



Testing Superconducting RF Cavities of the Highest Field Gradients for the ILC

*Chemical Treatment Comparisons for a Large-Grain
Superconducting RF Cavity*

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- ILC = International Linear Collider
- The ILC is a proposed electron-positron collider that uses superconducting radio-frequency (SRF) cavities for acceleration
 - ~16,000 SRF niobium cavities are needed
 - All cavities must reach accelerating gradients of 35 MV/m during tests
- Chemical treatments of SRF cavities help us reach the 35 MV/m goal



- **BCP: Buffered Chemical Polish**
 - Interior of cavity is immersed with an acid solution
 - Cavity surface is etched
 - Preferentially etches grain boundaries
- **EP: Electropolish**
 - An electrochemical process that also etches
 - Gives the cavity a smoother mirror-like finish
 - Does not preferentially etch grain boundaries



- Typically, both a BCP and an EP are performed
 - no EP leads to a poorer performance
- However, the EP procedure is more complicated, time-consuming, and costly than BCP
 - *If we can eliminate EP, we can simplify the chemical treatment process and save resources*
- Large-grain cavities have few grain boundaries
 - We may only need a BCP → if so, great!



- Fine, medium, and large grain niobium cavities are all possible to fabricate



Fine Grain

Medium Grain

Large Grain

- Previous studies indicate that grain boundaries do not affect cavity performance in RF fields



- Continue with cavity preparation and testing
 - Cleanroom assembly and disassembly of cavities
 - High pressure rinsing of cavities
 - Cavity bakes
 - Low-temperature cavity tests
- Some of the cavity tests will be for comparing the chemical treatments on a large-grain cavity
 - Perform cavity test after a BCP
 - Perform another cavity test after a BCP and EP
 - Will one cavity test perform better than the other?