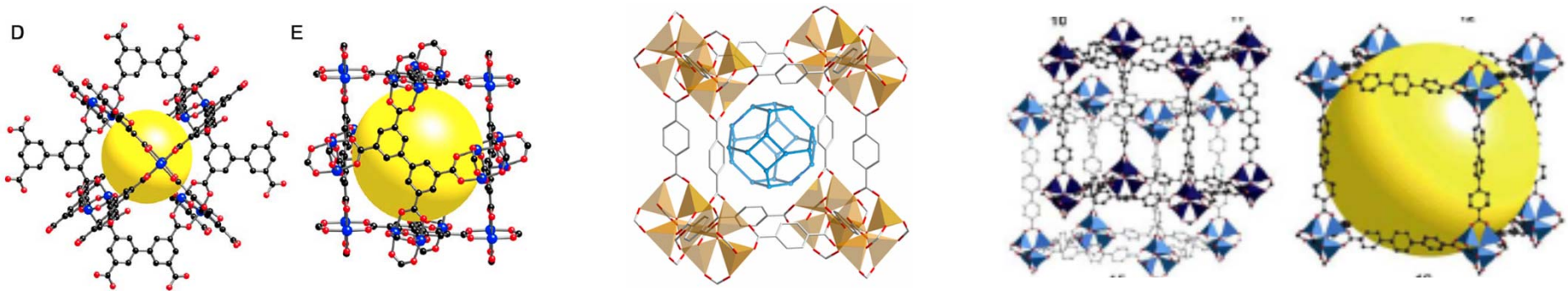


Tech Integration

Hydrogen distribution refined as a linear combination of *localized* and *delocalized* models

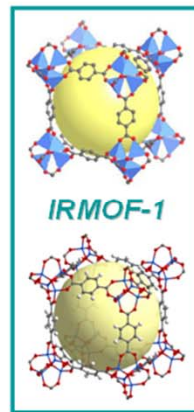
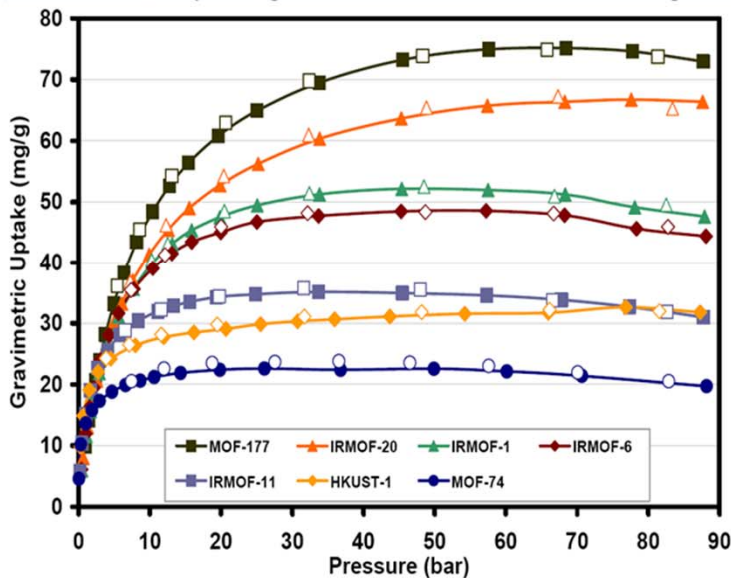


Neutron has advantages in refining the crystal structure and molecular encapsulations as function of pressure and temperature for clathrate hydrates

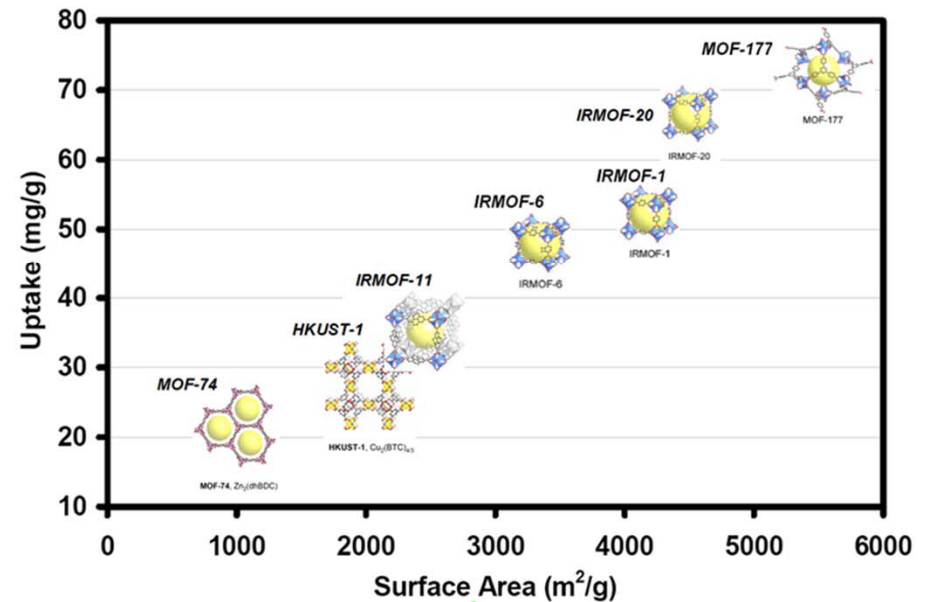


## Gas Adsorption

### Hydrogen uptake at 77 K



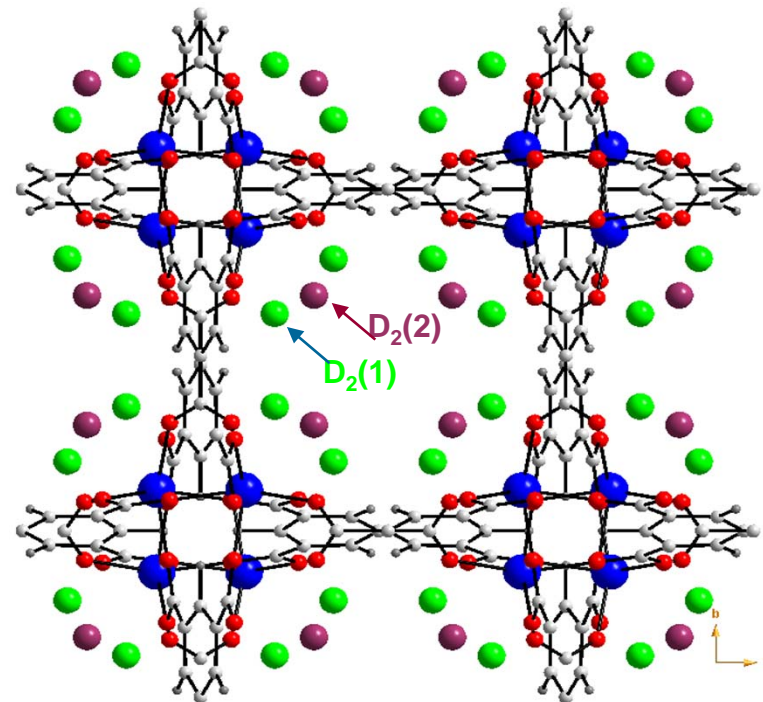
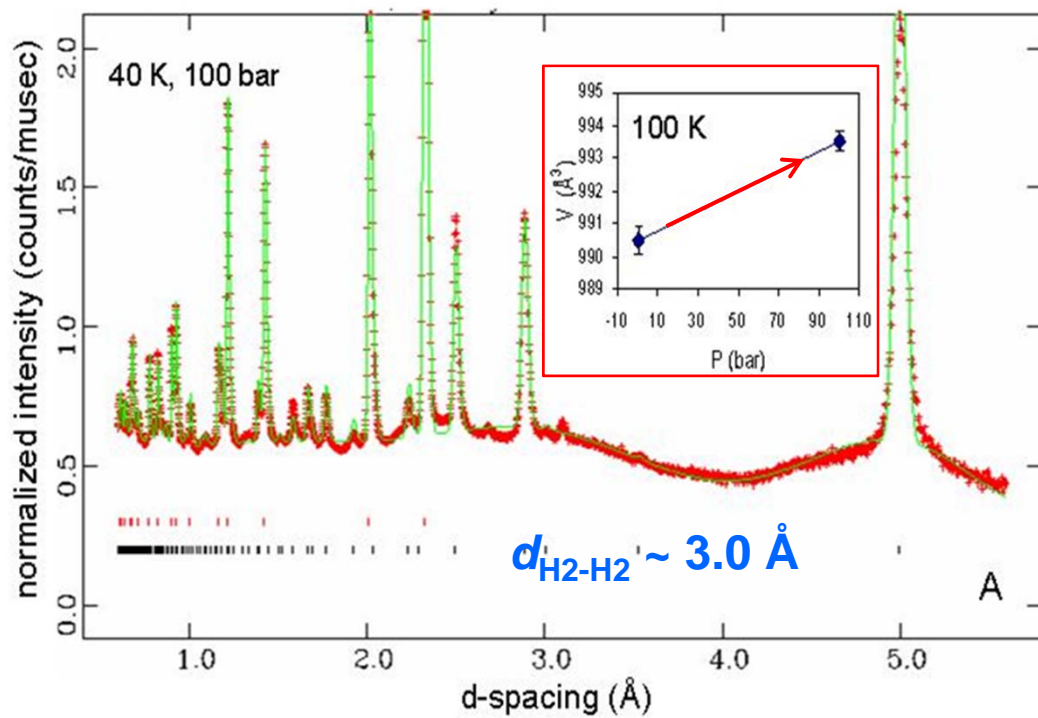
### Correlation of uptake with surface area



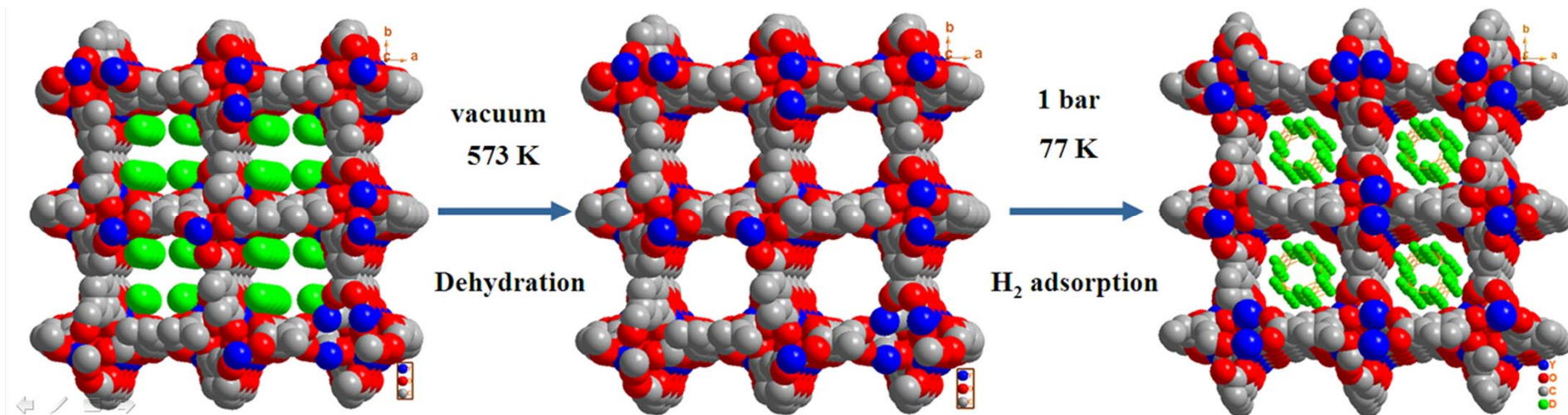
## The metal-organic framework (MOF)

$\text{Y}(\text{BTC})(\text{H}_2\text{O}) \cdot 4.3\text{H}_2\text{O}$  (BTC = 1,3,5-benzenetricarboxylate) for the present case.

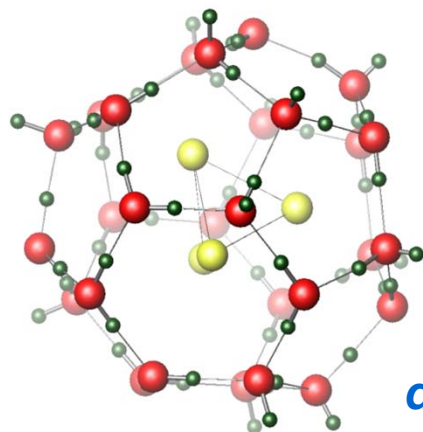
MOFs show striking pressurizing effect by the cages. Owing to the enormous variety and flexibility of the frameworks, MOFs may offer superior properties for hydrogen storage.



## high- $P$ / low- $T$ neutron diffraction to reveal $\text{H}_2$ adsorption mechanism



**host-guest interactions**  
**(quantum clustering)**



Hydrogen  
Clathrate  
Hydrate

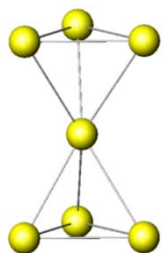
**Cage  
Structure**

$d_{H_2-H_2} \sim 2.9 \text{ \AA}$

20~22% reduction of the bond length in *hydrogen cluster* need to apply as much as 10's kbar in pressure !!!

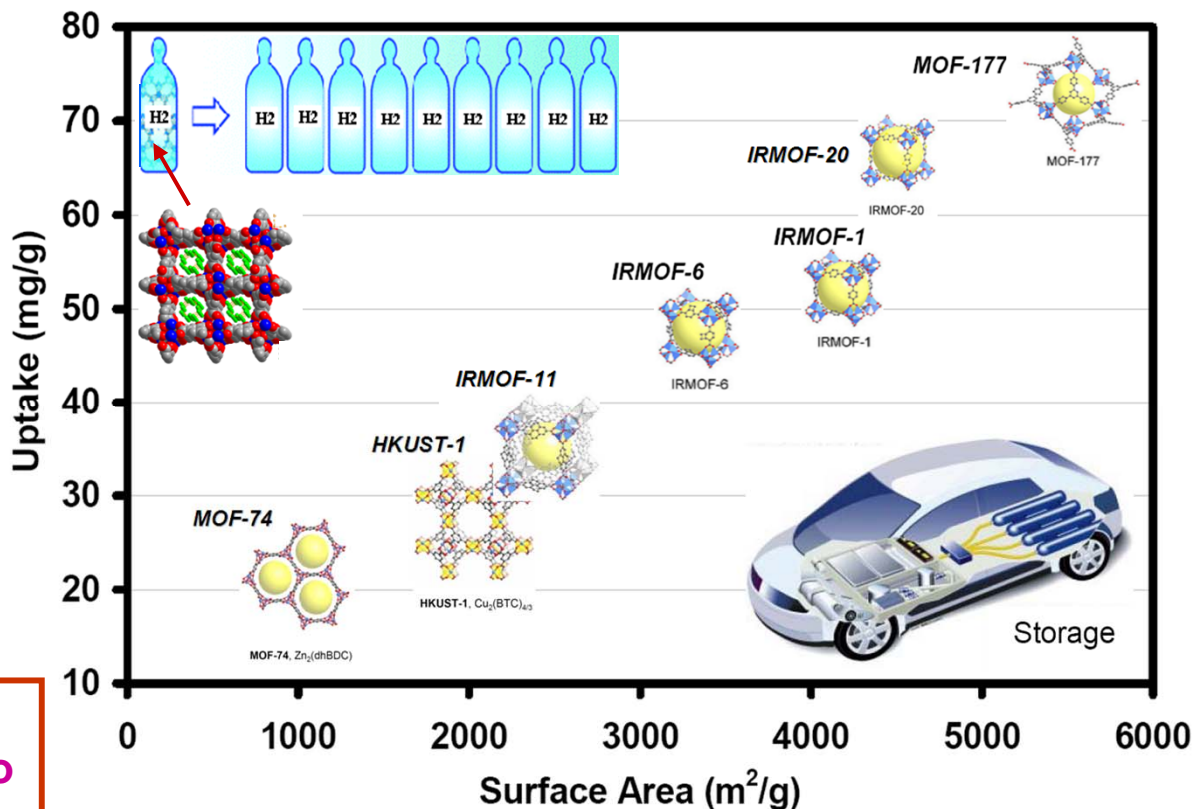
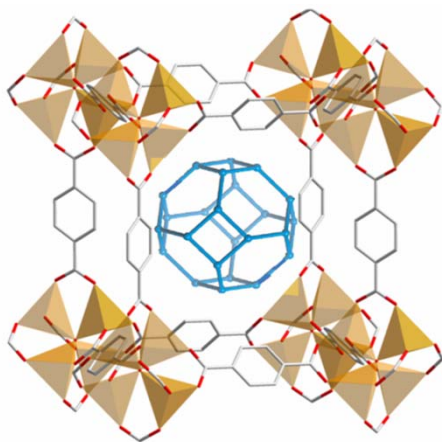
$d_{H_2-H_2} \sim 3.76 \text{ \AA}$

$d_{H_2-H_2} \sim 3.0 \text{ \AA}$



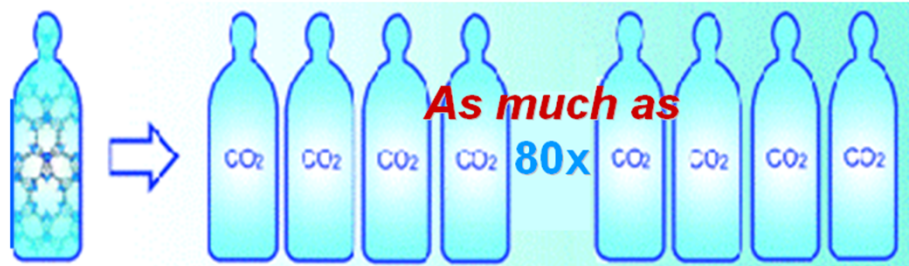
**Solid  
Hydrogen**

**Metal-Organic  
Framework**



The host nano-encapsulation shows strong **pressurizing** effects applied on the guest

**Porous Cage/Channel Structures**



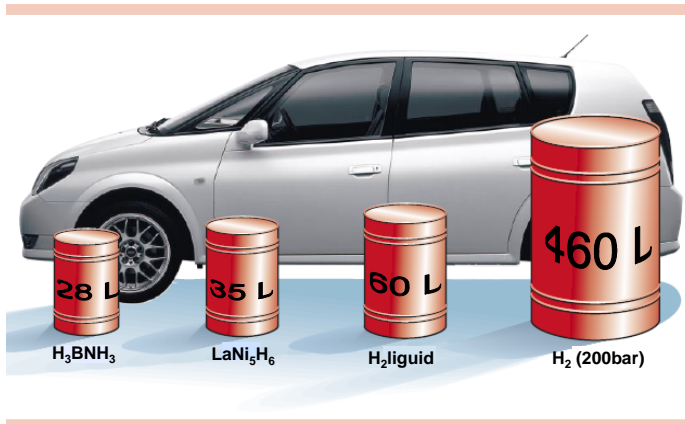
**Molecular Encapsulation Frameworks**





Major issues in hydrogen storage materials studies:

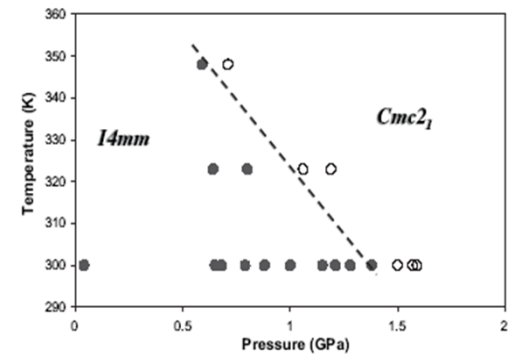
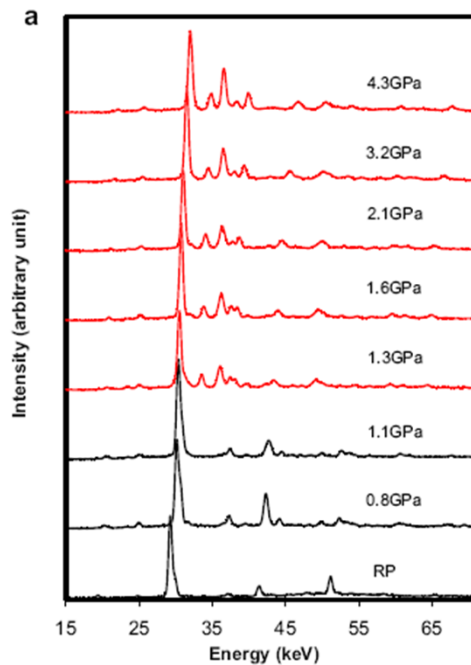
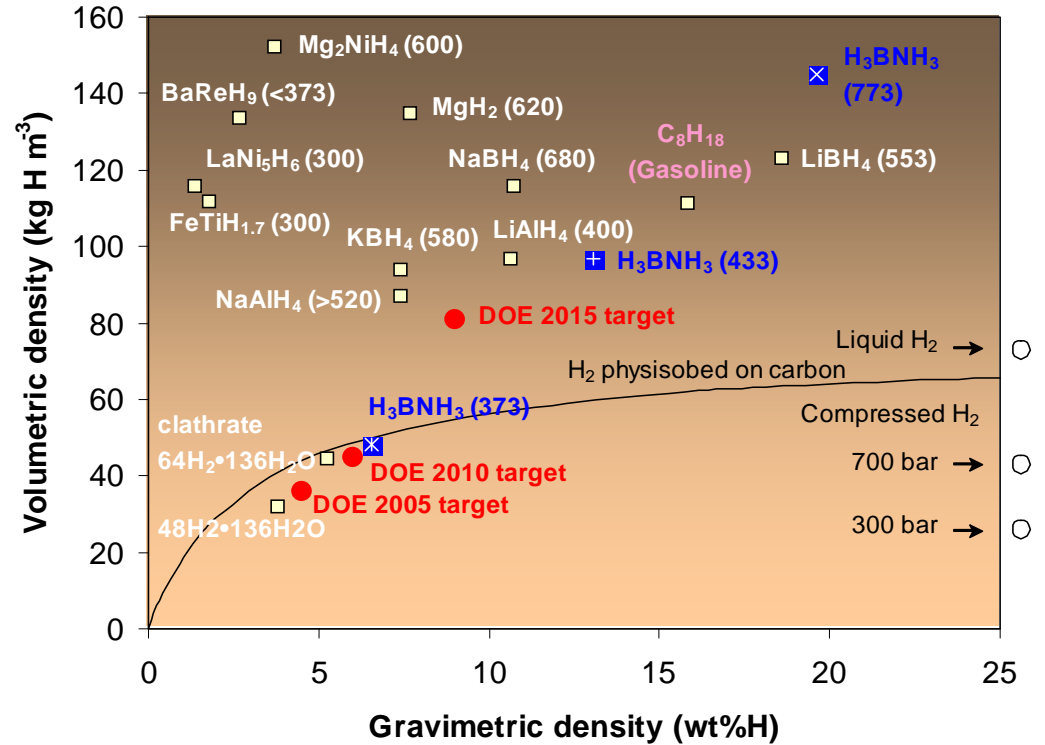
*hydrogen density and rehydrogenation*



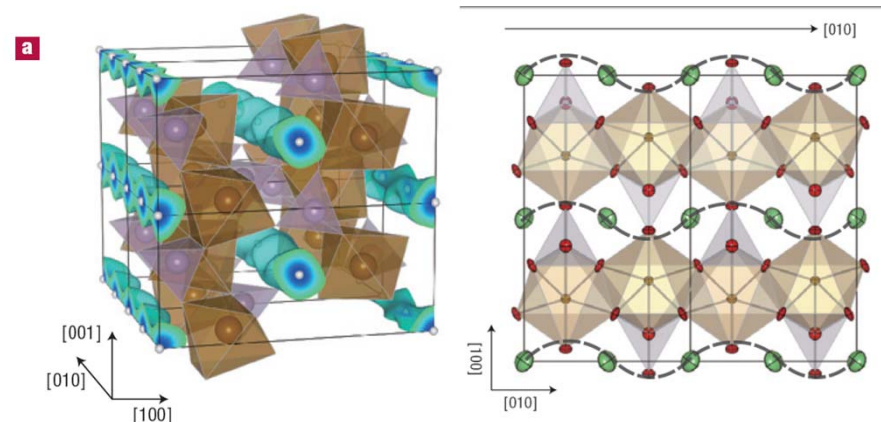
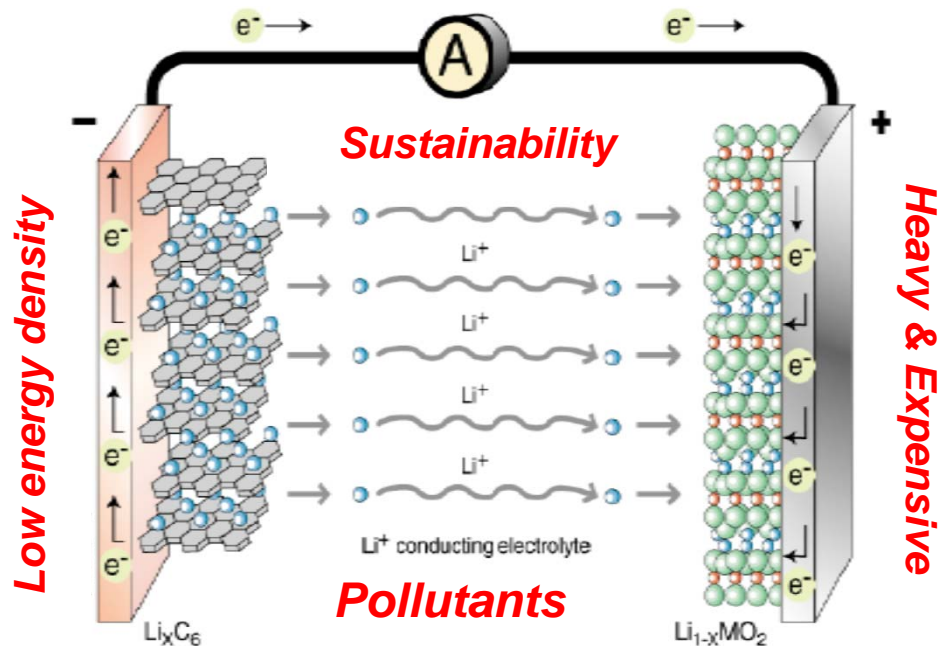
Hydrogen as on-board energy source:

*4 kg H<sub>2</sub> / 400 km*

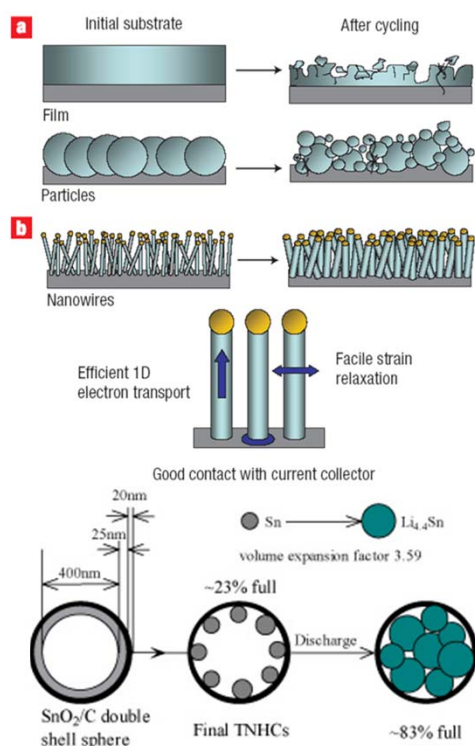
Ammonia Borane NH<sub>3</sub>BH<sub>3</sub> is a high hydrogen density material with a high release rate, however, rehydrogenation is difficult!



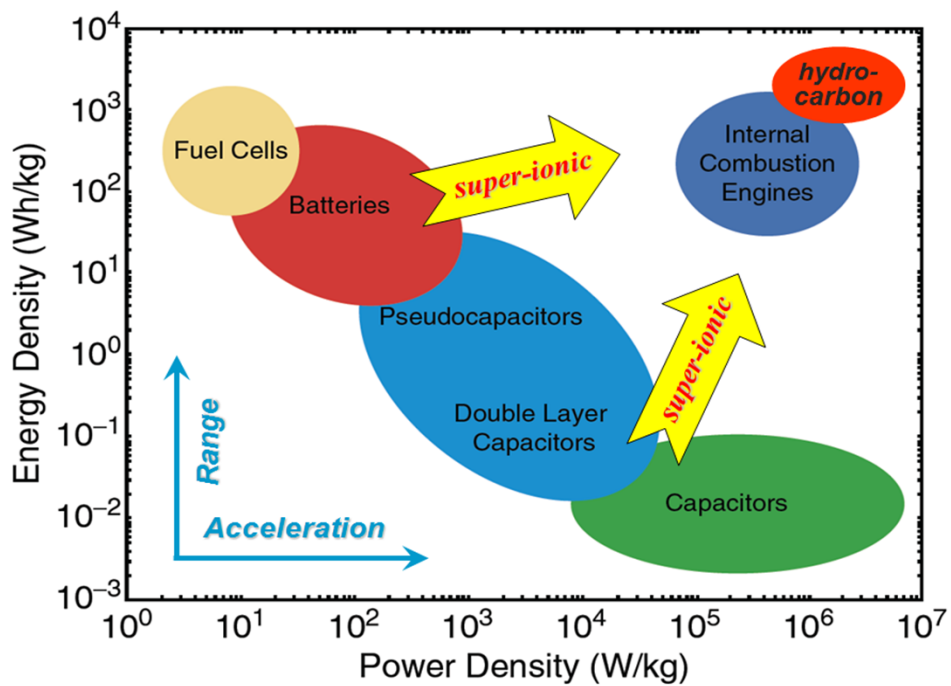
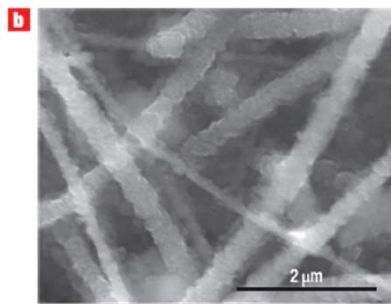
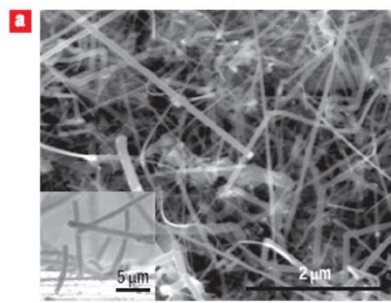
Can high pressure aid Rehydrogenation of Ammonia Borane

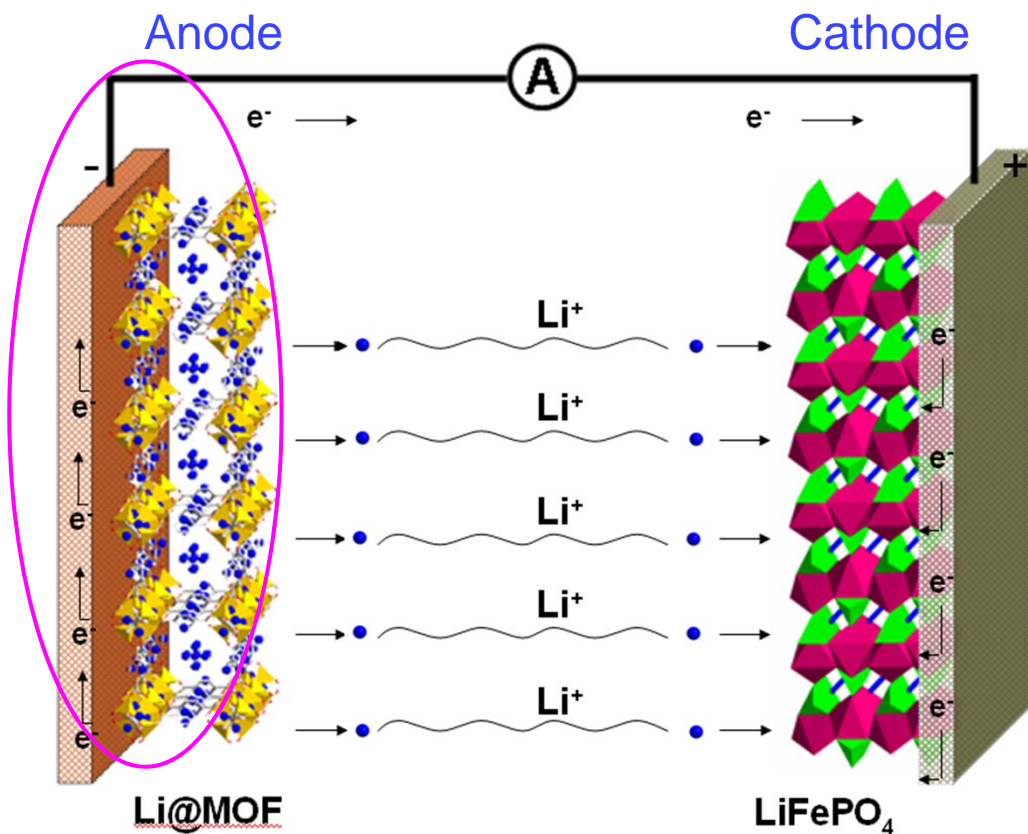


The molecular encapsulation and pressurizing effects has inspired us to investigate high lithium storage possibility. Conducting MOFs, zeolites, and clathrates offer a route to design the nano-architecture of electrode with high specific energy (high Li density!).

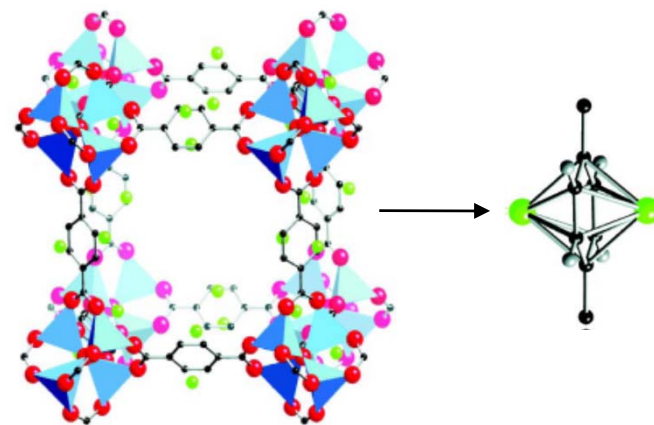


**Problems!!!**



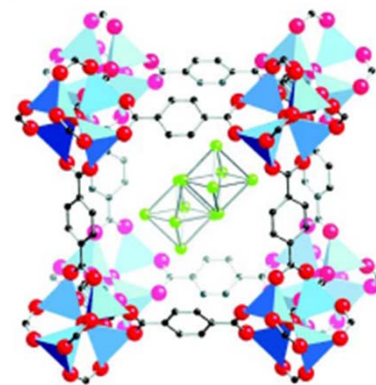
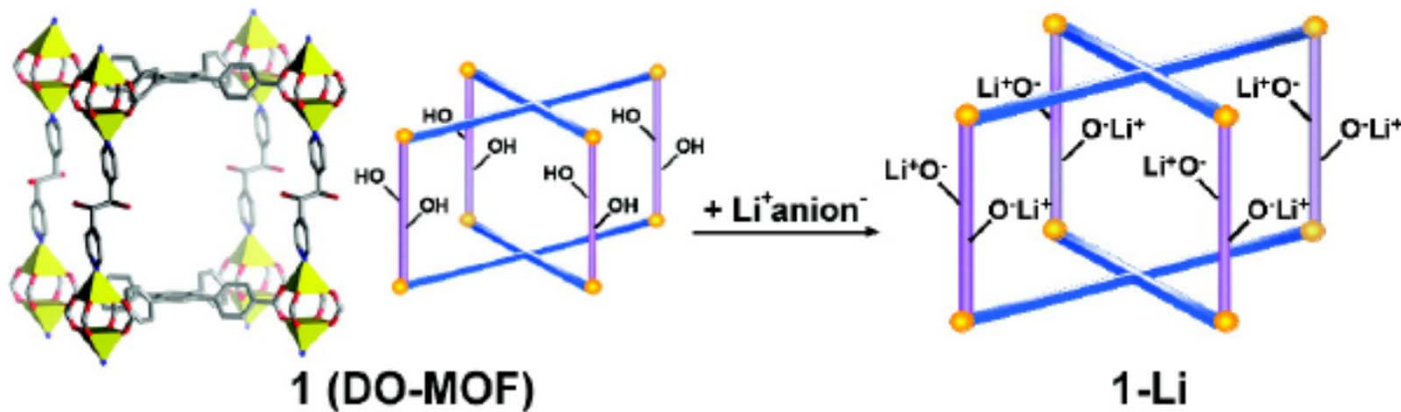


theoretical simulation



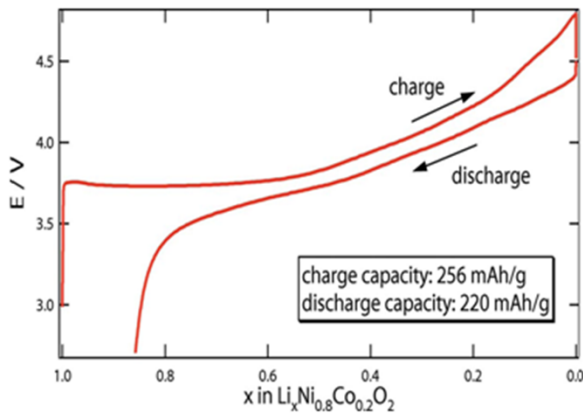
Li(+0.9e)-decorated MOF-5

Alkoxide approach as a means of incorporating Li storage

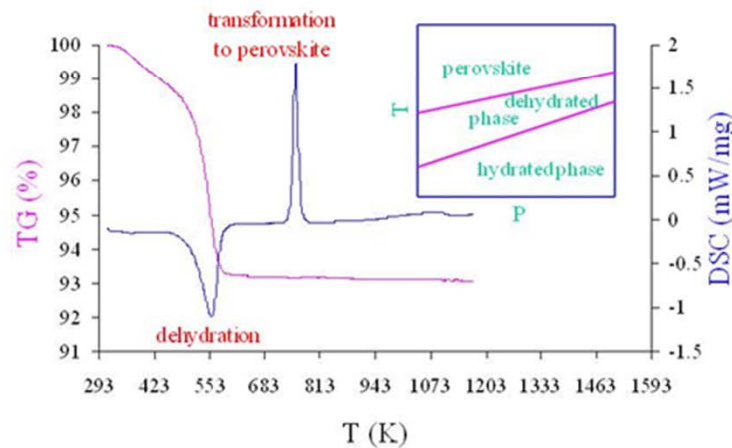
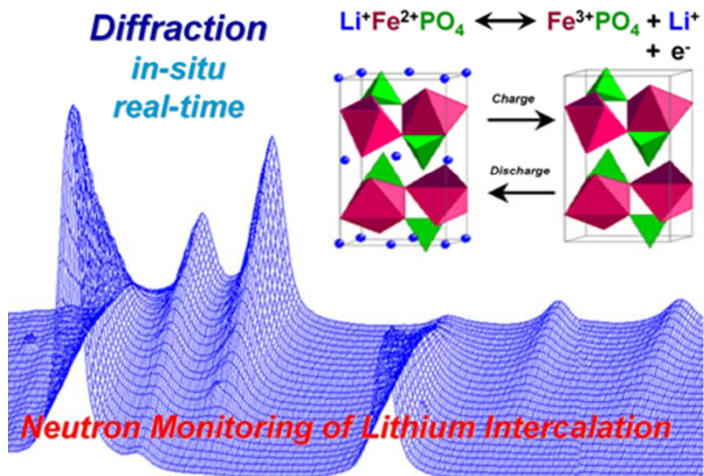
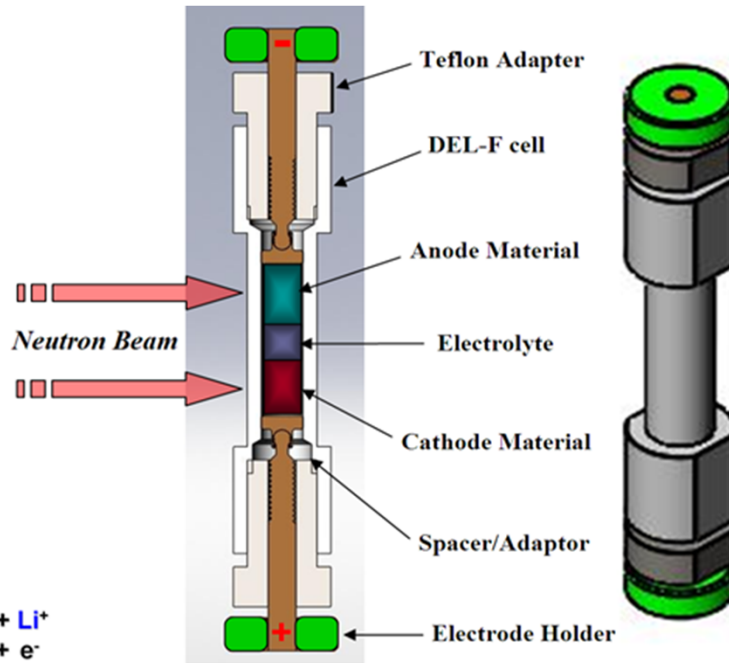


MOF-5 with Li<sub>12</sub> cluster in cage

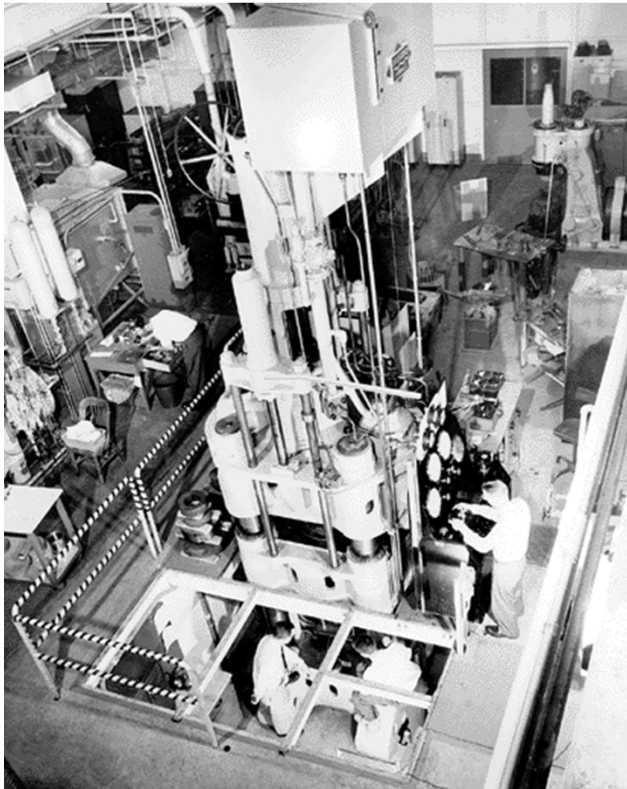
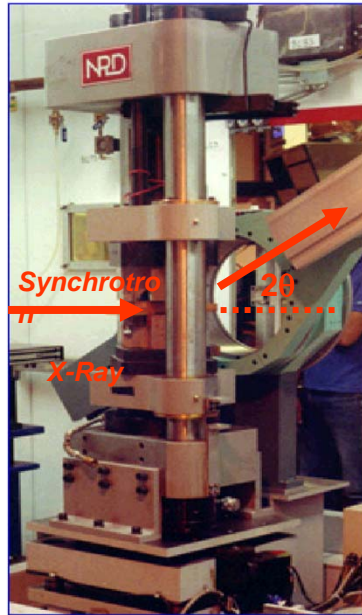
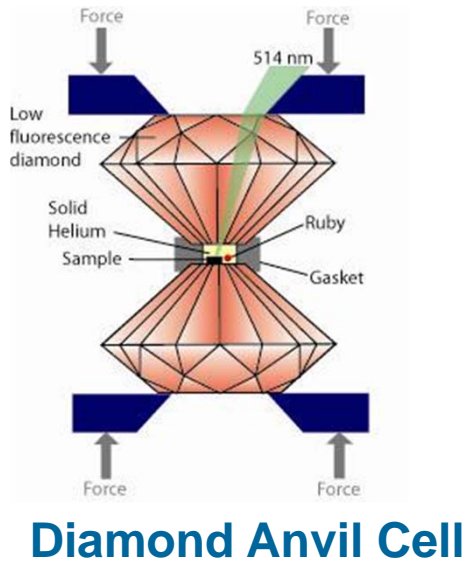
# nSEC : Integrated Neutron Scattering, Electrochemistry, and Calorimetry Studies

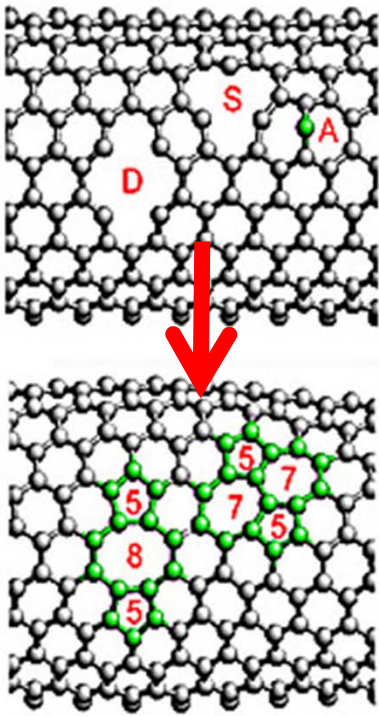


charge/discharge cycles

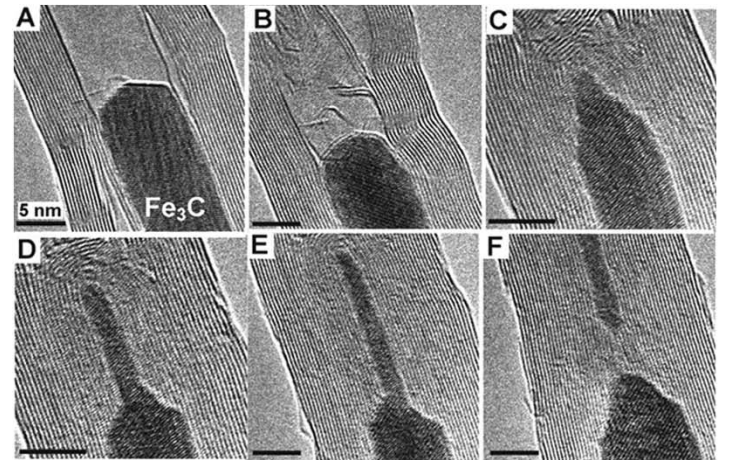
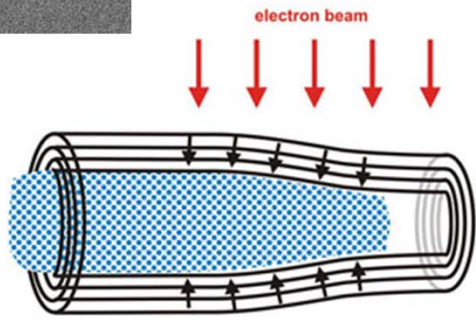
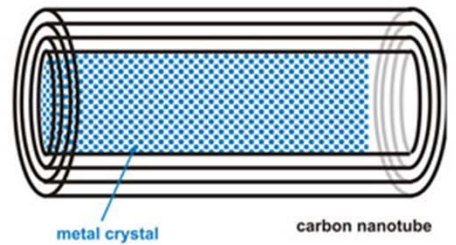
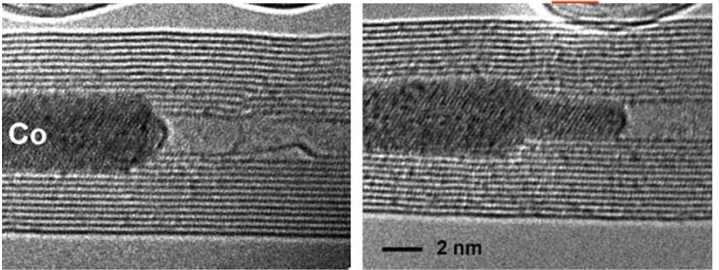
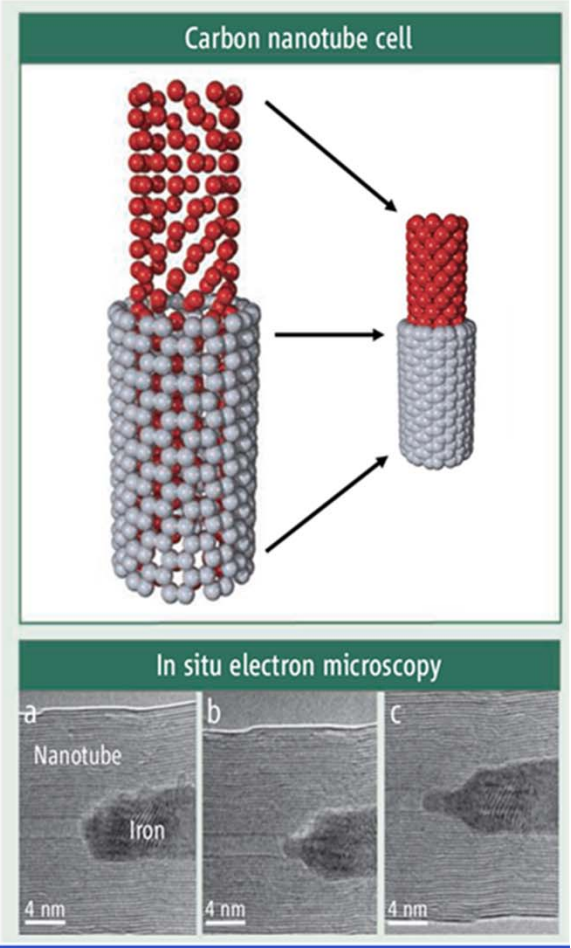
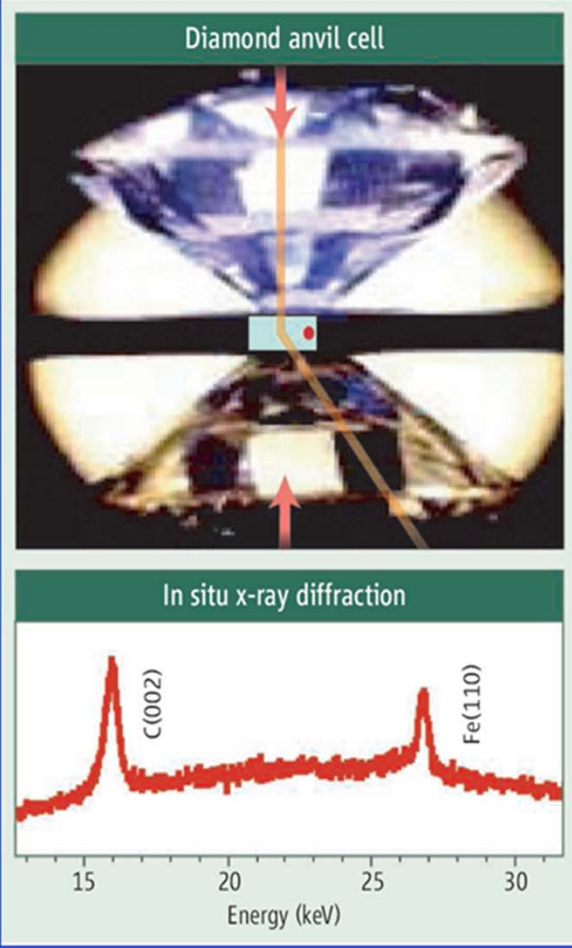


Neutron can “see” the movement of lithium ions and detect fast ionic transporting channels in the crystal structure, then provide guides on crystal engineering and synthetic chemistry!



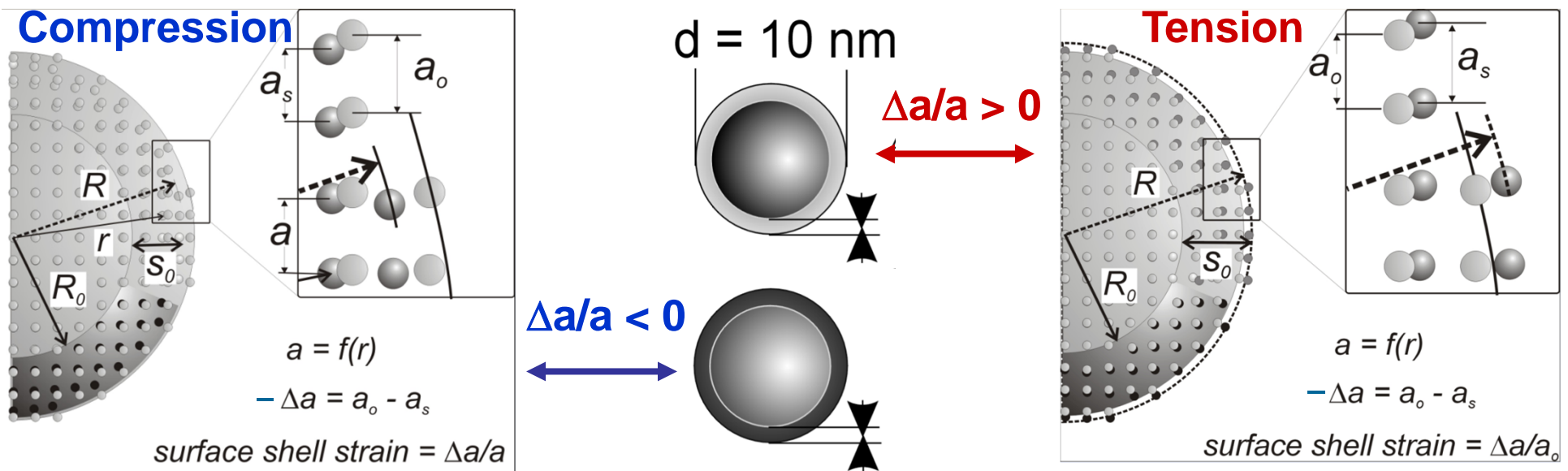


*High-Pressure Microscopy  
nanotube as a high-P squeezer!*



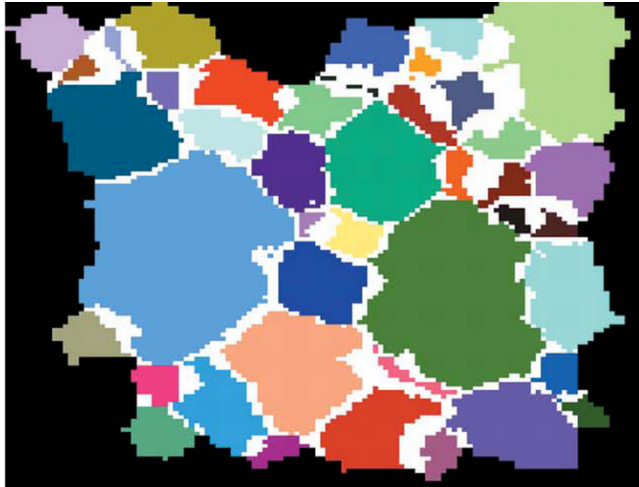
Initial enhancement of bulk modulus observed for the nano-ceramics may result from the “pre-” **compressed** surface lattices in the **shell** volume of the nano- crystal grains;

The high pressure induced work-weakening/cold-welding type of grain growth **fuse** surface shell with bulk cores, correspondingly the elastic modulus reduces/approaches the bulk values at high-pressures after  $P_c$ .

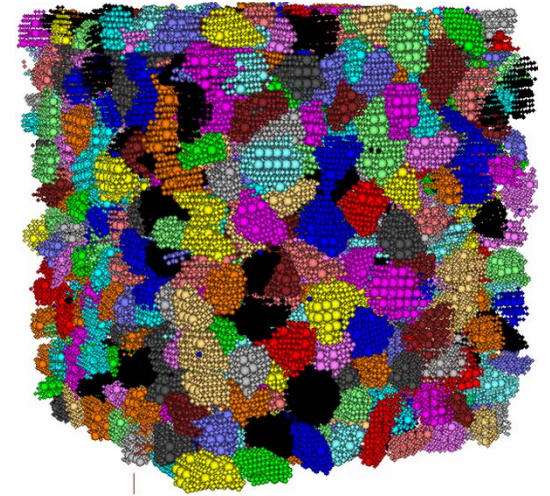


Initial reduction of bulk modulus observed for the nano-metals may result from “pre-” **expanded** surface lattices in the **shell** volume of the nano- crystal grains;

High pressure induced work-hardening after the bulk yield reflects continuous densification of the surface shell while bulk core also experience compression.



# Macro- vs micro- *under pressures*



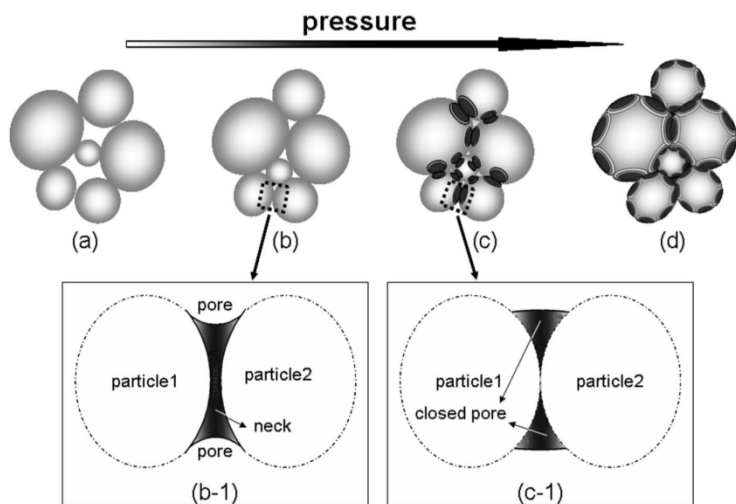
**Powder Compaction**



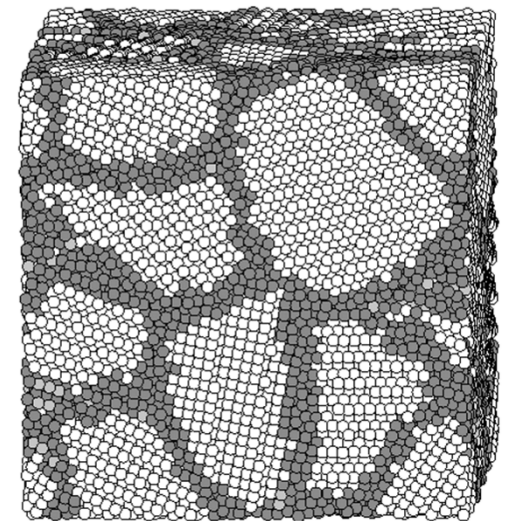
**(micro-strain)**



**Deviatoric Stress**  
↓  
**(macro-strain)**



**grain-to-grain contact  
stress concentration**

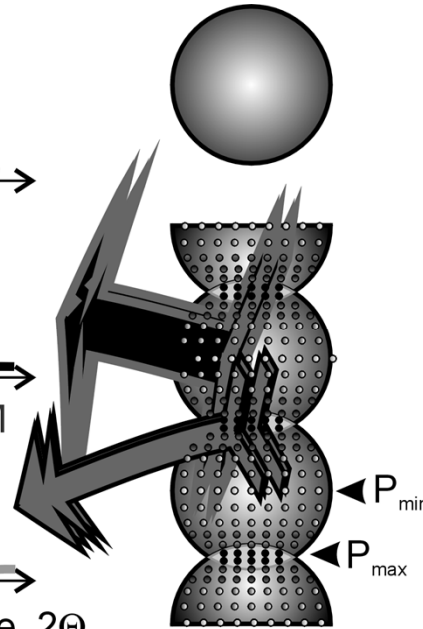
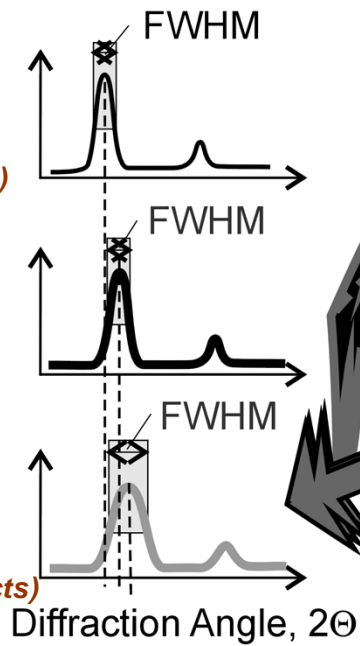




(a), relaxed lattice  
*(no stress applied on the "infinite" atomic lattices)*

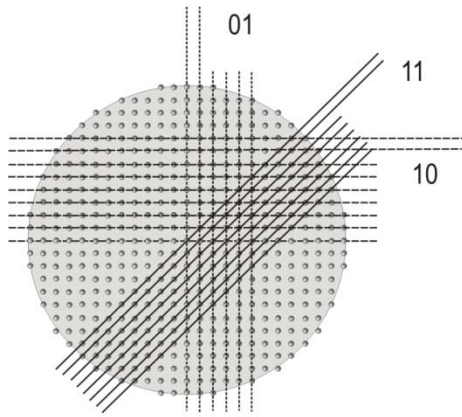
(b), macro-strains  
*(stress field applied to the overall sample)*

(c), micro-strains  
*(stress concentration due to grain-to-grain contacts)*

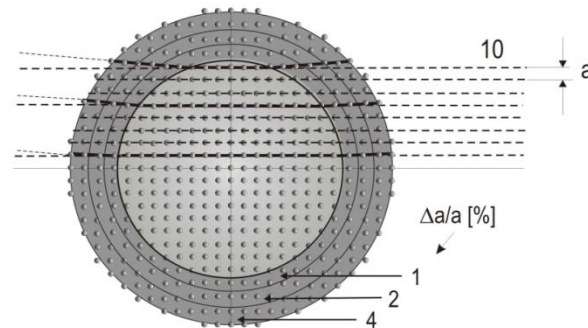


The strain imposed by applied stresses & by grain-to-grain stress concentration at contact points

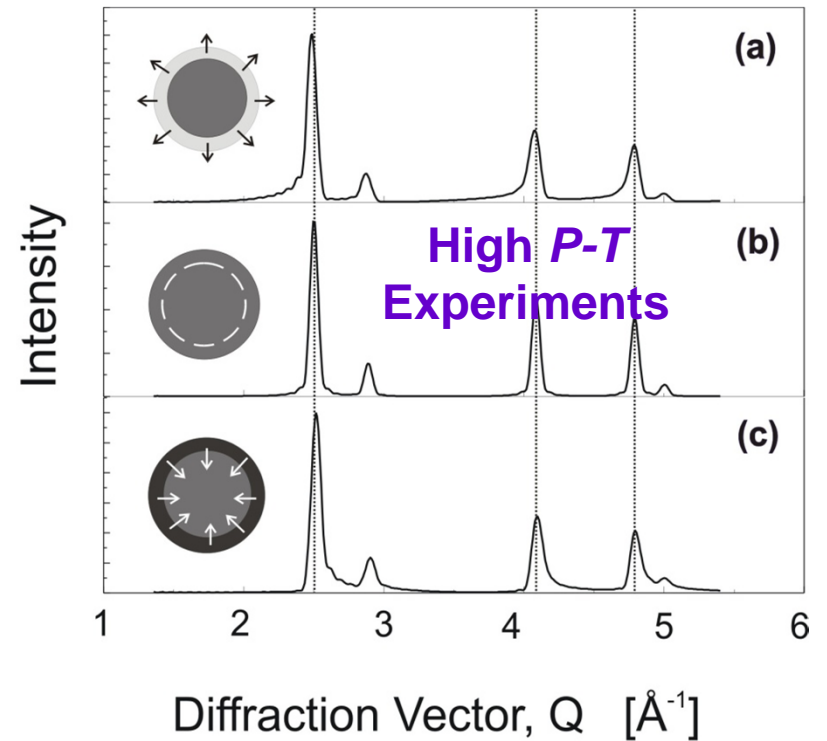
**Uniform Core and Strained Surface**  
**nano-crystal** and **Palosz Model**



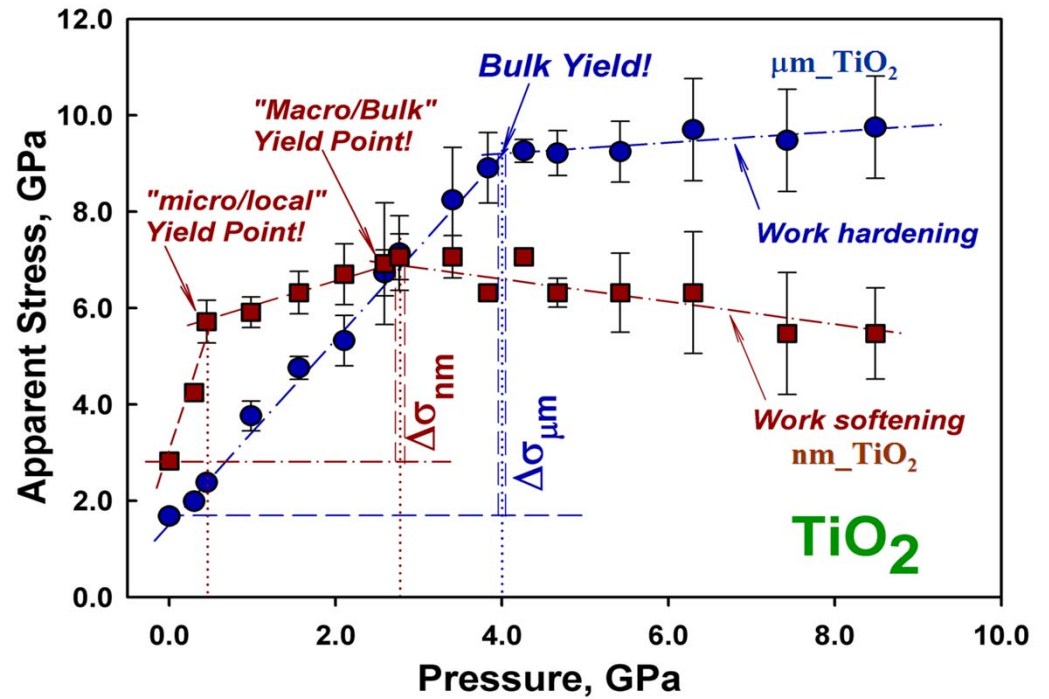
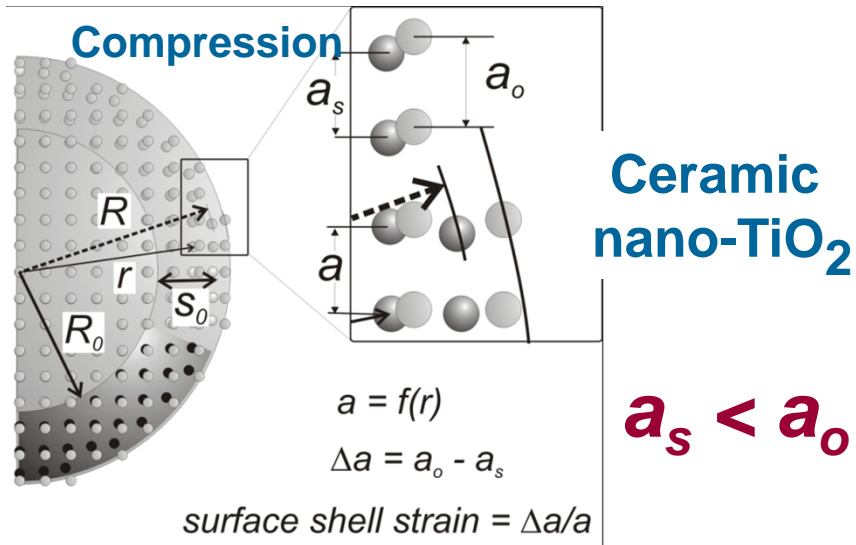
(a)



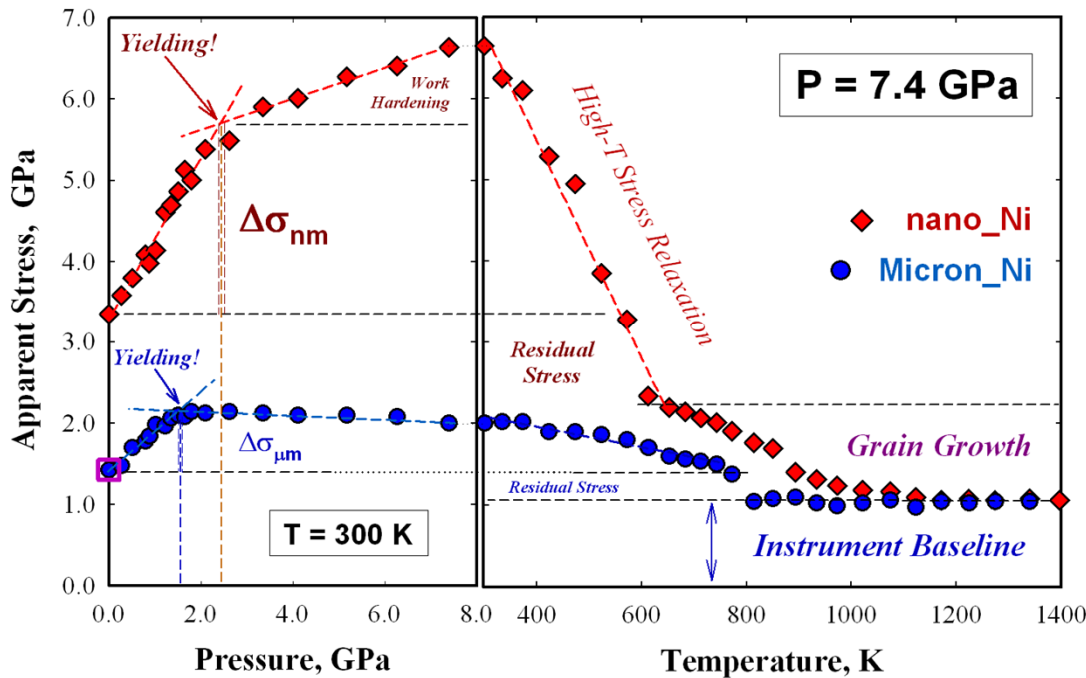
(b)



High *P-T* Experiments



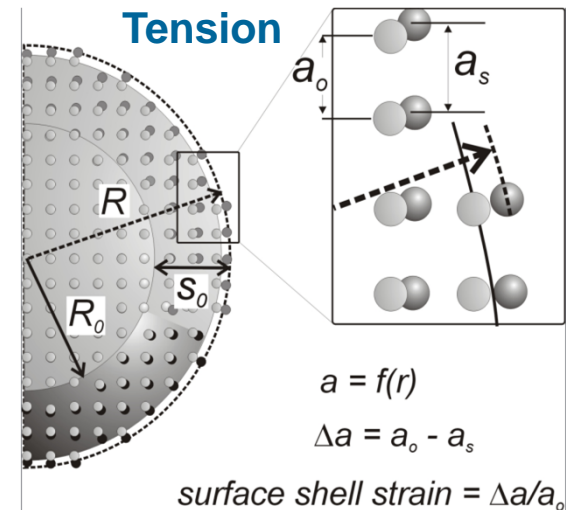
**Ceramic nano-TiO<sub>2</sub> with compressed shell shows work-weakening under stress (P)**



**Metal nano-Ni with tensile shell shows work-hardening under stress (P)**

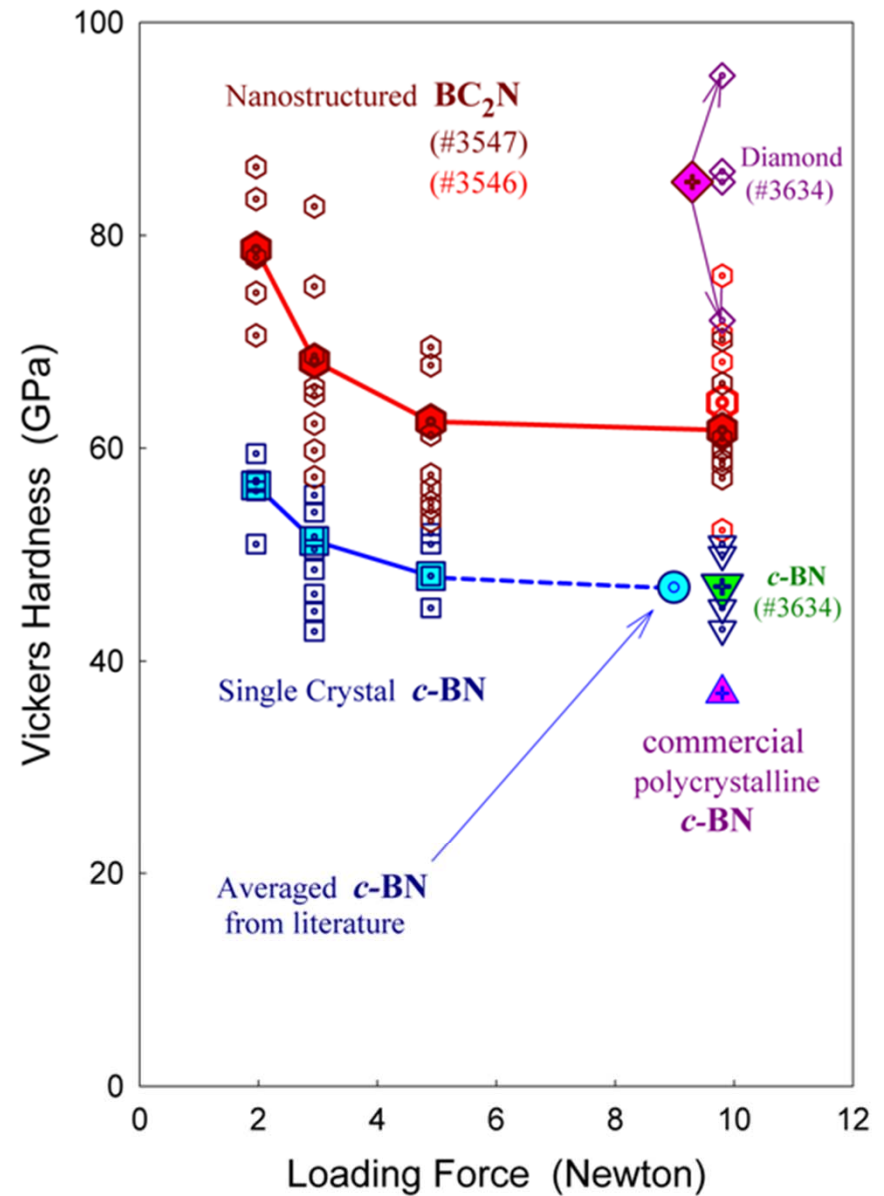
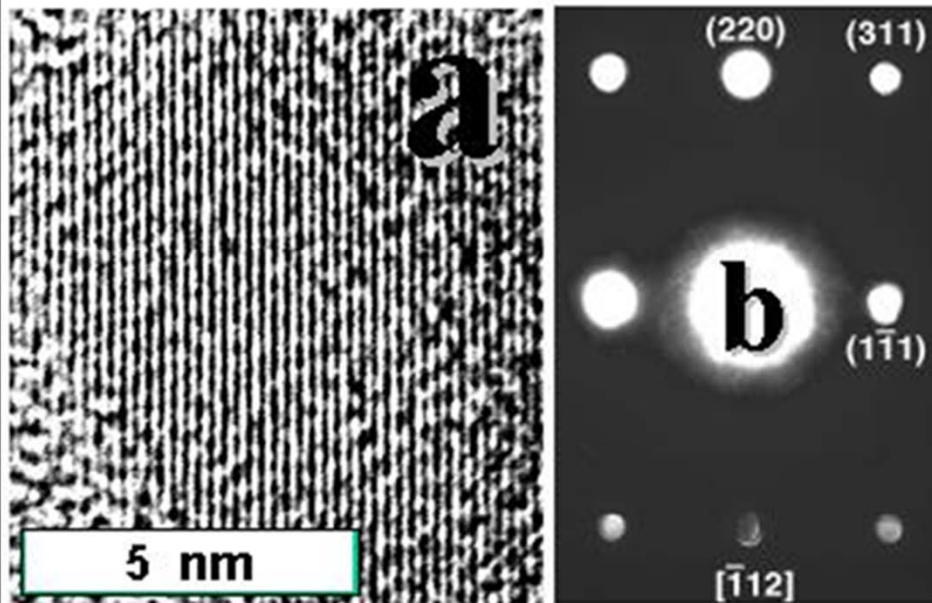
**Metal nano-Ni**

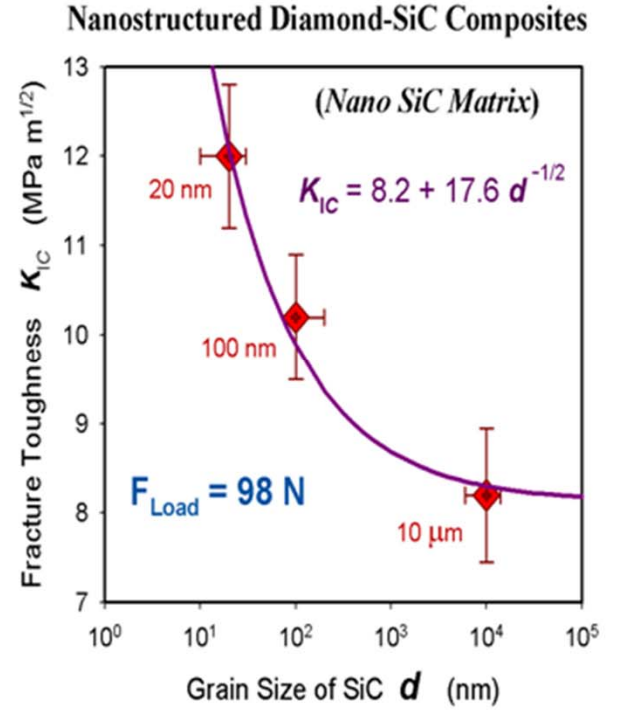
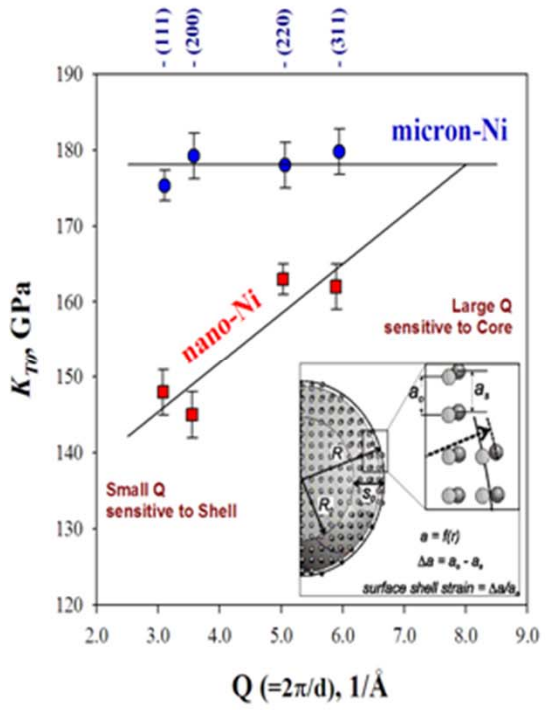
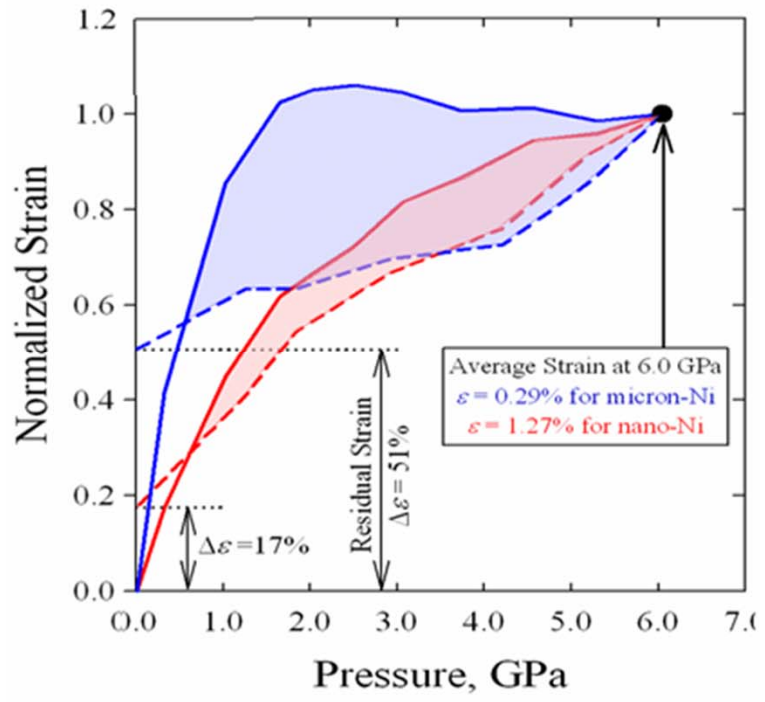
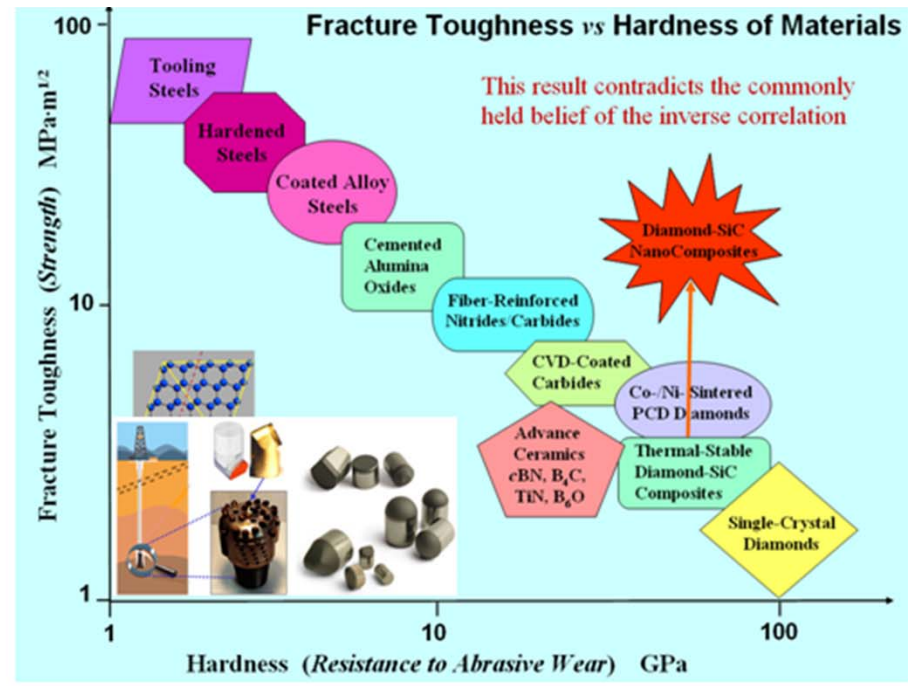
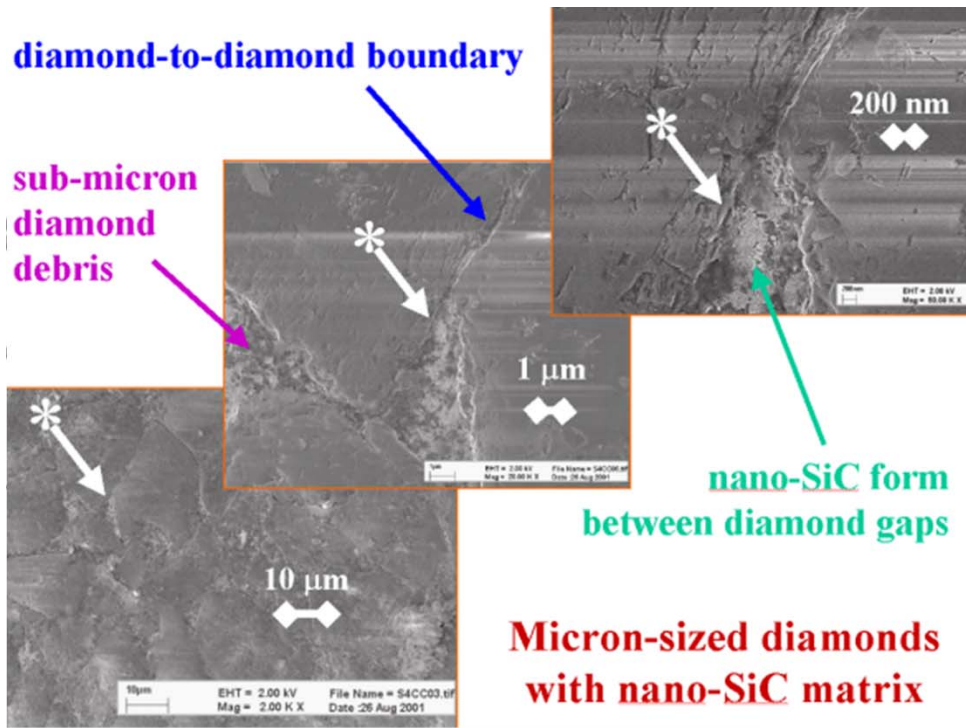
$a_s > a_0$

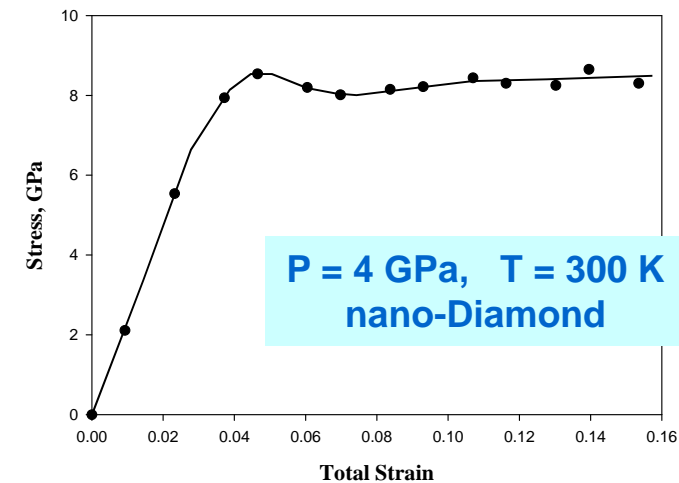
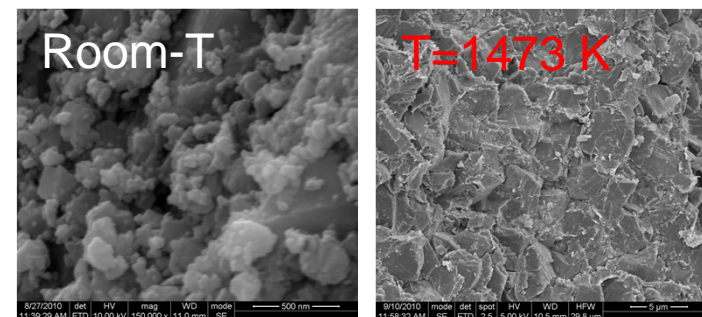
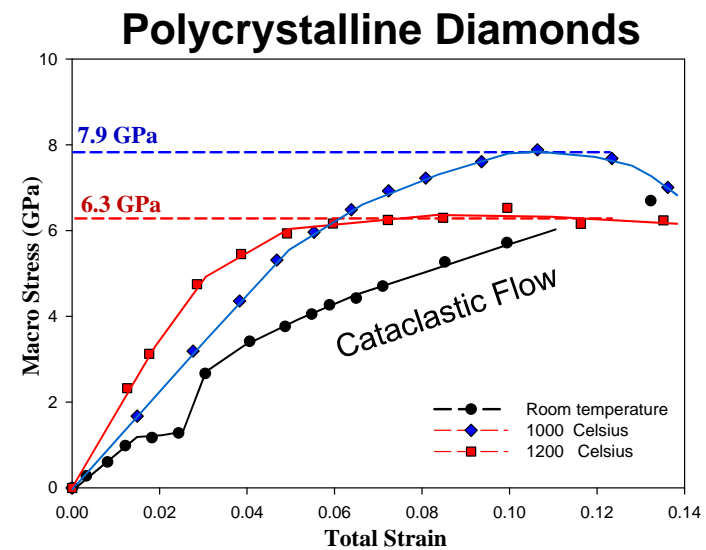
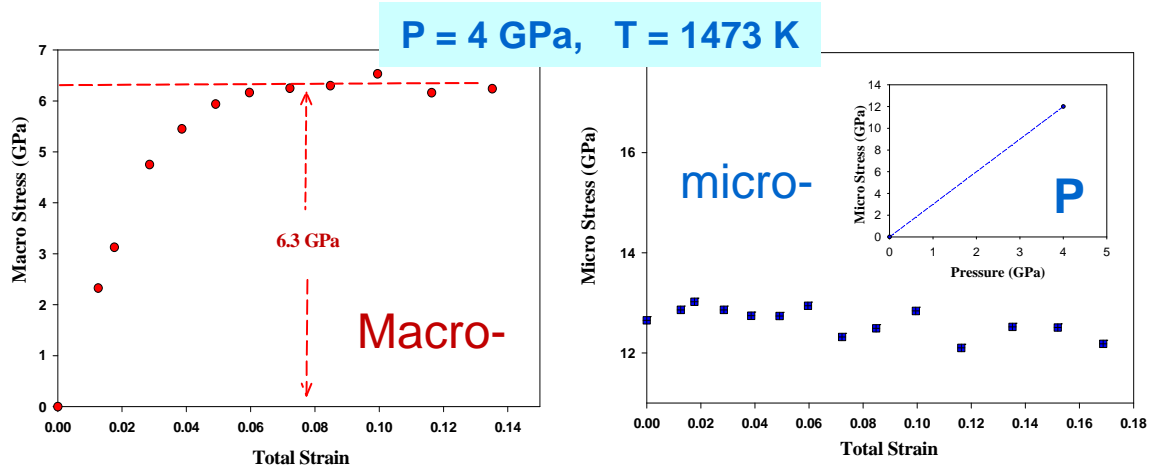
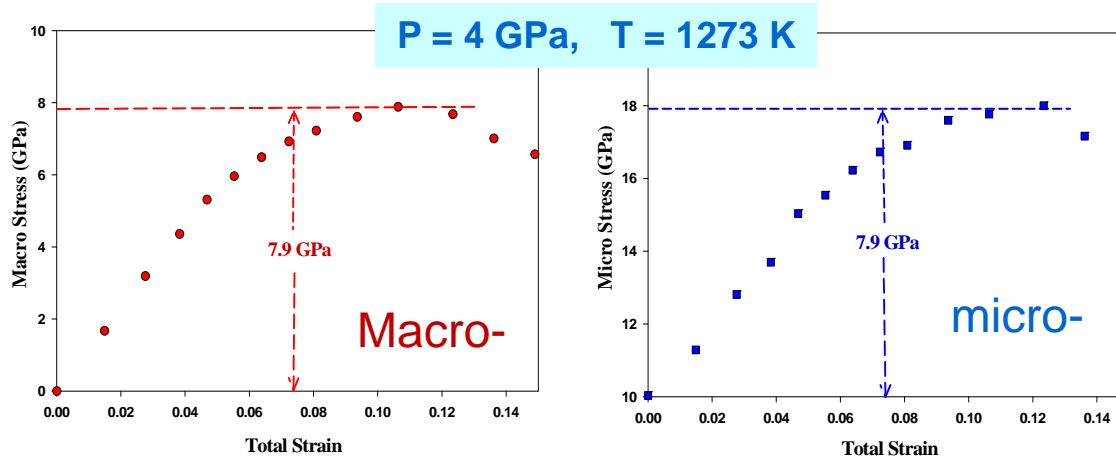
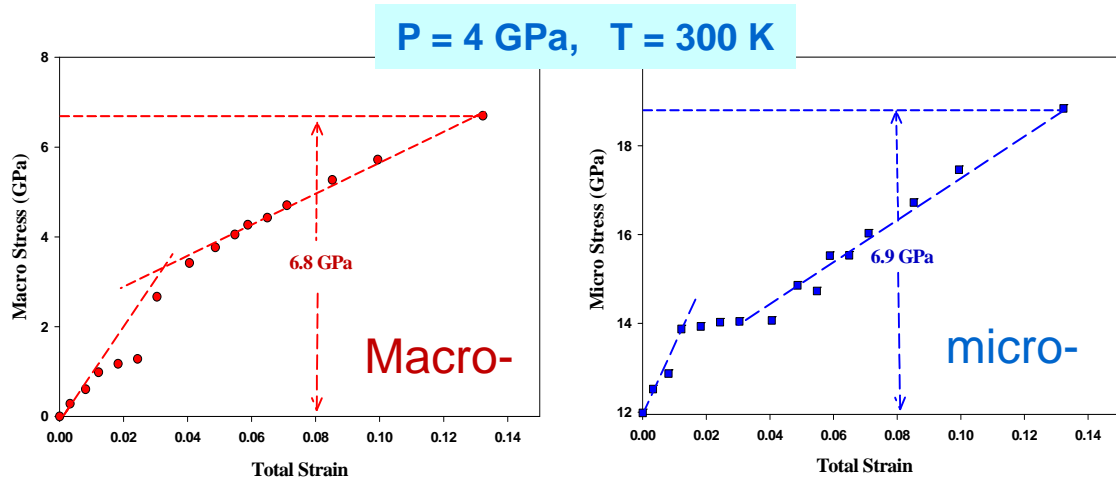


# Characterization of the B-C-N sample

## Vickers hardness measurement of $BC_2N$





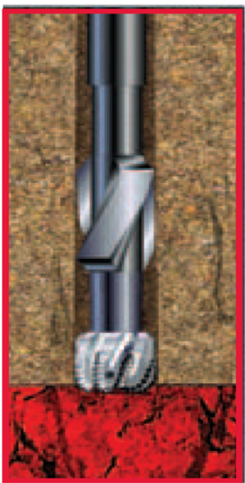
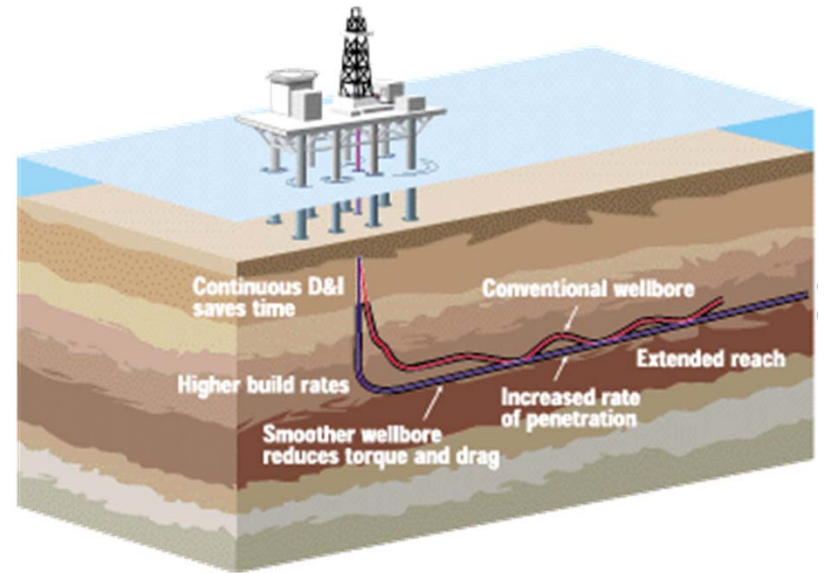
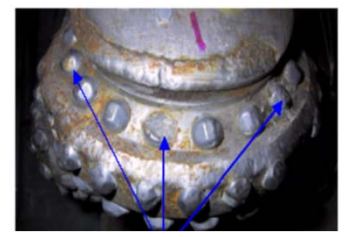
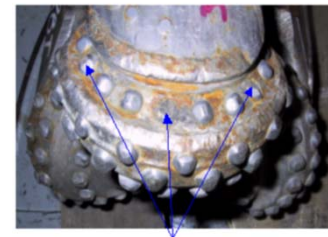
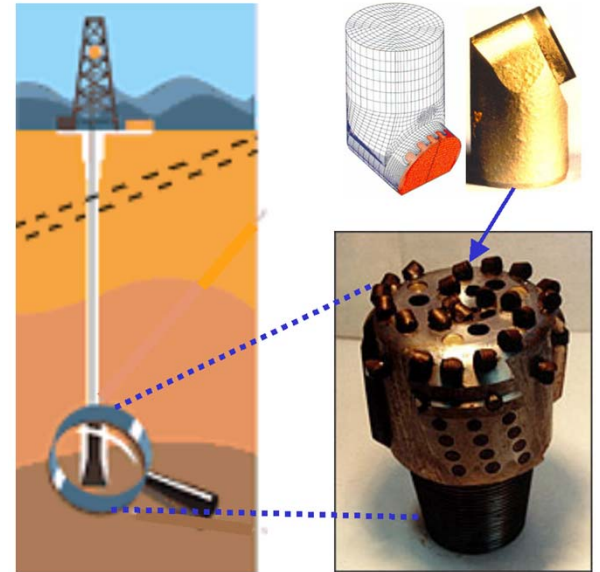




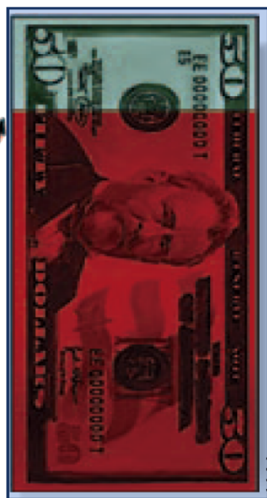
**Time Consuming  
Labor Intensive  
High Risk**



**Harder & Tougher  
Drill-Bit**



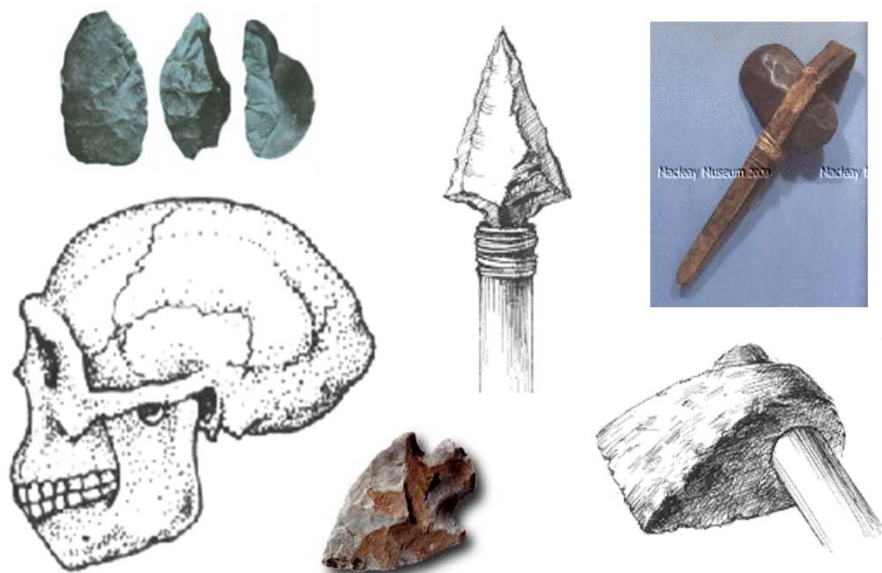
**20% OF  
FOOTAGE**



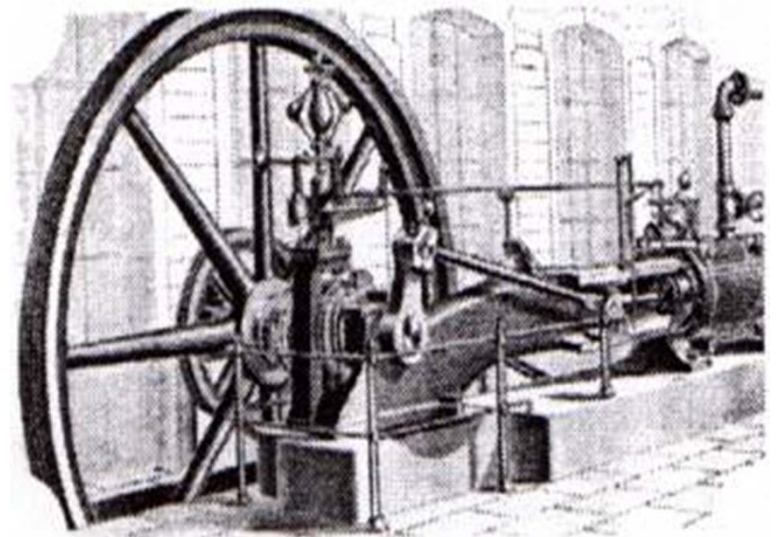
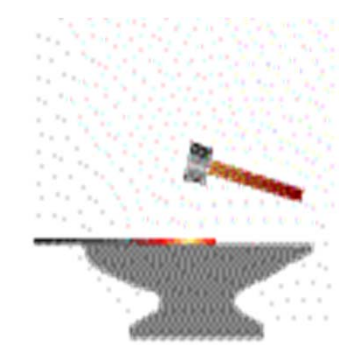
**80% OF  
BUDGET**

# Human Evolution from Stone Age to Bronze Age

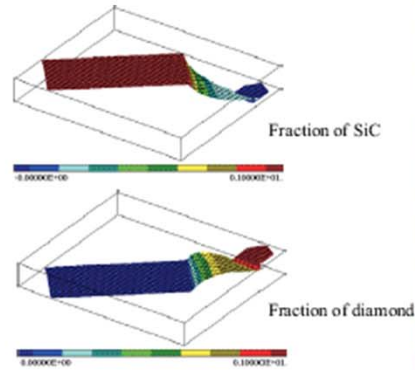
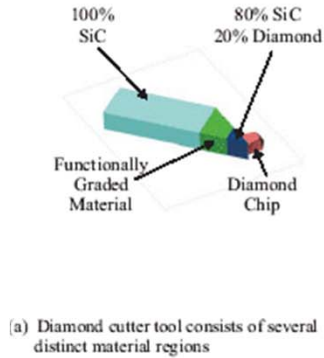
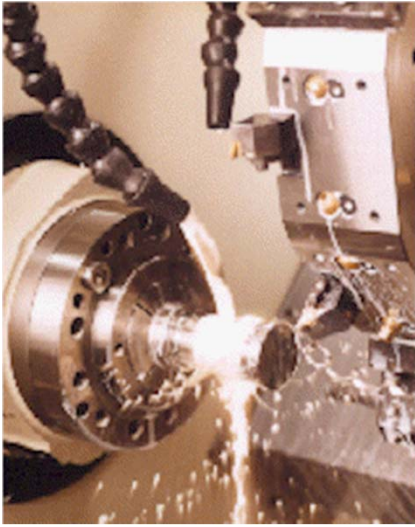
## *A History of Pursuing Harder & Tougher Tools*



# High-Pressure and High-Temperature Forged Agriculture to Industrial Transformation

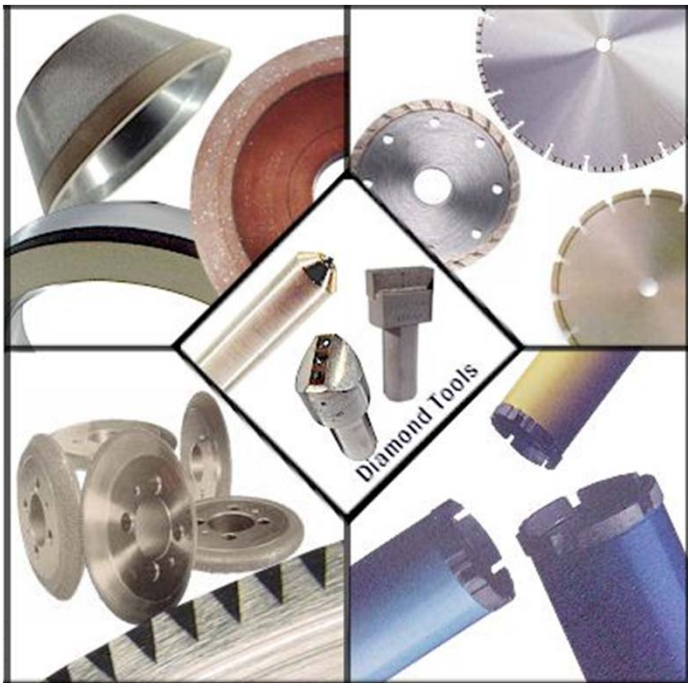




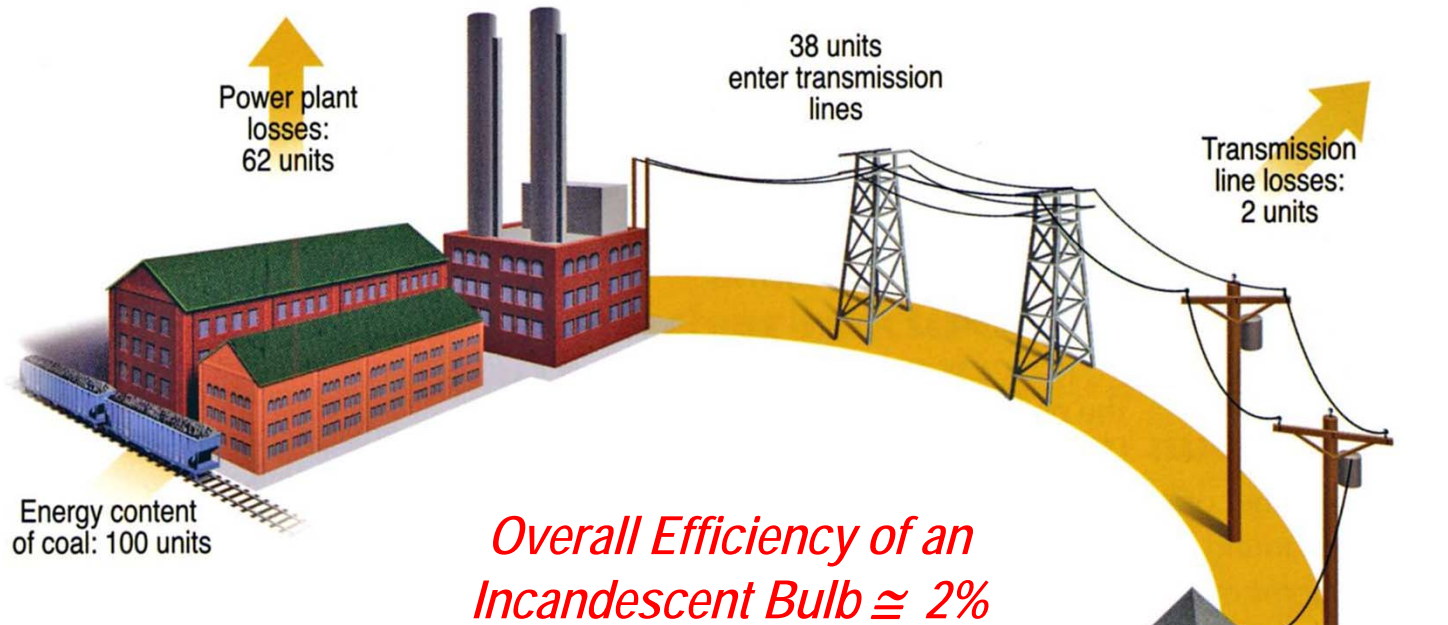
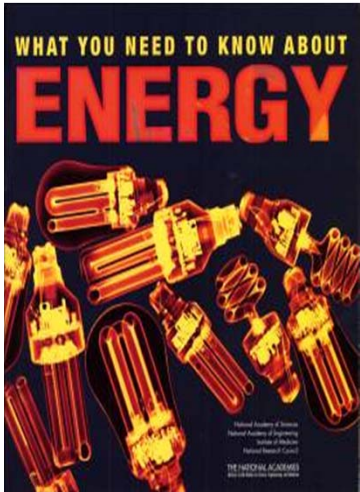


## Diamond/cBN Tools Are Widely Used in Modern Industries

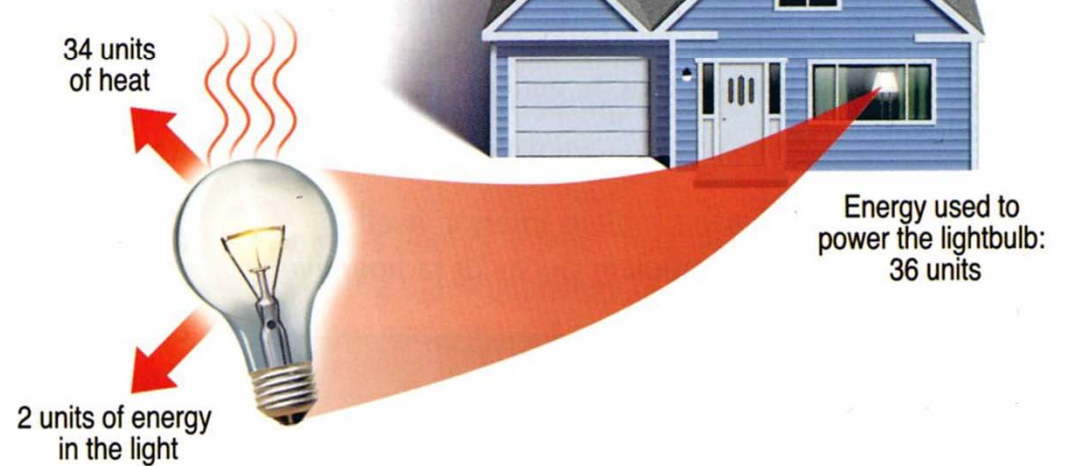
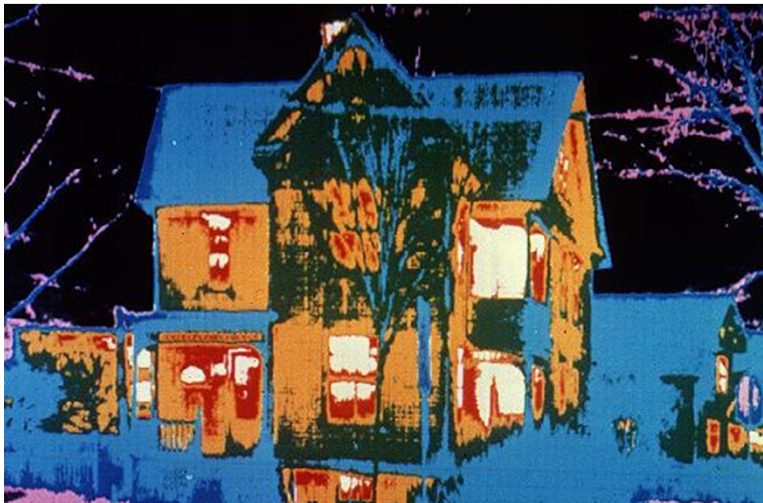
**!! Hardness, Toughness, Strength, & Thermal Stability !!**

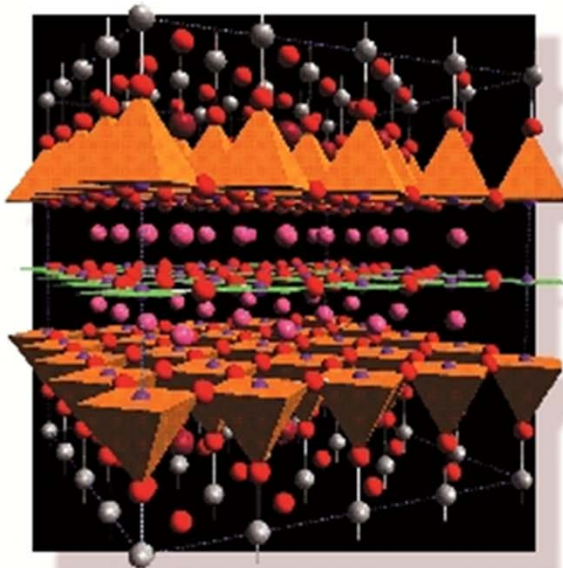


# The saved energy is the cleanest energy !



## Engineering Challenges!!



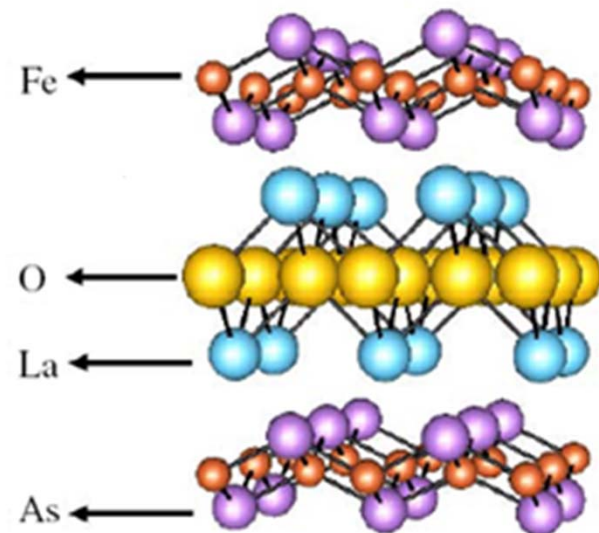
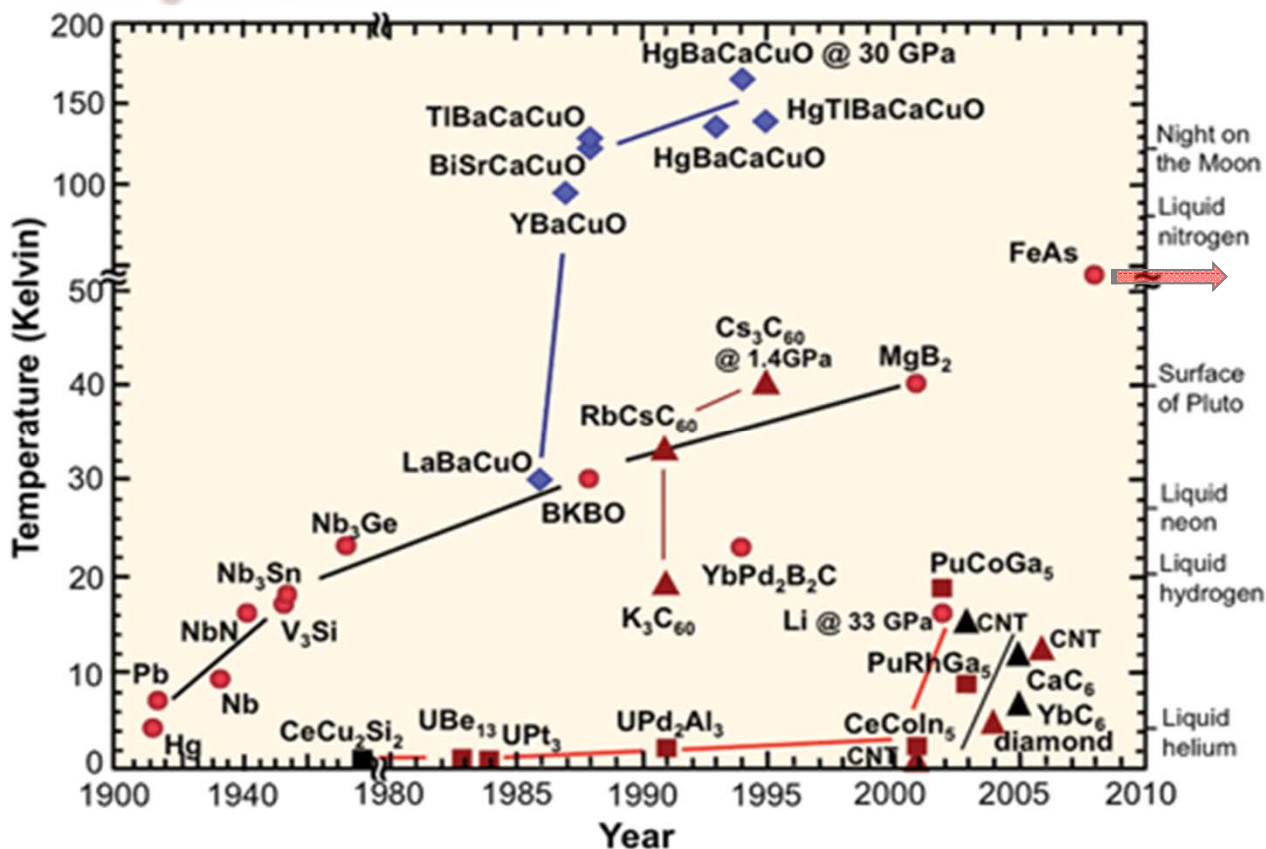


Crystal structure of high- $T_c$  superconductor was first successfully determine by neutron diffraction (the classic '1-2-3'  $\text{YBa}_2\text{Cu}_3\text{O}_{7-x}$  superconductor, published on *Nature* on 28 May 1987).

The neutron also first determined the antiferromagnetic interaction strength between copper electrons in the parent high- $T_c$   $\text{La}_2\text{CuO}_4$ .

Neutron study of  $\text{HgBa}_2\text{CuO}_{4+d}$  has revealed the structural basis for strong dependence of superconducting  $T_c$  on applied pressure.

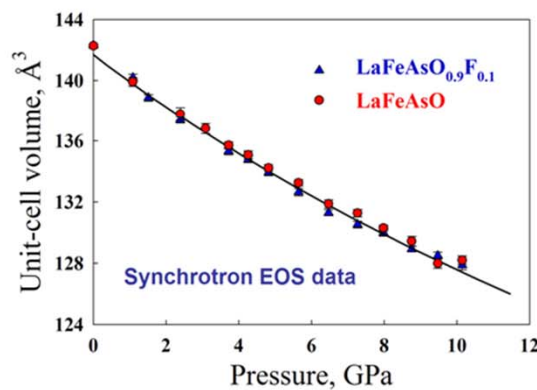
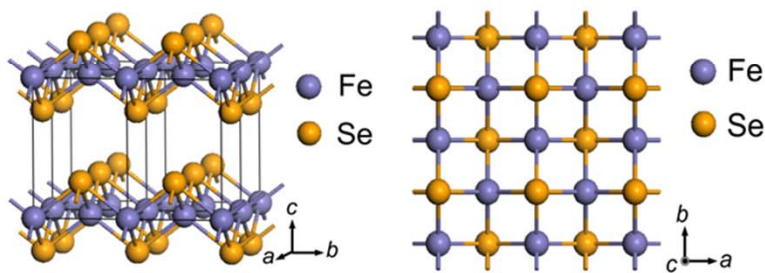
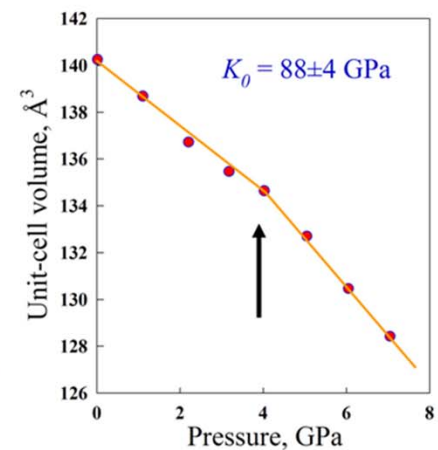
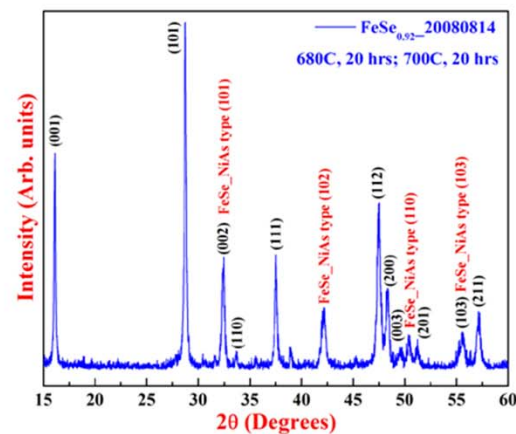
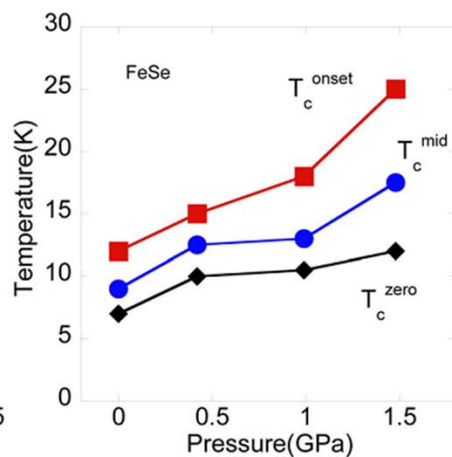
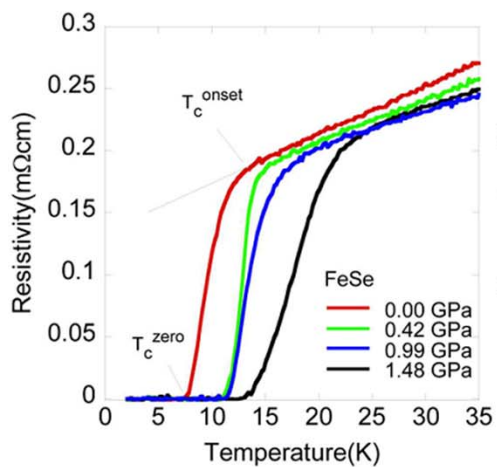
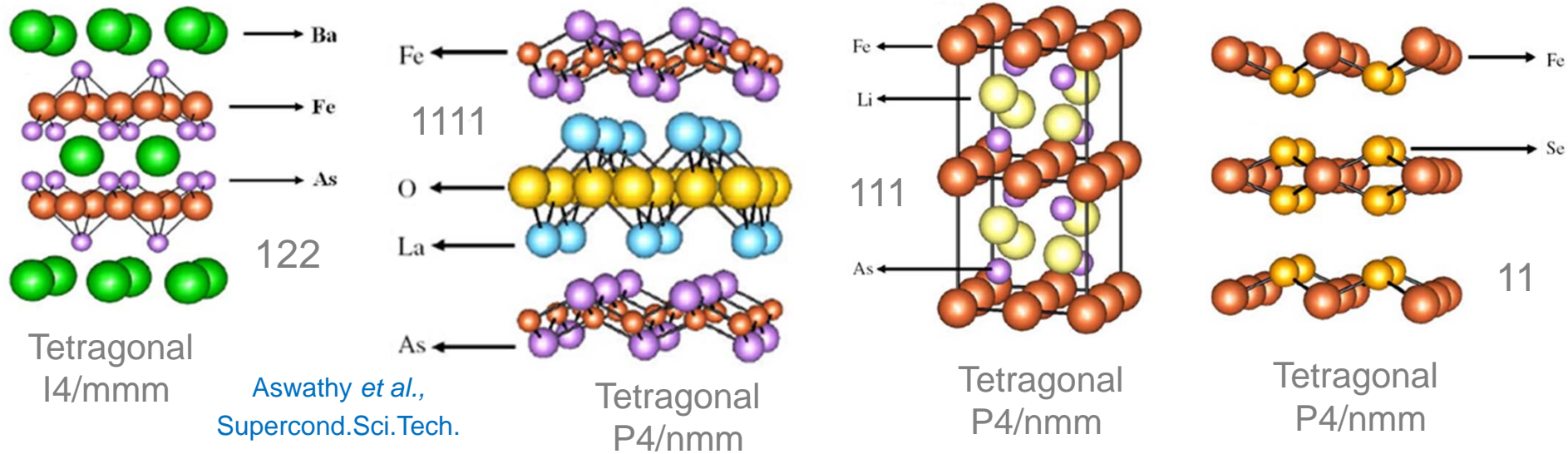
## Searching superconductors in $P$ - $T$ - $X$ space



1111

Sm based  
iron SC  
53 K

Tetragonal  
 $P4/nmm$



Neutron diffraction EOS data for LaO<sub>0.9</sub>F<sub>0.1</sub>FeAs  
Note that there is a kink at about 4 GPa

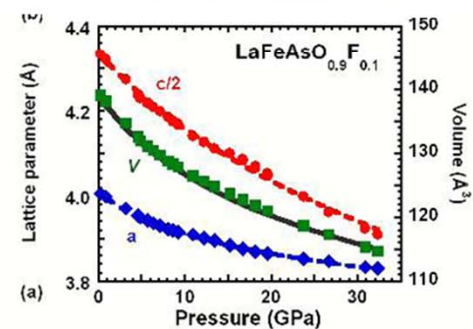
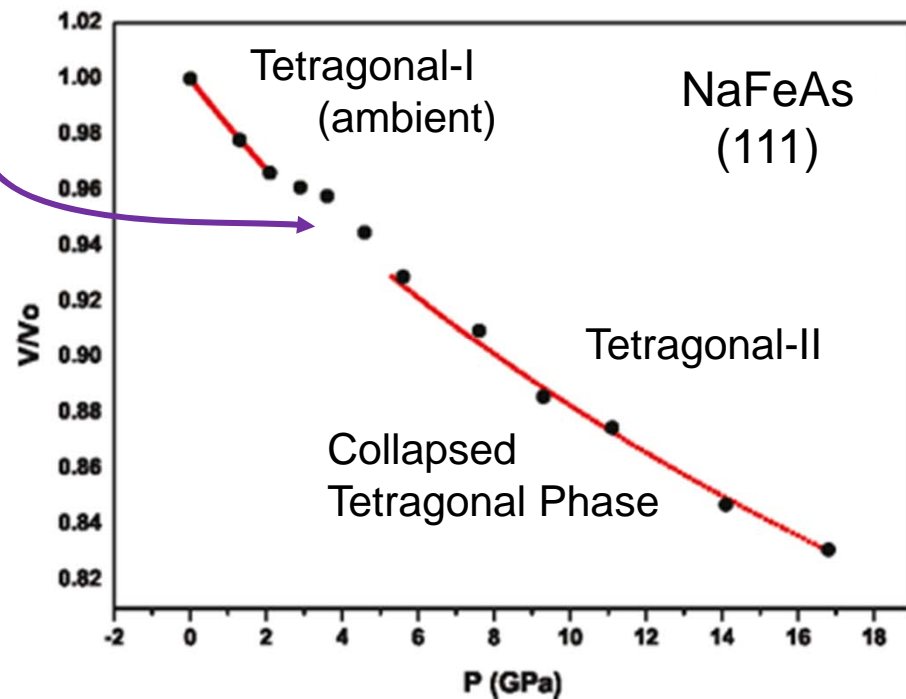
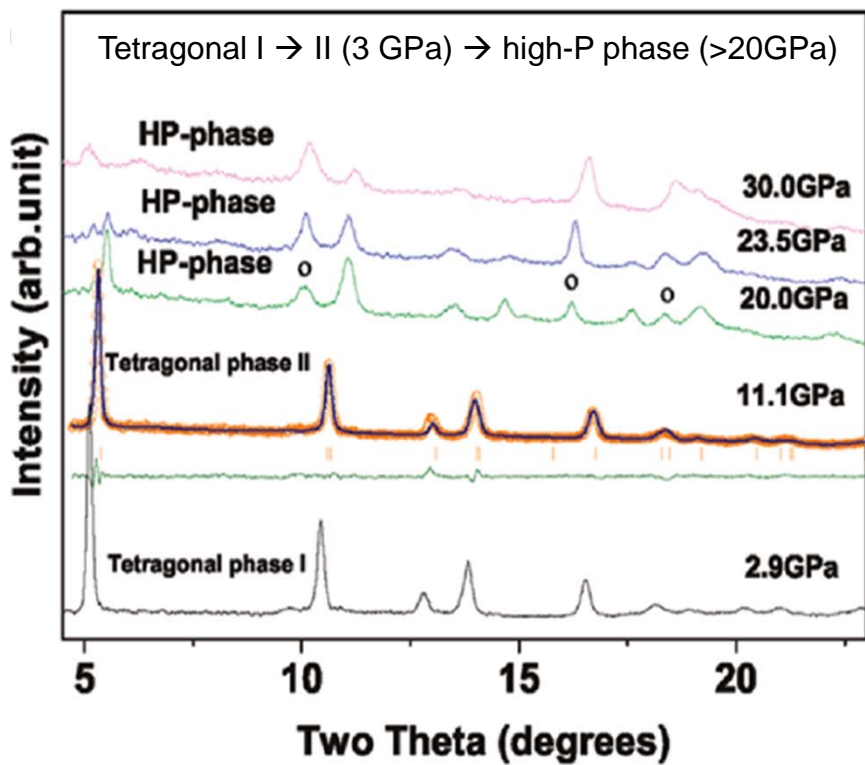
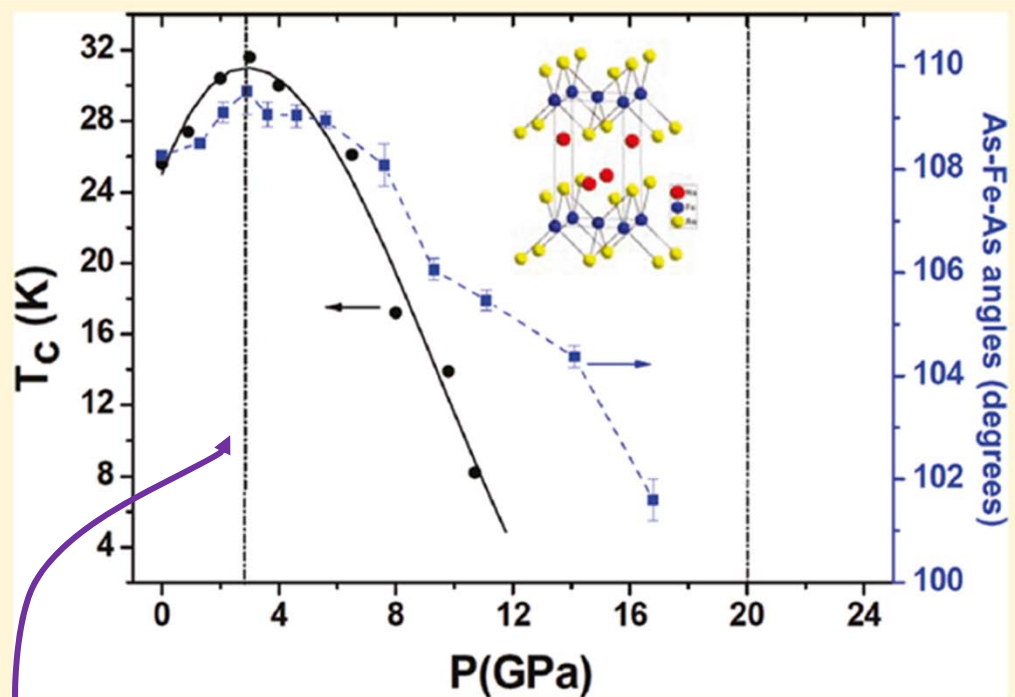
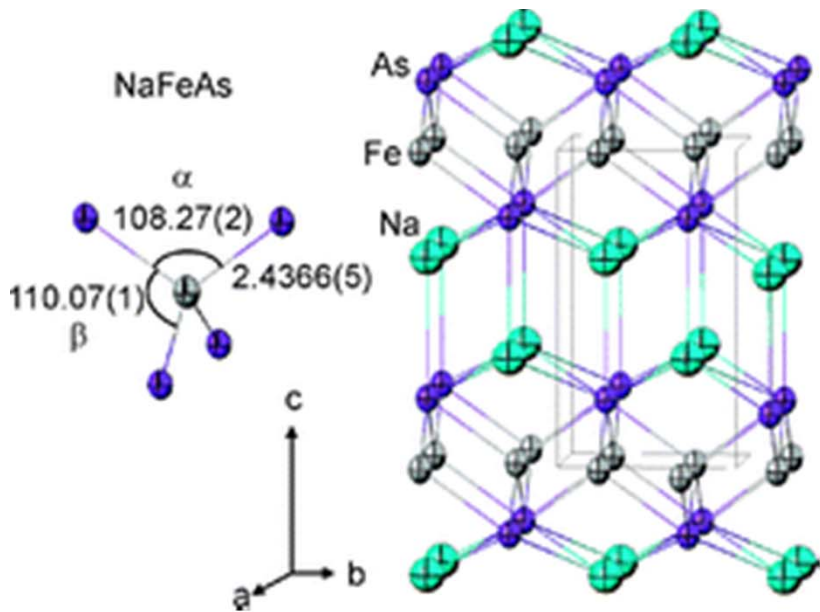
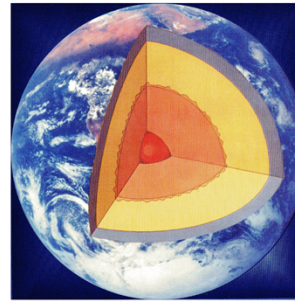
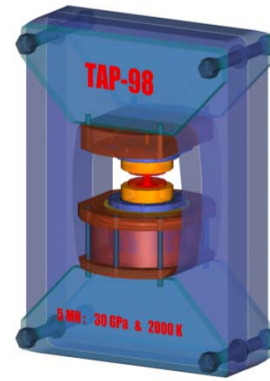
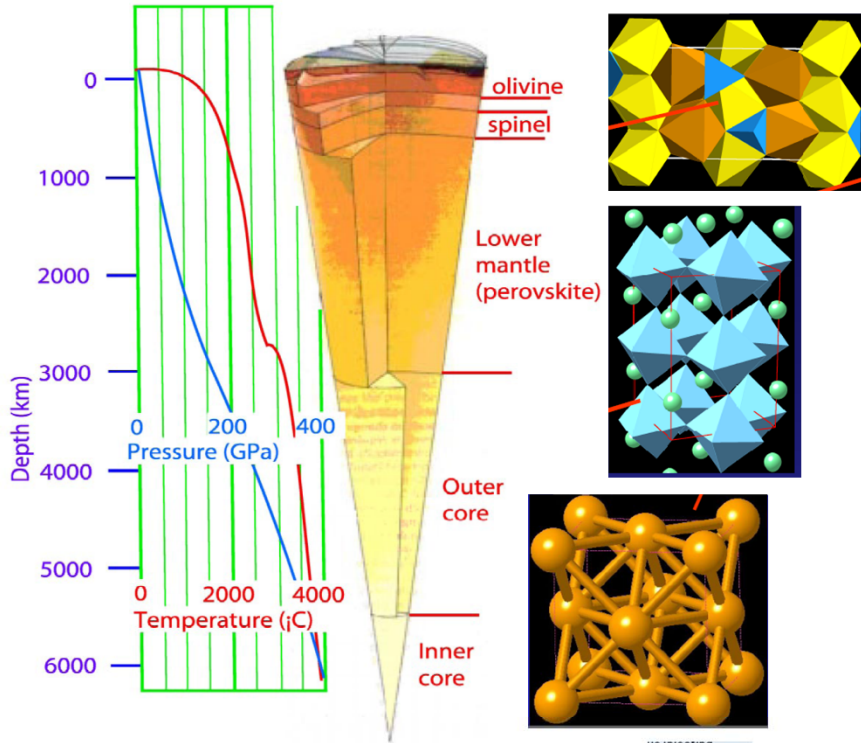


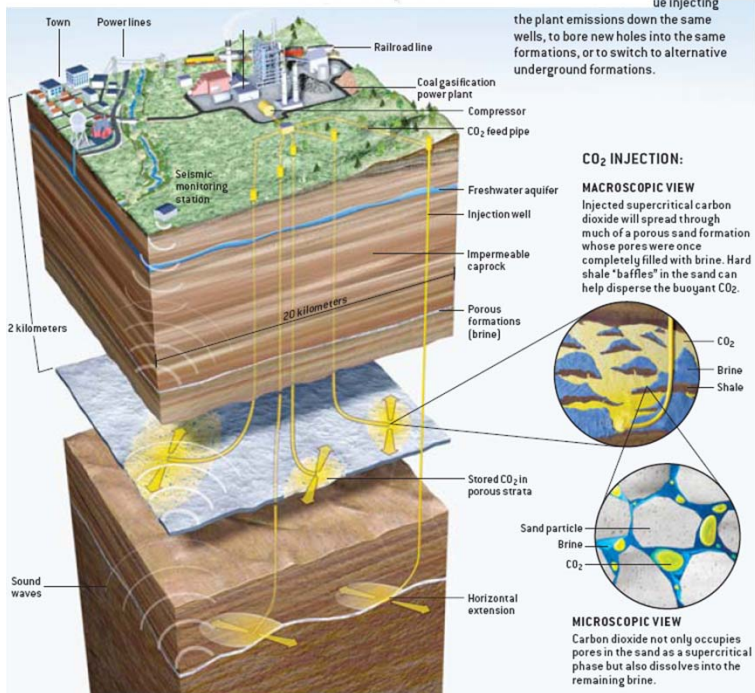
Figure 1 | Schematic crystal structure of  $\alpha$ -FeSe. Four unit cells are shown to



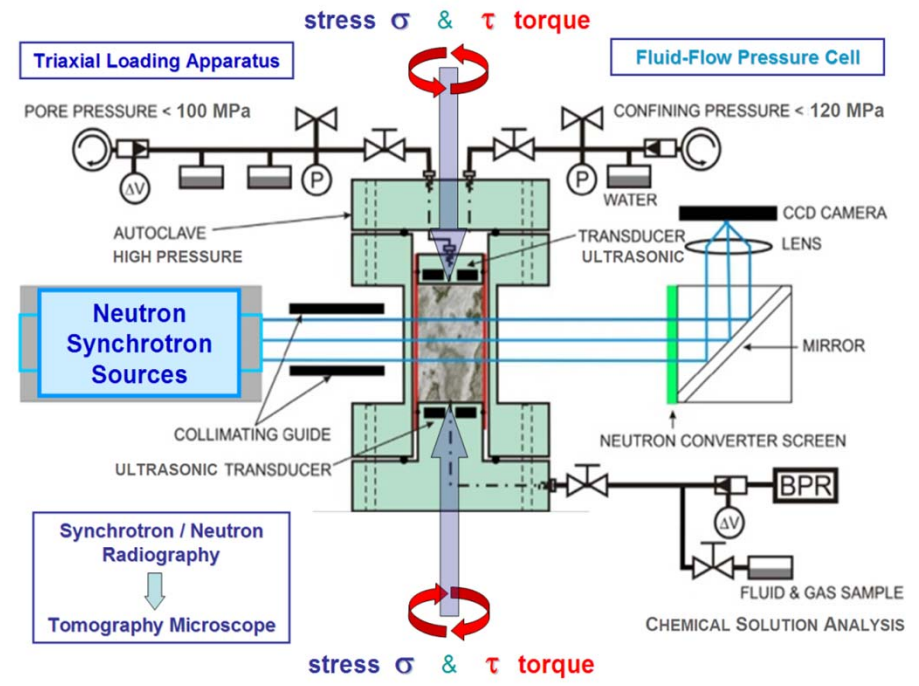


### Basic Research Needs for Materials under Extreme Environments

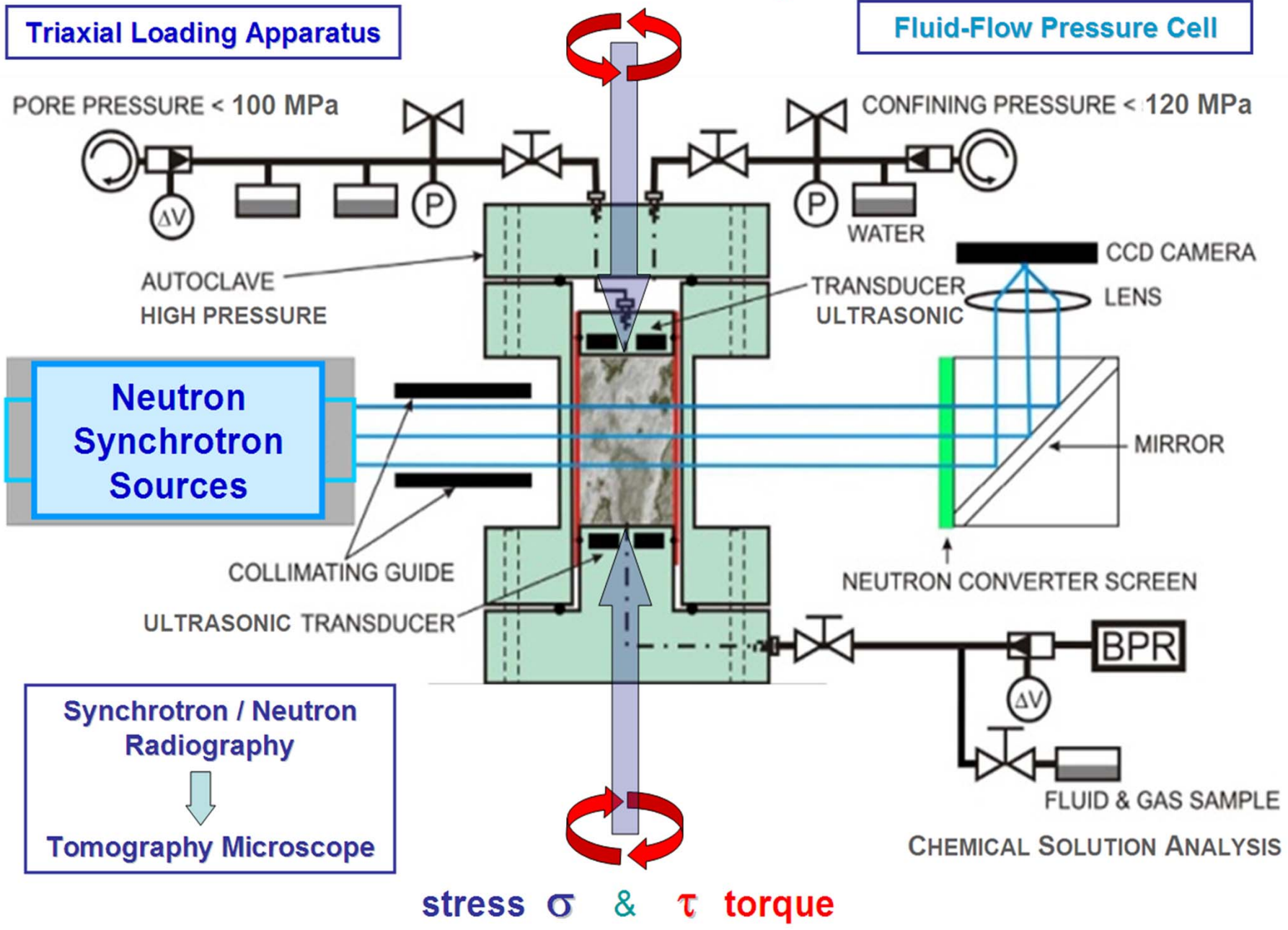
Report of the Basic Energy Sciences Workshop on Materials under Extreme Environments  
June 11-13, 2007



**Perturbations to The System  
 Away from its equilibriums**



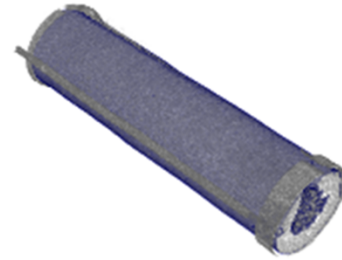
stress  $\sigma$  &  $\tau$  torque



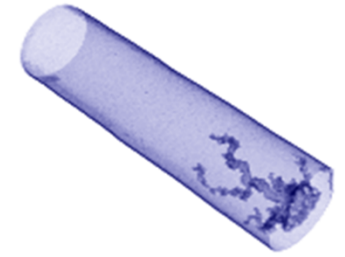
stress  $\sigma$  &  $\tau$  torque



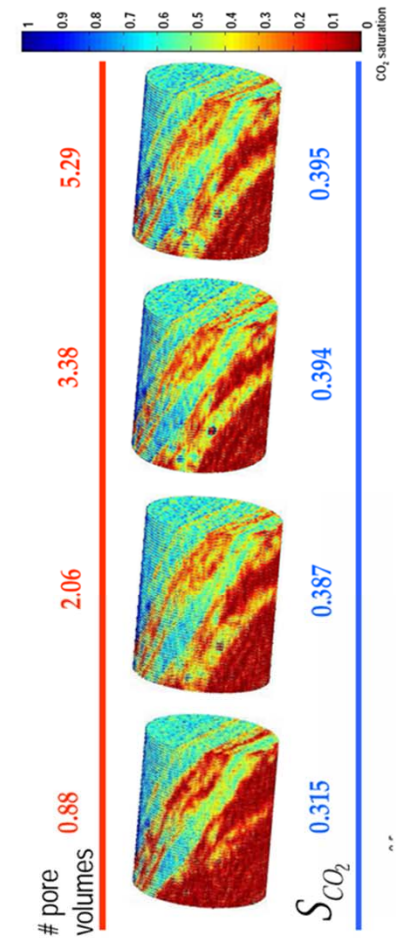
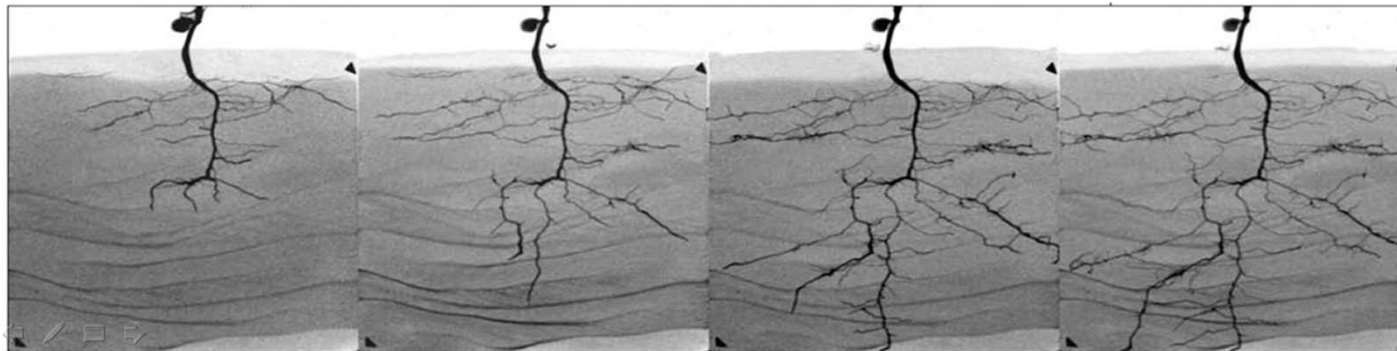
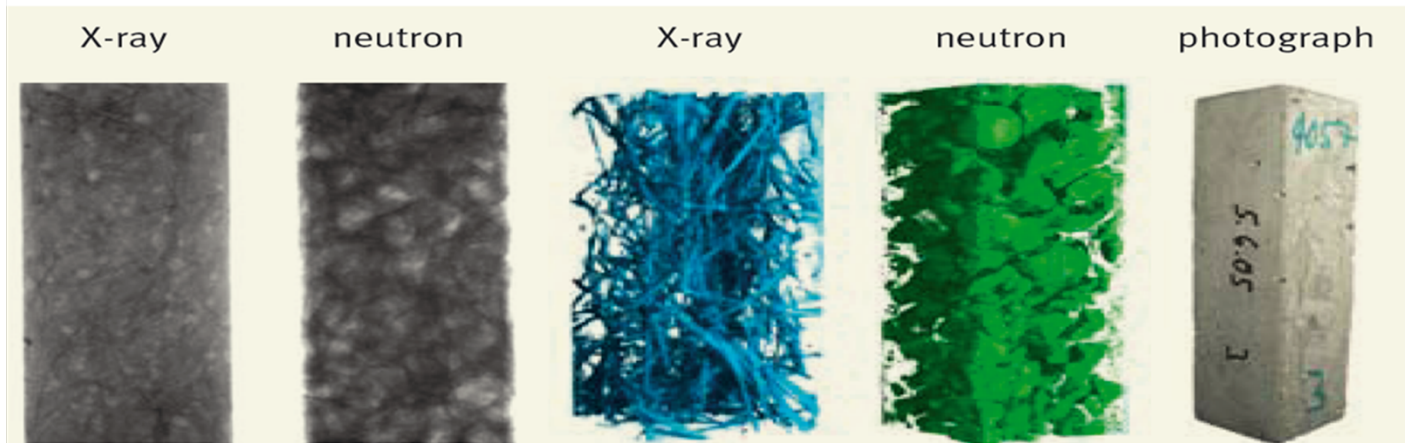
## Neutron Tomography of Limestone After Stage 1 Flooding



Outer Surface of Core

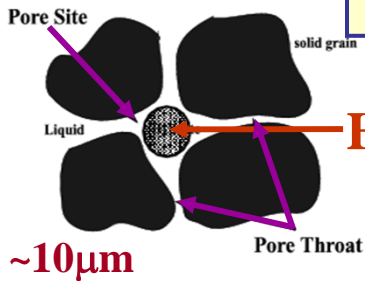


3-D Wormhole View

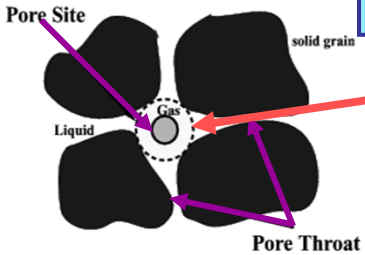




Hydrate stable

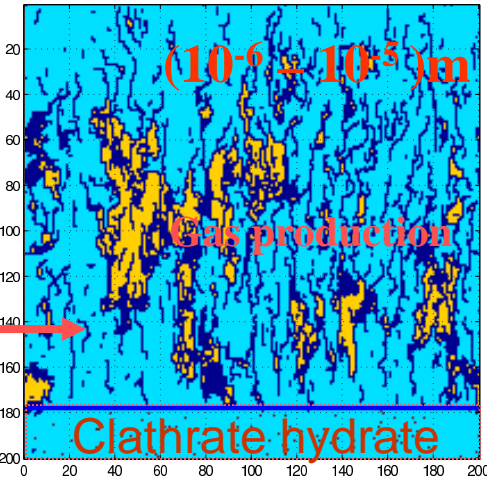
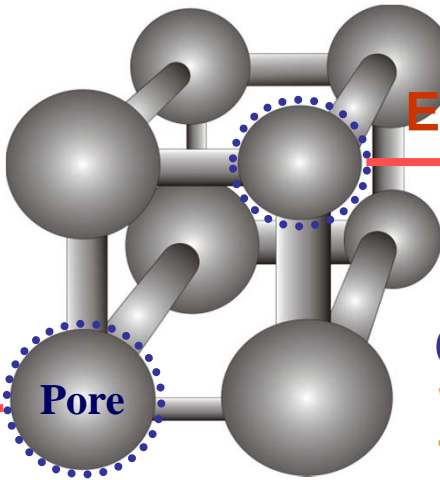


Gas Phase Patterns:  
Effect of Pore-Size Distribution

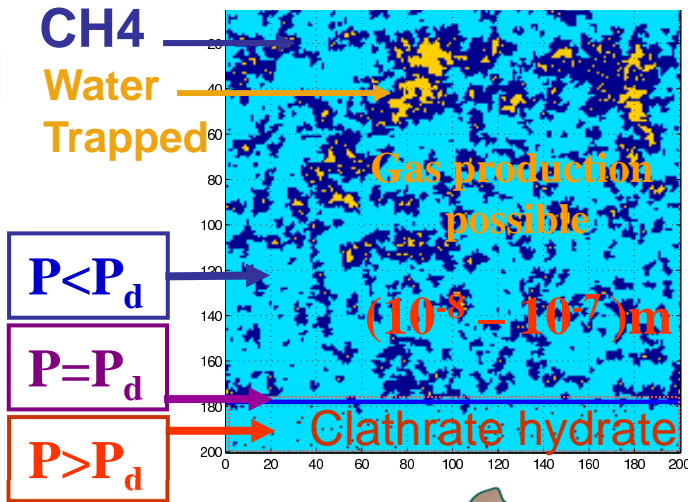


Hydrate dissociates

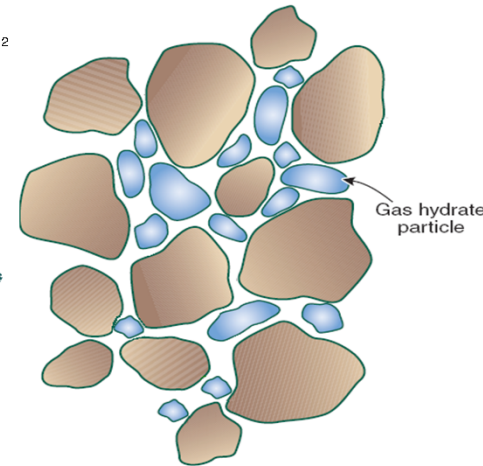
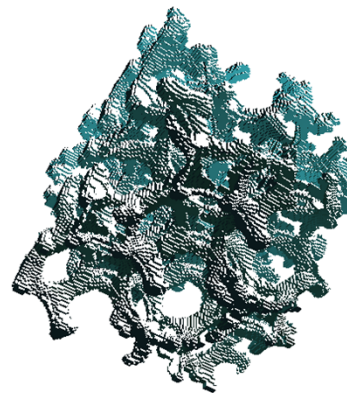
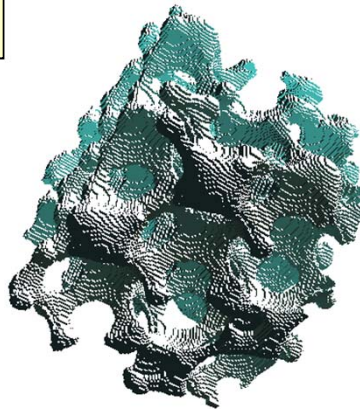
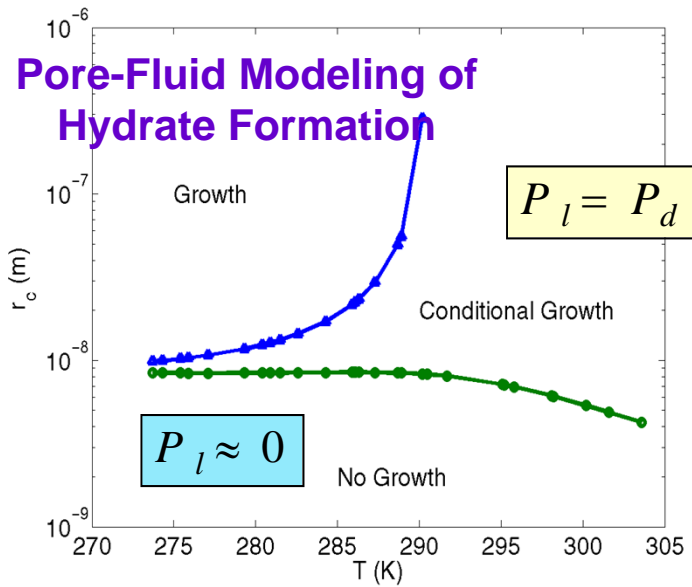
### Pore-Network Schematics Traps for gas and water



Hydrate Dissociation in a Single Pore



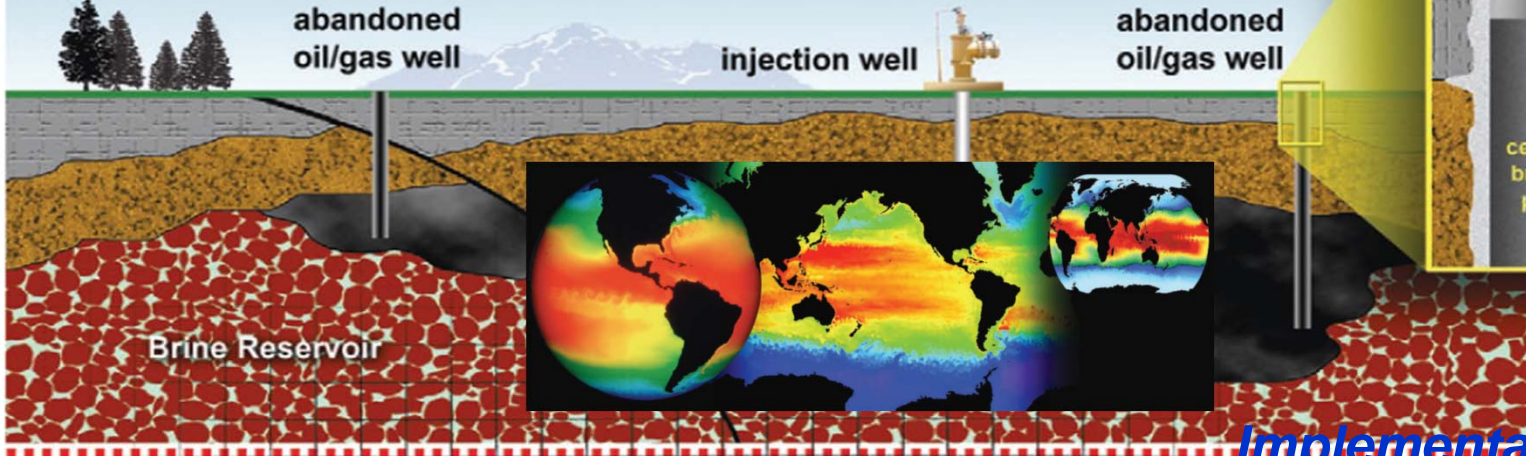
### Pore-Fluid Modeling of Hydrate Formation



Real Field Tests

# Curiosity versus Mission (interest and responsibility)

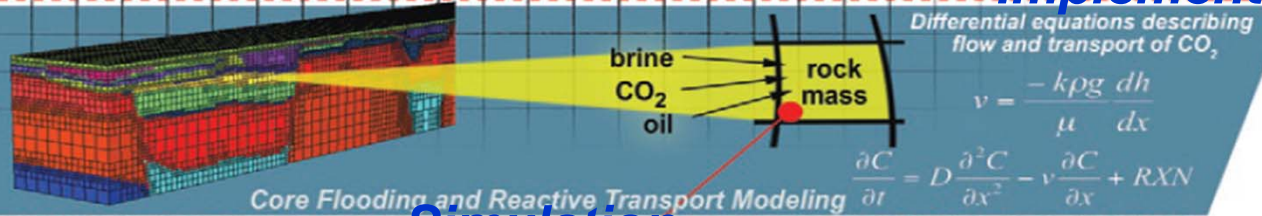
System Scale



Large Scale Model

Implementation

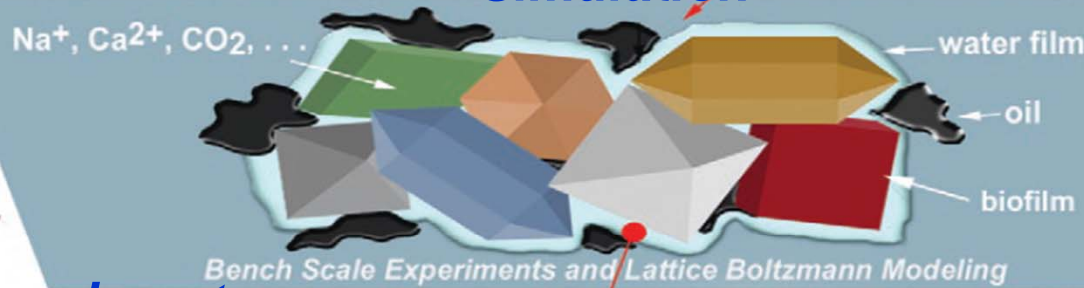
Continuum Scale  
(10cm-100m)  
Changes in permeability



Simulation

Geo-hydrology

Pore Scale  
(10nm-10cm)  
Changes in porosity



Tomography

岩石形变力学

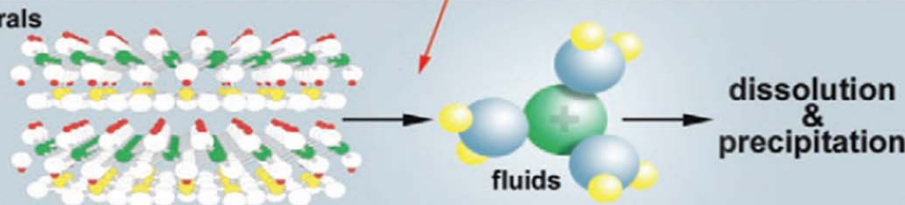
纳米力学性质

Experiments

TEM / SEM

diffraction

Nanoscale  
(Å-10nm)  
Changes in mineralogy



晶体结构相变

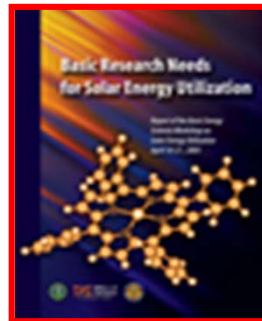
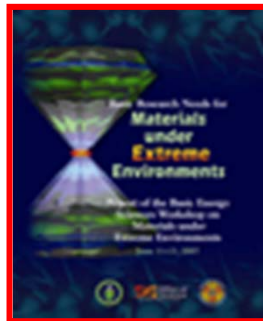
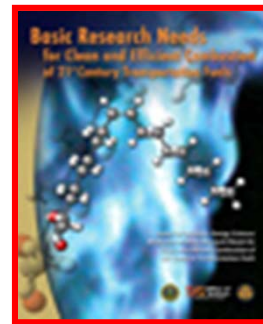
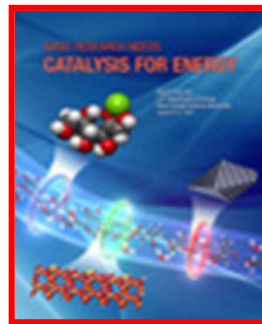
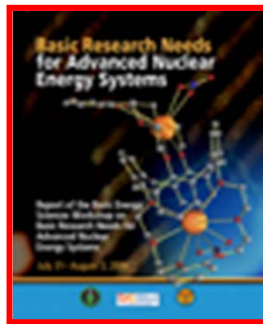
相邻分布函数

Mineral Fluid Experiments and Theoretical Geochemistry

Anthony Mancino

# *Basic Research Needs to Assure a Secure Energy Future*

- *Energy Independence* • *Environmental Sustainability* • *Economic Opportunity* •

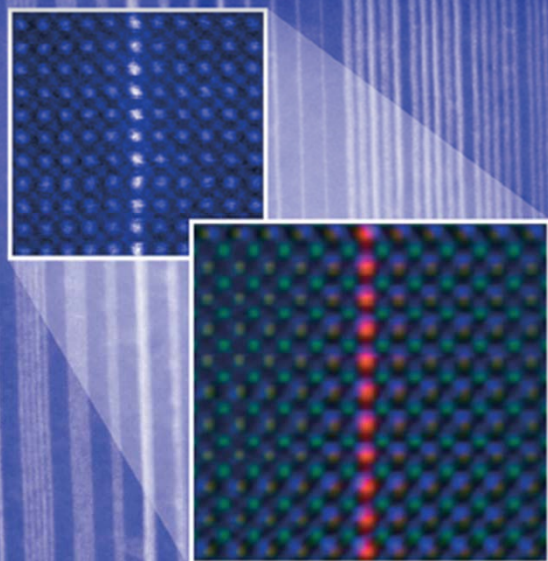


## ***DOE : Basic Research Needs***

***Advanced Nuclear Energy Systems; Catalysis for Energy; Combustion of 21st Century Fuels; Electric Energy Storage; Geosciences: Facilitating Energy Systems; Hydrogen Economy; Materials under Extreme Environments; Solar Energy Utilization; Solid-State Lighting; Superconductivity***

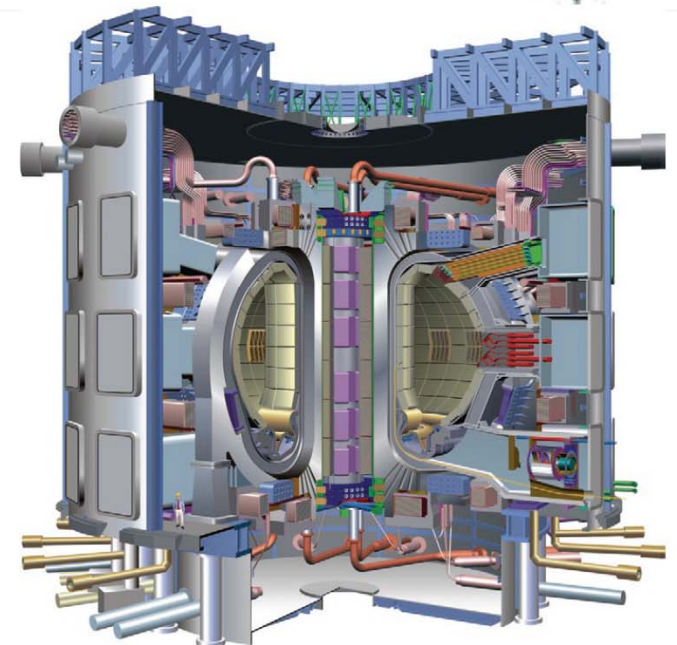
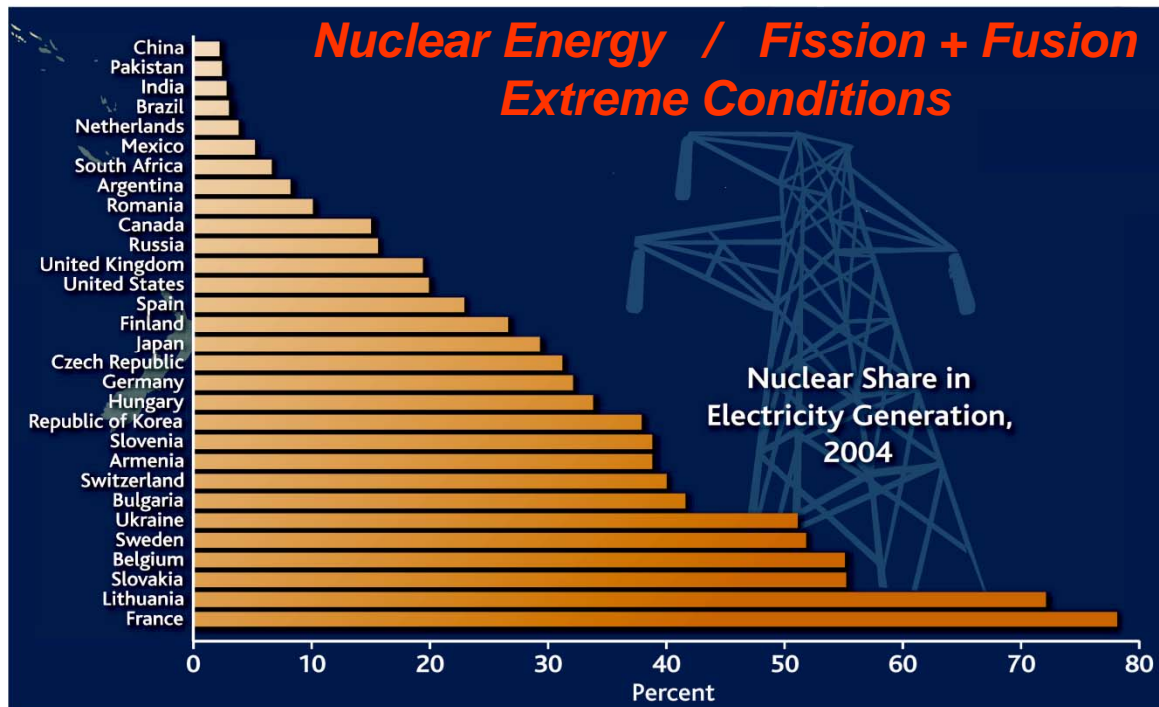
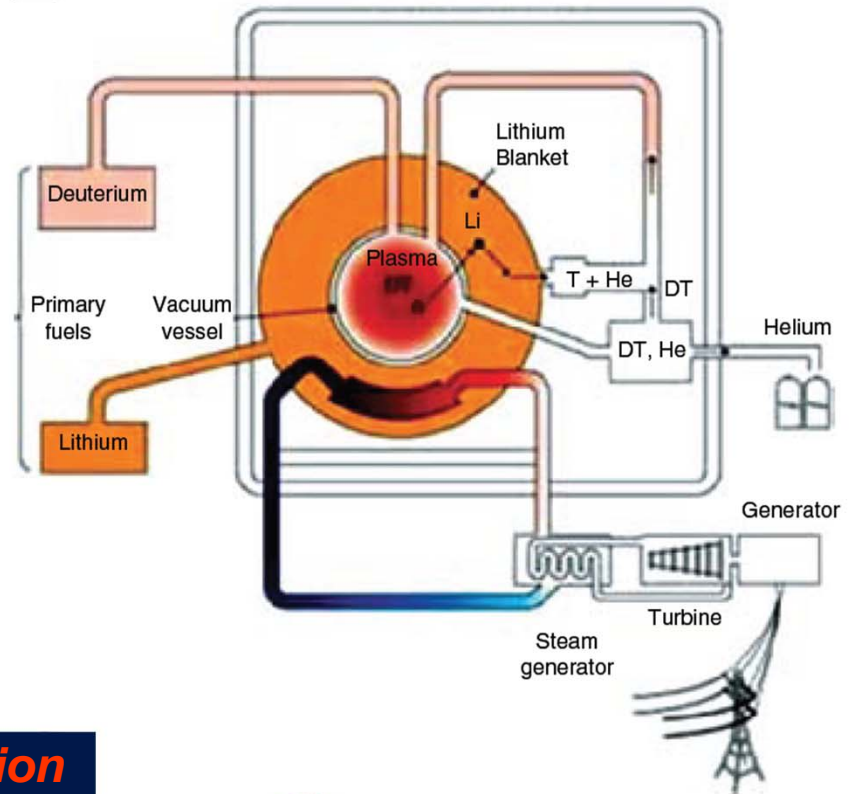
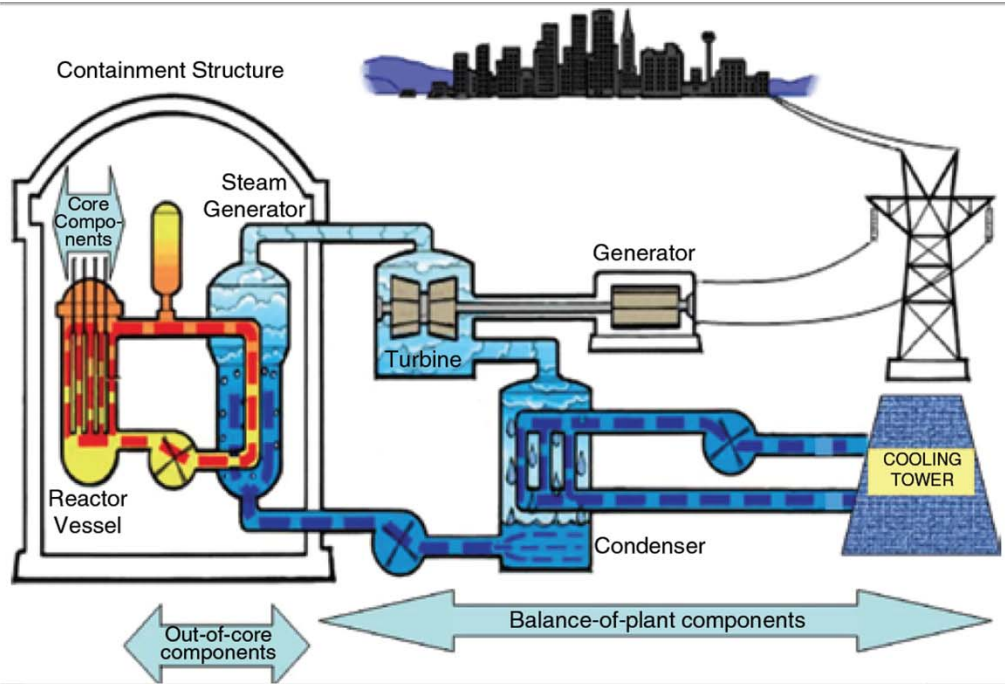
## Directing Matter and Energy: *Five Challenges for Science and the Imagination*

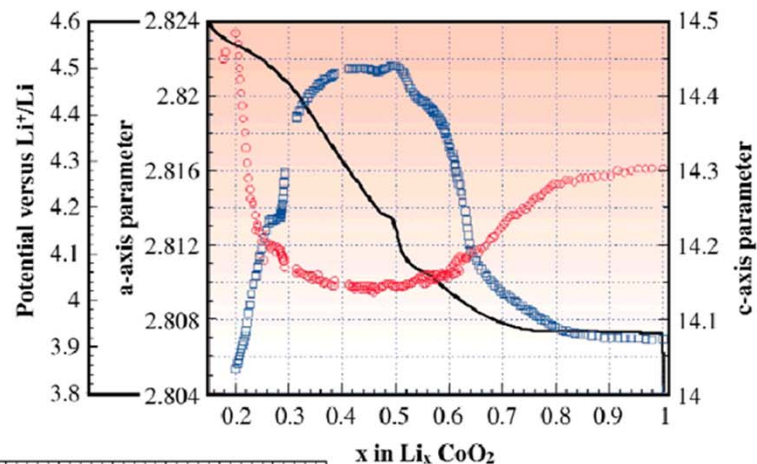
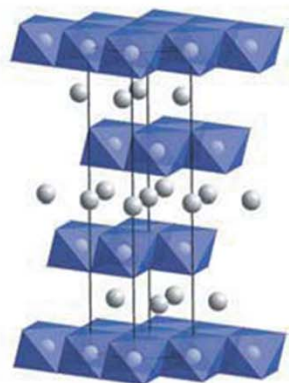
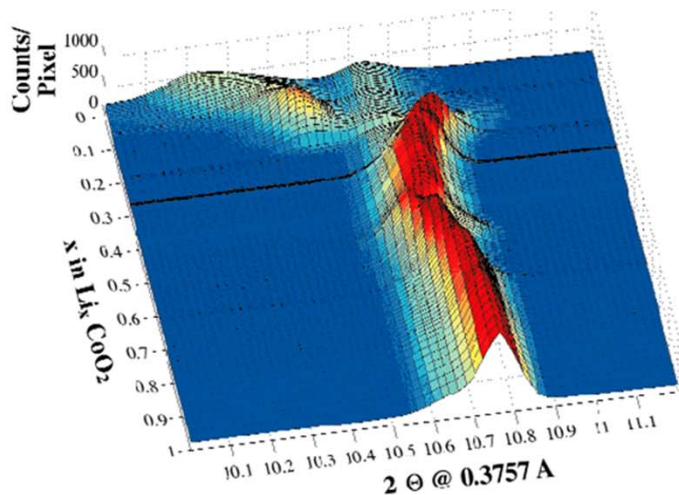
### Directing Matter and Energy: Five Challenges for Science and the Imagination



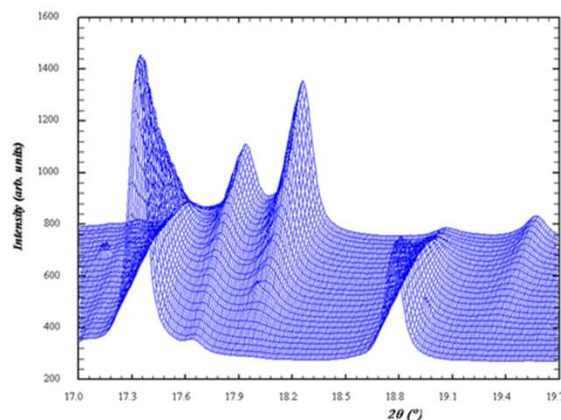
A Report from the Basic Energy Sciences Advisory Committee

- *How do we control material processes at the level of electrons?*
- *How do we design and perfect atom- and energy- efficient synthesis of revolutionary new forms of matter with tailored properties?*
- *How do remarkable properties of matter emerge from complex correlations of the atomic or electronic constituents and how can we control these properties?*
- *How can we master energy and information on the nanoscale to create new technologies with capabilities rivaling the living things?*
- *How do we characterize and control matter away — especially very far away — from equilibrium?*

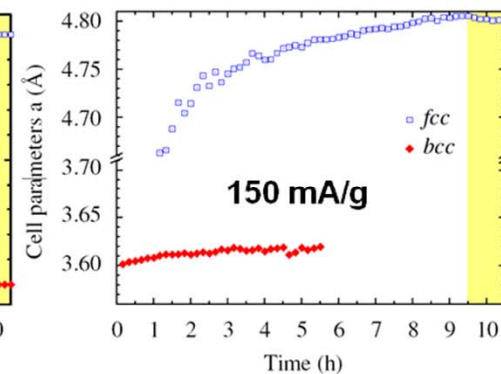
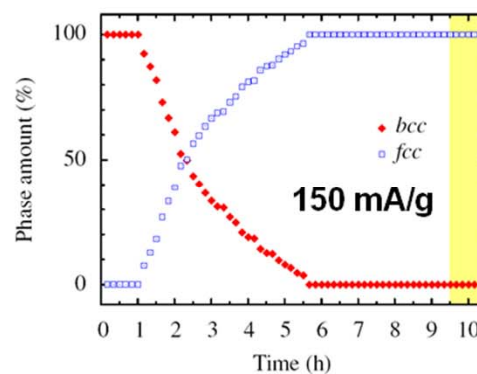
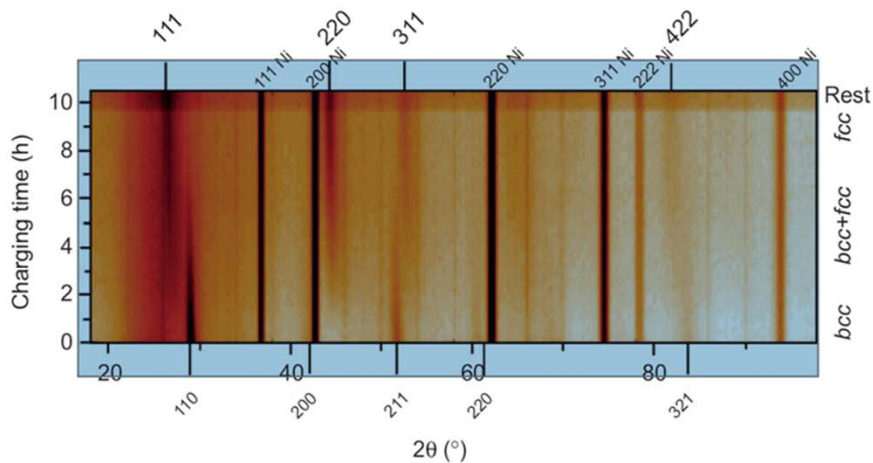




Diffraction study of battery electro-chemistry process and structural phase transformation in electrodes as a function of charge/discharge cycling to understand capacity mechanisms and to enhance battery performances.

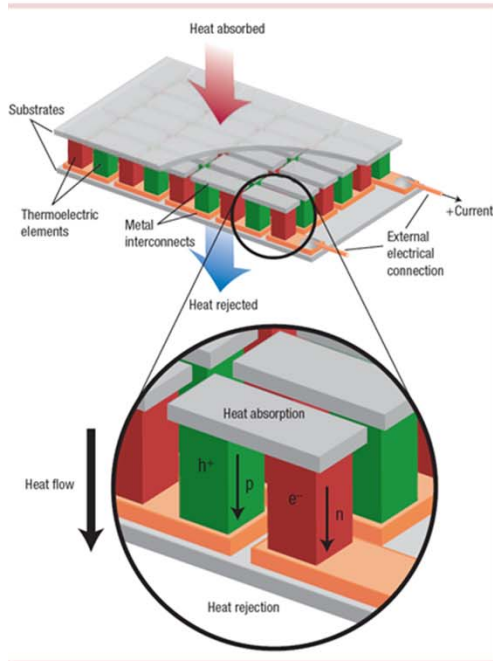
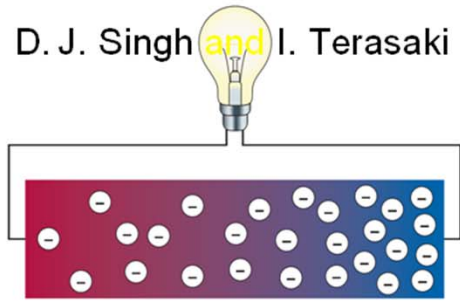


Evolution of the diffraction pattern from a LiFePO<sub>4</sub> electrode during fast discharge



2D projection of the neutron diffraction pattern intensities as function of time during electrochemical charge of Pd-doped Mg<sub>0.65</sub>Sc<sub>0.35</sub> active material showing the progressive transformation from *bcc* to *fcc*. Evolution of the phase amount and unit cell for the *bcc* and the *fcc* phases during charge.

D. J. Singh and I. Terasaki



G. Jeffrey Snyder\* et al. (2004, 2008) --- Caltech ---

Thermoelectric materials can generate electricity from waste heat or be used as solid-state Peltier coolers. Identifying materials with high thermoelectric efficiency by tuning alloys' composition and structure, thus controlling simultaneously the electric and thermal properties.

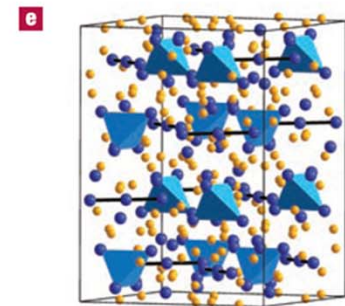
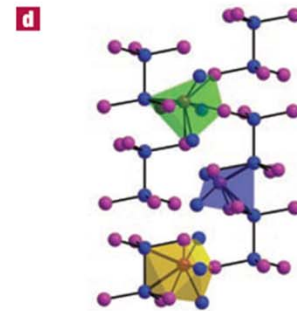
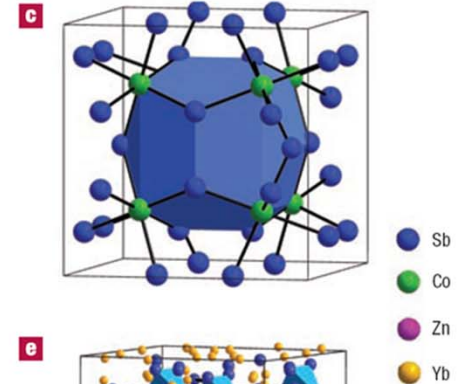
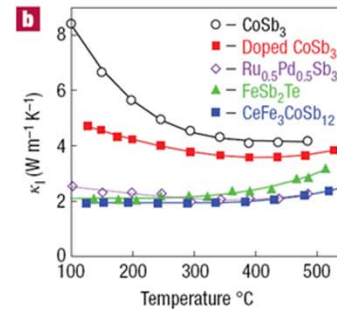
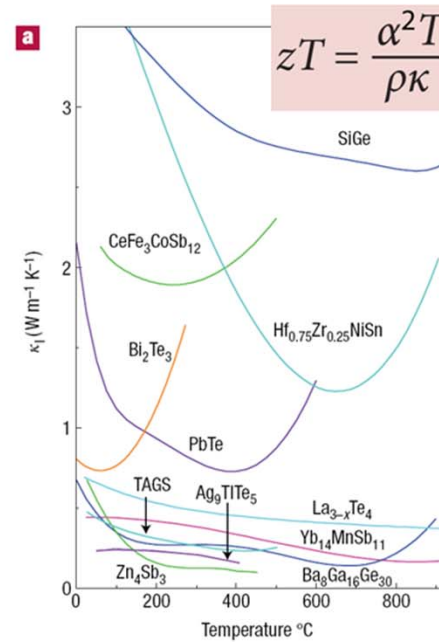
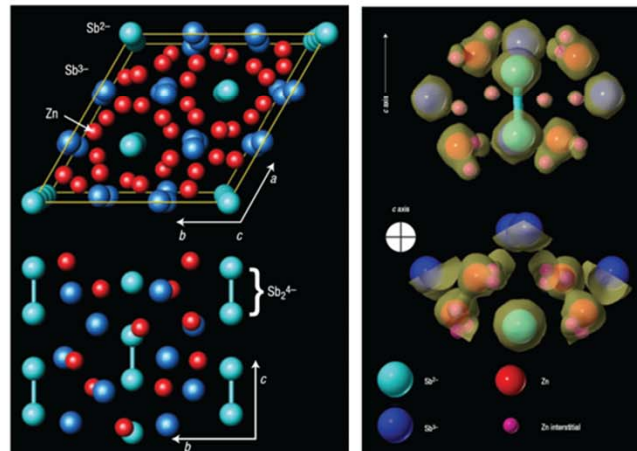
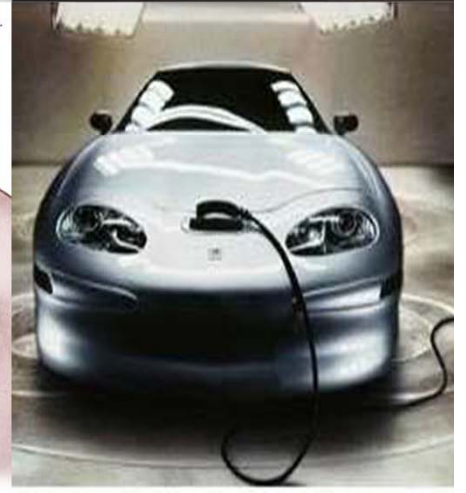
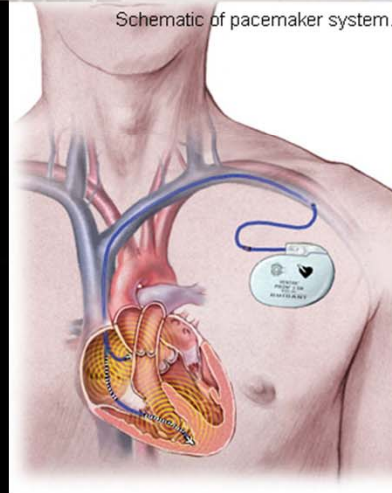
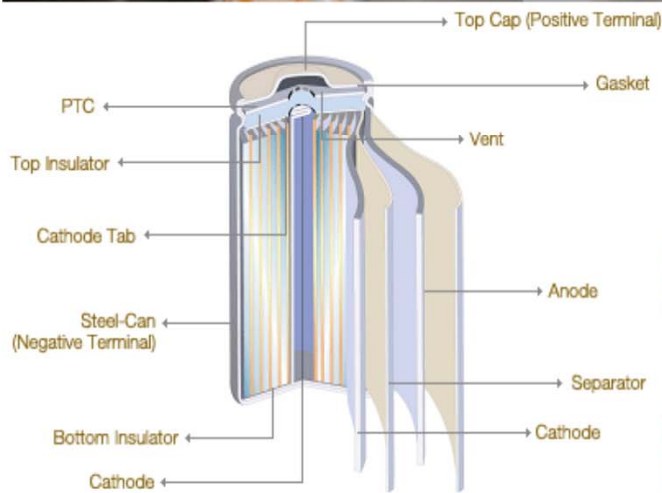
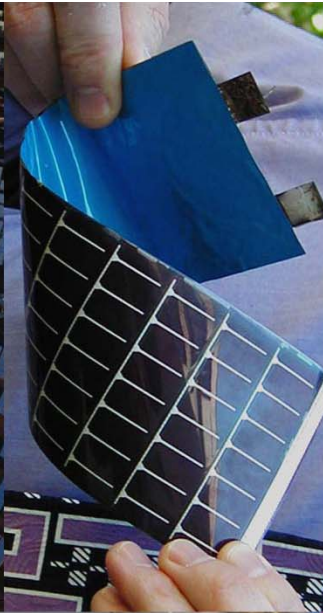


Table 2 Atomic coordinates and equivalent isotropic displacement parameters ( $U_{eq}$  ( $\text{\AA}^2 \times 10^3$ )) for single-crystal refinement of  $\text{Zn}_4\text{Sb}_3$  ( $R3c$ ,  $a = 12.2282(3)$  \AA,  $c = 12.4067(4)$  \AA). Standard deviations are given in parentheses.

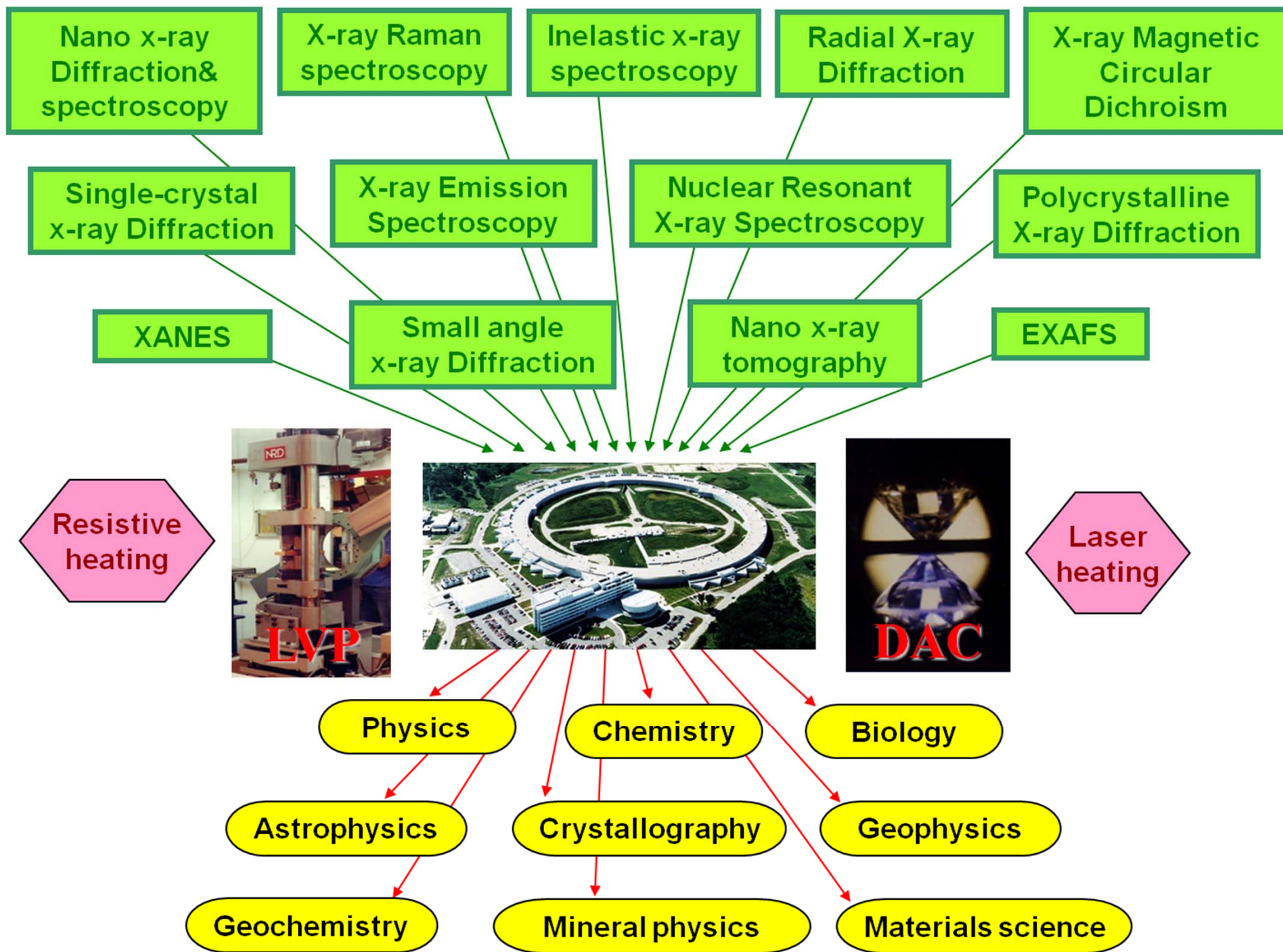
Atom Site	$x$	$y$	$z$	Occupancy	$U_{eq}$
Zn(1) 36(f)	0.0792(1)	0.2439(1)	0.4033(1)	0.899(5)	25(1)
Sb(1) 18(e)	0.3555(1)	0	0.25	1	17(1)
Sb(2) 12(c)	0	0	0.1364(1)	1	16(1)
Zn(2) 36(f)	0.1574(14)	0.4207(17)	0.0715(17)	0.046(3)	57(6)
Zn(3) 36(f)	0.2420(20)	0.4600(20)	0.2000(40)	0.056(6)	110(20)
Zn(4) 36(f)	0.1260(20)	0.2367(17)	0.2760(40)	0.063(5)	170(20)



**Diffraction studies** reveals unique structural features that control both electronic and thermal properties of  $\text{Zn}_4\text{Sb}_3$ . Valence semiconductor, structure disorder, and glass-like interstitial sites are highly effective for an ideal 'phonon glass, electron crystal' thermoelectric material.



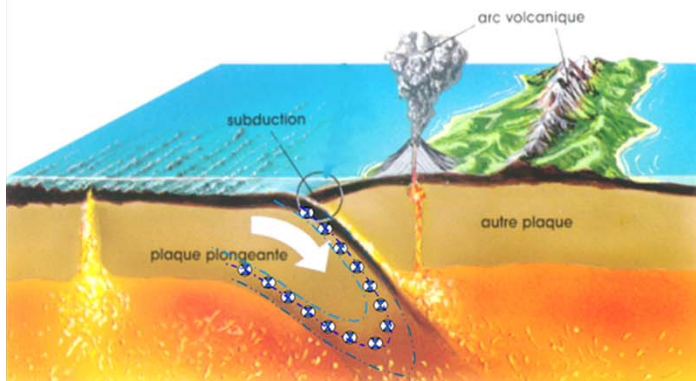




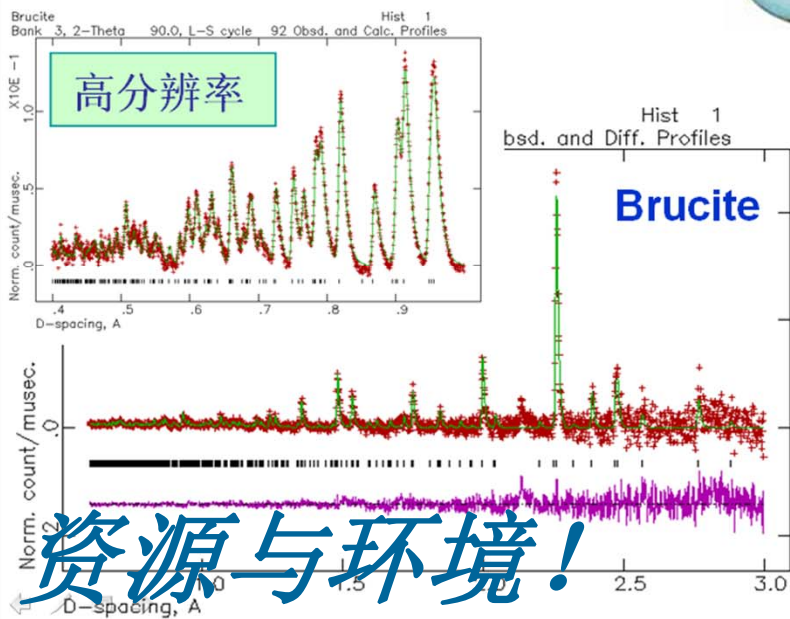
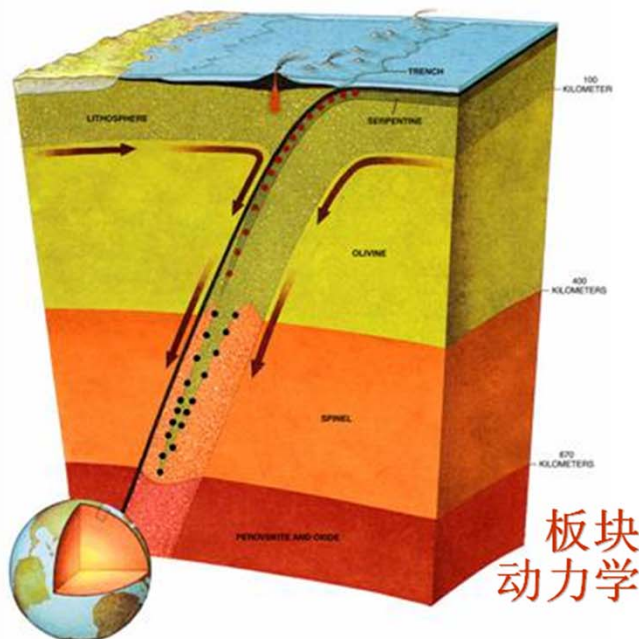
# 高温高压中子衍射实验研究深部地球含水矿物

## 晶体化学, 热力学稳定性, 地震断层力学

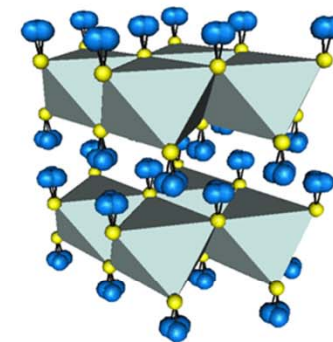
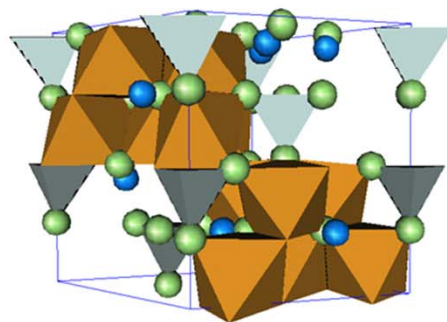
火山学: 矿物脱水所致部分熔融!



地震学: 矿物脱水所致脆性断裂?!



高温高压下合成含水矿物  
Phase\_A :  $Mg_7Si_2O_8(OD)_6$

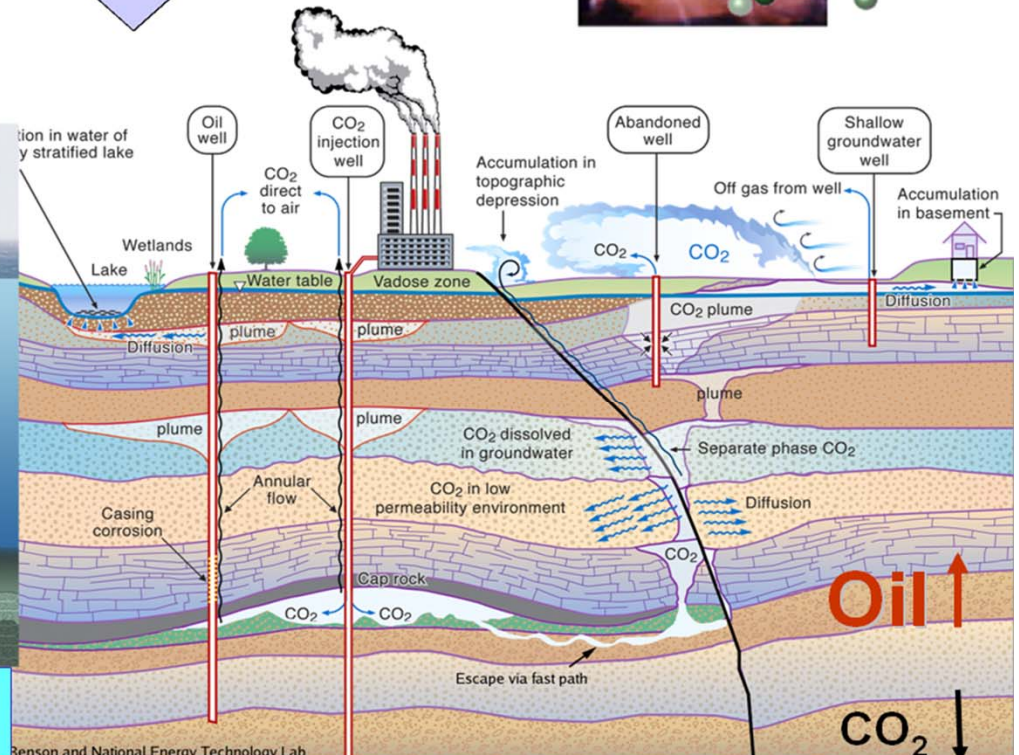
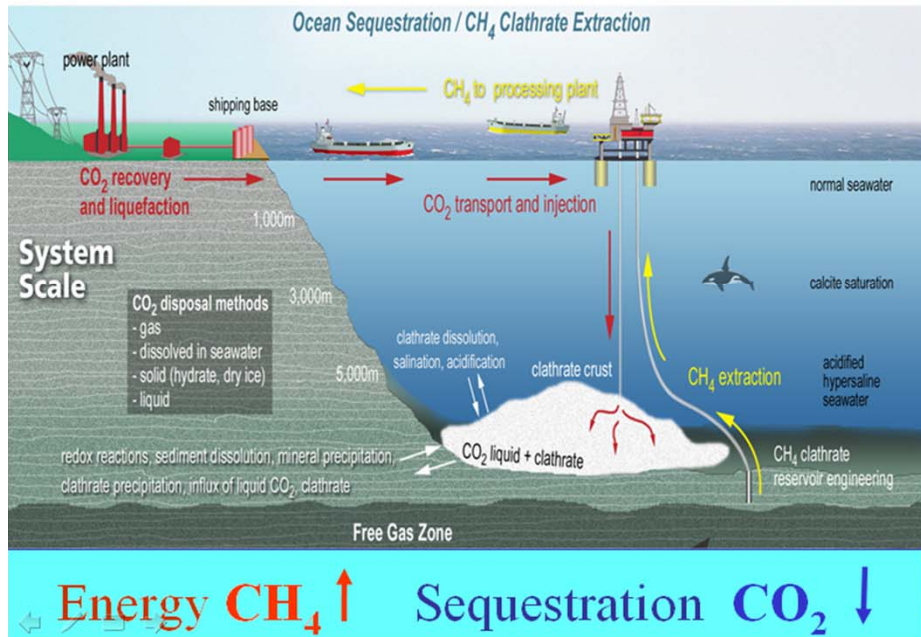
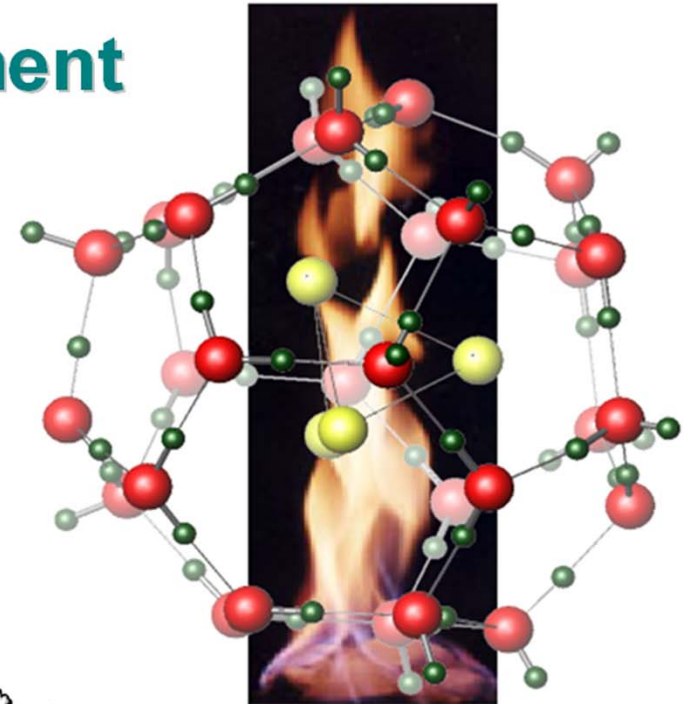
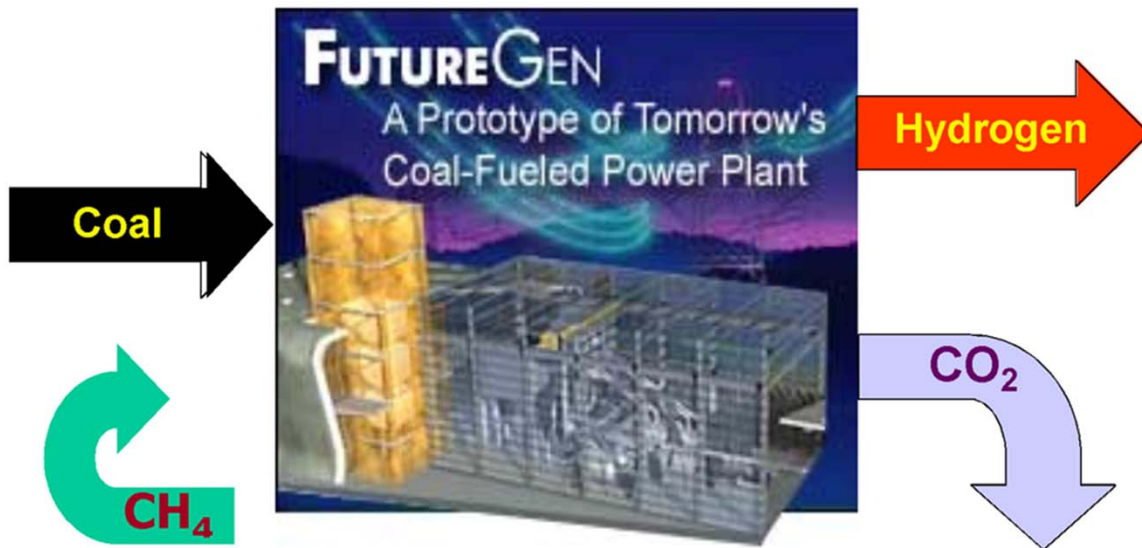


Brucite :  $Mg(OH)_2$   
高温高压下含水矿物的  
中子衍射实验研究

全球水循环和全球碳循环的科学研究?!

资源与环境!

# Clean Energy & Clean Environment





**Effective route to separate H<sub>2</sub> & CO<sub>2</sub>**



**H<sub>2</sub> Transportation  
CO<sub>2</sub> sequestration**

**Gas saturated water stream**

**high-P feed in flue gas**



**Gas Separation, Purification,  
Storage, and Transportation**



**DOE goal of >92% CO<sub>2</sub> capture**

**Call for R&D on "Promoters"**

**hydrate "reaction"  
@ P=300bar & T=3°C**



**Chiller Reactor  
Purifier (remove SO<sub>2</sub> & H<sub>2</sub>S)**

**Separation of H<sub>2</sub> gas and  
CO<sub>2</sub> clathrate slurry  
>67% CO<sub>2</sub> captured in hydrate**

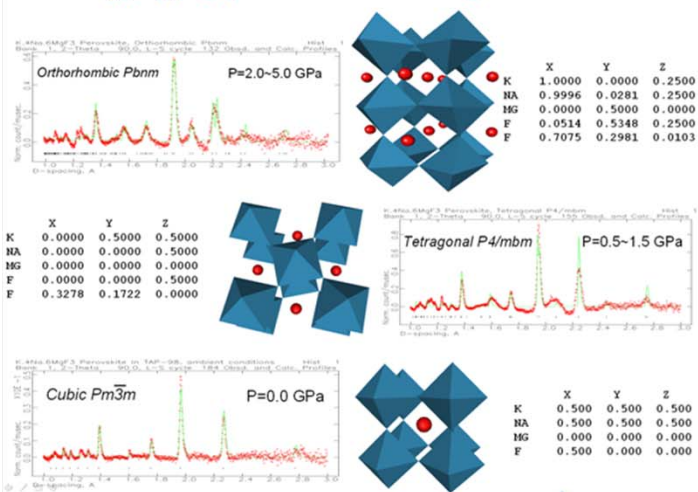


**Flash Reactor  
selective capture CO<sub>2</sub>  
and separate H<sub>2</sub>/water**

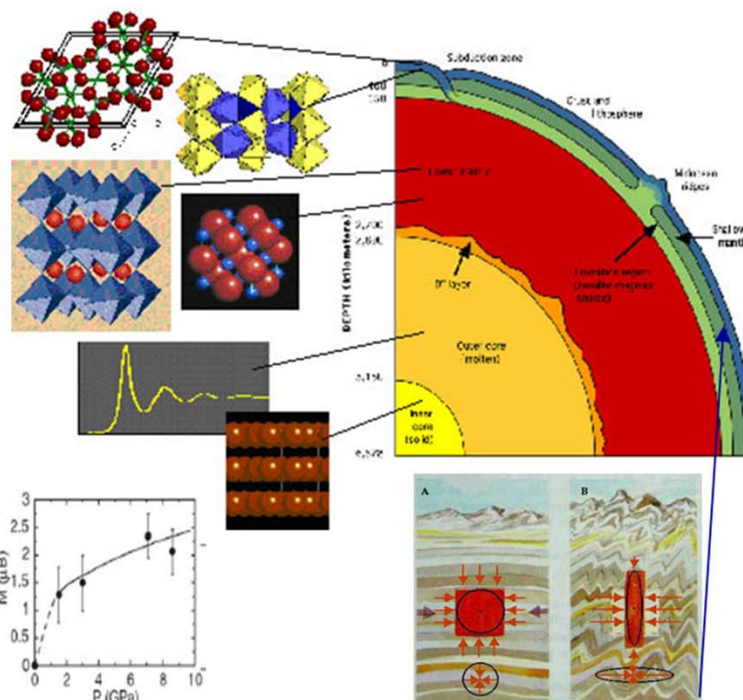
**K<sub>0.4</sub>Na<sub>0.6</sub>MgF<sub>3</sub> Perovskite under High Pressures**

**高温高压下的  
晶体结构相变**

**原子分子结构  
微观与宏观**

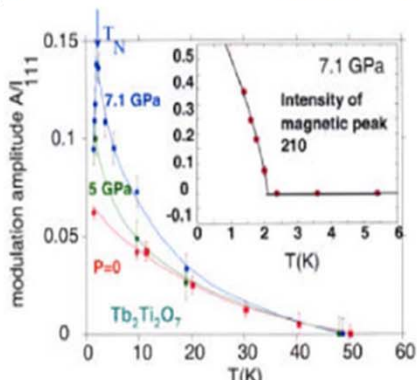


**Understanding the micro-to-macro relations**



**原子位置与热运动**

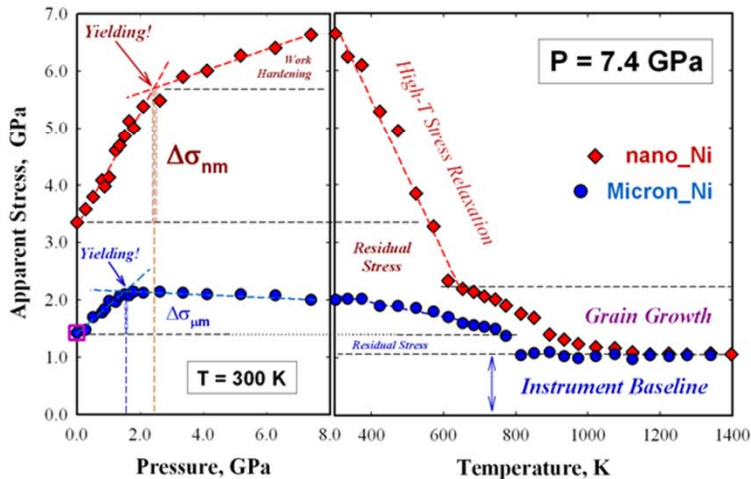
**高温高压下的  
纳米力学性质**



**高温高压下的  
磁学性质变化**

**高温高压下的  
岩石形变力学**

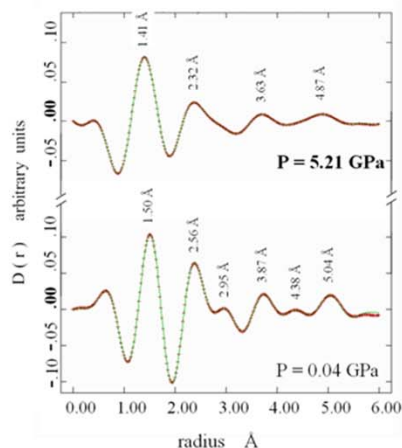
**High P-T Constitutive Property of Nano-/Micron- Nickel Polycrystallines**



**纳米材料  
塑性力学  
(屈服与形变)**

**高温高压下的  
相邻分布函数**

**Pair Distribution Function (PDF) study indicates that  
amorphous carbon black under high-pressure becomes graphitized**



**To understand aging and fatigue  
of rubber at extreme conditions**

