NOTE: Shown with:

- Bolt Circle Radius = 375 mm
- Bolt Diameter = 5 mm
- O Ring Groove Outer Radius = 369 mm
- O Ring Groove Width = 3.65 mm, Depth = 2.75 mm, for 3.55 mm O Ring
- Field Cage Flange Insert OD = 10 mm

Dimensional Tolerances

- .005 in
- .010 in
- .001 in

All surfaces 63

Technical Resource Approvals

FOR MACHINING LUBRICANT USE ONLY
ALKALINE DETERGENT LUBRICANT CIMSTAR 40 OR EQUIVALENT APPROVED BY CORNELL LEPP

Drawing Number: 6080-112

End Plate, 3GEM, & Field Cage Assm