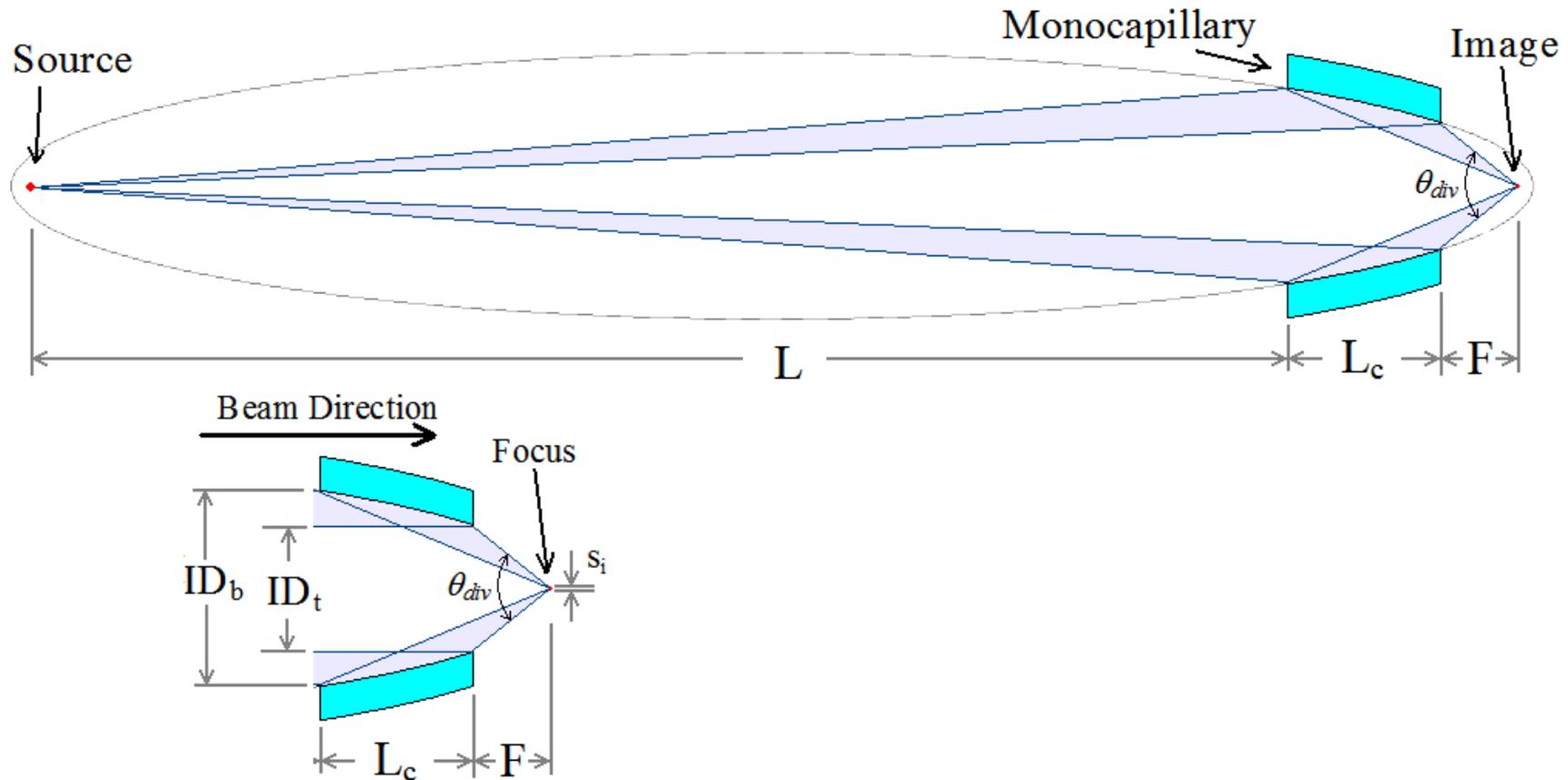


# Vibration Reduction in X-ray Capillary Optic Fabrication

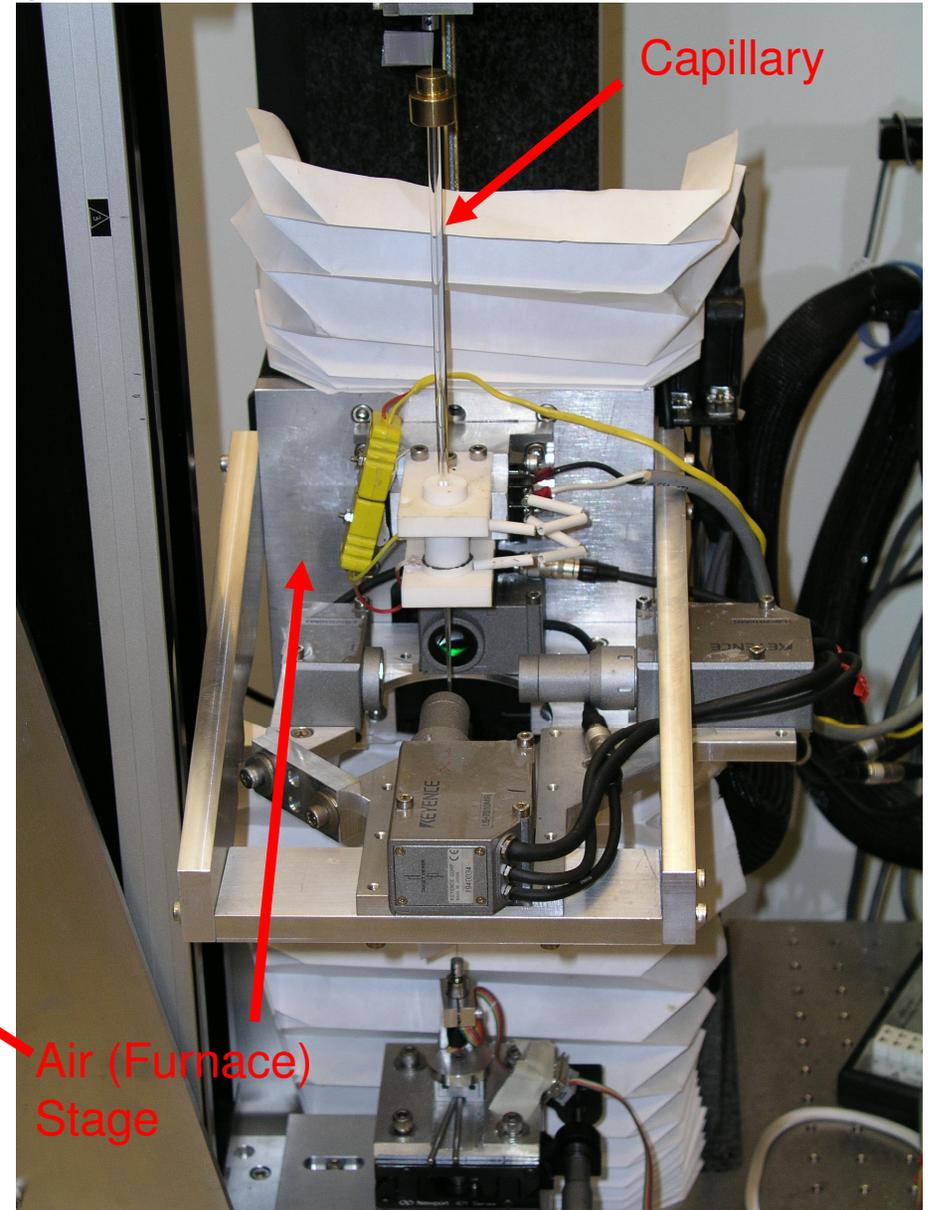
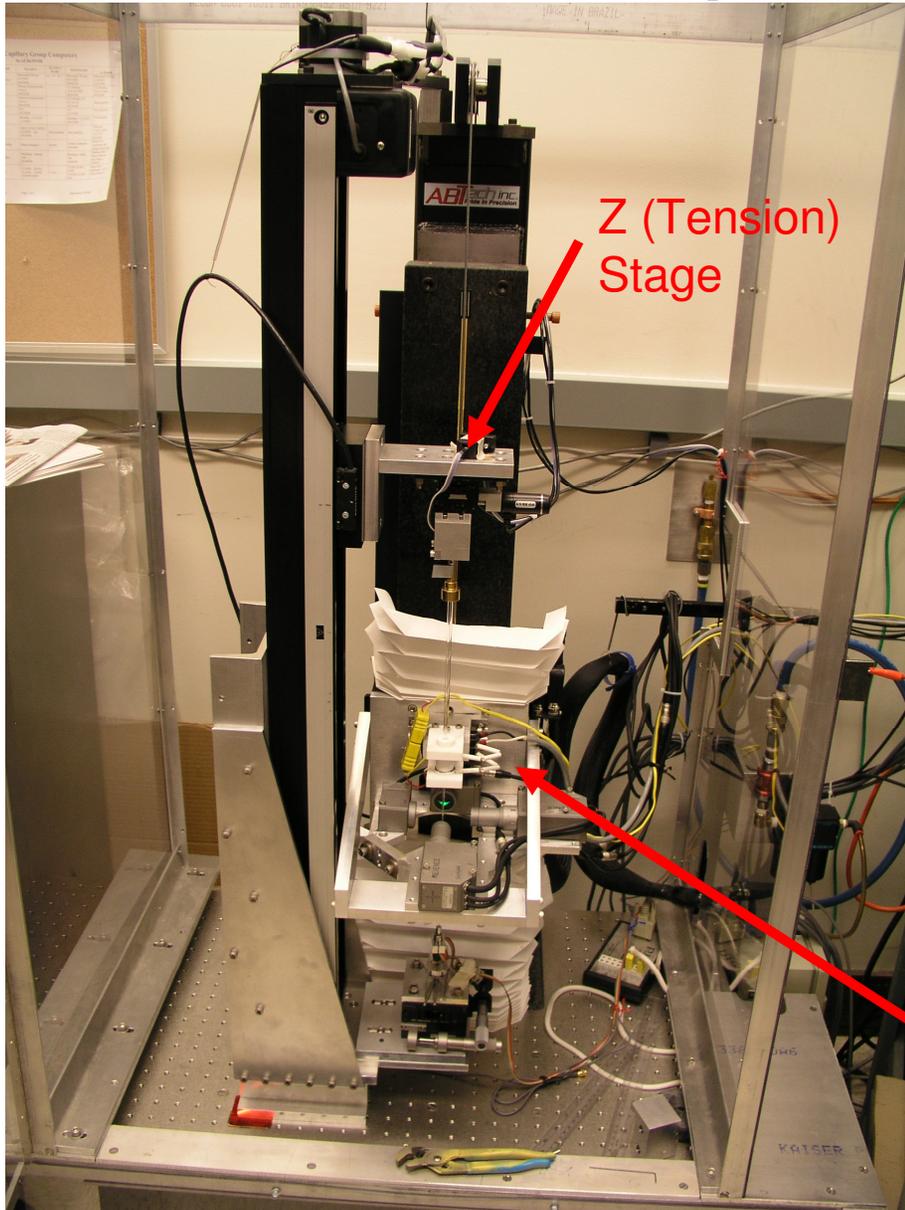
Justin Hugon, Don Bilderback,  
Tom Szebenyi

# X-Ray Capillary Optics

- $\theta_c = 32 \text{ keV} / E_c$  \* milliradians



# Capillary Puller



# Limits of Capillary Optics

- Ideal Capillary in ERL:  $\sim 10\text{nm}$  Spot Size
- Current Capillaries:  $\sim 10\mu\text{m}$  Spot Size
- Sources of Error
  - Slope Errors Presently  $50\text{-}100\ \mu\text{rad rms}$
  - Profile Errors Presently  $0.5\text{-}5\ \mu\text{m rms}$

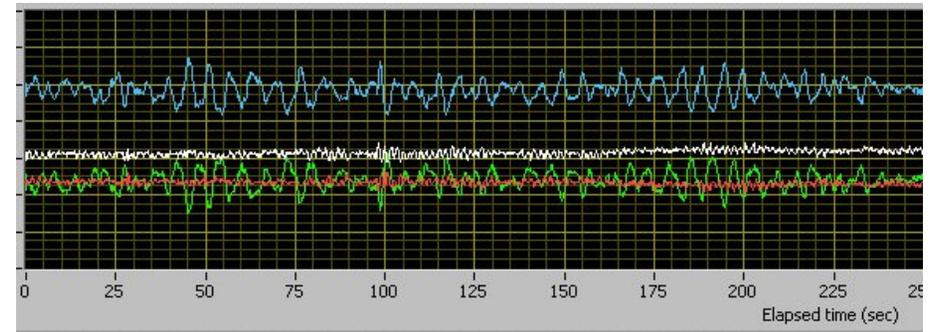
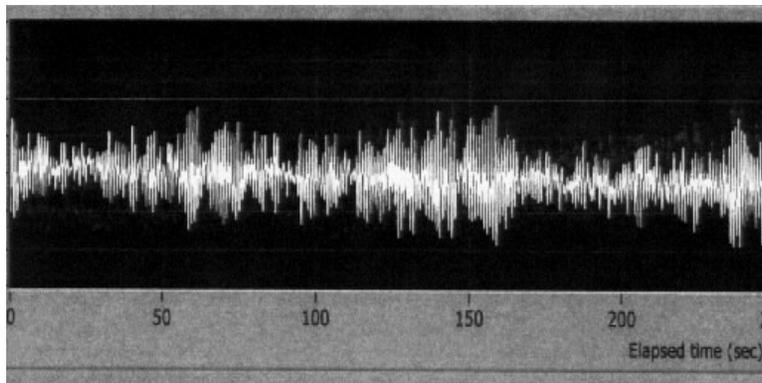
# Systematic Study of Vibrations

- Create a Controllable Vibration Source
- Make Baseline Measurements
- Improve Structural Design of Puller
- Make New Measurements



Before

After



← One micron bar

# Possible Methods to Mitigate Vibration

- Structural Crossbar
- Improved Capillary Mounting System
- Increase Mass of the Capillary Drawing Apparatus



# Citations

- Sterling W. Cornaby- The Handbook of X-ray Single-Bounce Monocapillary Optics, Including Optical Design and Synchrotron Applications (2008)