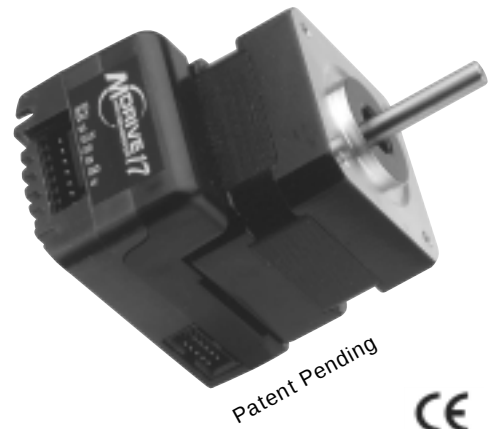




## FEATURES

- Integrated Microstepping Drive / NEMA 17 High Torque Motor
- +12 to +48 VDC Input Voltage
- Low Cost
- Extremely Compact
- Optically Isolated Logic Inputs will Accept +5 to +24 VDC Signals, Sourcing or Sinking<sup>†</sup>
- Automatic Current Reduction
- Configurable:
  - Motor Run / Hold Current
  - Motor Direction vs. Direction Input
  - Microstep Resolution to 256 Microsteps / Full Step
- Available Configurations:
  - Single Shaft\*
  - Linear Actuator
  - Factory-Mounted Optical Encoder\*
  - Double Shaft End with Knob for Manual Positioning\*
- Available in Three Motor Lengths\*
- Current and Resolution May Be Switched On-The-Fly
- Single Supply
- Interface Types:
  - Keyed and Locking Pin and Receptacle (C Connector)
  - Pluggable Terminal Strip
  - 12" (30.5 cm) Flying Leads
- Graphical User Interface (GUI) for Quick and Easy Parameter Setup

\* Rotary Motor Only.

<sup>†</sup> C Connector Version Only. Other Versions Require 5 Volt Sinking Outputs.

## DESCRIPTION

The MDrive NEMA 17 high torque Integrated Motor and Driver is ideal for designers who want the simplicity of a motor with on-board electron-

ics, but without the expense of an indexer on each axis. The low cost MDrive17 allows the system designer to decide the best method of control. The MDrive17's integrated electronics eliminates the need to run the motor cabling through the machine, reducing the potential for problems due to electrical noise.

The MDrive17 uses a NEMA 17 frame size 1.8° high torque motor combined with a microstepping drive, and accepts up to 14 resolution settings from 1 / 2 to 256 microsteps per full step. Setup parameters include Microstep Resolution, Motor Run / Hold Current, and Motor Direction with respect to the direction input. These settings may be changed on-the-fly or downloaded and stored in non-volatile memory with the use of a simple GUI which is provided. This eliminates the need for external switches or resistors. Parameters are changed via an SPI port. Operating voltage for the MDrive17 range from +12 to +48 VDC.

The versatile, compact MDrive17 is available in multiple configurations to fit various system needs. These options include: a single shaft stand-alone device, dual shaft rotary motor with optical encoder or control knob, or a long life ACME screw linear actuator. The rotary MDrive17 is also available in three different motor lengths: 13, 15 & 19. Interface connections are accomplished using either a 12 position keyed and locking pin and receptacle, a 7 position terminal strip, or 12" (30.5 cm) flying leads.

The MDrive17 is a compact, powerful and inexpensive solution that will reduce system cost, design and assembly time for a large range of stepping motor applications.

## CONFIGURATION UTILITY

The IMS Motor Interface software is an easy to install and use graphical user interface (GUI) for configuring the MDrive17 from the parallel port on your computer. Access the GUI via the IMS SPI Interface included on the CD shipped with the product, or download at [www.imshome.com](http://www.imshome.com). An optional parameter setup cable is available for ease of connecting and configuring this MDrive product.

Configuration Utility features include:

- Easy installation.
- Automatic detection of MDrive version and communication configuration.
- Will not set out-of-range values.
- Tool-tips display valid range setting for each option.
- Ease of use via single screen interface (*shown below*).



The IMS Motor Interface GUI simplifies MDrive configuring with a single screen interface.

# MDrive 17 MICROSTEPPING SPECIFICATIONS

## ELECTRICAL SPECIFICATIONS

Input Voltage (+V) Range\* ..... +12 to +48 VDC  
Isolated Inputs ..... Step Clock, Direction & Enable  
Isolated Input Voltage Range<sup>†</sup> ..... +5 to +24 VDC  
Step Frequency (Max) ..... 2 MHz  
Steps per Revolution ..... 400, 800, 1000, 1600, 2000,  
3200, 5000, 6400, 10000, 12800,  
25000, 25600, 50000, 51200

<sup>†</sup> Sourcing or Sinking – **C Connector Version Only**.

\* Power supply current requirements = 2A (**MAX**) per MDrive17.  
Actual power supply current will depend on load and duty cycle.

## PARAMETERS

| SETUP PARAMETERS |                      |                                                        |                 |         |
|------------------|----------------------|--------------------------------------------------------|-----------------|---------|
| NAME             | FUNCTION             | RANGE                                                  | UNITS           | DEFAULT |
| MHC              | Hold Current         | 0 to 100                                               | percent         | 5       |
| MRC              | Run Current          | 1 to 100                                               | percent         | 25      |
| MSEL             | Microstep Resolution | 2, 4, 5, 8, 10, 16, 25, 32, 50, 64, 125, 128, 250, 256 | μsteps per step | 256     |
| DIR              | Motor Direction      | 0 / 1                                                  |                 | CW      |

All parameters are set using the included Configuration Utility and may be changed on-the-fly. An optional parameter setup cable is recommended with the first order.

## ENCODER PIN ASSIGNMENTS

| ENCODER - Single End |              | ENCODER - Differential |                 |    |            |
|----------------------|--------------|------------------------|-----------------|----|------------|
| 1                    | GROUND       | 1                      | GROUND          | 6  | CHANNEL A+ |
| 2                    | INDEX        | 2                      | +5 VDC INPUT    | 7  | CHANNEL B- |
| 3                    | CHANNEL A    | 3                      | DIRECTION (OUT) | 8  | CHANNEL B+ |
| 4                    | +5 VDC INPUT | 4                      | STANDBY -       | 9  | INDEX -    |
| 5                    | CHANNEL B    | 5                      | CHANNEL A-      | 10 | INDEX +    |

### Recommended Encoder Mating Connectors Listed Below:

#### Single End Encoder (ES)

Dupont / Berg ..... 78211-005<sup>(1)</sup>, 65039-032 (use either housing with Ultra-High Spring Force Mini PV terminals [48257-000], 22-36 AWG)  
Molex / Waldom ..... 50-57-9005 (2695 series) (use 16-02-1125 [2759 series] high pressure terminals, 22-30 AWG)  
AMP ..... 103975-4<sup>(3)</sup>

#### Differential Encoder (ED)

3M ..... 89110-0101<sup>(1,2)</sup>, 89110-0001<sup>(2)</sup>  
AMP ..... 101798-3<sup>(3)</sup>, 87456-6, 101787-1<sup>(1)</sup>, 11918-1, 7462281<sup>(1,2)</sup>, 746290-1<sup>(2)</sup>  
Amphenol ..... 842-812-1022-118<sup>(2)</sup>, 842-812-1033-118<sup>(1,2)</sup>  
Dupont / Berg ..... 65043-032, 71602-010<sup>(1,2)</sup>  
Robinson Nugent ..... IDS-C10NPK-TR<sup>(2)</sup>, IDS-C10PK-TR<sup>(1,2)</sup>  
Thomas & Betts ..... 622-1000<sup>(2)</sup>, 622-1030<sup>(1,2)</sup>  
Molex / Waldom ..... 22-55-2101

<sup>(1)</sup> Polarized; <sup>(2)</sup> IDC Ribbon Cable; <sup>(3)</sup> IDC (Ultra-High or High Spring Force terminals are recommended)

## PIN ASSIGNMENTS

### Terminal Strip and Flying Leads

| CONNECTOR P1                  |             |                           |
|-------------------------------|-------------|---------------------------|
| Pin #                         | Flying Lead | Function                  |
| 1                             | White       | +5 VDC OPTOCOUPLER SUPPLY |
| 2                             | --          | NOT CONNECTED             |
| 3                             | Orange      | STEP CLOCK INPUT          |
| 4                             | Blue        | CW / CCW DIRECTION INPUT  |
| 5                             | Brown       | ENABLE INPUT              |
| 6                             | Black       | POWER GROUND              |
| 7                             | Red         | +V (+12 TO +48 VDC)       |
| 10 PIN PIN-HEADER -- P2 (SPI) |             |                           |
| 4                             |             | CHIP SELECT               |
| 5                             |             | GROUND                    |
| 6                             |             | +5 VDC OUTPUT             |
| 7                             |             | MASTER OUT -- SLAVE IN    |
| 8                             |             | CLOCK                     |
| 10                            |             | MASTER IN -- SLAVE OUT    |

### C Connector

| CONNECTOR P1 |                           |
|--------------|---------------------------|
| Pin #        | Function                  |
| 1            | POWER GROUND              |
| 2            | +V (+12 TO +48 VDC)       |
| 3            | OPTOCOUPLER REFERENCE     |
| 4            | STEP CLOCK INPUT          |
| 5            | ENABLE INPUT              |
| 6            | CW / CCW DIRECTION INPUT  |
| 7            | +5 VDC OUTPUT             |
| 8            | SPI CLOCK                 |
| 9            | COMMUNICATIONS GROUND     |
| 10           | SPI MASTER IN - SLAVE OUT |
| 11           | SPI CHIP SELECT           |
| 12           | SPI MASTER OUT - SLAVE IN |

### Mating C Connector Information

Connector Type: AMP Micro Mate-N-Lok  
Receptacle Housing: Part Nos. 1-794617-2  
Receptacle Contacts: See Table Below

| Wire Size | Plating | Part Nos. |             | Tooling Part Nos. |           |
|-----------|---------|-----------|-------------|-------------------|-----------|
|           |         | Strip     | Loose Piece | Applicator        | Hand Tool |
| 20-24 AWG | Tin     | 794606-1  | 794610-1    | 680893-*          | 91501-1   |
|           | 15μ"    | 794606-2  | 794610-2    |                   |           |
|           | 30μ"    | 794606-3  | 794610-3    |                   |           |
| 26-30 AWG | Tin     | 794607-1  | 794611-1    | 680894-*          | 91502-1   |
|           | 15μ"    | 794607-2  | 794611-2    |                   |           |
|           | 30μ"    | 794607-3  | 794611-3    |                   |           |

\* 1=CLS, 2=K-Terminator, 3=G-Terminator  
Extraction Tool 843996-3

For More Information: [www.tycoelectronics.com](http://www.tycoelectronics.com)

## MOTOR SPECIFICATIONS

### MD1713

Holding Torque oz-in (N-cm) ..... 32 (22.6)  
 Detent Torque oz-in (N-cm) ..... 1.66 (1.17)  
 Rotor Inertia oz-in-sec<sup>2</sup> (kg-cm<sup>2</sup>) .... 0.00053 (0.038)  
 Weight (Motor+Driver) oz (gm) ..... 8.26 (234.2)

### MD1715

Holding Torque oz-in (N-cm) ..... 60.0 (42.4)  
 Detent Torque oz-in (N-cm) ..... 2.08 (1.47)  
 Rotor Inertia oz-in-sec<sup>2</sup> (kg-cm<sup>2</sup>) .... 0.00080 (0.057)  
 Weight (Motor+Driver) oz (gm) ..... 10.42 (295.4)

### MD1719

Holding Torque oz-in (N-cm) ..... 74.9 (52.9)  
 Detent Torque oz-in (N-cm) ..... 3.47 (2.45)  
 Rotor Inertia oz-in-sec<sup>2</sup> (kg-cm<sup>2</sup>) .... 0.00116 (0.082)  
 Weight (Motor+Driver) oz (gm) ..... 11.80 (334.5)

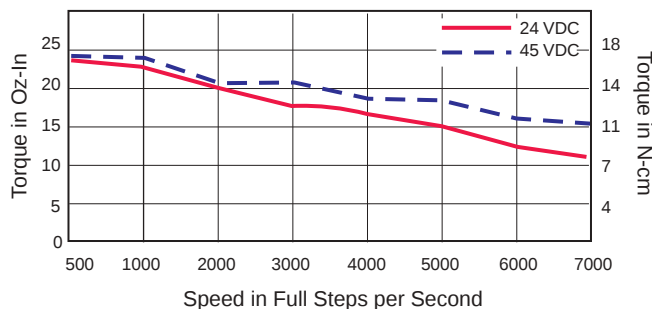
### Linear

Weight (without screw) oz (gm) ..... 9.2 (260.8)  
 Maximum Thrust lbs (kg) ..... 50 (22.7)  
 Maximum Screw Deflection .....  $\pm 1^\circ$   
 Backlash inches (mm) ..... 0.005 (0.127)

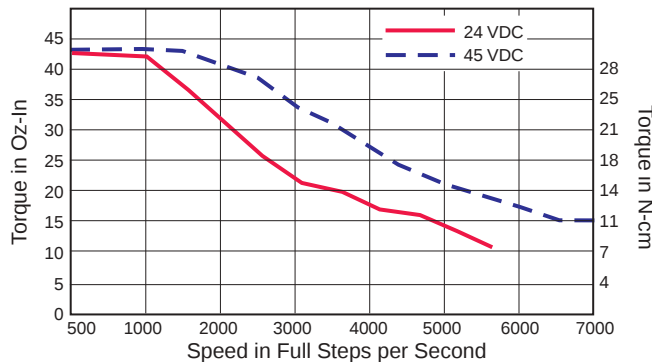
## TORQUE-SPEED CURVES

### Rotary Motor

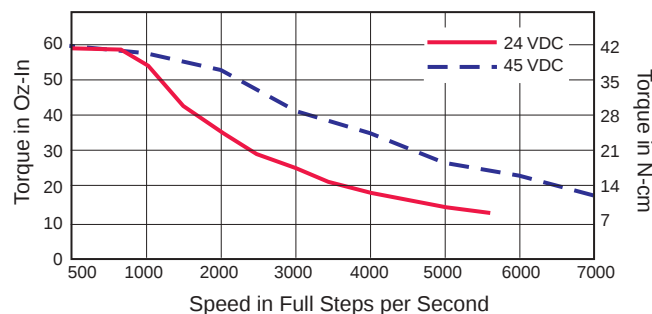
#### MD1713



#### MD1715



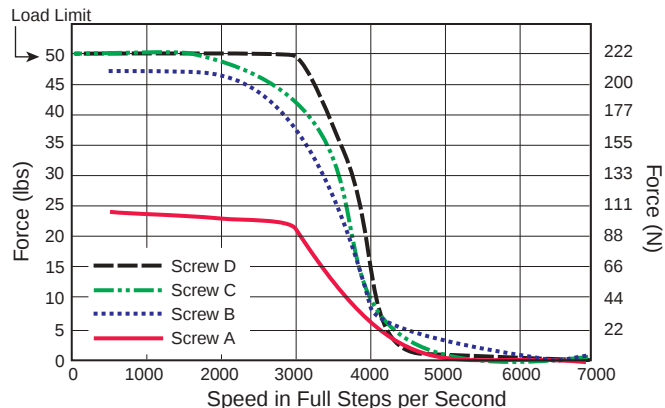
#### MD1719



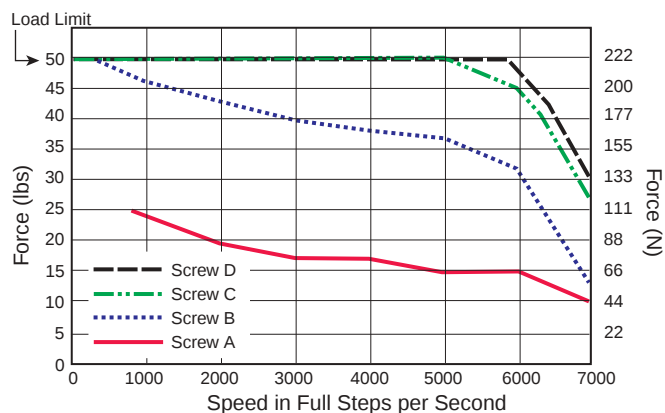
## FORCE-SPEED CURVES

### Linear Actuator

#### 24 VDC



#### 45 VDC



## OPTIONS

*Stock Items shown in bold italics. Lead times may apply to other options.*

### PARAMETER SETUP CABLE

A low cost accessory which eliminates the need for the user to wire communications. Included in this cable is built-in logic level shifting circuitry to accommodate the 3.3v ports on some PCs.

This cable plugs in easily to connect a standard DB-25 PC parallel port to the 10 pin header (P2) on the MDrive17. Order Cable Part No. ***MD-CC100-000***. In addition, a cable adaptor is required for the 12 position pin and receptacle connector (P1) on C Connector Versions. Order Adaptor Part No. ***MD-ADP-1723C***.

### PROTOTYPE DEVELOPMENT CABLE

To expedite interface to MDrive17 with C Connector. Order Cable Part No. ***ADP-3512-FL***.

### FACTORY-MOUNTED ENCODER VERSION

The MDrive17 is available with a factory-mounted optical encoder. Available line counts are 100, ***200***, 300, 400, ***500***. Encoders are available in both single-end and differential configurations. All encoders have an index mark.

### CONTROL KNOB VERSION

The MDrive17 is available with a factory-mounted knob for manual shaft positioning.

### LINEAR ACTUATOR VERSION

The MDrive17 with long life ACME Screw Linear Actuator is available with the following travel / full step:

Screw A ..... 0.00125" / full step  
***Screw B ..... 0.000625" / full step***  
***Screw C ..... 0.0003125" / full step***  
Screw D ..... 0.00015625" / full step

External linear and captive versions are also available. Consult factory for further information.

The MDrive17 comes standard with a 6" (152.4mm) screw length plus the mounting end thread. Custom lengths are available from 2.0" to 24.0". Custom length screws do not include a mounting end thread.

## ORDERING INFORMATION

**MDrive17 Microstepping**

Stack Size  
32 oz-in = 13<sup>†</sup>  
60 oz-in = 15  
75 oz-in = 19

**MDM** ☐ **17** ☐ — **OPTION**

Interface Options  
F = 12" Flying Leads  
C = Pin & Receptacle  
P = Pluggable Clamp Type Terminal Strip

**Example #1:** Part Number **MDMP-1719** is a Microstepping MDrive17 with pluggable interface, stack size 19.

**OPTIONS**

Add **ONE** of the options below to the MDrive Microstepping part number

*Stock items shown in bold italics. Lead times may apply to other options.*

|                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                                                                                             |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>MDrive With Control Knob</b><br><b>N</b>                                                                                                                                                                                                                                                                                                                              | <b>Example #2: MDMP-1719N</b><br>Adds a Control Knob to the part shown in example #1.                                                                                                                       |
| <b>Factory Mounted Encoder</b><br><b>E</b> <input type="checkbox"/> <input type="checkbox"/><br>S = Single End      Line Counts<br>D = Differential      100, <b><i>200</i></b> , 300, 400, <b><i>500</i></b>                                                                                                                                                            | <b>Example #3: MDMP-1719ED500</b><br>Adds a 500 line differential encoder to the part shown in example #1.                                                                                                  |
| <b>MDrive17 Linear Actuator</b> <sup>†</sup><br><b>L</b> <input type="checkbox"/> <input type="checkbox"/><br>Screw Type (Travel/Full Step)      Custom Screw Length<br>A = 0.00125"      Range 2.0" to 24.0"<br><b><i>B = 0.000625"</i></b> Format XX.X<br><b><i>C = 0.0003125"</i></b> eg. 08.5 for an 8.5" Screw<br>D = 0.00015625"      (6.0" Screw Length Standard) | <b>Example #4: MDMP-1713LC105</b><br>Microstepping MDrive17 Linear Actuator with a 0.0003125"/Full Step ACME Screw custom cut to 10.5".<br><br><b>Note: Linear Actuator Available ONLY in Stack Size 13</b> |

<sup>†</sup>Linear Actuator **ONLY** Available in Stack Size 13. (MDMX-1713LX)

MDrive Microstepping, Speed Control and Motion Control Versions  
in NEMA sizes 14, 17, 23 and 34. Complete product information online at:

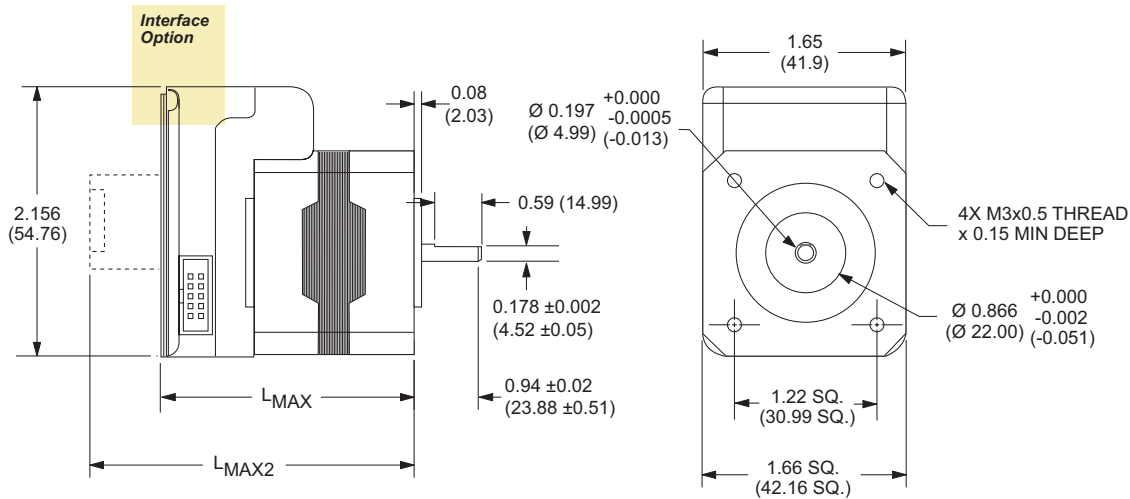
<http://www.imshome.com>

## MECHANICAL SPECIFICATIONS

Dimensions in Inches (mm)

### Rotary MDrive17: Single Shaft, Encoder & Control Knob

### Interface Options

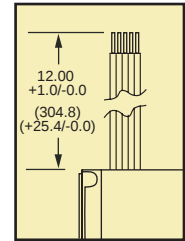


Lengths in Inches (mm)

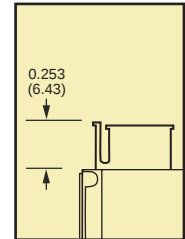
L<sub>MAX</sub> TABLE

L<sub>MAX2</sub> TABLE

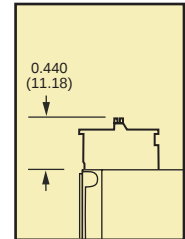
|           | ROTARY VERSION | SINGLE-END ENCODER<br>or CONTROL KNOB | DIFFERENTIAL ENCODER |
|-----------|----------------|---------------------------------------|----------------------|
| Size 1713 | 2.187 (55.56)  | 2.744 (69.71)                         | 2.957 (75.11)        |
| 1715      | 2.407 (61.15)  | 2.965 (75.30)                         | 3.177 (80.70)        |
| 1719      | 2.786 (70.77)  | 3.343 (84.92)                         | 3.492 (88.69)        |



Flying Leads

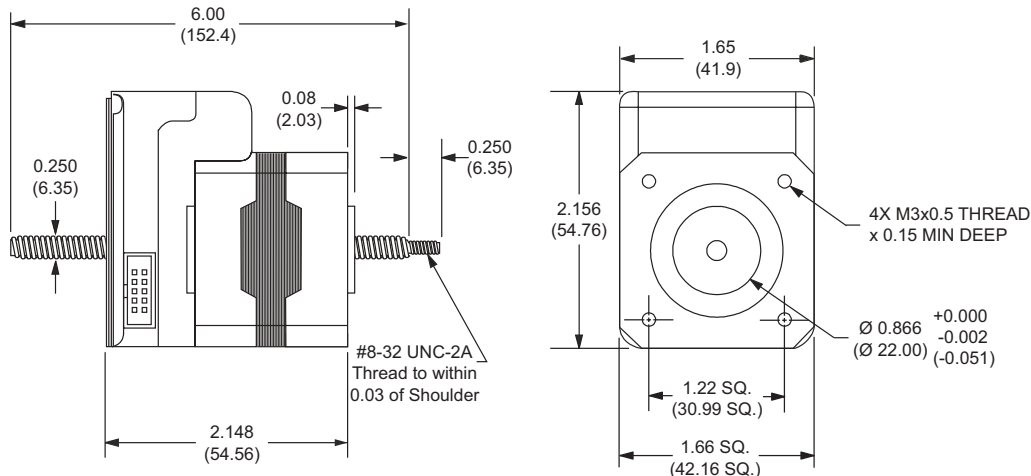


C Connector



Pluggable Clamp  
Type Terminal Strip

### Linear Actuator MDrive17



Rev. 11.12.2002

**IMS™ INTELLIGENT MOTION  
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*Excellence in Motion™*

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