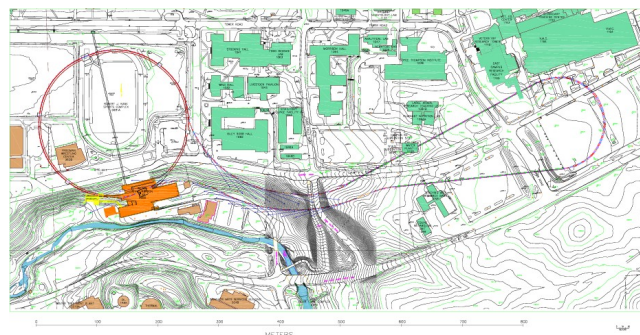


*Beam-breakup instabilities arising from the excitation of higher-order modes in the RF cavities are important contributions to the operational current limit in multi-pass linacs.*

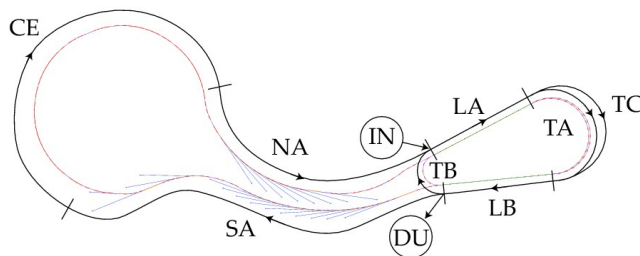
*The tracking calculations of Hoffstaetter, Bazarov and Song (PRST-AB 10, 044401 (2007)) have been generalized for multi-pass ERLs in the Cornell beam physics design and optimization software utility BMAD.*

*The BBU threshold current calculation has been validated by comparison to analytic approximations in the limits where the HOM decay time is long or short relative to the recirculation time.*

### Cornell X-Ray ERL



### Two-turn ERL under study



### Cavity HOM Parameters

	<u>PRSTAB 2007 (TTF)</u>	<u>New 55-55 mm Design</u>
Cornell ERL	12 mA	36 mA
Two-turn ERL	6 mA	8 mA
Cornell ERL ( $\sigma_f/f=0.4\%$ )	235 mA	307 mA
Two-turn ERL ( $\sigma_f/f=0.4\%$ )	53 mA	87 mA

*These new results are consistent with the detailed published results for the Cornell ERL design. The calculations for the two-turn lattice remain under development.*

*These BBU instability threshold calculations will be an important tool for the optimization of the evolving design of the Cornell ERL X-ray source.*

*The lattice optics design must depend on fabrication tolerances of the superconducting RF cavities.*

*Mitigating effects such as the cavity-to-cavity RF frequency spread and the introduction of coupling in the transverse planes will be quantitatively studied.*