

BPM/Quadrupole Offset Measurements of 26 March 2024

The alignment measurements for the BPMs in the south arc date from early 2023.

The measurement of 35W on 28 February 2024 suffered from one bad phase measurement.

There was some hope that X5D and 44E would be newly available, but the quad centering code complained of "bad data."

Also obtained repeatability data for 32E to see effect of beta functions compared to the earlier measurements at 18E.

Performed the "Shanks test" to isolate the contribution of the phase measurement and optimization repeatability.

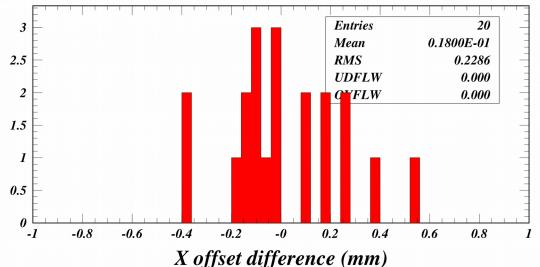
BPM Recalibration Study with Updated Offset Values

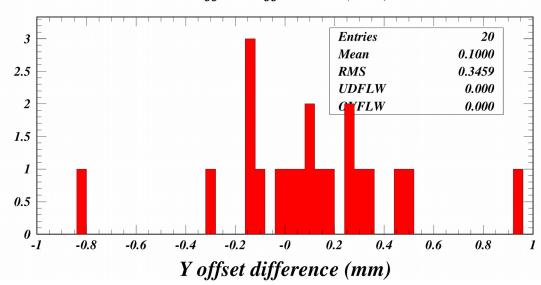
How stable are the BPM/Quadrupole offset values?

Jim Crittenden
CESR Accelerator Group Meeting
10 April 2024

BPM offset measurement changes since early 2023

Change in SA BPM offsets on 26 March 2024



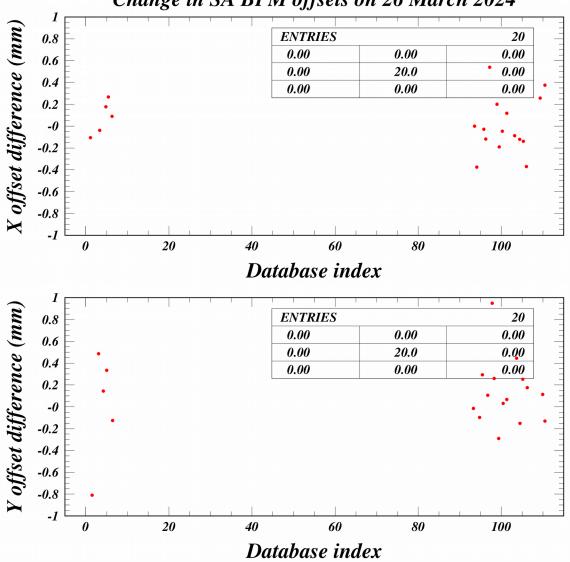


Changes of hundreds of microns are much larger than our singleshot orbit measurement accuracy of about ten microns.

If we want to take full advantage of the orbit measurement precision, we will need to understand the contributions to these changes.

BPM offset measurement changes since early 2023



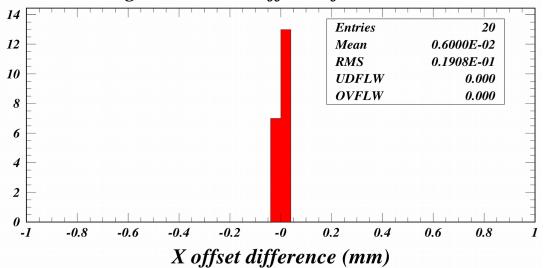


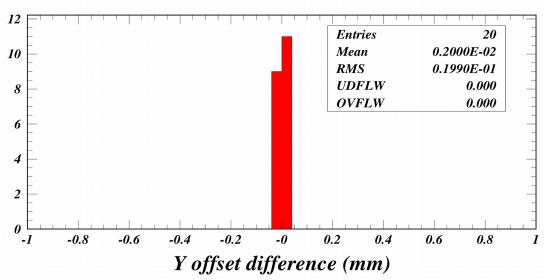
The changes in the BPM offsets are not obviously related their locations.

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One iteration in the measurement of the BPM offsets

Change in SA BPM offsets after one iteration

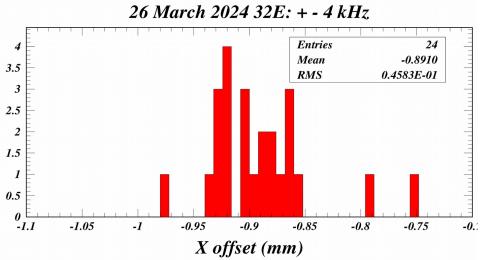


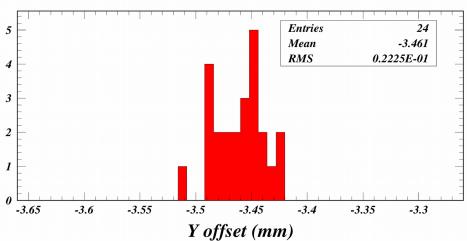


The offset calculation relies on the offsets used in the orbit calculations, so convergence needs to be tested. This is the result.

A single iteration results in an acceptable convergence to 20 microns.

Repeatability test for BPM 32E





Summary of BPM/quad offset measurements at 18E and 32E

2 March 2024 18E (Beta X/Y = 38.8/1.8 m)

Tune change X: ±4 kHz Y: ±0.2 kHz

X offset: N=10 avg = -0.200 ± 0.007 rms = 0.023 ± 0.007 mm Y offset: N=10 avg = 0.231 ± 0.014 rms = 0.046 ± 0.014 mm

Tune change X: ±8 kHz Y: ±0.4 kHz

X offset: N=10 avg = -0.212 ± 0.004 rms = 0.011 ± 0.004 mm Y offset: N=10 avg = 0.307 ± 0.014 rms = 0.043 ± 0.014 mm

19 March 2024 18E (Beta X/Y = 38.8/1.8 m)

Tune change X: ± 4 kHz Y: ± 0.2 kHz

X offset: N=53 avg = -0.167 ± 0.002 rms = 0.017 ± 0.002 mm

Y offset: N=53 avg = 0.308 ± 0.008 rms = 0.060 ± 0.008 mm

Tune change X: \pm 6 kHz Y: \pm 0.3 kHz

X offset: N=9 avg = -0.15 ± 0.01 rms = 0.023 ± 0.01 mm

Y offset: N=9 avg = 0.34 ± 0.01 rms = 0.029 ± 0.01 mm

26 March 2024 32E (Beta X/Y = 19.3/12.5 m)

Tune change $X: \pm 4.1 \text{ kHz } Y: \pm 2.7 \text{ kHz}$

X offset: N=24 avg = -0.891 ± 0.009 rms = 0.045 ± 0.009 mm

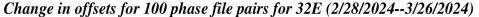
Y offset: N=24 avg = -3.461 ± 0.004 rms = 0.022 ± 0.004 mm

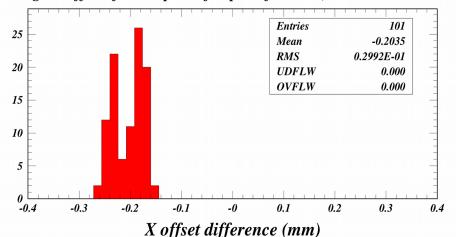
The X and Y offsets for the default tune range are repeatable at the 10-60 micron level.

The RMS widths are not always smaller for larger beta (larger tune change).



Phase measurement and optimization repeatability (aka the Shanks test)





35 Entries 101 -0.8024E-01 Mean 30 RMS 0.1664E-01 **UDFLW** 0.000 25 **OVFLW** 0.000 20 15 10 5 -0.3 -0.2 -0.1 0.1 0.2 0.3 0.4 Y offset difference (mm)

Recalibration using 100 phase file pairs for BPM 32E

The offset file in use on 26 March is now named offset.bpm.20240329. It was also used for these recalibrations.

The offset values for BPM 32E in this file are $X_{offset} = -3.41 \text{ mm}$ $Y_{offset} = -0.72 \text{ mm}$

The Q32E settings used for these recalibrations were 22593 cu and 20615 cu, corresponding to a horizontal tune change of \pm 4.068 kHz around 224.760 kHz and a vertical tune change of \pm 2.220 kHz around 244.642 kHz.

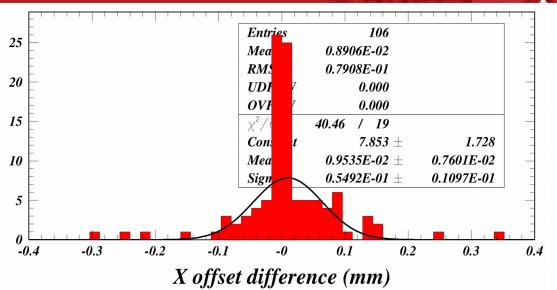
The orbit kicks are -26.9 microradians in X and 8.9 microradians in Y.

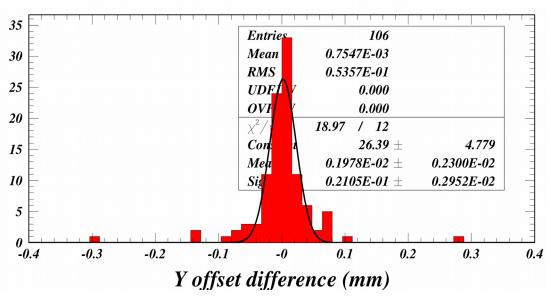
Repeatability is found to be 30 microns in X and 17 microns in Y. This is a significant contribution to the overall repeatability of 45 microns in X and 22 microns in Y.

The odd double-peak structure in X is not correlated with phase file number (i.e. time).



BPM recalibration using phase files in current offset.bpm and current offset values

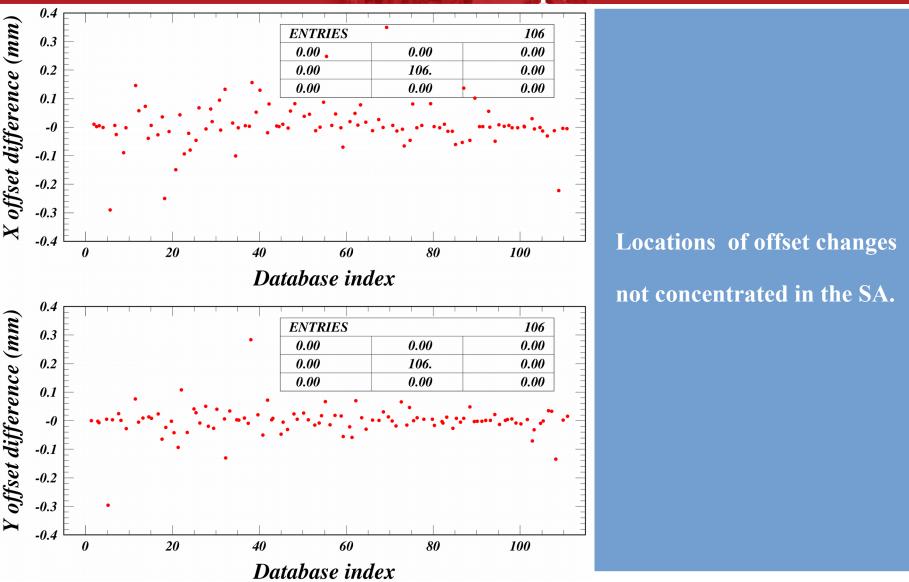




X rms (including outliers):
79 microns

Y rms (including outliers):
54 microns

BPM recalibration using phase files in current offset.bpm and current offset values



BPM recalibration using phase files in current offset.bpm and current offset values

Worst Cases

Change > 0.2 mm

```
PAW > nt/sc 12 abs(dxoff)>0.2.or.abs(dyoff)>0.2!!! db idx p1 p2 xoff yoff dxoff dyoff
 Event | db idx
                                          xoff
                                                    yoff
                                                                         dyoff
                                                               dxoff
                                                              -0.221
   4 | 108.
                    29694.
                                29695. | 0.35
                                                   2.18
                                                                        | -0.136
                     33053.
                                 33054. I
                                                    1.9
                                                              -0.29
                                                                        -0.297
                                          0.74
   23
        18.
                     32301.
                                 32302. I
                                          0.17
                                                    -1.84
                                                              -0.25
                                                                         -0.024
                     26067.
                                                    0.01
                                                              0.156
                                                                        1 0.284
  43 |
       38.
                                 26068. | 2.08
                     28556.
                                                              0.247
                                                                        1 0.066
   59 | 55.
                                 28557. | 1.57
                                                   0.09
                     32460.
                                 32461. | 0.49
                                                   -0.03
                                                               0.349
                                                                          0.013
```

==> 6 events satisfied the imposed cuts

Entries in offset.bpm

Should these new values be used? Look at BPM residuals in improved optimizations.

```
X4D 108, 2.320, 0.570, 0.010, 0.010, 2023-02-23 09:41:29 p:29694 p:29695 X6C 5, 2.195, 1.027, 0.004, 0.010, 2024-03-26 19:10:03 p:33053 p:33054 18W 18, -1.820, 0.420, 0.000, 0.010, 2024-02-28 17:04:21 p:32301 p:32302 38W 38, -0.270, 1.920, 0.000, 0.000, 2020-10-21 18:10:22 p:26067 p:26068 44E 55, 0.020, 1.320, 0.000, 0.000, 2021-09-16 15:12:26 p:28556 p:28557 30E 69, -0.040, 0.140, 0.000, 0.010, 2024-02-28 18:46:39 p:32460 p:32461
```